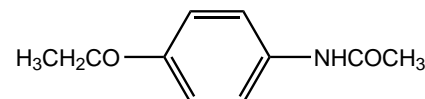
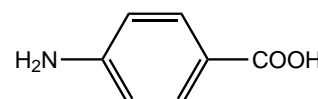


# Purity Determination, Phenacetin + 4-Aminobenzoic Acid

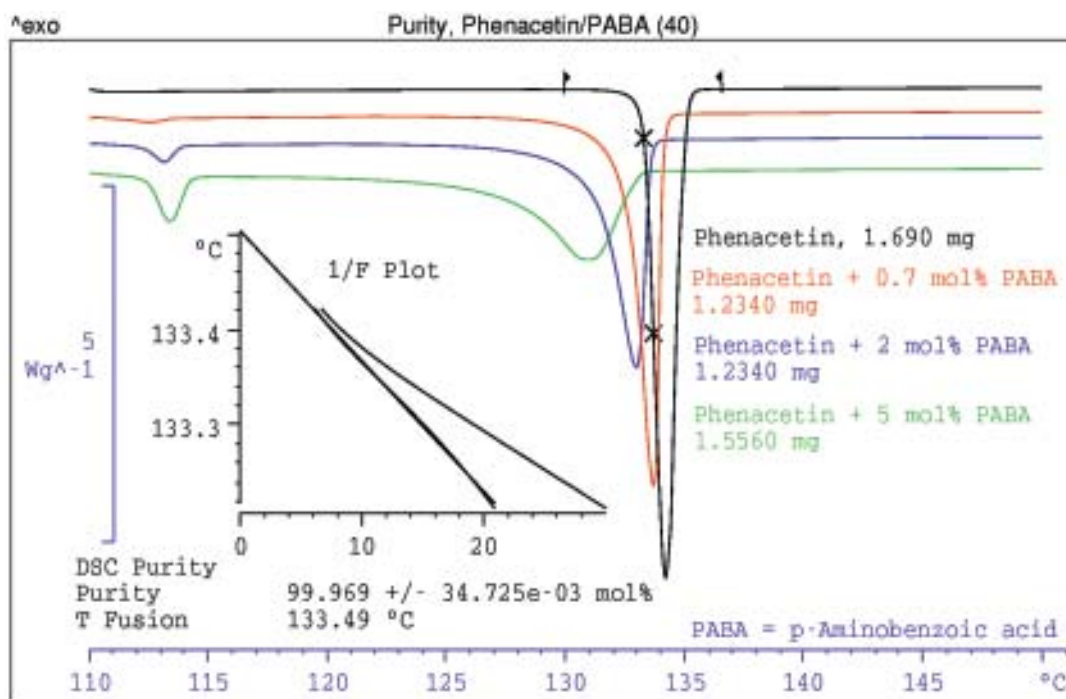
**Samples** Purity set NBS: Phenacetin + 0.7 mole % 4-Aminobenzoic acid  
Phenacetin + 2.0 mole % 4-Aminobenzoic acid  
Phenacetin + 5.0 mole % 4-Aminobenzoic acid



**Application** As a standard for purity determination



**Conditions** Measuring cell: DSC820  
Pan: Aluminum 40 µl, hermetically sealed  
Sample preparation: As received, no preparation  
DSC measurement: Heating from 100 °C to 160 °C at 10 or 5 K/min  
Heating from 110 °C to 150 °C at 2.5 or 1.25 K/min  
Atmosphere: Nitrogen, 50 cm<sup>3</sup>/min



**Interpretation** The diagram shows the melting curves of the pure sample and the contaminated samples of phenacetin. The melting peak becomes broader and shifts to lower temperature with increasing impurity. In addition, the eutectic peak at about 114 °C becomes increasingly noticeable. The purity determination is based on the van't Hoff equation, which states that the melting point depression is proportional to the mole fraction impurity (see the relevant literature). The diagram showing the equilibrium melting temperature from the melting curve plotted against the reciprocal of the fraction melted ( F) is known as the 1/F plot. After allowing for the heat of fusion of the eutectic (linearization correction), a linear relationship is generated from which the purity can be determined.

**Evaluation** The purity of each of the samples given below was determined at the heating rates indicated, according to the method of van't Hoff. The melting curve was evaluated in the range from 10% to 50% of the peak height.

Substance	Purity <sup>1</sup> , mole %	Heating rate, K/min			
		1.25	2.5	5	10
Phenacetin pure <sup>2</sup>	99.9 ± 0.1	99.97	99.98	99.96	99.97
+0.7 mole % PABS	99.3 ± 0.2	99.39	99.29	99.34	99.50
+2.0 mole % PABS	98.0 ± 0.2	98.35	98.39	98.49	98.40
+5.0 mole % PABS	94.9 ± 0.2	98.30	97.07	96.79	97.04

<sup>1</sup> certified value

<sup>2</sup> mean value of 3 measurements

**Conclusion** The DSC purity determination gives rapid results. The method may only be applied, however, if certain conditions are fulfilled. In particular, only relatively pure substances (>98%) should be characterized with this technique.

A number of different parameters must be considered when developing a method for purity determination. These include particle size, sample weight, heating rate and choice of the data points to be used for the calculation. A variation in the particle size can cause broader or irregular melting peaks, since the heat flow through larger crystals requires more time. A large sample weight has the same effect because of the increased sample thickness. On the other hand, trapped air in fine powders can lead to a delayed transfer of heat between the individual crystals.