# **Instruction Manual**

Transmitter Cond 7100

Order number: 52 120 919



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CE

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Warranty Defects occurring within 3 years from delivery date shall be remedied free of charge at our plant (carriage and insurance paid by sender). Accessories: 1 year

Software release: 1.x

# **Safety Precautions**

# Be sure to read and observe the following requirements!

Before connecting the instrument to mains, make sure that the mains voltage lies within the range 24 - 230 V  $\approx$  ac/dc, -15 % / +10 %.

Opening the instrument exposes live parts, it should not be opened in use. Care must be exercised when connecting signal and power supply cables. If a repair should be required, return the instrument to our factory.

If opening the instrument is inevitable, it shall first be disconnected from all voltage sources. Make sure that the mains supply has been disconnected.

Repair or adjustment of an opened instrument under voltage shall be carried out only by a skilled person who is aware of the hazards involved.

Remember that the voltage across accessible parts of the open instrument may be dangerous to life.

Whenever it is likely that the protection has been impaired, the instrument shall be made inoperative and secured against unintended operation. The protection is likely to be impaired if, for example:

□ the instrument shows visible damage

L the instrument fails to perform the intended measurements

□ after prolonged storage at temperatures above 70 °C

after severe transport stresses

Before recommissioning the instrument, a professional routine test in accordance with EN 61010-1 must be performed. This test should be carried out at our factory.

The instrument shall not be used in a manner not specified by this manual.

Information 3

# Information on this Instruction Manual

ITALICS are used for texts which appear in the Transmitter Cond 7100 display.

Bold print is used to represent keys, e.g. cal.



Keys for which the functions are explained are frequently shown in the left-hand column.



Notes provide important information that should be strictly followed when using the unit.

Warning means that the instructions given must always be followed for your own safety. Failure to follow these instructions may result in injuries.

# **Mode Codes**

With conf/cal and input of a mode code you can activate one of the following modes:

conf	<b>conf</b> , 0000: <b>conf</b> , 1200: <b>conf</b> , 5555:	Error info Configuration mode Current source
	<b>cal</b> , 0000: <b>cal</b> , 1015: <b>cal</b> , 1100: <b>cal</b> , 2222:	Cal info Temp probe adjustment Calibration mode Test mode

Information 4

# Contents

3	Safety Functions 21
4	Outputs 22
4	USP Function 23
6	Configuration 23
6	Calibration 26
6	Measurement 29
10	4 Diagnostics, Maintenance and Cleaning 30
10	Sensoface <sup>®</sup> , Sensocheck <sup>®</sup> 30
10	Error Messages
10	Diagnostics Functions 32
11	Maintenance and Cleaning
11	
12	5 Annex 34
12	Product Line 34
	Specifications 34
17	Declaration of Conformity
17	Sensors 38
20	
20	Calibration Solutions 46
	Index 47
	<ul> <li>3</li> <li>4</li> <li>6</li> <li>6</li> <li>10</li> <li>10</li> <li>11</li> <li>11</li> <li>12</li> <li>13</li> <li>17</li> <li>20</li> <li>20</li> </ul>

Contents 5

# Package Contents and Unpacking

Unpack the transmitter carefully and check the ship-ment for transport damage and completeness. The package contains:

- Front unit of Transmitter
- -Lower case
- Short instruction sheet
- This instruction manual

- Bag containing:
  2 sealing plugs
- 2 5 hexagon nuts
- 3 3 Pg cable glands
- 4 1 rubber reducer
- 1 Pg plug 4 enclosure screws 5 6
- 8 3 cable ties 9 3 filler plugs

 $\bigcirc$  1 hinge pin

- 10 3 gaskets
- 1 washer1 jumper 1 washer









# 2 Installation, Connection and Commissioning

# **Proper Use**

The Transmitter Cond 7100 is used for conductivity and temperature measurement in biotechnology, food processing, pharmaceutical and chemical industry, waste-water treatment, as well as for monitoring ultrapure water. It can either be mounted on site or in a control panel.

## **Overview of the Transmitter**



Fig. 6 System functions of the Transmitter Cond 7100

- ① Input for 2-/4-electrode conductivity sensor
- ② Input for temperature probe

③ Alarm contact (closed circuit)

④ Wash contact

- ⑤ Limit contacts
- 6 Current output 0(4) 20 mA
- ⑦ ac/dc varying-voltage supply unit
  - (20 253 V = ac/dc, ac: 45 to 65 Hz)

## **Terminal Assignment**



Fig. 7 Terminal assignment of the Transmitter Cond 7100

#### Installation and Commissioning

Prior to commissioning, a switch or circuit-breaker for disconnecting the instrument from mains shall be installed according to IEC 1010-1.



Installation and commissioning of the Transmitter Cond 7100 may only be carried out by trained experts in accordance with this instruction manual and per applicable local and national codes. Be sure to observe the technical specifications and input ratings.

Warning

The terminals must be fixed with cable ties as shown on page 9.

Warning Be por vol

Before connecting the unit to the power supply, make sure that its voltage lies within the range 24 - 230 V  $\approx$  ac/dc, -15 %/+10 %.



When commissioning, a *complete configuration* must be carried out.

For easier installation, the terminal strips are of a plug-in design. The terminals are suitable for single wires and flexible leads up to  $2.5 \text{ mm}^2$  (AWG 14) (see Pg. 9).

See Pg. 13 and following for connection examples.

# **Protective Wiring of Switching Contacts**



# **Typical Wirings**

### Conductivity measurement with InPro<sup>®</sup> 7000 2-electrode cell

The  $\text{InPro}^{\circledast}$  7000 2-electrode cell is used to measure in the range of lowest to medium conductivity values.



Fig. 11 Conductivity measurement with InPro<sup>®</sup> 7000 2-electrode cell

Settings for InPro® 7000 2-electrode cell

	Menu		Setting
Meas. procedure	conf	1200	2-EL
Temp probe	conf	1200	Pt 1000
Cell constant	cal	1100	0.1xxx (value on cell)

## Conductivity measurement with InPro<sup>®</sup> 7001 or InPro<sup>®</sup> 7002/7003 2-electrode cell

The InPro<sup>®</sup> 7001 and InPro<sup>®</sup> 7002/7003 2-electrode cells are used to measure lowest conductivity values. They are sterilizable and suitable for example for monitoring water quality according to USP 23 in the pharmaceutical industry.



