# Communication Module M 700° FF 700(X)

Communication Unit for Foundation Fieldbus™









#### Warranty

Defects occurring within 1 year from delivery date shall be remedied free of charge at our plant (carriage and insurance paid by sender). Sensors, fittings, and accessories: 1 year. ©2007 Subject to change without notice

#### **Return of products under warranty**

Please contact our Service Team before returning a defective device. Ship the <u>cleaned</u> device to the address you have been given. If the device has been in contact with process fluids, it must be decontaminated/disinfected before shipment. In that case, please attach a corresponding certificate, for the health and safety of our service personnel.

### Disposal

Please observe the applicable local or national regulations concerning the disposal of "waste electrical and electronic equipment".

#### Trademarks

The following registered trademarks are used in this instruction manual without further marking

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FOUNDATION FIELDBUS™ is a trademark of Fieldbus Foundation, Austin, USA

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The module is a communication unit for Foundation Fieldbus and allows digital communication via current modulation.

The FF 700 X module is intended for operation in locations subject to explosion hazards which require equipment of Group II, device category 2(1), gas/ dust.

## Conformity with FDA 21 CFR Part 11

In their directive "Title 21 Code of Federal Regulations, 21 CFR Part 11, Electronic Records; Electronic Signatures" the US American health agency FDA (Food and Drug Administration) regulates the production and processing of electronic documents for pharmaceutical development and production. This results in requirements for measuring devices used for corresponding applications. The following features ensure that the M 700(X) modular process analysis system meets the demands of FDA 21 CFR Part 11:

### **Electronic Signature**

Access to the device functions is regulated and limited by individually adjustable codes – "Passcodes". This prevents unauthorized modification of device settings or manipulation of the measurement results. Appropriate use of these passcodes makes them suitable as electronic signature.

### Audit Trail Log

Every change of device settings can be automatically recorded and documented in the Audit Trail Log on the SmartMedia card. The recording can be encrypted.

# Safety Information

Application in Hazardous Locations

### Caution!

Never try to open the module! If a repair should be required, return the module to our factory.

If the specifications in the instruction manual are not sufficient for assessing the safety of operation, please contact the manufacturer to make sure that your intended application is possible and safe.

### Be sure to observe during installation:

- Switch off power supply before replacing or inserting a module.
- Before commissioning it must be proved that the device may be connected with other equipment.

### Application in Hazardous Locations: FF 700 X Module

When using the FF 700 X module, the stipulations for electrical installations in hazardous areas (EN 60079-14) must be observed. When installing the device outside the range of applicability of the 94/9/EC directive, the appropriate standards and regulations in the country of use must be observed. The module has been developed and manufactured in compliance with the applicable European guidelines and standards.

Compliance with the European Harmonized Standards for use in hazardous locations is confirmed by the EC-Type-Examination Certificate. Compliance with the European guidelines and standards is confirmed by the EC Declaration of Conformity.

There is no particular direct hazard caused by the operation of the device in the specified environment.

## **Software Version**

FF 700(X) Module

#### Device Software M 700(X)

The FF 700(X) module is supported by software version 7.0 or higher.

### Module Software FF 700(X)

Software version 1.0 18.09.2006

### Query actual device/module software

When the analyzer is in measuring mode: Press **menu** key, open Diagnostics menu.

Menu	Display	Device description
	Image: Constraint of the second se	Provides information about all mod- ules installed: Module type and func- tion, serial number, hardware and software version and device options. Select the different modules (FRONT, BASE, slots 1 - 3) using the arrow keys.

# Modular Concept

Basic Unit, Measuring Module, Additional Functions

The M 700(X) is an expandable modular process analysis system. The basic unit (FRONT and BASE modules) provides three slots which can be equipped by the user with any combination of measuring or communication modules. The software capabilities can be expanded by additional functions (options). Additional functions must be ordered separately. They are supplied with a device-specific TAN for function release.

### M 700(X) Modular Process Analysis System



• EC 400 probe controller

### Documentation

The basic unit is accompanied by a CD-ROM containing the complete documentation.

Latest product information as well as instruction manuals for earlier software releases are available at **www.mtpro.com**.

# **Short Description**

Short Description: FRONT Module

#### 4 captive screws

7

IETTLER TOLEDO

Meas

□ 2<u>4</u>0°C

for opening the analyzer (**Caution!** Make sure that the gasket between FRONT and BASE is properly seated and clean!)

M 700

%Air

Enter

□ 25.8°C

m

#### Transflective LC graphic display

(240 x 160 pixels) white backlighting, high resolution and high contrast.

#### Measurement display

#### User interface

with plaintext menus as recommended by NAMUR. Menu texts can be switched to: German, English, French, Italian, Swedish, and Spanish. Intuitively acquirable menu logic, based on Windows standards.

#### Secondary displays

### **2 softkeys** with context-sensitive functions.

#### Red LED

signals failure (On) or maintenance request/function check (flashing) according to NE 44.

**Green LED** Voltage supply okay

#### **Control panel**

3 function keys (menu, meas, enter) and 4 arrow keys for menu selection and data entries

#### 5 self-sealing cable glands

M20 x 1.5 for entry of voltage supply and signal lines

# Short Description: Menu Structure

Basic Functions: Calibration, Maintenance, Parameter Setting, Diagnostics



- 4) Press enter to confirm, enter passcode.
- 5) Further menu items are displayed.
- 6) Selected functions of the Diagnostics menu can be recalled via softkey even when in measuring mode.

# **Short Description: FRONT Module**

View into the open device (FRONT module)

#### Slot for SmartMedia card

- Data recording The SmartMedia card expands the measurement recorder capacity to > 50000 records.
- Exchange of parameter sets 5 parameter sets can be stored on the SmartMedia card. The 2 internal parameter sets can be switched by remote control. Configurations can be transmitted from one analyzer to the other.
- Function expansions are possible with additional software modules, which are released using transaction numbers (TAN)
- Software updates

#### **Terminal plates** of "hidden" modules

Each module comes with an adhesive label containing the contact assignments. This label should be sticked to the inner side of the front (as shown). Then, the terminal assignments remain visible even if further modules are inserted



METTI ER TOLEDO Type FRONT M 700X \*\*

#### Replacing the front module

Pull off power cord and ground wire. To separate the FRONT module from the BASE module, turn the retaining screws of the pivot hinge by 90°.

