Bedienungsanleitung Instruction Manual Notice d'utilisation

Transmitter Cond Ind 7100 PA





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### Gewährleistung

Innerhalb von 1 Jahr ab Lieferung auftretende Mängel werden bei freier Anlieferung im Werk kostenlos behoben.

Softwareversion: 2.x

Stand Bedienungsanleitung: 06.06.2005

### Warranty

Defects occurring within 1 year from delivery date shall be remedied free of charge at our plant (carriage and insurance paid by sender).

Software release: 2.x

Date of issue: June 6, 2005

#### Garantie

Tout défaut constaté dans les 1 an à dater de la livraison sera réparé gratuitement dans notre usine à réception franco de l'appareil.

Version logiciel: 2.x

Version du mode d'emploi : 06.06.2005



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## 1 Information on this instruction manual

### 1.1 Markings



The warning symbol means that the instructions given must always be followed for your own safety.

Failure to follow these instructions may result in injuries



Notes provide important information that should be strictly followed when using the device



When a key is shown, its function is explained.



When a display is shown, the corresponding information or operating instructions are provided.

### Operating instructions

Each operating instruction is preceded by a dot.

#### Enumerations

- Each enumeration is preceded by a dash.

### Model designation

For practical purposes, the Transmitter Cond Inc 7100 PA is simply referred to as Transmitter in this instruction manual.

#### Trademarks

The following names are registered trademarks. For practical reasons they are shown without trademark symbol in this manual.

- Registered trademarks
  - Sensocheck<sup>®</sup>
  - Sensoface<sup>®</sup>
  - GainCheck<sup>®</sup>
  - InPro®

# 2 Safety information

### 2.1 Be sure to read and observe the following instructions!

The device has been designed in accordance with the state of the art and complying with the applicable safety regulations.

When operating the device, certain conditions may nevertheless be dangerous for the operator or cause damage to the device.



Whenever it is likely that protection has been impaired, the device shall be made inoperative and secured against unintended operation.

The protection is likely to be impaired if, for example:

- the device shows visible damage
- the device fails to perform the intended measurements
- after prolonged storage at temperatures above 70 °C
- after severe transport stress

Before recommissioning the device, a professional routine test in accordance with EN 61010-1 must be performed. This test should be carried out by the manufacturer.



The Transmitter is approved for installation in ATEX, FM Zone 1 with measurement in Zone 0, and FM Class I Div 1.

The electrodeless conductivity sensors of the InPro 7250 series are approved for operation in hazardous locations.



Before commissioning it must be proved that the intrinsic safety is maintained when connecting the device to other equipment, such as segment coupler and cable.



For hazardous-area applications, the Transmitter may only be connected to explosion-proof segment couplers, power supplies, ....

The Transmitter may be operated in accordance with the FISCO model.



The stipulations of EN 60079-10: 1996 and the following must be observed for the installation.



In hazardous locations the Transmitter may only be cleaned with a damp cloth to prevent electrostatic discharge.

# 3 PROFIBUS technology

#### 3.1 General

PROFIBUS is a digital communication system that connects different field devices over a common cable and integrates them into a control system. In the long term, PROFIBUS will replace the 4-20 mA technology, which only supplies pure measured values.

Advantages of the PROFIBUS technology are:

- easy and cost-saving cabling
- convenient operation over a central control station
- transmission, evaluation and control of high amounts of data from field device to control station

 devices installed in hazardous locations are configured and maintained from the control station

PROFIBUS is the leading open fieldbus system in Europe. Its application range covers manufacturing, process and building automation. As open fieldbus standard to EN 50170, PROFIBUS ensures communication of different devices over one bus.

The PROFIBUS User Organization provides for further development and maintenance of the PROFIBUS technology. It combines the interests of users and manufacturers.

### 3.2 Variants and basic characteristics

PROFIBUS determines the technical and functional characteristics of a serial bus system.

There are three PROFIBUS variants:

- PROFIBUS-FMS (FMS protocol)
  - is particularly suited for exchanging large amounts of data between control devices. It operates according to the RS 485 standard with transmission rates up to 12 MBits/sec.
- PROFIBUS-DP (decentralized peripherals)
  - is tailored for communication of automation systems and distributed peripherals. It operates according to the RS 485 standard with transmission rates up to 12 MBits/sec.
- PROFIBUS-PA (process automation)
  - is dedicated to the process industry. It permits connection of sensors and actuators to a common bus even in hazardous locations. PROFIBUS-PA has a transmission rate of 31.25 kBits/sec.