Fig. 12	Conductivity measurement with
-	InPro <sup>®</sup> 7001 or InPro <sup>®</sup> 7002/7003
	2-electrode cell

Capabilities, Connection 14

# Settings for InPro $^{\otimes}$ 7001 and InPro $^{\otimes}$ 7002/7003 2-electrode cells

	Menu	I	Setting
Meas. procedure	conf	1200	2-EL
Temp probe	conf	1200	Pt 1000
Cell constant	cal	1100	0.1xxx (value on cell)

# Conductivity measurement with InPro<sup>®</sup> 7100/7104 4-electrode cell

The InPro<sup>®</sup> 7100/7104 4-electrode cell is used to measure medium-range conductivity values. It is suitable for applications in industrial water and waste waters as well as for chemical processes.



### Settings for InPro<sup>®</sup> 7100/7104 4-electrode cell

	Menu		Setting
Meas. procedure	conf	1200	4-EL
Temp probe	conf	1200	Pt 1000
Cell constant	cal	1100	0.6xx (value on cell)

Fig. 13 Conductivity measurement with InPro<sup>®</sup> 7100/7104 4-electrode cell

#### Conductivity measurement with InPro<sup>®</sup> 7100-25/7104-25 4-electrode cell

The InPro<sup>®</sup>7100-25/7104-25 4-electrode cell is used to measure in the range of medium to high conductivity values. It is suitable for applications in chemical processes and in the pharmaceutical industry.



#### Settings for InPro<sup>®</sup>7100-25/7104-25 4-electrode cell

	Menu		Setting
Meas. procedure	conf	1200	4-EL
Temp probe	conf	1200	Pt 1000
Cell constant	cal	1100	0.8xx (value on cell)

Fig. 14 Conductivity measurement with InPro® 7100-25/7104-25 4-electrode cell

# 3 Operation

# **User Interface**



Fig. 15 Front view of Transmitter

# Display





# **Safety Functions**

Sensoface® sensor monitoring



Sensoface<sup>®</sup> provides information on the sensor condition. A sad "Smiley" indicates that there is a Sensocheck<sup>®</sup> message. Sensocheck<sup>®</sup> alerts for significant sensor polarization or excessive cable capacitance caused by an unsuitable cable or a cable that is too long. Sensocheck<sup>®</sup> can be switched off. With Sensocheck<sup>®</sup> switched off, no friendly Smiley appears.

For more detailed information, see chapter "Troubleshooting and Maintenance" (Pg. 30).

# Manual instrument self-test GainCheck®



 Simultaneously pressing ▲ and ► starts the manual instrument selftest.

A display test is carried out, the software version is displayed and internal functions are checked.

#### Automatic instrument self-test

The automatic instrument self-test checks internal functions. It runs automatically in the background at fixed intervals.

# Outputs

#### **Current output**

The current output is controlled by the process variable selected in the configuration.

The current characteristic can be configured as linear or logarithmic curve for conductivity and resistivity.

The current range can be set to either 0 - 20 mA or 4 - 20 mA. The current beginning and end can be set to any desired value.

With linear characteristic the minimum span is 5% of the selected range, with logarithmic characteristic it is one decade.

To check connected peripherals (e.g. limit switches, controllers), the output current can be manually specified (see Pg. 32).

#### Limit contacts

The limit contacts report values below the lower limit and above the upper limit or are used, for example, to actuate valves or pumps (also see Pg. 12). One min and one max contact each can be configured as desired within the measurement range. If a value outside the limits is detected, a or appears in the display.

With USP ON the min contact is closed as long as the measured value is below the USP limit value (or the reduced USP limit value). When the limit value is exceeded, the min contact will be opened and the max contact be closed (also see Pg. 21)

#### Alarm contact

The alarm contact is closed during normal operation (closed circuit). It opens in the case of alarm or power outage. As a result, a failure message is provided even in the case of line breakage (also see Pg. 12).

Error messages can also be signaled with a 22 mA signal via the output current (see Configuration, Pg. 24).

#### Wash contact

With the wash contact the conductivity cell can be automatically cleaned with a suitable probe. The washing interval and duration can be configured as desired.

# **USP** Function

According to the "USP 23" directive (U. S. Pharmacopeia), Appendix 5, Section 645 "Water conductivity" the conductivity of pharmaceutical waters can be monitored online. To do so, the conductivity is measured without temperature compensation and compared with limit values (temperature/conductivity). The limit contacts are permanently assigned to the USP function. The water is usable if the conductivity is below the USP limit ("min" contact closed). If the limits are exceeded, the USP directive specifies

further test procedures which shall not be explained further at this point. In the configuration the USP limit can be reduced by up to 10 % (reduced limit). With USP, the "min" contact functions as a fail-safe contact, i.e. it is closed only when everything is alright.

With USP function configured, temperature compensation is automatically switched off. The corresponding configuration steps are omitted. In addition, temperature is monitored.



Fig. 17 Limits for USP

#### Transmitter behavior with USP

	"Min" contact	"Max" contact	"Alarm" contact	Alarm LED	Di me	isplay essage
Cond < reduced limit	closed	open	closed	-		_
Cond > reduced limit	open	closed	closed	-		_
Cond > USP limit	open	closed	open (after 10 s)	flashes (after 10 s)		ERR 01
Temperature < 0 °C	open	closed	open (after 10 s)	flashes (after 10 s)		ERR 03
Temperature > 100 °C	open	closed	open (after 10 s)	flashes (after 10 s)		ERR 03
Cal, Conf, Wash	open	open	closed	-	-	-
Power outage/transmitter	open	open	open	_	-	_

# Temperature/conductivity table to USP

Temperature in °C	Conductivity in µS/cm	Temperature in °C	Conductivity in µS/cm
0	0.6	55	2.1
5	0.8	60	2.2
10	0.9	65	2.4
15	1.0	70	2.5
20	1.1	75	2.7
25	1.3	80	2.7
30	1.4	85	2.7
35	1.5	90	2.7
40	1.7	95	2.9
45	1.8	100	3.1
50	1.9		

# Configuration

The instrument arrives from the factory configured and ready to operate as a conductivity transmitter. This section provides detailed procedures for changing operation values for specific applications.



# Activate with conf

change parameter with  $\blacktriangle$  and  $\triangleright$ , confirm/continue with **enter**, end configuration with **conf** 



Mode code "1200"

During configuration the transmitter is in the Hold state, the output current is frozen, and the limit and alarm contacts are inactive. When the configuration mode is exited, the transmitter remains in the Hold state for safety reasons. This prevents undesirable reactions of the connected peripherals (e.g. limit switches, controllers) due to incorrect settings. The measured value and *Hold* are displayed alternately. Now you can check whether the measured value is plausible and specifically end the Hold state with **enter**. After 20 sec. (measured value stabilization) the transmitter returns to measuring mode.



