

PFA584/589 Floor Scales

Accurate Out-of-the-Box

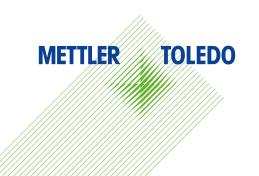
Faster Scale-Up

Globally Approved

Standardized Servicing

Globally Configurable Solutions

Customized for Maximum Value



Floor Scale Procurement Made Easy Solutions for Every Application

At METTLER TOLEDO, we know the needs of every industry are different, which is why the PFA5 is not a one-size-fits-all solution. We have taken the pain out of the floor scale configuration process by creating an easy-to-order, globally standardized set of components that can easily be mixed-and-matched to formulate your ideal scale.

What you can expect from this easy-to-configure solution:



Accurate Out-of-the-Box

By storing the factory calibration values within the scale, you get out-of-the-box accuracy and easy setup. Not only does this save you time and money during installation, it also gives you assurance your weighments are METTLER TOLEDO accurate.



Faster Scale-Up

The ability to mix-and-match from a set of globally approved components significantly eases the ordering and scale up process. Whether you are outfitting a single production line or sister factories around the world, the PFA5 makes the process painless.



Global Approvals for Consistency

Metrology: OIML, NTEP, CPA Wireless: FCC, CE/RED,SRRC

EMC: FCC, CE Bluetooth: SIG

Safety: UN38.3/battery transportation, IEC/EN61010, UL Ex: IECEx, ATEX, FM approved for Hazardous Areas Zone 1/21,

2/22 and Div 1/Div 2



EPC or System Integrator? The PFA5 helps make your job easier!

As an EPC or system integrator, you may work with a variety of applications for companies who are multi-regional or even multinational. Our globally standardized floor scale solution enables you to easily deliver a standard solution to your customers worldwide. This ability to provide consistency worldwide in combination with our extensive portfolio of weighing and processing solutions and our consultative approach enable a smooth process for you and your customers.

Our Solutions for your Application Environment



Chemical and Hazardous Environments

For chemical and hazardous manufacturing environments, corrosive materials and safety are top concerns. Maximize uptime and compliance to hazardous area standards with this robust configuration:

- Stainless or mild steel platform
- Rocker pin suspension
- AJB579 Ex-approved stainless steel junction box
- 0745A stainless steel load cells



Pharmaceutical

For pharmaceutical manufacturers, quality and compliance are key. Limited space, repeatable measurements, and cleaning can be challenging. Ensure compliance with this smart configuration:

- Stainless steel smooth plate
- Rocker pin suspension
- ACW520 Cable-Free junction box
- 0745A stainless steel load cells



Food

For food manufacturing environments, productivity and hygiene are key. Heavy wash-down and temperature changes can lead to high maintenance costs. Stand up to the harshest environments with this rugged configuration:

- Stainless steel pattern plate
- Rocker foot suspension
- AJB579d SICSpro junction box
- 0745A stainless steel load cells



General Manufacturing

Heavy duty applications require the toughest scale. Forklift traffic, heavy loads, and forceful impacts create havoc with sensitive measurement devices. Choose a configuration that can stand up to the daily rigor:

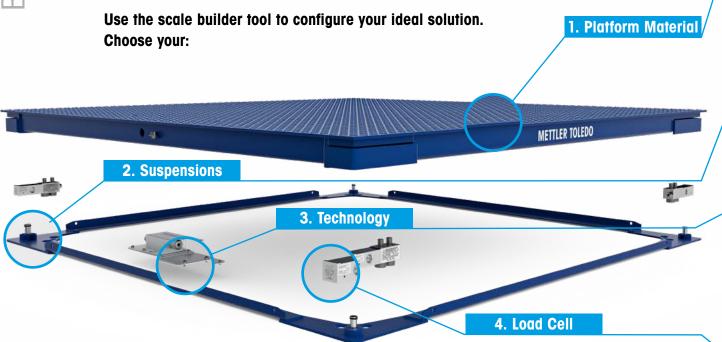
- Mild steel platform
- Rocker pin suspension
- AJB459 junction box
- SLB415 nickel plated load cells

Check out the next page for easy configuration!