PROFIBUS distinguishes between two types of devices:

- Masters
  - control the data traffic on the bus. They send messages without external request.
- Slaves
  - are peripheral devices such as valves, drives, transmitters and analyzers. They can react acyclically to servicing, configuration and diagnostic tasks of the master. The central controller cyclically reads the measurement data with status.

#### 3.3 Definitions for PROFIBUS-PA

The bus protocol defines type and speed of the data exchange between master and slave devices and determines the transmission protocol of the respective PROFIBUS system.

PROFIBUS-PA permits cyclic and acyclic services.

 Cyclic services are used for transmission of measurement data and actuating commands with status information.  Acyclic services are used for device configuration, maintenance and diagnostics during operation.

The device profile defines the device class and typical functionalities with parameters, ranges and limit values.

The FISCO model developed by the German PTB for hazardous locations permits connection of several devices to one common bus and defines permissible limits for device and cable parameters.

#### 3.4 PROFIBUS-PA with the Transmitter

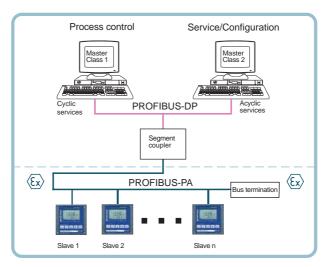


Fig. 3.1 Typical configuration of a PROFIBUS system with the Transmitter

# 4 Description

### 4.1 Intended use

The Transmitter is a PROFIBUS-PA analyzer. It is used for conductivity measurement with electrodeless sensor in the field of water/waste-water treatment, electroplating, biotechnology, food processing, pharmaceutical, chemical and paper industry.

The rugged molded enclosure can be wall mounted or fixed into a control panel. It can also be mounted at a post or pipe.

The protective hood provides additional protection against direct weather exposure and mechanical damage.

The device can be easily replaced since the terminals are of a plug-in design.

The device is designed for concentration determination of NaCl, HCl, NaOH,  $\rm H_2SO_4$ ,  $\rm HNO_3$ .

#### 4.2 Technical features

Communication between measuring point and control room is via PROFIBUS-PA. The data exchange (cyclic and acyclic) is performed

in accordance with the PROFIBUS-DP/V1 protocol.

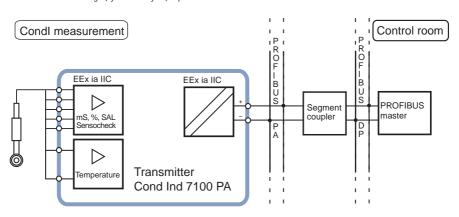


Fig. 4.1 System functions (hardware)

### 4.3 Communication model

The device performance is described by function blocks according to the PNO profile for Process Control Devices.

The respective blocks contain different parameters and functions.

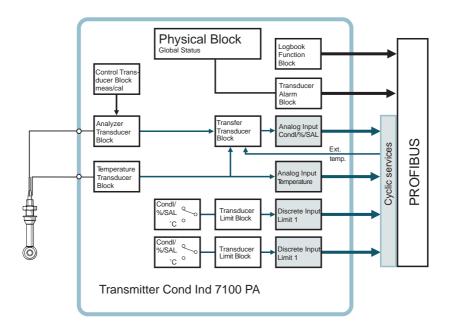


Fig. 4.2 Communication model Transmitter Cond Ind 7100 PA according to the PNO Profile

# 4.4 Profile for Process Control Devices (extract)

Type of block Block contents (general) Block contents (detailed)		Block contents (detailed)
Physical Block	Description of device	Measurement procedure, device configuration
(PB)		Serial number, manufacturer name
		Operating state (run, maintenance,)
		Global status, diagnostics information
Transducer	Measurement procedure with interpretation	Process variable (plain text and unit)
Block (TB)		Number of measurement ranges (MR), start and end value of MR, active MR
		Autorange function On/Off
		Sampling rate of measured values
		Uncorrected measured value with status
Control	Control of device functions	Status of function execution of respective Transducer Blocks
Transducer Block		Slope of sensor characteristic (cell factor)
Transfer Trans-	Pre-processing of a measured value	Measured value pre-processing
ducer Block		Temperature compensation
		Selection of pre-processing function
Transducer Limit	Limit monitoring	Block (TB) for limit setting (select input variable)
Block		Threshold, effective direction, hysteresis
		On-delay, off-delay
		Reset behavior, reset confirmation
		Limit status (active, not active)