The configuration parameters are checked during the input. In the case of an incorrect input "ERR" is displayed for 3 sec. The parameters cannot be stored with **enter** until the input has been repeated.

#### **Configuration parameters**

Before attempting any changes refer to the parameter setup list shown below. This table presents the possible options and the factory settings.

Picto- graph	Parameter	Choices	Factory setting
[[]]	Sensor selection	2–EL (2-electrode cell) 4–EL (4-electrode cell)	2-electrode cell
USP	USP function	ON / OFF	OFF
85P	USP factor (only with USP ON, range fixed: 00.00 $\mu$ S)	10 % – 100 %	100 %

	-		-
00	Process variable / meas. range	ο.000 μS / 00.00 μS / 000.0 μS /	000.0 mS
	(not with USP ON)	0000 μS	
	Selected process variable and	0.000 mS / 00.00 mS / 000.0 mS /	
	measuring range control current	0000 mS	
	output and measured values.	0.000 MΩ / 00.00 MΩ / 000.0 MΩ	
	Complete configuration required	0.000 SAL	
	after change.		
	Temperature display	°C ∣	°C
		°F	
Ω	Temperature probe	Pt 100 / Pt 1000 /	Pt 100
		NTC 30 kΩ / NTC 100 kΩ	
<u> </u>	Temperature compensation	OFF	OFF
l 📕 High	(not with USP ON and SAL)	LIN	
• • • •		NLF (natural waters)	
		-01- FCT (ultrapure water, NaCl traces)	
		-02- FCT (ultrapure water, HCl traces)	
		-03- FCT (ultrapure water, NH <sub>3</sub> traces)	
n	Temperature coefficient	xx.xx %/K	02.00 %/K
👗 hr.	(only with tc LIN)		
	Output current range	0 – 20 mA / 4 – 20 mA	4 – 20 mA
MA			
$\bigcirc$	Output current characteristic	LIN	LIN
	(not with SAL)	LOG	
$\bigcirc$	Current beginning (0 / 4 mA)	$\mu$ S / mS / M $\Omega$ / SAL	000.0 mS
(mA) ·	(only with LIN)		
$\bigcirc$	Current end (20 mA)	uS/mS/MQ/SAI	100.0 mS
(ma) 20	(only with LIN)		
	Current beginning $(0 / 4 \text{ mA})$	uS/mS/MO	0.1 mS
(mA) 11 -	(only with LOG)	μ07/1107/11152	0.1 113
		0./==0./MO	400 0
(mA) -1	(anh with LOC)	μ5/ m5/ ms2	100 mS
	Hold state	Last: Last output current value	Last
(mA)	1	Ex: Output current specified	
Mal d		· · · · · · · · · · · · · · · · · · ·	
(mA) <u>Hold</u>	Hold value	xx.xx mA	21.00 mA
MA Hold	Hold value (only with Fix)	xx.xx mA	21.00 mA
MA Hold	Hold value (only with Fix) 22 mA signal for error message	xx.xx mA	21.00 mA OFF
	Hold value (only with Fix) 22 mA signal for error message	XX.XX mA	21.00 mA OFF

	Limit values min (not with USP ON)	$\mu$ S / mS / M $\Omega$ / SAL	000.0 mS
	Limit values max (not with USP ON)	μS / mS / MΩ / SAL	100.0 mS
S EHEES	Sensocheck®	ON / OFF	OFF
	Washing interval	xxx.x hours	0000 (OFF)
<b>.</b>	Washing time	xxxx seconds	0000 (OFF)

# Calibration

In the calibration mode the cell constant can be changed in two ways. If the cell constant of the cell in use is known, it can be entered directly. Furthermore, the cell constant can be determined with a known calibration solution under consideration of the temperature.



Activate with **cal**, confirm/continue with **enter**, abort with **cal** → **enter** 



During calibration the transmitter is in the Hold state. The output current is frozen, limit and alarm con-

When the calibration mode is exited, the Transmitter remains in the Hold state for safety reasons. This prevents undesirable reactions of the connected peripherals (e.g. limit switches, controllers) due to incorrect settings. The measured value and *Hold* are displayed alternately. Now you can check whether the measured value is plausible and specifically end the Hold state with **enter** or repeat calibration with **cal.** If you end the Hold state, the transmitter will return to measuring mode after 20 sec. (measured value stabilization).

tacts are inactive.

#### Calibration by input of cell constant



Press **enter** to confirm the cell constant.



enter

The transmitter remains in the Hold state. You can end the Hold state with **enter**. After 20 sec (measured value stabilization) the transmitter returns to measuring mode.

#### Calibration with calibration solution



Be sure to use known calibration solutions and the respective temperature-corrected table values (see Calibration Solutions, Pg. 46).



1183.5 

25.0

Ø  Activate calibration by pressing the cal key.

Using the  $\blacktriangle$ ,  $\blacktriangleright$  keys enter mode code "1100" and then press enter.

Immerse the conductivity cell in the calibration solution.

After approx. 6 sec the lower display alternately shows the conduc-tivity and temperature values. Read the conductivity value corresponding to the displayed temperature from the table of the used calibration solution (for tables see Pg. 46).



enter

3

Using the  $\blacktriangle$ ,  $\blacktriangleright$  keys change the cell constant until the display shows the conductivity value from the table.

Make sure that the temperature is stable during the calibration procedure.

Press enter to confirm the cell constant.

Hold 25.0

The transmitter remains in the Hold state. You can end the Hold state with enter. After 20 sec (measured value stabilization) the transmitter returns to measuring mode.

### Adjustment of temperature probe



This function should only be used by experts. Incorrectly set parameters may go unnoticed, but change the measuring properties. Especially for Pt 100 temperature probe, it is advisable to perform an adjustment.

cal key. Using the ▲, ▶ keys enter mode code "1015" and then press enter.

Activate calibration by pressing the



Measure the temperature of the process medium using an external thermometer.



Using the ▲, ▶ keys enter the determined temperature value in the main display. If you take over the temperature value shown in the lower display, the correction is without effect.



Press **enter** to confirm the temperature value.



The transmitter remains in the Hold state. You can end the Hold state with **enter**. After 20 sec (measured value stabilization) the transmitter returns to measuring mode.