Easily Build Your Ideal Solution

Mix-and-Match Scale Configuration

Significantly ease the ordering and scale up process with flexible customization and expert METTLER TOLEDO consultancy. It's easy to see why this solution is ideal for multinational companies, because it eliminates the need to order different configurations country-by-country.



With the PFA5 we were able to order exactly what we needed to retrofit our line without the typical wait time for customized solutions.

Operations Manager



Build Your Ideal Solution

1. Choose from the following platform material options:



- Stainless steel ideal for corrosive or wash-down applications
- Mild steel painted best for dry environments
- Options for both pattern safety plate or smooth plate

2. Choose from the following suspension options:

Foot Options

• Rocker foot suspension



Rocker Pin / Full Frame

Best Accuracy - Most Robust

• Rocker pin suspension



2

3. Choose from the following weighing technology:

Standard Analog

- Field-Calibrated
- Ex-approved versions





Smart Weighing

Accuracy Out-of-the-Box

• SICSpro

Cable-Free





3

4. Choose from the following load cell options:

Best for Dry Environments

Heavy Duty Use Cases

• SLB415 / Nickel Plated, Hermetic, IP67



Best for Harsh Environments

Wash-Down, Chemicals, Heavy Duty Applications

• 0745A / Stainless, Hermetic, IP68, IP69K, Ex-approved



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Floor Platforms Model Specific Data



Maximum Capacity	kg	300	600	1,500	3,000	6,000	12,000
Height (H)*	mm	78	78	78	78	81	102
Sizes A × B, See above di	mensional dra	wing					
0.8×0.8	[m]	•	•	•	•		
1.0×1.0	[m]	•	•	•	•		
1.25 × 1.0	[m]	•	•	•	•		
1.25 × 1.25	[m]	•	•	•	•	•	
1.5 × 1.25	[m]	•	•	•	•	•	
1.5 × 1.5	[m]	•	•	•	•	•	
2.0×1.5	[m]	•	•	•	•	•	
2.0×2.0	[m]			•	•	•	
Free size	,						
$0.7 \times 0.4 - 1.0 \times 1.0$	[m]	•	•	•	•		
1.0 × 1.0 - 1.5 × 1.5	[m]	•	•	•	•		
1.5 × 1.5 - 2.0 × 2.0	[m]	•	•	•	•	•	•

^{*} The height H is for rocker pin/full frame suspension option.

Weights and Measures - Legal for Trade Data

OIML (International Organization of Legal Metrology)

OIML certification provides confidence that a weighing device complies with the OIML R76 regulation, which establishes the metrological characteristics required for weighing instruments and specifies methods and equipment for checking their conformity.

Maximum Capacity	kg	300	600	1,500	3,000	6,000	12,000
Approved Accuracy_Resolution	Class III	Single Range -	1x3,000e	•			
Approved Readability (e min.)	[kg]	0.1	0.2	0.5	1	2	5
Minimum Capacity	[kg]	2	4	10	20	40	100
Approved Accuracy_Resolution	Class III	Single Range -	1x6,000e	•			
Approved Readability (e min.)	[kg]	0.05	0.1	-	0.5	1	2
Minimum Capacity	[kg]	1	2	-	10	20	40
Approved Accuracy Readability	Class III	2x 3000e Multi	Range				
Max1/el	[kg]	150/ 0.05	300/ 0.1	600/ 0.2	1,500/ 0.5	3,000/ 1.0	6,000/ 2.0
Max2/ e2	[kg]	300/ 0.1	600/ 0.2	1,500/ 0.5	3,000/ 1.0	6,000/ 2.0	12,000/ 3.0
Minimum Capacity	[kg]	1	2	4	10	20	40
Approved Accuracy Readability	Class III	3x 3000e Multi	Range*			•	
Max1/el	[kg]	-	150/ 0.05	300/ 0.1	600/ 0.2	-	-
Max2/ e2	[kg]	-	300/ 0.1	600/ 0.2	1500/ 0.5	-	-
Max3/ e3	[kg]	-	600/ 0.2	1500/ 0.5	3000/ 1.0	-	-
Minimum Capacity	[kg]	-	1	2	4	-	-
Approved Accuracy Readability	Class III	2x 3000e Multi	Interval				
Max1/el	[kg]	150/ 0.05	300/ 0.1	600/ 0.2	1,500/ 0.5	-	-
Max2/ e2	[kg]	300/ 0.1	600/ 0.2	1,500/ 0.5	3,000/ 1.0	-	-
Minimum Capacity	[kg]	1	2	4	10	-	-