Type of block	Block contents (general)	Block contents (detailed)	
Analog Input (AI) Measured value		Currently measured value with status and scale	
Function Block		Rise time, hysteresis of Al limits	
		Upper/lower alarm limit	
		Upper/lower warning limit	
		Switchover manual/automatic operation, measured value simulation	
		Fail-safe behavior	
Discrete Input	Digital input	Switchover manual/automatic operation	
(DI)		Signal inversion	
Function Block		Fail-safe behavior	
		Limit value message/status	
Transducer	Signaling of states and events	Required maintenance, function check, errors, limit values incl. summing	
Alarm Block		Binary messages (error messages)	
Logbook Func-	Registration of states and events	Power on, power off, reset	
tion Block		State of execution (Logbook status)	
		Number of entries	
		Navigation through entries	

Tab. 4.1: Profile for Process Control Devices (function contents)

# 5 Assembly

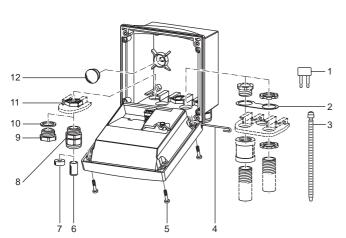
## 5.1 Package contents and unpacking

Unpack the device carefully. Check the shipment for transport damage and completeness.

The package should contain:

- Front unit of Transmitter
- Lower case

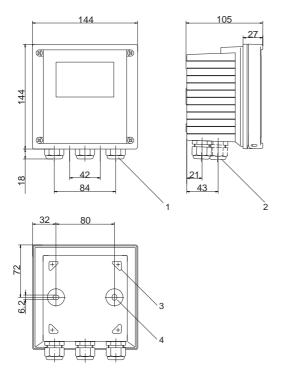
- This instruction manual
- Short instruction sheet
- Floppy disk with GSD file Mett7533.GSD
- Bag containing small parts:



- 1 Jumper (1 piece)
- 2 Washer (1 piece): for conduit mounting: Place washer between enclosure and nut
- 3 Cable ties (3 pieces)
- 4 Hinge pin (1 piece): insertable from either side
- 5 Enclosure screws (4 pieces)
- 6 Sealing inserts (3 pieces)
- 7 Rubber reducer (1 piece)
- 8 Cable glands (3 pieces)
- 9 Filler plugs (3 pieces)
- 10 Gaskets (3 pieces)
- 11 Hexagon nuts (3 pieces)
- 12 Sealing plugs (2 pieces): for sealing in case of wall mounting

Fig. 5.1 Assembling the enclosure

## 5.2 Mounting plan



- 1 Cable glands (3 pieces)
  - Breakthroughs for cable gland or conduit 1/2", Ø = 21.5 mm(2 breakthroughs)
    - Conduits not included!
- 3 Breakthroughs for pipe mounting (4 breakthroughs)
- 4 Breakthroughs for wall mounting (2 breakthroughs)

Fig. 5.2 Mounting plan

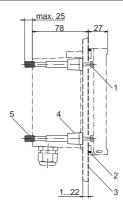


Fig. 5.3 ZU 0275 panel-mount kit, panel cutout 138 x 138 mm (DIN 43700)

- 1 Screws (4 pieces)
- 2 Gasket (1 piece)
- 3 Panel
- 4 Span pieces (4 pieces)
- 5 Threaded sleeves (4 pieces)

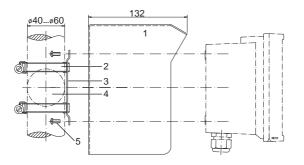


Fig. 5.4 ZU 0274 pipe-mount kit

- 1 ZU 0276 protective hood (if required)
- 2 Hose clamps with worm gear drive to DIN 3017 (2 pieces)
- 3 Pipe-mount plate (1 piece)
- 4 For vertical or horizontal posts or pipes
- 5 Self-tapping screws (4 pieces)

### 1 Protective hood

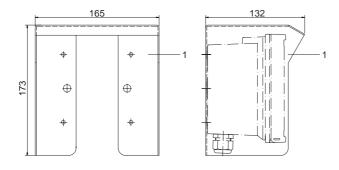


Fig. 5.5 ZU 0276 protective hood for wall and pipe mounting

## 6 Installation and connection

### 6.1 Information on installation



Installation may only be carried out by trained experts in accordance with this instruction manual and as per applicable local and national codes.



