Channel Configuration defaults

For the actual description of the parameters see the Technical manual Chapter 4, subsection: assigning channels. Some parameters have recommended defaults (see below), although they will more than likely not be the most efficient settings this is a list of defaults that will get you feeding product successfully. These settings should be tuned by a specialist after initial feeds have been completed to help maximize overall system performance.

Minimum Material addition   0

Dump Trip Point   3 % of the Scale Capacity

Flow Rate Thresholds
- **Zero**   5 scale divisions
                                                                 (NOTE: if you have a noisy process or agitator this value could be increased to 10 or 15)

- **Unstable Device**   2 times larger than the above mentioned Zero Threshold

- **Minimum PAC**   1.5 times the Zero Threshold

Skip Drain Timer After Zero Flow   Leave this box unchecked

Process Times
    Feed Overide Time   0

    Minimum Slow Step Time   30

    Stable Measuring Device Wait Time   3

    Overlap Feed Alone Time   8 (Not default setting required in Q.i Lite)

    Overlap Feed Alone Tolerance   8 (Not default setting required in Q.i Lite)