#### The circumferential sealing

guarantees IP 65 protection and allows spray cleaning / disinfection. Caution! Keep clean!

# Short Description: BASE Module

View into the open device (BASE module, 3 function modules installed)



#### **Module equipment**

Module identification: Plug & Play. Up to 3 modules can be combined as desired. Several input and communication modules are available.



Notice

Only <u>one</u> module can be connected in addition to a i700 module.

#### BASE module

2 current outputs (free assignment of process variable) and 4 relay contacts, 2 digital inputs. VariPower broad-range power supply, 20 ... 265 V AC/DC, suitable for all public mains supplies in the world.

**Power supply units, IS version:** 100 ... 230 V AC or 24 V AC/DC



#### Warning! Do not touch the terminal compartment, there may be dangerous contact voltages!

### Important notice concerning SmartMedia card

The SmartMedia card may be inserted or replaced with the power supply switched on. Before a memory card is removed, it must be "closed" in the maintenance menu. When closing the device, make sure that the sealing is properly seated and clean.

# Foundation Fieldbus (FF) Technology

Foundation Fieldbus (FF) is a digital communication system that connects different field devices over a common cable and integrates them into a control system. Its application range covers manufacturing, process, and building automation. As fieldbus standard according to EN 61158-2 (IEC 1158-2) the Foundation Fieldbus ensures the communication of different devices over one bus line.

### **Basic Properties**

The "Data Link Layer" of the Fieldbus Foundation protocol defines 3 device types:

- The **Active Link Master** plans all activities as "Link Active Scheduler" (LAS). It controls the complete data traffic on the bus. Several Link Masters on one bus increase safety, but only one is active at a time.
- **Basic devices** are peripheral devices such as valves, drives, transmitters, or analyzers. They can react acyclically to servicing, configuration and diagnostic tasks of the master. The Link Master cyclically reads the measurement data with status.
- Bridges can connect a network from different bus systems.

### **Bus Communication**

Foundation Fieldbus (FF) permits cyclic and acyclic services:

### Cyclic Services - Scheduled Communication:

are used for transmission of measurement data with status information. The Link Active Scheduler maintains a list of transmission times for all data in all devices that need to be cyclically transmitted. When it is time to transmit data, the LAS issues a "Compel Data (CD)" start signal to the respective device. Upon receipt of the "Compel Data" signal, the device broadcasts the data to all devices on the fieldbus.

### • Acyclic Services - Unscheduled Communication:

are used for device configuration, remote maintenance, and diagnostics during operation.

All devices are given the chance to send acyclic (unscheduled) messages between transmissions of cyclic (scheduled) data. The LAS grants permission to a device to broadcast acyclic messages by issuing a "Pass Token (PT)" message. Upon receipt of the "Pass Token", the device starts data transmission.

### **Terminal Plate FF 700 Module:**



### **Terminal Plate FF 700 X Module:**



## **Inserting the Module**



Thanks to the staggered arrangement of connectors and fastening screws the terminal strips of all modules are easy to access. Make sure that the cable glands are tightly closed to protect against humidity.

- **1.** Switch off power supply
- 2. Open the device (loosen the 4 screws at the front)
- **3.** Place module in slot (D-SUB connector)
- 4. Tighten fastening screws of the module
- **5.** Connect signal lines
- 6. Close device, tighten screws at the front
- **7.** Switch on power supply
- 8. Assigning process variables to AI blocks on the device
- 9. Set parameters

## **Foundation Fieldbus Installation**

Basic build-up of a PROFIBUS system:



### **Control room**

Electrical connection between module and Foundation Fieldbus is in accordance with FISCO (Fieldbus Intrinsically Safe Concept, www.fieldbus.org).





# **Communication Model**

See diagram on previous side

All variables and parameters of the transmitter are assigned to blocks.

### **Resource Block (RB)**

Describes the transmitter characteristics (manufacturer, device name, operating status, general status).

### **Analog Input Block (AI)**

2 x 4 Analog Input Function Blocks provide for cyclic transmission of measured values (currently measured value with status, alarm limits, freely selectable process variable from up to 2 measuring modules).

### Analog Input Transducer Block (AI TB)

Provides for acyclic data transmission. Calibration, configuration, and maintenance commands coming from the control station are processed in the Transducer Block. The sensor signal is first preprocessed in the Transducer Block. From here, the measured value is sent to the Analog Input Blocks where it can be further processed (limit values, scaling).

### **Connections (Channels)**

The communication model shows the channel numbers for connecting the function blocks to the Transducer Blocks.

# **AI-TB Configuration on the Device**

Assigning process variables to Analog Input Blocks on the device

Menu	Display	Assigning process variables to Analog Input Blocks
⊗as bal Antipit	Image: Constraint of the constraint	<b>Call up parameter setting</b> From the measuring mode: Press <b>menu</b> key to select menu. Select parameter setting using arrow keys, confirm with <b>enter</b> .
	Image: Sector of the sector	Administrator level: Access to all functions, also passcode setting. Releasing or blocking a function for access from the Operator level.
	All       Image: Constraint of the sector of t	<b>Select module.</b> M 700 permits variable equipment with 2 measuring modules (and FF module). The available process vari- ables are assigned via "AI-TB con- figuration".
	Image: Constraint of the second se	<b>Select AI-TB block:</b> Assign a module to an AI-TB block. The AI-TB block includes 4 Analog Input blocks to each of which you can assign a process variable from the module.