^{*} Not possible for dimensions: ≥1.5x1.25m with 600kg capacity

Weigh and Measure OIML General Thresholds

Zero Setting Range	[%]	2% of Maximum Capacity
Taring Range [kg] Subtractive from 0 to Maximum Capacitiy		Subtractive from 0 to Maximum Capacitiy
Temperature Range	[°C]	-10°C+40°C
Preload Range	[%]	18% of Maximum Capacity

Weighing - Performance Data

Performance data or typical values are determined in production with no wind drafts and no vibration. Typical values represent the statistical mean value of all measured devices.

Maximum Capacity	kg	300	600	1,500	3,000	6,000	12,000
Recommended Readability (min.)							,
15,000d	[kg]	0.02	-	0.1	0.2	-	-
30,000d	[kg]	0.01	0.02	0.05	0.1	0.2	-
Minimum Weight @ 1% for 30,000d	[kg]	1.2	2.6	6.4	14	26	-
Typical Values **	1						
Repeatability sd (at full load) for 3,000e /15,000d	[g]	7	14	35	80	150	300
Repeatability sd (at full load) for 6,000e/30,000d	[g]	6	13	32	70	130	250
Error of indication (at half load)	[g]	13	30	65	120	250	500
Error of indication (at full load)	[g]	20	40	100	170	360	700

Floor Platforms Preload Range

		Total Preload of non-approved PFA584/589 Floor Platforms								
Scale maximum c	apacity	[kg]	300	600	1,500	3,000	6,000	12,000		
	0.8×0.8 m	[kg]	470	1,390	2,560	1,210	-	-		
	1.0×1.0 m	[kg]	450	1,370	2,540	1,190	-	-		
	1.25×1.0 m	[kg]	430	1,350	2,520	1,170	-	-		
Distantant Cina	1.25×1.25 m	[kg]	420	1,330	2,500	1,150	2,360	-		
Platform Size	1.5 × 1.25 m	[kg]	390	1,310	2,480	1,130	2,330	-		
	1.5 × 1.5 m	[kg]	370	1,290	2,460	1,110	2,290	4,790		
	2.0×1.5 m	[kg]	320	1,230	2,400	1,050	2,210	4,700		
	2.0×2.0 m	[kg]	-	-	2,340	990	2,080	4,580		

Mechanical Thresholds

Maximum Capacity	kg	300	600	1,500	3,000	6,000	12,000			
Maximum static safe load(kg)										
Central load	[kg]	1,500	3,500	3,500	4,500	9,000	18,000			
Side load	[kg]	900	2,300	2,300	3,000	6,000	9,000			
Corner load	[kg]	450	1,150	1,150	1,150	3,000	4,500			