Be sure to observe the technical specifications and input ratings.



According to the PTB FISCO model, the limits of the permissible parameter range must be observed for connection in a hazardous location.

See PROFIBUS Technical Guidelines PNO Order No.: 2.091



Be sure not to notch the conductor when stripping the insulation.

For easier installation, the terminal strips are of a plug-in design. The terminals are suitable for single wires and flexible leads up to 2.5 mm<sup>2</sup> (AWG 14).

A special twisted and shielded two-wire cable (e.g. Siemens) is used as bus cable.

### Division 2 wiring

The connections to the Transmitter must be installed in accordance with the National Electric Code (ANSI-NFPA 70) Division 2 hazardous (classified) location non-incendive wiring techniques.

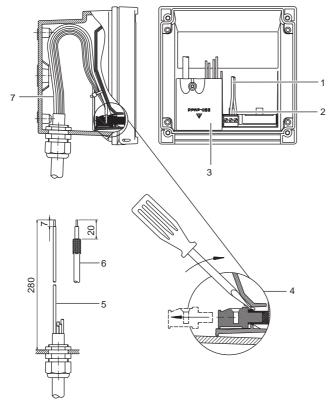


Fig. 6.1 Information on installation

- 1 Connection leads PROFIBUS-PA
- 2 Area for placing the screwdriver to pull out the terminals
- 3 Cover for sensor and temperature probe terminals
- 4 Pulling out the terminal blocks using a screwdriver
- 5 Recommended stripping lengths for multi-core cables
- 6 Recommended stripping lengths for coaxial cables
- 7 Cable laying in the device

### 6.2 Terminal assignments

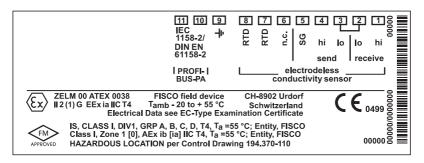
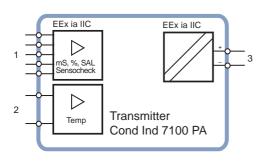


Fig. 6.2 Terminal assignments of Transmitter

### 6.3 Overview of the Transmitter



- Input for electrodeless conductivity sensor
- 2 Input for temperature probe
- Bus connection

Fig. 6.3 Inputs and outputs

### 6.4 Typical wiring

Conductivity measurement with the InPro 7250 ST electrodeless conductivity sensor

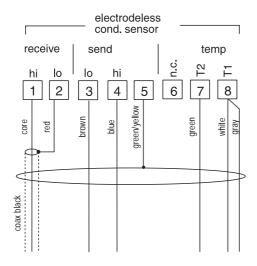


Fig. 6.4 Conductivity measurement with the InPro 7250 ST electrodeless conductivity sensor

The electrodeless conductivity sensor is used to measure low to highest conductivity values.

Conductivity measurement with the InPro 7250 HT electrodeless conductivity sensor

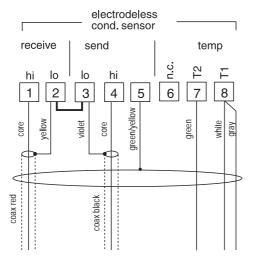


Abb. 6.5 Conductivity measurement with the InPro 7250 HT electrodeless conductivity sensor

The electrodeless conductivity sensor is used to measure low to highest conductivity values.

# 7 Commissioning

### 7.1 Checklist



Commissioning may only be carried out by trained experts.



Before commissioning the Transmitter, the following requirements must be met:

- The device must not show any damage.
- When recommissioning the device after a repair, a professional routine test in accordance with EN 61010-1 must be performed.
- It must be proved that the intrinsic safety is maintained when connecting the device to other equipment.
- It must be ensured that the device is configured in accordance with the connected peripherals.
- All connected voltage and current sources must correspond to the technical data of the device.
- The device must only be connected to explosion-proof segment couplers, power supplies, ...