# AI-TB Configuration on the Device

Assigning process variables to Analog Input Blocks on the device

Menu	Display	Assigning process variables to Analog Input Blocks	
van van van van van par	Image: Sector of the sector	<ul> <li>Select AI-TB configuration: Assign each process variable to one of the 4 Analog Input Blocks per TB. (See Page 26)</li> <li>Caution! The assignments made here also apply to the FF configura- tion for the connection of Analog Input Blocks to the channels of the AI Transducer Blocks! Be sure to make identical settings!</li> </ul>	
Menu	Display	Bus activation	
Barpar	Image: Second	Bus activation On: Access control by DCS (Control system programming required by customer!) Off: Device access via passcode or signa-	
		Notice: If access control has inad- vertently been activated,	

# For Copy: Individual Settings

Assigning process variables to Analog Input Blocks on the device

AI Block		Process variable assigned
AI-TB1	Selected measuring module	
	Analog Input Block AI 1	
	Analog Input Block AI 2	
	Analog Input Block AI 3	
	Analog Input Block AI 4	
AI-TB2	Selected measuring module	
	Analog Input Block AI 5	
	Analog Input Block AI 6	
	Analog Input Block AI 7	
	Analog Input Block AI 8	

The AI blocks are divided into two groups (AI Transducer Blocks) which are each assigned to one measuring module. This allows control of functions in the measuring modules. If there is only one measuring module, both AI TBs can be assigned to the same module so that they can output more measured values cyclically. In this exemplary configuration there is a pH 2700 module in slot [I], an O2 4700 module in slot [II], and the FF 700 module in slot [II].

You can assign individual process variables from the selected measuring module to the different AI channels.

AI TB1	configuratio	□ 25.6 □ 7.03 n (Administ	ö°C pH rator)
Measurir	ng ⊡p	H 2700 mo	dule
Analog Ir	nput Al 1	ШрН	
Analog li	nput Al 2	ш°С	
Analog li	nput Al 3	⊡mV	
Analog li	nput Al 4	⊡°F	
Ret	urn		

Example 1:

AI-TB1 is assigned to the pH 2700 module, therefore all process variables of the pH module are available for AI1 to AI4.



Example 2:

AI-TB1 is assigned to the O2 4700 module, therefore all process variables of the Oxy module are available for AI5 to AI8.

Bus communication on the Foundation Fieldbus can only function properly when during online configuration the blocks in the control system are set in accordance with the AI-TB configurations selected in the device configuration. The modular M 700 does not allow permanent assignment of process variables to AIs - any available module can be located in one of the three slots, which cannot be recognized from the control system. Therefore you cannot preconfigure the device offline per DD from the control

Therefore you cannot preconfigure the device offline per DD from the control system.



### **Initial Commissioning**

- 1. Supply the device with power.
- 2. Open the configuration program of the control system.
- 3. Load CFF file and DD. After the first connection establishment, the device answers as follows:

Device type FF 700\_\_\_\_0000000000 ID= 0001020D48\_\_\_\_0000000000 (e.g.)

4. Assign the desired name (PD\_TAG) to the field device.

### Setting the Resource Block (RB) parameters

5. Set the MODE\_BLK. TARGET to Auto.

### Setting the Analog Input Block (AI) parameters

6. Set MODE\_BLK. TARGET to OOS (Out Of Service).

7. Select the desired process variable from the CHANNEL parameter (Observe parameter setting of FRONT module!).

8. Select the unit belonging to the process variable from the XD\_SCALE parameter.

9. Select the unit belonging to the process variable from the OUT\_SCALE parameter.

10.Set the LIN\_TYPE linearization type to Direct and transmit the changes.

11.If these steps are not properly executed, the "Block Configuration Error" is generated when the block is set to "Auto".

Using the NI-FBUS Configurator from National Instruments, for example, you can graphically connect the function blocks and then load the system configuration in the device.

12. Download all data and parameters to the field device.

13.Set the target modes of all Analog Input Blocks to "Auto".

### **Analog Input Blocks**

The module provides 8 analog input blocks (AI 1 ... AI 8). An Analog Input Block contains the signal processing options for the process variable supplied from the Transducer Block. The following parameters are available:

### Example:

In the M 700 AI 1 is set to pH value, AI 2 is set to temperature:

Parameter	Value	
CHANNEL	Module 1 – Channel 1 (pH)	
XD_SCALE, UNITS_INDEX	рН	
OUT_SCALE, UNITS_INDEX	рН	
L_TYPE	Direct	
MODE_BLK, ACTUAL	Auto	
Settings in Al 2:		
Parameter	Value	
CHANNEL		

### Settings in AI 1:

Settings in Al Z.	
Parameter	Value
CHANNEL	Module 1 – Channel 2 (°C)
XD_SCALE, UNITS_INDEX	°C
OUT_SCALE, UNITS_INDEX	°C
L_TYPE	Direct
MODE_BLK, ACTUAL	Auto

### **Caution!**

When connecting the AIs to the AI TBs, you must select the process variable (measurement unit) corresponding to the measured value selected in the M 700 (see Page 22).

A faulty setting causes a Block Configuration Error in the AI function block.

# **Configuration of AI TB**

(Example: Configuration via NI-FBUS Configurator / National Instruments)

After connection of the M 700 FF 700 module to the Foundation Fieldbus the NI-FBUS Configurator shows this block overview (default setting: Fieldbus address 22)

Ż	RESOURCE	0000001234 (RB2)
	AI_TRANSDUCER_1_	0000001234 (AITB)
-	AI_TRANSDUCER_2_	0000001234 (AITB)
- 1	DI_TRANSDUCER	0000001234 (DITB)
i di ka	AO_TRANSDUCER	0000001234 (AOTB)
- i	DO_TRANSDUCER	0000001234 (DOTB)
	ANALOG_INPUT_1	0000001234 (AI)
	ANALOG_INPUT_2	0000001234 (AI)
	ANALOG_INPUT_3	0000001234 (AI)
	ANALOG_INPUT_4	0000001234 (AI)
- 0	ANALOG_INPUT_5	0000001234 (AI)
	ANALOG_INPUT_6	0000001234 (AI)
- 🖗	ANALOG_INPUT_7	0000001234 (AI)
🏢	ANALOG_INPUT_8	0000001234 (AI)
	DISCRETE_INPUT_1_	0000001234 (DI)
- 0	DISCRETE_INPUT_2	0000001234 (DI)
🏢	DISCRETE_INPUT_3	0000001234 (DI)
- 🗰	DISCRETE_INPUT_4	0000001234 (DI)
- 0	ANALOG_OUTPUT1	0000001234 (AO)
2	DISCRETE_OUTPUT1	0000001234 (DO)
	DISCRETE_OUTPUT2_	0000001234 (DO)
	DISCRETE_OUTPUT3_	0000001234 (DO)
	DISCRETE_OUTPUT4_	0000001234 (DO)

Move all required AI blocks to the Function Block Application and start <u>Download Configuration</u>.