### Measurement

#### Measuring mode

In the measuring mode the main display shows the configured process variable and the lower display the temperature.

#### Cal info

With **cal** and mode code "0000" you can activate the cal info. Cal info shows the current calibration data for approx. 20 sec. The 20 sec can be reduced by pressing **enter**. During cal info the transmitter is <u>not</u> in Hold state.

### Error info

With **conf** and mode code *"0000"* you can activate the error info. Error info shows the most recent error message for approx. 20 sec. After that the message will be deleted. The 20 sec can be reduced by pressing **enter**. During error info the transmitter is <u>not</u> in Hold state.

#### Hold state

The transmitter will enter the Hold state under the following conditions:



For calibration: Mode code 1015 Mode code 1100 Mode code 2222

> Mode code 1200 Mode code 5555

The output current is frozen at *Last* or *Fix* (configuration Pg. 24), and the limit and alarm contacts are inactive.

configuration:

If the calibration or configuration mode is exited, the unit remains in the Hold state for safety reasons. This prevents undesirable reactions of the connected peripherals (e.g. limit switches, controllers) due to incorrect settings. The measured value and *Hold* are displayed alternately. Now you can check whether the measured value is plausible and specifically end the Hold state with **enter**. After 20 sec. (measured value stabilization) the transmitter returns to measuring mode.



During error conditions the Hold state will not be active.

# 4 Diagnostics, Maintenance and Cleaning

# Sensoface<sup>®</sup>, Sensocheck<sup>®</sup>



Sensoface<sup>®</sup> provides information on the sensor condition. A sad "Smiley" indicates that there is a Sensocheck<sup>®</sup> message. **Sensocheck**<sup>®</sup> alerts for significant sensor polarization or excessive cable capacitance caused by an unsuitable cable or a cable that is too long. Sensocheck<sup>®</sup> can be switched off. With Sensocheck<sup>®</sup> switched off, no friendly Smiley appears.

# Error Messages

When one of the following error messages is output, the transmitter can no longer correctly determine the process variable or output it via the current output.

During an error message the alarm contact is open and the alarm LED flashes. The alarm response time is permanently set to 10 sec.

Error messages can also be signaled with a 22 mA signal via the current output (see Configuration, Pg. 24).

With **conf** and mode code "0000" you can activate the error info. Error info shows the most recent error message for approx. 20 sec. After that the message will be deleted. The 20 sec can be reduced by pressing **enter**. During error info the transmitter is <u>not</u> in Hold state.

Error number	Display (flashing)	Problem	Possible causes
Err 01	<b>         </b> 5	Conductivity cell	<ul> <li>Wrong cell constant</li> <li>Conductivity ≥ 1000 mS/cm</li> <li>SAL &gt; 45 ‰</li> <li>Cell connection or cable defective</li> <li>USP limit exceeded</li> </ul>
Err 02		Conductivity cell	- Unsuitable cell
Err 03		Temperature probe	<ul> <li>Outside temp range</li> <li>Outside temp range for TC</li> <li>Outside temp range for SAL</li> <li>Outside temp range for USP</li> </ul>

Error info

cont

Troubleshooting, Cleaning 30

Error number	Display (flashing)	Problem	Possible causes
Err 21	mA	Output current	- Output current < 3.8 mA or < 0 mA, resp. - Wrong configuration for current beginning (see Pg. 24)
Err 22	mA	Output current	- Output current > 20.5 mA - Wrong configuration for current end (see Pg. 24)
Err 23	mA	Output current	- Configured current span too small (Difference between current beginning and end)
Err 33	Ľ	Sensocheck <sup>®</sup>	<ul> <li>Wrong conductivity cell</li> <li>Conductivity cell defective</li> <li>Connection cable or screw cap defective</li> <li>Connection terminals or screw cap dirty</li> </ul>
Err 98	EonF	System error	<ul> <li>Configuration or calibration data defective; completely reconfigure and recalibrate the transmitter</li> <li>Measured value transmission defective</li> <li>Memory error in transmitter program (PROM defective)</li> </ul>
Err 99	F8 !!	Factory settings	- EEPROM or RAM defective - Error in factory settings
			This error message normally should not occur, as the data are protected from loss by multiple safety functions. Should this error message nevertheless occur, there is no remedy. The transmitter must be repaired and recalibrated at the factory.

Troubleshooting, Cleaning 31

# **Diagnostics Functions**

#### Cal info

Pressing **cal** and entering mode code "0000" is going to activate the cal info. Cal info shows the current calibration data for approx. 20 sec. During cal info the transmitter is <u>not</u> in Hold state.

#### Test mode

Pressing **cal** and entering mode code "2222" is going to activate the test mode. In the test mode you can check the measuring equipment with a resistor. Sensoface<sup>®</sup> is disabled. The resistor is connected instead of the conductivity cell. The equivalent resistance value is shown in the main display in k $\Omega$ . With a resistance value > 2 M $\Omega$  the display reads "OPEn". Pressing **enter** ends the test mode. The transmitter goes to Hold state.

#### Error info

Pressing **conf** and entering mode code "0000" is going to activate the error info. Error info shows the most recent error message for approx. 20 sec. After that the message will be deleted. During error info the instrument is <u>not</u> in Hold state.

#### **Display output current**

Pressing **enter** in measuring mode displays the output current for a few seconds.

Troubleshooting, Cleaning 32

#### **Current source**

To check the connected peripherals (e.g. limit switches, controllers), the output current can be manually specified.



In the current source mode the output current no longer follows the measured value! It is manually specified. Limit and alarm contact are disabled. Therefore, it must be ensured that

the connected devices (control room, controllers, indicators) do not interpret the current value as a measured value!

Pressing **conf** and entering mode code "5555" is going to activate the current source mode. Specify the output current using  $\triangleright$ ,  $\blacktriangle$  and **enter**. The actually flowing output current is shown in the lower display.

Pressing conf exits the current source mode again.

# GainCheck® manual instrument self-test

The manual instrument self-test is started by simultaneously pressing  $\blacktriangle$  and  $\blacktriangleright$ .

A display test is carried out, the software version is displayed and internal functions are checked.

#### Automatic self-test

The automatic self-test checks internal functions. It runs automatically in the background at fixed intervals.

# **Maintenance and Cleaning**

#### Maintenance

The Transmitter Cond 7100 contains no user repairable components. If problems persist even after reviewing section 4, please contact the factory.