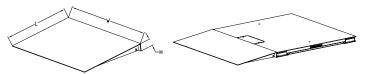
Glossary

Weighing Terms	Simple Definition
Readability	The smallest difference in mass that can be read on a weighing instrument. For instruments with a digital display, the readability is equal to the division value or actual scale interval of the display. Recommended readability (min.) is what is prescribed by the manufacturer; whereas, approved readability is prescribed (or mandated) by weights and measures authorities.
Resolution	Smallest difference between displayed indications that can be meaningfully distinguished - this is a non-technical expression for the number of scale intervals. Sometimes confused with readability.
Minimum Capacity	The lower range of a scale that should not be used, this range is mandated by weights and measures intended to eliminate excessive relative weighing errors. In industry, it is recommended to use minimum weight instead because it is considered a more accurate method that considers the customer's production tolerance.
Repeatability	Ability of a weighing instrument to provide results that agree one with the other when the same load is deposited several times in a practically identical way on the load receptor under reasonably constant test conditions. Repeatability is expressed as a standard deviation.
Error of Indication at full load / half load	The difference between the weight indicated on the display and the actual test weight (full load / half load) placed on the scale. The value represents the combined error of non-linearity, sensitivity offset and repeatability. Note: Sometimes this is wrongly referred to as sensitivity error, or span error.
Minimum Weight	Smallest (sample) weight required for a weighment to achieve a desired weighing tolerance. Weighing below the minimum weight threshold results in errors because the sample weight is too small to achieve the defined process tolerance.

Options / Accessories

Ramps

Ramps allow easy access from any side of a scale, eliminating the need to lift heavy loads onto the platform.

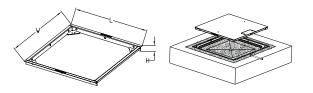


	Ramp 800 mm	Ramp 1,000 mm	Ramp 1,250 mm	Ramp 1,500 mm	Ramp 2,000 mm	Ramp* 1,500 mm	Ramp* 2,000 mm
W [mm]	800	1,000	1,250	1,500	2,000	1,500	2,000
H [mm]			104				
L [mm]			1,000				
Powder coated carbon steel / Glass blasted stainless steel							
Carbon steel smooth or pattern / Stainless steel smooth or pattern							
	H [mm]	800 mm W [mm] 800 H [mm]	800 mm 1,000 mm W [mm] 800 1,000 H [mm] L [mm]	800 mm 1,000 mm 1,250 mm W [mm] 800 1,000 1,250 H [mm] 80 L [mm] 745 Powder coated c	800 mm 1,000 mm 1,250 mm 1,500 mm W [mm] 800 1,000 1,250 1,500 H [mm] 80 L [mm] 745 Powder coated carbon steel / Glass	800 mm 1,000 mm 1,250 mm 1,500 mm 2,000 mm W [mm] 800 1,000 1,250 1,500 2,000 H [mm] 80 L [mm] 745 Powder coated carbon steel / Glass blasted stainless	800 mm 1,000 mm 1,250 mm 1,500 mm 2,000 mm 1,500 mm W [mm] 800 1,000 1,250 1,500 2,000 1,500 H [mm] 80 1 1 1,500 1 L [mm] 745 1,000 1,000 1 1,000 1 Powder coated carbon steel / Glass blasted stainless steel 1 1,000 1 1,500 1 1,000 1 1,500 1 1,500 1 1,500 1 1,500 1

^{*}Use for models marked with \blacksquare in previous page.

Quick-Pit Frame

With our Quick-Pit frame, installing a floor scale in a pit is an easy, trouble-free process. Just level the frame in the pit and pour concrete to complete the pit. After the concrete has cured, install the scale and anchor it. The result is a pit scale that is square and flush with the floor.

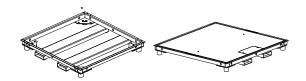


Model		Pit Frame 800 ×800	Pit Frame 1,000 ×1.000	Pit Frame 1,250 ×1,000	Pit Frame 1,250 ×1,250	Pit Frame 1,500 ×1,250	Pit Frame 1,500 ×1,500	Pit Frame 2,000 × 1,500	Pit Frame 2,000 × 2.000	Pit Frame* 1,500 ×1,500	Pit Frame* 2,000 × 1,500	Pit Frame* 2,000 × 2.000
	W [mm]	934	1,134	1,134	1,384	1,384	1,634	1,634	2,134	1,634	1,634	2,134
Dimen- sions	L [mm]	934	1,134	1,384	1,384	1,634	1,634	2,134	2,134	1,634	2,134	2,134
310113	H [mm]	92									116	
Material	Material Powder coated carbon steel / Glass blasted stainless steel											

^{*}Use for models marked with \blacksquare in previous page.

Forklift Channel Frame

This frame makes it easy to move the scale with a forklift. Simply slide the forks into the channels and lift. The heavyduty frame protects the scale from damage.