### **Commissioning on the Foundation Fieldbus**

Only when the FF 700 module is competently configured, can the Foundation Fieldbus communication function properly. Different configuration tools from different manufacturers are available (e.g. NI-FBUS Configurator / National Instruments). They can be used to configure the device and the Foundation Fieldbus.

### Notice:

Be sure to observe the operating instructions and the menu guidance of the control system or the configuration tool during installation and configuration via the control system.

### Installing the DD (Device Description):

During initial installation the device description (\*.cff, \*.sym and \*.ffo) must be installed in the control system .

For network projecting, you require the CFF file (Common File Format).

These files can be obtained from:

- the included CD
- internet: www.mt.com/pro
- Foundation Fieldbus: www.fieldbus.org.

### **Identifying the Transmitter**

There are several possibilities to identify a FF transmitter in the network. The most important one is the "Device Identifier" or DEV\_ID. It consists of the manufacturer ID, device type, and serial number of the transmitter.

Corresponding to example given on Page 25, "Offline Configuration"

For parameter changes, you must set MODE\_BLK/TARGET to OOS (Out of Service) since otherwise the error message NIF\_ERR\_WRONG\_MODE\_FOR\_REQUEST would appear for [Write Changes].

Analog_Input_1		
"Process" card:	CHANNEL	Module 1 - Channel 1
"Scaling" card:	XD_SCALE/UNITS_INDEX	рН
	OUT_SCALE/UNITS_INDEX	рН
	L_TYPE	Direct
Button	[Write Changes]	
Button	[Auto]	
Analog_Input_2		
"Process" card:	CHANNEL	Module 1 - Channel 2
"Scaling" card:	XD_SCALE/UNITS_INDEX	°C
	OUT_SCALE/UNITS_INDEX	°C
	L_TYPE	Direct
Button	[Write Changes]	
Button	[Auto]	
Analog_Input_3		
"Process" card:	CHANNEL	Module 1 - Channel 3
"Scaling" card:	XD_SCALE/UNITS_INDEX	mV
	OUT_SCALE/UNITS_INDEX	mV
	L_TYPE	Direct
Button	[Write Changes]	
Button	[Auto]	
Analog_Input_4		
"Process" card:	CHANNEL	Module 1 - Channel 4
"Scaling" card:	XD_SCALE/UNITS_INDEX	Mohm
	OUT_SCALE/UNITS_INDEX	Mohm
	L_TYPE	Direct
Button	[Write Changes]	
Button	[Auto]	

Analog_input_5		
"Process" card:	CHANNEL	Module 2 - Channel 1
"Scaling" card:	XD_SCALE/UNITS_INDEX	%
	OUT_SCALE/UNITS_INDEX	%
	L_TYPE	Direct
Button	[Write Changes]	
Button	[Auto]	
Analog_Input_6		
"Process" card:	CHANNEL	Module 2 - Channel 2
"Scaling" card:	XD_SCALE/UNITS_INDEX	°C
	OUT_SCALE/UNITS_INDEX	°C
	L_TYPE	Direct
Button	[Write Changes]	
Button	[Auto]	
Analog_Input_7		
"Process" card:	CHANNEL	Module 2 - Channel 3
"Scaling" card:	XD_SCALE/UNITS_INDEX	mbar
	OUT_SCALE/UNITS_INDEX	mbar
	L_TYPE	Direct
Button	L_TYPE [Write Changes]	Direct
Button Button	L_TYPE [Write Changes] [Auto]	Direct
Button Button Analog_Input_8	L_TYPE [Write Changes] [Auto]	Direct
Button Button Analog_Input_8 "Process" card:	L_TYPE [Write Changes] [Auto] CHANNEL	Direct Module 2 - Channel 4
Button Button Analog_Input_8 "Process" card: "Scaling" card:	L_TYPE [Write Changes] [Auto] CHANNEL XD_SCALE/UNITS_INDEX	Direct Module 2 - Channel 4 g/l
Button Button Analog_Input_8 "Process" card: "Scaling" card:	L_TYPE [Write Changes] [Auto] CHANNEL XD_SCALE/UNITS_INDEX OUT_SCALE/UNITS_INDEX	Direct Module 2 - Channel 4 g/l g/l
Button Button Analog_Input_8 "Process" card: "Scaling" card:	L_TYPE [Write Changes] [Auto] CHANNEL XD_SCALE/UNITS_INDEX OUT_SCALE/UNITS_INDEX L_TYPE	Direct Module 2 - Channel 4 g/l g/l Direct
Button Button Analog_Input_8 "Process" card: "Scaling" card: Button	L_TYPE [Write Changes] [Auto] CHANNEL XD_SCALE/UNITS_INDEX OUT_SCALE/UNITS_INDEX L_TYPE [Write Changes]	Direct Module 2 - Channel 4 g/l g/l Direct
Button Button Analog_Input_8 "Process" card: "Scaling" card: Button Button	L_TYPE [Write Changes] [Auto] CHANNEL XD_SCALE/UNITS_INDEX OUT_SCALE/UNITS_INDEX L_TYPE [Write Changes] [Auto]	Direct Module 2 - Channel 4 g/l g/l Direct

An external pressure sensor can be connected to the Analog Output Block (AO) through the Foundation Fieldbus network.