# 8 Operation

## 8.1 Operation possibilities

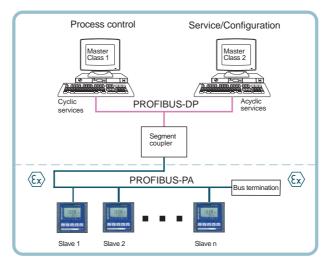


Fig. 8.1 System configuration

The device can be operated as follows:

- using the keypad on the device
- using an operating tool in the service station

## 8.2 Operation using keypad on the device

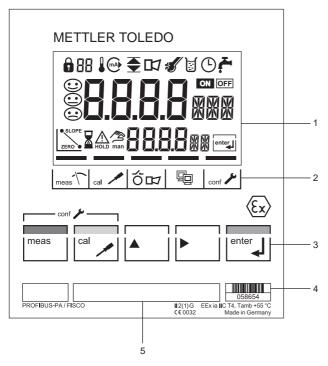
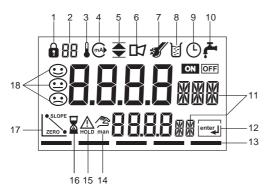


Fig. 8.2 Front view of Transmitter

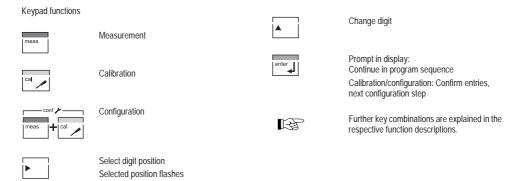
- 1 Display
- 2 Mode indicators
  - Measuring mode
  - Calibration mode
  - Alarm
  - PROFIBUS-PA communication
  - Configuration mode
- 3 Keypad
- 4 Coding
- Rating plate

### Display



- Mode code entry
   Display of measured variable
   Unit symbol
- Temperature 12 Proceed with enter
- 4 Not connected 13 Bar for device status
- 5 Limit values 14 Manual temp indicator
- Alarm 15 Hold state active
- Sensocheck 16 Wait
- 8 Calibration 17 Sensor data
- Interval/response time 18 Sensoface

Fig. 8.3 Display of Transmitter



#### 8.3 Mode code

After pressing meas and/or cal you can enter one of the following mode codes to access the designated mode:



conf. 0000 conf 1200

Error Info Configuration mode



cal 0000 Cal Info

cal. 1001 Zero point calibration cal. 1015 Adjusting temp probe

Calibration mode cal, 1125 Input/adjustment of transfer ratio

Test mode

cal. 2222

cal 1100

#### Safety functions 8.4

Sensocheck, Sensoface sensor monitoring

Sensocheck continuously monitors the sensor.

Sensocheck can be switched off.



Sensoface provides information on the conductivity sensor condition.

The primary coil and its lines are checked for short circuits, the secondary coil and its lines are checked for open circuits.

Automatic device self-test

The automatic device self-test checks the memory and measuredvalue transfer. It runs automatically in the background at fixed intervals.

GainCheck manual device self-test

A display test is carried out, the software version is displayed and the memory and measured value transfer are checked. The GainCheck function ensures device operability.



Start GainCheck manual device self-test

#### Hold state

The Hold state is a safety state that is activated in the case of interventions such as configuration and calibration. The Transmitter freezes the last valid measured value and sends a status message to the control system.



This symbol indicates that the device is in the "Hold" state.

The Hold state is activated by the following mode codes:

- Calibration
  - Mode code 1001
  - Mode code 1015
  - Mode code 1100
  - Mode code 1125
  - Mode code 2222

- Configuration
  - Mode code 1200

The measured value and Hold are displayed alternately

 Check whether the measured value is plausible



End the Hold state

After 20 sec (for measured value stabilization) the device returns to measuring mode.

### 8.5 Mode indicators

Measuring mode

The Transmitter is in measuring mode.

Calibration mode

Calibration mode is active.

During an error message the red alarm LED beneath the display flashes.

The alarm response time is permanently set to 10 sec.

PROFIBUS-PA communication

4

The Transmitter communicates via PROFI-BUS-PA and can be configured from the service station. Measured values, messages and device identification can be downloaded at any time. This allows integration in fully automatic process cycles.

Configuration mode

The Transmitter is in configuration mode.

Alarm

### 8.6 Configuration

In the configuration mode the device parameters are set.

The following steps must be executed:



Activate configuration



Enter mode code "1200"



Confirm entry

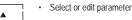


Welcome text 3 sec



During configuration the Transmitter remains in the Hold state for reasons of safety.







· Confirm entries

All configurable parameters are shown in the "Configuration parameters" table (See Page 28).



The configuration parameters are checked during the input.



In the case of an incorrect input "Err" is displayed for 3 sec. The incorrect parameters cannot be stored. Input must be repeated.



· End configuration

The measured value and Hold are displayed alternately



· End the Hold state / accept configuration or



· Repeat configuration



· End the Hold state



The menus are cyclically displayed.