Pit Liner

Pit Liner makes the pit more clean and sanitary.



Scale Guard

Protect your scale from side-impact damage with scale guards. When a forklift hits the side of a scale, the impact can bend the scale's frame or damage its load cells. The angled guard prevents damage by deflecting the impact upward. Scale guards can be used on any or all sides of a floor scale.



General Specifications





Model		PFA584	PFA589				
Platform Material	Mild Steel Powder Coated, Blue	•					
	Stainless Steel AlSI304		•				
	Load Plate Surface: blasted, Ra <= 5µm (welding lines excluded)		•				
Top Deck Plate	Smooth	•	•				
	Pattern	•	•				
Sizes		From 0.8×0.8 m to 2.0×2.0 m					
Capacities		From 300 kg to 12,000 kg					
Compliance	Metrology	OIML Class III, NTEP Class III, CPA Class	s III				
	EMC	10 V/m					
Hazardous Area Approvals	ATEX	No	II3G / II3D Load cell 0745A: KEMA 03ATEX1070* Junction box AJB579xx-a: BVS 18 ATEX E 008* Junction box AJB579xx-d: BVS 21 ATEX E 003 X* II2G / II2D Load cell 0745A: KEMA 03ATEX1069* Junction box AJB579x-d: BVS 22 ATEX E 005 X*				
	IECEX	No	Gb / Db or Gc /Dc Load cell 0745A: IECEx DEK 15.0017* Junction box AJB579x-a/AJB579xx-a: IECEx BVS 18.0008* Junction box AJB579xx-d: IECEx BVS 21.0003X* Junction box AJB579x-d: IECEx BVS 22.0007X*				
	FM US	NI/I, II, III/2/ABCDFG/T6 Ta=55C					
	FM Canada	NI/I, II/2/ABCDFG/T6 Ta=55C / DIP/III/2/	T6 ta=55C				
	NEPSI CN	Ex ic nA IIC T4 Gc Ex nA IIC T4 Gc Ex tD A22 IP6X T130°C Ex ib IIC T4 Gb Ex ibD 21 T85-T135					
Temperature	Compensated	-10°C - +40°C / 14°F - 104°F					
Range	Operating (safe area)	-20°C - +65°C					
Home Run Cable /	Length	Polyurethane, 5 m, 10 m, 20 m					
Load Cell	-	SLB415 / 0745A, IP68/IP69K					
Scale Interfaces		Analog, SICSpro, Cable-Free					

^{*} Product Compliance Document System: www.mt.com/us/en/home/search/compliance.html











Fast Consistent Service

Faster, standard service worldwide for multinational companies. Gain efficiency and get up and running at every plant with ensured consistency.

www.mt.com/service

Explore Our Service Solutions

Tailored to Fit Your Equipment Needs

METTLER TOLEDO Service delivers resources to enhance your efficiency, performance and productivity by providing service packages that fit your operational needs, maximize your equipment lifetime, and protect your weighing solution scale investment.

www.mt.com/IND-Service

Start with professional installation

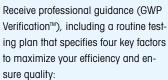
Installation services include support for your unique production situation:

- Professional IQ/OQ/PQ/MQ documentation
- Initial calibration and confirmation of fit-for-purpose
- Hazardous area installations

Extend your warranty coverage

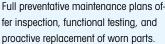
Add two years of preventive maintenance and repair coverage to protect your indicator or full system purchase and achieve maximum productivity and budget control.

Maintain accuracy over time



- Tests to perform
- · Weights to use
- · Testing frequency
- Tolerances to apply

Schedule



Health inspections offer a full assessment of current condition with professional maintenance recommendations.

Calibrate for quality and compliance

Professional Accuracy Calibration Certificate (ACC) determines measurement uncertainty in use over the entire weighing range. Corresponding annexes give a clear pass/fail statement for specific tolerances applied, such as fit-for-purpose (GWP®), OIML R76, NTEP HB44, or further regulations.

maintenance









Industrial Division Local contact: www.mt.com/contacts