Analog_Output1		
"Process" card:	CHANNEL	Channel 21
		(Analog Output Value)
"Scaling" card:	XD_SCALE/EU_100	9999
	XD_SCALE/UNITS_INDEX	mbar
	OUT_SCALE/EU_100	9999
	OUT_SCALE/UNITS_INDEX	mbar
"Limits" card	SP_HI_LIM	9999
Button	[Write Changes]	
Button	[Cascade]	

Parameter MODE_BLK HARGET ACTUAL PERMITTED NORMAL VALUE STATUS UUALITY SUBSTATUS LIMITS SP VALUE STATUS UUALITY SUBSTATUS LIMITS UUALITY SUBSTATUS LIMITS SUBSTATUS LIMITS SUBSTATUS LIMITS SUBSTATUS SUBSTATUS LIMITS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS SUBSTATUS	Value Cas   Auto Cas   Auto Cas   Auto Cas   Auto Cas   Auto   Man   OOS Cas   Auto Cas	Then the AO Block should be in ACTUAL Mode Cas. The coupled output value (AI) from the linked pressure transmitter appears at input CAS_IN. In Cascade mode the measured OUT value is passed to the transmitter and is available to the system. The parameter settings required for the DI and DO blocks are given on the following page.
CAS_IN ⊢VALŪE ESTATUS ⊢QUALITY ⊢SUBSTATUS LIMITS ◆ CHANNEI	Rodumited Rod 1021.85 Good_NonCascade NonSpecific NotLimited Channel 21 - Analon Output Value	

Discrete_Inp	out_1			
"Process" o	card:	CHANNEL	Channel 11	Discrete Input Value
Button		[Write Changes]		
Button		[Auto]		
Discrete_Inp	out_2			
"Process" o	card:	CHANNEL	Channel 12	Discrete Input Value
Button		[Write Changes]		
Button		[Auto]		
Discrete_Inp	out_3			
"Process" o	card:	CHANNEL	Channel 13	Discrete Input Value
Button		[Write Changes]		
Button		[Auto]		
Discrete_Inp	out_4			
"Process" o	card:	CHANNEL	Channel 14	Discrete Input Value
Button		[Write Changes]		
Button		[Auto]		
Discrete_Ou	itput1			
Discrete_Ou "Process" of	<b>itput1</b> card:	CHANNEL	Channel 31	Discrete Output Value
Discrete_Ou "Process" of Button	<b>itput1</b> card:	CHANNEL [Write Changes]	Channel 31	Discrete Output Value
Discrete_Ou "Process" of Button Button	<b>itput1</b> card:	CHANNEL [Write Changes] [Auto]	Channel 31	Discrete Output Value
Discrete_Ou "Process" of Button Button Discrete_Ou	itput1 card: itput2	CHANNEL [Write Changes] [Auto]	Channel 31	Discrete Output Value
Discrete_Ou "Process" of Button Button Discrete_Ou "Process" of	itput1 card: itput2 card:	CHANNEL [Write Changes] [Auto] CHANNEL	Channel 31 Channel 32	Discrete Output Value Discrete Output Value
Discrete_Ou "Process" of Button Button Discrete_Ou "Process" of Button	itput1 card: itput2 card:	CHANNEL [Write Changes] [Auto] CHANNEL [Write Changes]	Channel 31 Channel 32	Discrete Output Value Discrete Output Value
Discrete_Ou "Process" of Button Button Discrete_Ou "Process" of Button Button	itput1 card: itput2 card:	CHANNEL [Write Changes] [Auto] CHANNEL [Write Changes] [Auto]	Channel 31 Channel 32	Discrete Output Value Discrete Output Value
Discrete_Ou "Process" of Button Button Discrete_Ou Button Button Discrete_Ou	itput1 card: itput2 card: itput3	CHANNEL [Write Changes] [Auto] CHANNEL [Write Changes] [Auto]	Channel 31 Channel 32	Discrete Output Value Discrete Output Value
Discrete_Ou "Process" of Button Button Discrete_Ou "Process" of Button Button Discrete_Ou "Process" of Discrete_Ou	itput1 card: itput2 card: itput3 card:	CHANNEL [Write Changes] [Auto] CHANNEL [Write Changes] [Auto] CHANNEL	Channel 31 Channel 32 Channel 33	Discrete Output Value Discrete Output Value Discrete Output Value
Discrete_Ou "Process" of Button Discrete_Ou "Process" of Button Button Discrete_Ou "Process" of Button	itput1 card: itput2 card: itput3 card:	CHANNEL [Write Changes] [Auto] CHANNEL [Write Changes] [Auto] CHANNEL [Write Changes]	Channel 31 Channel 32 Channel 33	Discrete Output Value Discrete Output Value Discrete Output Value
Discrete_Ou "Process" of Button Discrete_Ou "Process" of Button Discrete_Ou "Process" of Button Discrete_Ou "Process" of Button Button	itput1 card: itput2 card: itput3 card:	CHANNEL [Write Changes] [Auto] CHANNEL [Write Changes] [Auto] CHANNEL [Write Changes] [Auto]	Channel 31 Channel 32 Channel 33	Discrete Output Value Discrete Output Value Discrete Output Value
Discrete_Ou "Process" of Button Button Discrete_Ou "Process" of Button Discrete_Ou "Process" of Button Button Button Button Button	itput1 card: itput2 card: itput3 card: itput4	CHANNEL [Write Changes] [Auto] CHANNEL [Write Changes] [Auto] CHANNEL [Write Changes] [Auto]	Channel 31 Channel 32 Channel 33	Discrete Output Value Discrete Output Value Discrete Output Value
Discrete_Ou "Process" of Button Discrete_Ou "Process" of Button Discrete_Ou "Process" of Button Button Button Discrete_Ou "Process" of Button	itput1 card: itput2 card: itput3 card: itput4 card:	CHANNEL [Write Changes] [Auto] CHANNEL [Write Changes] [Auto] CHANNEL [Write Changes] [Auto]	Channel 31 Channel 32 Channel 33 Channel 33	Discrete Output Value
Discrete_Ou "Process" of Button Discrete_Ou "Process" of Button Discrete_Ou "Process" of Button Button Discrete_Ou "Process" of Button Discrete_Ou "Process" of Button	itput1 card: itput2 card: itput3 card: itput4 card:	CHANNEL [Write Changes] [Auto] CHANNEL [Write Changes] [Auto] CHANNEL [Write Changes] [Auto] CHANNEL [Write Changes]	Channel 31 Channel 32 Channel 33 Channel 34	Discrete Output Value

# Commissioning and Configuration Calibration Protocols

### **Calibration Protocols**

The protocols are transmitted in the AI TBs in binary form. The DD provides a method for converting them to a readable format. The method can be started with "Read protocol" in the "Protocol" menu of the AI TB.