### Cleaning

To remove dust, dirt and spots, the external surfaces of the transmitter may be wiped with a damp, lint-free cloth. A mild household cleaner may also be used if necessary.

Troubleshooting, Cleaning 33

# 5 Annex

# **Product Line**

Instruments	Mounting Accessories			
	Part No.		Part No.	
Transmitter Cond 7100	52 120 901	ZU 0274 pipe-mount kit	52 120 741	
Works certificate 2.3		ZU 0275 panel mount kit	52 120 740	
		ZU 0276 protective hood	52 120 739	

# Specifications

Cond input Display range	Input for 2-/4-electrode cells 0.2 $\mu$ S * c to 1000 mS * c	Cell stan- dardization <sup>*)</sup>	_	Entry of of cond Temper	cell constant with displated to the second s
Accuracy <sup>1)</sup> Process vari-	< 1 % of meas. value + 0.4 µS * c 0.000 to 9.999 µS/cm	Perm. cell constant	0.0	0050 to 1	.9999 cm <sup>-1</sup>
able/range (display reso- lution	00.00 to 99.99 μS/cm 000.0 to 999.9 μS/cm 0.000 to 9.999 mS/cm	Temperature         Pt 100 / Pt 1000 /           input         NTC 30 kΩ / NTC 100			1000 / 2 / NTC 100 kΩ
3 1/2 digits)	00.00 to 99.99 mS/cm 00.00 to 99.99 mS/cm 0.000 to 9.999 MΩ/cm 00.00 to 99.99 MΩ/cm	Ranges	-	NTC Pt	−20.0 to +130.0 °C −4 to +266 °F −20.0 to +150.0 °C −4 to 302 °F
	000.0 to 999.9 MΩ/cm	Resolution	0.1	°C / 1 °	F
Salinity	0.0 to 45.0 ‰ (0 to 35 °C)	Accuracy	< 0	).5 K <sup>2)</sup>	
Cell monitor- ing	Sensocheck <sup>®</sup> : polarization detection and monitoring of cable capacitance (can be switched off)				