Each AI TB of the FF module has a ring buffer which can store up to three protocols. A fourth protocol would overwrite the first protocol in that TB.

With "Read protocol", the calibration protocol of the respective module can be read out from the AI TB. The example shows the pH protocol of AI TB1. At the end of the method you can confirm the protocol (OK) and thus delete it from the ring buffer. After confirmation you will be informed if further data, i.e. another protocol, are available. Without confirmation (Cancel), you can re-read the protocol as often as you like.

## **Parameters of AI Transducer Blocks**

All blocks correspond to the "FF-007-5.0 Specifications". Only the two AI-TB blocks have been extended (Index 14 ... 39). AI TB1 and AI TB2 can be assigned to different measuring modules in the M 700.

Index	Parameter	Description
	Standard parameters	
0	AITB	
1	ST_REV	
2	TAG_DESC	
3	STRATEGY	
4	ALERT_KEY	
5	MODE_BLK	
6	BLOCK_ERR	
7	UPDATE_EVT	
8	BLOCK_ALM	
9	TRANSDUCER_DIRECTORY	
10	TRANSDUCER_TYPE	
11	XD_ERROR	
12	COLLECTION_DIRECTORY	
13	PRIMARY_VALUE	Measured value channel 1
	Manufacturer-specific exten	sions: Measured values
14	SECONDARY_VALUE	Measured value channel 2
15	THIRD_VALUE	Measured value channel 3
16	FOURTH_VALUE	Measured value channel 4
	Manufacturer-specific exten	sions: Product calibration
17	CAL_SAMPLE_PRD	Starts the first part of product calibration
18	CAL_SAMPLE_PRD_STORED_VAL	Shows the value stored during the first part of product calibration
19	CAL_PRODUCT	Sets the value for the second part of product calibration
20	CAL_MODE_PRD	"Mode of calibration"
21	CAL_RESULT	Result of calibration

## **Parameters of AI Transducer Blocks**

Index	Parameter	Description
	Manufacturer-specific exten	sions: Protocols
22	PROTOCOL_STATUS	Status
23	PROTOCOL_DATA_0	Binary protocol data, part 1
24	PROTOCOL_DATA_1	
25	PROTOCOL_DATA_2	
26	PROTOCOL_DATA_3	
27	PROTOCOL_DATA_4	
28	PROTOCOL_DATA_5	
29	PROTOCOL_DATA_6	
30	PROTOCOL_DATA_7	
31	PROTOCOL_DATA_8	
32	PROTOCOL_DATA_9	
33	PROTOCOL_DATA_A	
34	PROTOCOL_DATA_B	
35	PROTOCOL_DATA_C	
36	PROTOCOL_DATA_D	
37	PROTOCOL_DATA_E	
38	PROTOCOL_DATA_F	Binary protocol data, part 16
39	PROTOCOL_CONFIRM	Save protocol

A ring buffer for up to 3 protocols is implemented in the module The DD includes a method for presenting the protocol in a readable manner. This method is called up in the "Protocol" menu of the AI TB Block.

#### **Function Block AO**

Cyclic transmission of an external correction value (e.g. pressure correction for O2 4700).

### DI 1: EC 400 Status

Bit								Meaning
7	6	5	4	3	2	1	0	
							1	Probe in MEASURE position (PROCESS)
						1		Probe in SERVICE position
					1			Service switch actuated
				1				EC 400 alarm
			1					EC 400 program running
0	0	0						No program
0	0	1						Program: Cleaning
0	1	0						Program: Cal 2point
0	1	1					Program: Cal 1point	
1	0	0					Program: Parking	
1	0	1					Program: USER 1	
1	1	0						Program: USER 2
1	1	1						Program: Service

### DI 2: CONTACTS / LOCK Status / ENABLE Request

Bit								Meaning
7	6	5	4	3	2	1	0	
							1	Contact K4 active
						1		Contact K3 active
					1			Contact K2 active
				1				Contact K1 active
			1					CAL terminates AI-TB1 (1 min or until cal record collected)
		1						CAL terminates AI-TB2 (1 min or until cal record collected)
0	0							Measuring mode
0	1							Unconfirmed enable request
1	0							Confirmed enable request
1	1							Enable

### DI 3: EC 400 Messages

Bit								Meaning
7	6	5	4	3	2	1	0	
							1	Probe maintenance request
						1		Media adapter maintenance request
					1			EC 400 basic device maintenance request
				1				Medium maintenance request
			1					Probe failure
		1						Media adapter failure
	1							EC 400 basic device failure
1								Calibration / Communication error

### **Explanation of EC 400 Messages: Maintenance request**

Probe r	Probe maintenance request								
U 231	Probe move time MEASURE (PROCESS)								
U 234	Probe move time SERVICE								
U 232	Proble wear counter								
U 228	Probe cylinder untight								
Media a	Media adapter maintenance request								
U 190	Buffer I almost empty								
U 191	Buffer II almost empty								
U 192	Cleaner almost empty								
Mainte device	nance request / EC 400 basic								
U 233	Water pressure switch								
U 229	Sensor dismount guard defective								
U 235	Safety valve defective								

Medium maintenance request						
U 241	Check water					
U 242	Check buffer I					
U 243	Check buffer II					
U 244	Check cleaner					
U 245	Check aux. valve I					
U 246	Check aux. valve II					

## EC 400 Messages, EC 400 Step

### **Explanation of EC 400 Messages: Failure**

Probe f	Probe failure								
U 230	Probe limit position MEASURE (PROCESS)								
U 227	Probe limit position SERVICE								
Media a	adapter failure								
U 194	Buffer I empty								
U 195	Buffer II empty								
U 196	Cleaner empty								
EC 400	basic device failure								
U 220	Compressed air switch								
U 225	Probe valve defective								
U 224	EC 400 flooded								
U 221	Sensor dismounted								
Calibra	tion / Communication error								
U 251	Calibration error								

### DI 4: EC 400 Step

Bit								Meaning
7	6	5	4	3	2	1	0	
							1	System in SINGLE_STEP
		Х	Х	Х	Х	Х		Step 1 30
	0							Reserved
0								Reserved

The half-automated EC 400 program control in Single-Step Mode can only be activated and triggered from the M 700. Control via bus is not possible, however the Single-Step Mode can be watched.

### **DO 1: HOLD Control**

Bit								Meaning
7	6	5	4	3	2	1	0	
							1	System HOLD
						0		Reserved
					0			Reserved
				0				Reserved
			0					Reserved
		0						Reserved
	0							Reserved
0								Reserved

### **DO 2: PARSET**

Bit								Meaning
7	6	5	4	3	2	1	0	
							1	Parameter set B (internal)
				0	0	0		Parameter set not from card
				0	0 0 1			Parameter set 1 (card)
				0	0 1 0			Parameter set 2 (card)
				0	0 1 1			Parameter set 3 (card)
				1	1 0 0			Parameter set 4 (card)
				1	1 0 1			Parameter set 5 (card)
			0					Reserved
		0						Reserved
	0							Reserved
0								Reserved

### DO 3: EC 400 Control

Bit								Meaning
7	6	5	4	3	2	1	0	
				X		Х	Reserved	
				1			Probe in SERVICE position (MEASURE = $0$ )	
				1			Manual, Time control Off (Auto, Time control On = 1)	
				X			Reserved	
			Х					Reserved
0	0	0					No program start	
0	0	1					Program: Cleaning	
0	1	0				Program: Cal 2point		
0	1	1					Program: Cal 1point	
1	0	0				Program: Parking		
1	0	1				Program: USER 1		
1	1	0					Program: USER 2	
1	1	1					No program start	

### **DO 4: LOCK Control**

Bit								Meaning
7	6	5	4	3	2	1	0	
						0	0	Measuring mode
						0	1	Enabled
						1	0	Busy
						1	1	Not used
					Х			Reserved
				Х				Reserved
			Х					Reserved
		Х						Reserved
	Х							Reserved
Х								Reserved

## Enable / Lock via DCS

Caution: Control system programming required by customer!

### Enable / Lock M 700 for on-site calibration via DCS.

The DI 1 and DO 4 function blocks are used for communicating with the DCS (control system programming required by customer).

Step 1:	The user calls up the cal menu, for example, on the device. An "Enable request running" window appears instead of the passcode prompt. An enable request message is sent to the DCS.				
Step 2:	The DCS confirms the request, still without a decision. Now, a message window opens on the control system where the plant operator selects the decision Yes/No. Until a decision is made, the display reads "Wait for enable signal from DCS "				
Step 3:	The decision has been made:				
	YES: The window disappears and the user is prompted to enter the passcode (or signature for AuditTrail). Now, he may use the menu.				
	NO: A "Request denied!" window appears and the device returns to measuring mode.				
Step 4:	After the menu system has been exited, the DCS receives a message that manual operation is terminated. This erases the authorization.				

# **Menu Selection**

After switching on, the analyzer performs an internal test routine and automatically detects the number and type of modules installed. Then, the analyzer goes to measuring mode.



### Menu Structure



## Passcode Entry

### To enter a passcode:

Select the position using the left/right keys, then edit the number using the up/down keys. When all numbers have been entered, confirm with **enter**.

### To change a passcode

- Open the menu selection (**menu**)
- Select parameter setting
- Administrator level, enter passcode
- Select System control: Passcode entry

Menu	Display	System control: Passcode entry
STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE STATE	Close     Calibration     Cose     Calibration     Close     Calibration     Close     Clos	Changing a passcode: "Passcode entry" menu When this menu is opened, the ana- lyzer displays a warning (Fig.). Passcodes (factory settings): Calibration (cal) 1147 Maintenance (maint) 2958 Operator level (opl) 1246 Administrator level (adm) 1989 Caution If you lose the Administrator pass- code, system access is locked! Please consult our technical support! To change a passcode, select "On" using the arrow keys. Confirm with enter. Select the position using the left/ right keys, then edit the number using the up/down keys. When all numbers have been entered, confirm with enter.

# **Function Control Matrix**

Controlling parameter set selection / KI recorder via Fieldbus H1 Parameter setting/Administrator level/System control/Function control matrix

Menu	Display	Control via Foundation Fieldbus
Rings Rings Par	Image: Constraint of the constraint	<b>Call up parameter setting</b> From the measuring mode: Press <b>menu</b> key to select menu. Select parameter setting using arrow keys, confirm with <b>enter</b> .
	□       25.6 °C         □       0.003 mS/cm         Parameter setting       □         □       Viewing level       (All Data) view         ê       Operator level       (Operation Data) opl         ê       Administrator       (All Data) adm	Administrator level: Access to all functions, also passcode setting. Releasing or blocking a function for access from the Operator level.
	Return         Math       Image: Control (Administrator)         System control (Administrator)         Memory card         Copy configuration         Parameter sets         KI batch recording         Function control matrix         Return	At the Administrator level: Select "System control", then - "Function control matrix".
	Image: Parset kl rec.     T.00 pH       Parset kl rec.     Star EC 400       Input OK2     O       Left softkey     O       Right softkey     O       Fieldbus H1     O       Return     Connect	<b>Function control matrix</b> Clear assignment: control element/ function. Example: Fieldbus H1 controls the parameter set selection.