Specifications 34

$ \begin{array}{l l l l l l l l l l l l l l l l l l l $					
(Ref. temp 25 °C)-01- NaCl traces (0 to 120 °C)Protection classII25 °C)-02- Ultrapure water with HCl traces (0 to 120 °C)Protection against electricalProtectionProtectionUSP UspectreationUS 20 mA or 4 to 20 mA, muth to V DE 100 Part 410 as defined in DIN VDE 0106 Part 101 to EN 50081-1 and EN 50081-2ProtectionProtectionCurrent output'0 to 20 mA or 4 to 20 mA, muth corr ent accuracyVo C adainsProtectionRF suppres- to EN 50082-1 and EN 50082-2Current source0.00 mA to 22.00 mASourceProtectionII classProtectionCurrent source0.00 mA to 22.0	Temperature compensa- tion <sup>*)</sup>	LIN NLF	00.00 to 19.99 %/K Natural waters to EN 27888 (0 to 36 °C)	Loadability	ac < 250 V / < 3 A / < 750 VA dc < 120 V / < 3 A / < 90 W (resistive load)
-02-       Ultrapure water with HCl traces (0 to 120 °C) -03-       Protection against against electrical shock       Protective separation of all low-volt- age circuits against power supply and switching contacts         USP function       Water monitoring in the pharmaceuti- cal industry (USP 23) with possibility to enter a reduced limit value (10 to 100 %)       Protection against age circuits against power supply and switching contacts         Display       LC display, alarm LED       The pharmaceuti- cal industry (USP 23) with possibility to enter a reduced limit value (10 to 100 %)       Data       > 10 years (EEPROM)         Display       LC display, alarm LED       The pharmaceuti- cal for error message <sup>1</sup> RFI suppres- to EN 50 081-1 and EN 50 082-2 interference         Current output tor- ctic <sup>1</sup> 0 to 20 mA or 4 to 20 mA, max. 10 V, floating 22 mA for error message <sup>1</sup> Power supply       24 to 230 V = ac/dc -15 % / +10 %, supply         Output cur- rent accuracy       < 0.3 % of current value + 0.05 mA rent accuracy       Fuse       160 mA T, 250 V, IEC 127-2/III         Star/End of source       As desired within ranges for µS, mS, MQ, SAL       Voervoltage LOG       II category         Switching contacts <sup>1</sup> 4 switching contacts, floating Min. limit contact       N/O Max. limit contact       N/O Max. limit contact         Win. Limit contact 0.2 % of range <sup>3</sup> 4 switching contacts       N/O Max. rel. H       80 % up to 31 °C decreasing linearly to 50 % at 55 °C	(Ref. temp 25 °C)	-01-	Ultrapure water with NaCl traces (0 to 120 °C)	Protection class	II
$ \begin{array}{l c c c c c c c c c c c c c c c c c c c$		-02- -03-	Ultrapure water with HCI traces (0 to 120 °C) Ultrapure water with NH <sub>3</sub> traces (0 to 120 °C)	Protection against electrical shock	Protective separation of all low-volt- age circuits against power supply and switching contacts to VDE 0100 Part 410 as defined in
DisplayLC display, alarm LEDData> 10 years (EEPROM)Current output*)0 to 20 mA or 4 to 20 mA, max. 10 V, floating 22 mA for error message*)RFI suppres- to EN 50 081-1 and EN 50 081-2Characteris- tic*)Linear or logarithmic $(1^{\circ})$ Immunity to to EN 50 082-1 and EN 50 082-2 interferenceOutput cur- rent accuracy< 0.3 % of current value + 0.05 mA rent accuracyPower $45$ to 65 Hz, approx. 2 VAStart/End of scale*)As desired within ranges for $\mu$ S, mS, MQ, SALFuse $160$ mA T, 250 V, IEC 127-2/IIIMin. spanLIN $100$ dacade5 % of selected range LOG $1$ decadeOvervoltage $100$ mA to 22.00 mACurrent source0.00 mA to 22.00 mAOvervoltage $100$ mAx. limit contact $N/O$ Max. limit contact $N/O$ $Alarm contactN/OHysteresis limit contacts0.2 % of range3)DataN/Omax. 10 V, floatingMin. limit contacts0.2 % of range3)DataNO mat use to the provide the provided to the provided$	USP function	Water mon cal industry	toring in the pharmaceuti- (USP 23) with possibility		DIN VDE 0106 Part 101 to EN 61010-1
DisplayLC display, alarm LEDRFI suppres- to EN 50 081-1 and EN 50 081-2Current output')0 to 20 mA or 4 to 20 mA, max. 10 V, floating 22 mA for error message*)Immunity to to EN 50 082-1 and EN 50 082-2 interferenceCharacteris- tic*)Linear or logarithmicImmunity to to 65 Hz, approx. 2 VAOutput cur- rent accuracy< 0.3 % of current value + 0.05 mA rent accuracyPower supply24 to 230 V = ac/dc -15 % / +10 %, supplyStart/End of scale*)As desired within ranges for µS, mS, MQ, SALFuse160 mA T, 250 V, IEC 127-2/IIIMin. spanLIN LOG 1 decade5 % of selected range LOG 1 decadeOvervoltage categoryII categorySwitching contacts*)4 switching contacts, floating Min. limit contact Wash contactN/O Max. limit contact N/O Alarm contact 0.2 % of range3)Overvoltage N/O Max. rel. HOperation ransport and storage -20 to +55 °C Transport and storage -20 to +70 °CMitudemax. rel. H 80 % up to 31 °C decreasing linearly to 50 % at 55 °CAltitude		(10 to 100 °	educed limit value %)	Data retention	> 10 years (EEPROM)
Current output"0 to 20 mA or 4 to 20 mA, max. 10 V, floating 22 mA for error message")sionCharacteris- 	Display	LC display,	alarm LED	RFI suppres	- to EN 50081-1 and EN 50081-2
Characteris- tic")Linear or logarithmicPower supply $24$ to $230$ V = $ac/dc -15 % / +10 %$ , supplyOutput cur- rent accuracy< 0.3 % of current value + 0.05 mAPower supply $24$ to $230$ V = $ac/dc -15 % / +10 %$ , supplyStart/End of scale")As desired within ranges for $\mu$ S, mS, M $\Omega$ , SALFuse $160$ mA T, $250$ V, IEC 127-2/IIIMin. spanLIN LOG 1 decade5 % of selected range LOG 1 decadeProtection categoryII categoryCurrent source0.00 mA to $22.00$ mAOvervoltage categoryII categorySwitching contacts")4 switching contacts, floating Min. limit contact Alarm contact 0.2 % of range3)N/O Max. limit contacts N/O Hysteresis limit contacts 0.2 % of range3)N/O Max	Current output <sup>*)</sup>	0 to 20 mA or 4 to 20 mA, max. 10 V, floating 22 mA for error message <sup>*)</sup>		sion Immunity to interference	to EN 50082-1 and EN 50082-2
Output current accuracy       < 0.3 % of current value + 0.05 mA rent accuracy       Fuse       160 mA T, 250 V, IEC 127-2/III         Start/End of scale*)       As desired within ranges for µS, mS, MΩ, SAL       Protection ll         Min. span       LIN 5 % of selected range LOG 1 decade       Overvoltage ll         Current source       0.00 mA to 22.00 mA       Overvoltage ll         Switching contacts*)       4 switching contacts, floating Min. limit contact N/O Alarm contact N/O Hysteresis limit contacts 0.2 % of range <sup>3</sup> )       N/O         Max. rel. H       80 % up to 31 °C decreasing linearly to 50 % at 55 °C         Altitude       max. 2000 m	Characteris- tic <sup>*)</sup>	Linear or logarithmic		Power supply	24 to 230 V ≂ ac/dc −15 % / +10 %, 45 to 65 Hz, approx. 2 VA
Start/End of scale")       As desired within ranges for µS, mS, MΩ, SAL       Protection II class         Min. span       LIN 5 % of selected range LOG 1 decade       Overvoltage II category         Current source       0.00 mA to 22.00 mA       Ambient conditions         Switching contacts")       4 switching contacts, floating Min. limit contact N/O Alarm contact N/C Wash contact N/C Hysteresis limit contacts 0.2 % of range <sup>3</sup> )       N/O         Min. zow of range <sup>3</sup> N/O       Max. rel. H         80 % up to 31 °C decreasing linearly to 50 % at 55 °C       Altitude         Mitude       max. 2000 m	Output cur- rent accuracy	< 0.3 % of	current value + 0.05 mA	Fuse	160 mA T, 250 V, IEC 127-2/III
Min. span       LIN       5 % of selected range LOG       Overvoltage       II         Current source       0.00 mA to 22.00 mA       Ambient conditions       Ambient conditions         Switching contacts <sup>*</sup> )       4 switching contacts, floating Min. limit contact       N/O Max. limit contact       M/O Max. rel. H       80 % up to 31 °C decreasing linearly to 50 % at 55 °C         Min. Limit contacts 0.2 % of range <sup>3)</sup> Altitude       max. 2000 m	Start/End of scale <sup>*)</sup>	As desired μS, mS, MS	within ranges for 2, SAL	Protection class	II
Current source       0.00 mA to 22.00 mA       Ambient conditions         Switching contacts, floating contacts, floating contacts, floating contacts, floating min. limit contact N/O Alarm contact N/O Alarm contact N/O Hysteresis limit contacts 0.2 % of range <sup>3)</sup> 4 switching contacts, floating min. limit contact N/O Max. limit contact N/O Alarm contact N/O Alarm contact N/O Hysteresis limit contacts 0.2 % of range <sup>3)</sup> Ambient conditions         Ambient conditions       Ambient conditions         Ambient conditions       Ambient conditions         Ambient conditions       Ambient conditions         Ambient conditions       Ambient conditions         Ambient conduct N/O Alarm contact N/O Hysteresis limit contacts 0.2 % of range <sup>3)</sup> N/O Max. rel. H         80 % up to 31 °C decreasing linearly to 50 % at 55 °C         Altitude       max. 2000 m	Min. span	LIN LOG	5 % of selected range 1 decade	Overvoltage category	11
Switching contacts, floating min. limit contact, floating min. limit contact       N/O       Amblent       Operation         Min. limit contact, floating min. limit contact       N/O       -20 to +55 °C       -20 to +57 °C         Max. limit contact       N/O       -20 to +70 °C       -20 to +70 °C         Mash contact       N/O       Max. rel. H       80 % up to 31 °C         Mysteresis limit contacts       0.2 % of range <sup>3</sup> Altitude       max. 2000 m	Current source	0.00 mA to	22.00 mA	Ambient conditions	On another
0.2 % of range <sup>3)</sup> Altitude max. 2000 m	Switching contacts <sup>*)</sup>	4 switching Min. lim Max. lim Alarm c Wash c Hysteresis	contacts, floating it contact N/O nit contact N/O ontact N/C ontact N/O limit contacts	Amplent temperature Max. rel. H	-20 to +55 °C Transport and storage -20 to +70 °C 80 % up to 31 °C decreasing linearly to 50 % at 55 °C
		0.2 % of ra	nge <sup>3)</sup>	Altitude	max. 2000 m