## **Specifications**

### Specifications M 700 FF 700(X)

Foundation Fieldbus FF-H1 (EEx ia IIC)	Digital communication in hazardous areas via current modula- tion
Physical interface	According to IEC 61158-2
Transfer rate	31.25 kbits/s
Communication protocol	FF-816
Profile	FF_H1 (Foundation Fieldbus)
Bus address	Visible on the device but not adjustable
Supply voltage (FISCO)	Bus supply:9 17.5 VLinear barrier:9 24 V
Current consumption	< 12 mA
Max. current in case of fault (FDE)	< 17 mA
FF communication model	Certified to ITK 4.6
1 Physical Block	Device description
5 transducer blocks	Connection to signal processing
8 AI Function blocks	Output of measured values with status via the Fieldbus
4 DI function blocks	Output of messages with status via the Fieldbus
4 DO Function blocks	Control via the Fieldbus
1 AO function block	tor analog compensation signals (e.g. O <sub>2</sub> process pressure)

### **General Data**

Explosion protection	ATEX:	See rating plate: KEMA 03 ATEX 2056
(IS module only)		
	FM:	NI, Class I, Div 2, GP A, B, C, D T4
		with IS circuits extending into Division 1
		Class I, Zone 2, AEx nA, Group IIC, T4
		Class I, Zone 1, AEx me ib [ia] IIC, T4
	CSA:	NI, Class I, Div 2, Group A, B, C, D
		with IS circuits extending into Division 1
		AIS, Class I, Zone 1, Ex ib [ia] IIC, T4
		NI, Class I, Zone 2, Ex nA [ia] IIC
ЕМС	NAMUF	NE 21 and
	EN 613	26 VDE 0843 Part 20 /01.98
	EN 613	26/A1 VDE 0843 Part 20/A1 /05.99
Emitted interference	Class B	
Immunity to interference	Industry	/
Lightning protection	EN 610	00-4-5, Installation Class 2
Nominal operating	Ambien	t temperature:
conditions	-20	+55 °C (Ex: max. +50 °C)
	Rel. hur	nidity: 10 95 % not condensing
Transport/Storage	-20	+70 °C
temperature		
Screw clamp connector	Single v	vires and flexible leads up to 2.5 mm <sup>2</sup>
	-	

Process variables which can be assigned to Analog Input Blocks (AI):

Module Types pH:	pH 2700(X)
21 1	pH 2700i(X)
	EC 700(X)

Measured value	Unit of measure
pH value	рН
Electrode voltage	mV
Electrode potential (ORP)	mV
rH value	rH
Glass impedance	Ohm
Reference impedance	Ohm
Temperature	°C
Temperature	°F
pH zero point	рН
pH slope	mV/pH

### Calculation Block pH / pH

Measured value	Unit of measure
Delta pH value	рН
Delta ORP	mV
Delta temperature	°C

Process variables which can be assigned to Analog Input Blocks (AI):

Module Types O <sub>2</sub> :	O2 4700(X) O2 4700i(X)	O2 4700(X) ppb O2 4700i(X) ppb
Measured value	Unit of measure	_
Saturation (Air)	%	
Saturation (O2)	%	_
Concentration	mg/l	
Concentration	ppm	
Volume concentration (GAS)	%	
Volume concentration (GAS)	ppm	
Sensor current	nA	
Temperature	°C	
Temperature	°F	
Air pressure	mbar	
DO partial pressure	mbar	
Zero	nA	
Slope	nA/mbar	
Current input	mA	_

### Calculation Block $O_2 / O_2$

Measured value	Unit of measure
Delta saturation (Air)	%
Delta saturation (O <sub>2</sub> )	%
Delta temperature	°C
Delta O <sub>2</sub> concentration	mg/l
Delta O <sub>2</sub> concentration	ppm
Delta volume conc. (gas)	%
Delta volume conc. (gas)	ppm

Process variables which can be assigned to Analog Input Blocks (AI):

### Module Types Cond: Cond 7700(X)

Measured value	Unit of measure
Conductivity	µS/cm
Resistivity	Ohm/cm
Concentration	%
Concentration	g/kg
Temperature	°C
Temperature	°F
cell constant	cm <sup>-1</sup>
USP value	%

### **Calculation Block Cond / Cond**

Measured value	Unit of measure
Delta conductivity	µS/cm
Delta resistivity	Ohm/cm
Delta temperature	°C
Ratio	
Passage	%
Rejection	%
Deviation	%
pH value	рН

Process variables which can be assigned to Analog Input Blocks (AI):

### Module Types Cond Ind: Cond Ind 7700(X)

Measured value	Unit of measure
Conductivity	µS/cm
Resistivity	Ohm/cm
Concentration	%
Concentration	g/kg
Temperature	°C
Temperature	°F
Zero	S/cm
Cell factor	(value only)

### **Calculation Block Cond Ind / Cond Ind**

Measured value	Unit of measure
Delta conductivity	µS/cm
Delta resistivity	Ohm/cm
Delta temperature	°C
Ratio	
Passage	%
Rejection	%
Deviation	%

Process variables which can be assigned to Analog Input Blocks (AI):

Module Types CO<sub>2</sub>: CO<sub>2</sub> 5700i

Measured value	Unit of measure
Saturation	%
Concentration	mg/l
Temperature	°C
Partial pressure	p'
Glass impedance	Mohm
Reference impedance	kohm
Temperature	°F
Zero	рН
Slope	mV/pH

### Calculation Block pH / pH

Measured value	Unit of measure
Delta saturation	%
Delta concentration	mg/l
Delta temperature	°C

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BR Mettler-Toledo Ind. e Com. Ltda., Alameda Araguaia, 451 - Alphaville BR - 06455-000 Barueri / SP, Brazil Phone +55 11 4166 74 00 Fax +55 11 4166 74 01

### CH Mettler-Toledo (Schweiz) AG,

Im Langacher, CH - 8606 Greifensee, Switzerland Phone +41 44 944 45 45 Fax +41 44 944 45 10

#### D Mettler-Toledo GmbH, Prozeßanalytik,

Ockerweg 3, D - 35396 Gießen, Germany Phone +49 641 507-333 Fax +49 641 507-397

#### F Mettler-Toledo Analyse Industrielle Sàrl,

30 Bld. de Douaumont, BP 949, F - 75829 Paris Cedex 17, France Phone +33 1 47 37 06 00 Fax +33 1 47 37 46 26

### USA Mettler-Toledo Ingold, Inc.,

CE

36 Middlesex Turnpike, USA - Bedford, MA 01730, USA Phone +1 781 301-88 00 Fax +1 781 271-06 81



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TA-201.085-MTE02

Software version 1.x