Specifications 35

Pollution	2
degree	
Enclosure	Material: thermoplastic polyester, re- inforced (polybutylene terephthalate) Protection: IP 65 (Europe) NEMA 2 (USA) IP 65, indoor use (Canada) Color: bluish gray RAL 7031
Cable glands	s 3 Pg 13.5 threaded cable glands (not mounted), up to 5 Pg threaded cable glands or 3 Pg threaded glands and 2 1/2" conduits possible
Dimensions	See Dimension drawings, Pg. 7 ff
Weight	Approx. 1 kg

\*) user defined 1)  $\pm$  1 count 2) with Pt 100 < 1 K, with NTC > 100 °C < 1 K 3) with USP always 0.05  $\mu$ S/cm, with SAL 0.2 ‰

Specifications 36

# **Declaration of Conformity**

	Konformitätserklärung CE Déclaration de conformité	
We/Wir/Nous	Mettler-Toledo GmbH, Process Im Hackacker 15 6902 Uracit Switzstand	
<b>.</b>	deolare under our sale responsibility that the product, enkièren in alleiniger Verantwortung, dass dieses Produkt, déclarons sous notre seule responsabilité que le produit,	
Description Beschreibung/Description	Cond 7100	
	to which this deciaration relates is in conformity with the following standard(s) or other normalive document(s), and wetthes stati clean bitcharung bezieht, mit deutden folgenden Norm(en) oder to august ser trikte sollte doclaration set conforme à la (σ.μ) norme(s) ou au(x) document(s) normatit(s).	
Low Voltage/Nieder- spannung/basse tension	73/23/EEC	
el.Safety el.Sicherheit/sécurité el.	EN 81010-1, EN 61010-1/AT	
EMC Directive/EMV- Richtlinie Directive concernant la CEM	89/336/EEC	
Emissions Funkstörungen/Emissions	EN 50081-1, EN 61326, EN 61326/A1	
Immunity Immunität/immunité	EN 50082-2, EN 61326, EN 61326/A1	
Date of issue/Datum Freigabe Date d'émission	- 7. August 1999	
Nr. 52 999 999C FL		
Artikal Nr. 52960116 KE	52120115 INC. 1148 OLEOO	

Declaration of Conformity 37

# Sensors

InPro<sup>®</sup> 7000

#### Model InPro® 7000 (2-electrode cell) Approx. 0.1 cm<sup>-1</sup> (exact value printed on cell) Cell constant Range $0.02 - 5{,}000 \ \mu\text{S/cm}^{-1)}$ Material Body PVDF Electrodes Titanium Max. temperature 100 °C (25 °C) (95 °C) Max. pressure 34 bars 7 bars Temp probe Pt 1000 IEC Class A Dimensions See dimension drawing fig. 18

1) For 1.5 m cable length. With longer cables, the measuring range can be reduced.

Model InPro <sup>®</sup> 700	1 (2-electro	de cell)			
Cell constant	Approx. 0.1 cm <sup>-1</sup> (exact value printed on cell)				
Range	Approx. 0.0	02 to 500 μS/cm <sup>1)</sup>			
Material	Body and electrodes	stainless steel AISI 316L (1.4435)			
Max. temperature	100 °C	(steam sterilizable up to 131 °C)			
Max. pressure	14 bars 7 bars	(25 °C) (95 °C)			
Length	120 mm, 22	25 mm			
Temp probe	Pt 1000	IEC Class A			
Cable	Length Connection	5 m wire end ferrule			
Dimensions	See dimension drawing fig. 21				

InPro<sup>®</sup> 7001

1) For 1.5 m cable length. With longer cables, the measuring range can be reduced.

### InPro<sup>®</sup>7002/7003

InPro®7002/7003 (2-electrode cell)					
Cell constant	Approx. 0.1 cm <sup>-1</sup> (exact value printed on cell)				
Range	Approx. 0.02 to	o 2,000 μS/cm <sup>1)</sup>			
Material	Body and electrodes	stainless steel AISI 316L (1.4435)			
Max. temperature	100 °C	(steam sterilizable up to 131 °C)			
Max. pressure	14 bars 7 bars	(25 °C) (95 °C)			
Temp probe	Pt 1000	IEC Class A			
Dimensions	See dimension	drawing fig. 18			

1) For 1.5 m cable length. With longer cables, the measuring range can be reduced.

# InPro<sup>®</sup>7100

## InPro<sup>®</sup>7104

InPro <sup>®</sup> 7100/710	0-25 (4-electrod	e cell)	InPro <sup>®</sup> 7104/710	4-25 (4-electrode	e cell)	
Cell constant	InPro <sup>®</sup> 7100 (exact value appr. 0.6 cm <sup>-1</sup> printed on cell)		Cell constant	InPro <sup>®</sup> 7104 (exact value appr. 0.6 cm <sup>-1</sup> printed on cell)		
	InPro <sup>®</sup> 7100-2 appr. 0.8 cm⁻	5 (exact value <sup>1</sup> printed on cell)		InPro <sup>®</sup> 7104-25 appr. 0.8 cm <sup>-1</sup>	o (exact value printed on cell)	
Range	InPro <sup>®</sup> 7100 approx. 0.01	to 300 mS/cm	Range	InPro <sup>®</sup> 7104 approx. 0.01 to	o 300 mS/cm	
	InPro <sup>®</sup> 7100-2 approx. 0.01	5 to 500 mS/cm		InPro <sup>®</sup> 7100-25 approx. 0.01 to	5 5 500 mS/cm	
Material	Body Electrodes	CPVC stainless steel AISI 316L (1.4435)	Material	Body Electrodes	PVDF stainless steel AISI 316L (1.4435)	
Max. temperature 80 °C			Max. temperature 120 °C			
Max. pressure	7 bars	(25 °C)	Max. pressure	14 bars 7 bars	(25 °C) (95 °C)	
Connection		3/4 INFI tilleau	Connection	InPro <sup>®</sup> 7104	3/4" NPT thread	
	InPro <sup>®</sup> 7100-2	5 coupling nut for 25 mm weld nip- ple		InPro <sup>®</sup> 7104-25	coupling nut for 25 mm weld nip-	
Temp probe	Pt 1000	IEC Class A			ple	
Dimensions	InPro <sup>®</sup> 7100	See dimension	Temp probe	Pt 1000	IEC Class A	
	InPro <sup>®</sup> 7100-2	drawing fig. 21 5 See dimension	Dimensions	InPro <sup>®</sup> 7104	See dimension drawing fig. 21	
		drawing fig. 22		InPro <sup>®</sup> 7104-25	5 See dimension drawing fig. 22	



Fig. 18 Dimension drawing InPro<sup>®</sup> 7000



Fig. 19 Dimension drawing InPro® 7001 2-electrode cell



Fig. 20 Dimension drawing InPro® 7002 / 7003 2-electrode cell

Note: All dimensions in millimeters [inches]



Fig. 21 Dimension drawing InPro® 7100 / 7104 4-electrode cell



# **Calibration Solutions**

Potassium Chloride Solutions

Sodium Chloride Solutions

Tomporotur				Tomporoturo	Concentration		
Iemperatur I°C1	0.01 mol/l	0.1 mol/l	1 mol/l	Incl	saturated*)	0.1 mol/l**)	0.01 mol/l**)
0	0.776	7.15	65.41	0	134.5	5.786	0.631
5	0.896	8.22	74.14	1	138.6	5.965	0.651
10	1.020	9.33	83.19	2	142.7	6.145	0.671
15	1.147	10.48	92.52	3	146.9	6.327	0.692
16	1.173	10.72	94.41	4	151.2	6.510	0.712
17	1,199	10.95	96.31	5	155.5	6.695	0.733
18	1.225	11.19	98.22	6	159.9	6.881	0.754
19	1.251	11.43	100.14	7	164.3	7.068	0.775
20	1.278	11.67	102.07	8	168.8	7.257	0.796
21	1.305	11.91	104.00	9	173.4	7.447	0.818
22	1.332	12.15	105.94	10	177.9	7.638	0.839
23	1.359	12.39	107.89	11	182.6	7.831	0.861
24	1.386	12.64	109.84	12	187.2	8.025	0.883
25	1.413	12.88	111.80	13	191.9	8.221	0.905
26	1.441	13.13	113.77	14	196.7	8.418	0.927
27	1.468	13.37	115.74	15	201.5	8.617	0.950
28	1.496	13.62		16	206.3	8.816	0.972
29	1.524	13.87		17	211.2	9.018	0.995
30	1.552	14.12		18	216.1	9.221	1.018
31	1.581	14.37		19	221.0	9.425	1.041
32	1.609	14.62		20	226.0	9.631	1.064
33	1.638	14.88		21	231.0	9.838	1.087
34	1.667	15.13		22	236.1	10.047	1.111
35	1.696	15.39		23	241.1	10.258	1.135
36		15.64		24	246.2	10.469	1.159
Data source:	K H Hellwege (Edit	ar) H Landolt R	Börnstein: Zahlen-	25	251.3	10.683	1.183
Data source.	werte und Funktione	n Volume 2 P	art Volume 6	26	256.5	10.898	1.207
	worte una r unitione	11 Volume 2, 1		27	261.6	11.114	1.232
				28	266.9	11.332	1.256
				29	272.1	11.552	1.281
				30	277.4	11.773	1.306
				31	282.7	11.995	1.331
				32	288.0	12.220	1.357
				33	293.3	12.445	1.382
Data source:	*) K. H. Hellwege (Ed	ditor), H. Landolt,	R. Börnstein: Zahlen-	34	298.7	12.673	1.408
	werte und Funktione	n Volume 2, P	art. Volume 6	35	304.1	12.902	1.434
	**) Test solutions cal	culated according	g to IEC 746-3	36	309.5	13.132	1.460

Calibration Solutions 46

# Index

🙂 🙁, 30	Contacts	н	
22 mA signal for alarm, 20, 30 configuring, 24	inactive, 29 protective wiring, 12	Hold state, 29	
A	Current characteristic, configur- ing, 24	Installation, 11	
Alarm, response time, 30	Current output, 20 frozen, 29	κ	
Alarm contact, 20, 30	Current source 32	Keypad, 18	
Alarm LED, 30		L	
Alarm via current output, 20, 30	U	Limit contacts, 20	
	Declaration of Conformity, 37	Limit value max, configuring, 25	
Assembly, o	Diagnostics functions, 32	Limit value min, configuring, 25	
С	Dimension drawings, 7	М	
Cal info, 29, 32	Display 18	Maintenance, 33	
Calibration, 26	E	Measurement, 29	
temp probe adjustment, 28	-	Measuring mode, 29	
with calibration solution, 27	Error info, 29, 30, 32	Messages, Sensoface, 30	
Calibration data, display, 32	Error message, last, 29, 30, 32	Mode code, 4	
Calibration solutions, 46	Error message via current output	Mounting diagram, 7	
Cleaning, 33	20, 30	0	
Conductivity measurement, 29	configuring, 24	Output current	
Configuration, 23	Error messages, 30–33	configuring, 24 display, instantaneous, 32	
Connecting, lines, 9	G	Hold state, 24 Hold value, 24	
Connecting cable, fixing, 9	GainCheck, 19, 32	Outputs, 20	

Index 47

Ρ	Sensor InPro 7100–25/7104–25, dimension drawing , 45	Switching contacts, protective wir- ing, 12
Packing list, 6		-
Pipe-mount kit, 8	sion drawing , 44	I
Process variable, configuring, 24	Sensor InPro7002/7003 dimension drawing, 43 specifications, 39	Terminals, pulling out, 9
Product line, 34		Test mode, 32
Protective hood, 8		
S	Sensor InPro7100/7100–25, spec- ifications, 40	U
Safety precautions, 3	Sensor InPro7104/7104–25, spec-	User Interface, 17
Self-test	ifications, 40	USP factor, configuring, 23
automatic, 19, 32 manual, 19, 32	Sensor monitoring, Sensoface, 30	USP function, 21
Sensocheck, on or off, 25	Sensors, 38	connguning, 20
Sensoface, 19, 30 diagnostics, 30	configuring, 23 monitoring, 19	W
messages, 30	Smiley, 30	Wash contact, 20
Sensor InPro 7000, specifica- tions, 38	Software version, display, 19, 32	Washing interval, configuring, 25
Sensor InPro 7001 dimension drawing, 42	Specifications, 34	Washing time, configuring, 25
specifications, 38	Stripping lengths, 9	Wiring examples, 13

Index 49

Index 50

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