### Configuration parameters

Pictograph/display	Parameter	Selection/input	Comment	Factory setting
88	Process variable	00.00 mS / 000.0 mS / 0000 mS 000.0 % 000.0 SAL	The selected process variable is shown in the display.	000.0 mS
	Concentration	-01- NaCl -02- HCl -03- NaOH -04- H <sub>2</sub> SO <sub>4</sub> (0 to 35 % by wt) -05- HNO <sub>3</sub> -06- H <sub>2</sub> SO <sub>4</sub> (95 to 99 % by wt)	With % only	-01-
	Temperature	°C °F	Temperature display selection	.C
ı	Temperature probe	Pt 100 Pt 1000 NTC 30 NTC 100	Selection of temperature probe	Pt 1000
		BUS EXT	External temperature detection Temperature value is transmitted to the device via PROFIBUS.	
ı	Temperature compensation  (Step omitted for % and SAL.)	OFF LIN NLF	Temperature compensation selection: Linear Nonlinear, natural waters	OFF

Pictograph/display	Parameter	Selection/input	Comment	Factory setting
	Temperature co- efficient	xx.xx %/K	Input of temperature coefficient Only with temperature compensation LIN	02.00 %/K
***	Sensocheck	ON OFF	Sensor monitoring on or off	OFF
	PROFIBUS device address	0001 0126	Input of PROFIBUS device address Not possible if device is communicating via PROFIBUS.	0126

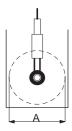
Tab. 8.1: Configuration parameters

### 8.7 Calibration

Calibration procedures (configurable)

- Calibration by specifying the cell factor of the sensor used (See Page 31)
- Zero point calibration in air (See Page 32)
- Calibration with calibration solution (See Page 33)
- Input and adjustment of transfer ratio (See Page 34)
- Adjustment of temperature probe (See Page 35)

#### Information on calibration



Calibration is performed by entering the cell factor or by determining the cell factor with a known calibration solution under consideration of the temperature.

If the sensor is used for measurements with a wall distance A < 110 mm, it must be calibrated with a similar wall distance.



The calibration is directly conducted on the device.

Calibration via PROFIBUS-PA is not provided.



During calibration the Transmitter remains in the Hold state for reasons of safety.



In the case of an incorrect input "Err" is displayed for approx. 3 sec. The incorrect parameters cannot be stored. Input must be repeated.



For keypad functions see Pg. 24.



All calibration procedures must be performed by trained personnel.



When another sensor is used, its transfer ratio must be entered before calibration (see "Input and adjustment of transfer ratio" Pg. 34).



Incorrectly set parameters may go unnoticed, but change the measuring properties.

Calibration by input of cell factor

The following steps must be executed:



· Activate calibration



Enter mode code "1100"



· Confirm entry



Welcome text 3 sec



Enter cell factor

The lower display shows the conductivity value.



A change in the cell factor also changes the conductivity value.



When there has not been an entry for 6 sec, the lower display alternately shows the conductivity and temperature value.



· Confirm cell factor



· End the Hold state

### Zero point calibration in air



Zero point calibration is required when low conductivity values are to be measured.



Before you start calibration, remove the sensor from the process, clean it and dry it up.

The following steps must be executed:



Activate calibration



· Enter mode code "1001"



· Confirm entry



Welcome text 3 sec



 Modify the zero point until the lower display reads 0 µS.



If required, change the sign of the zero point.



When there has not been an entry for 6 sec, the lower display alternately shows the zero-corrected conductivity value and the temperature value



· Confirm zero point



· End the Hold state

#### Calibration with calibration solution



Be sure to use known calibration solutions and the respective temperature-corrected conductivity values (see "Calibration solutions" Pg. 61).



During the calibration procedure the temperature must be kept constant.



Observe the response time of the temperature probe.

The following steps must be executed:



Activate calibration



Enter mode code "1100"



Confirm entry



Welcome text 3 sec



Immerse sensor in calibration solution



When there has not been an entry for 6 sec, the lower display alternately shows the conductivity and temperature value.

 Read the conductivity value corresponding to the displayed temperature from the table of the calibration solution used (see "Calibration solutions" Pq. 61)



Change cell factor until the display shows the conductivity value from the table



· Confirm cell factor



· End the Hold state

Input and adjustment of transfer ratio

The Transmitter comes with a preset transfer ratio.

If another sensor is used, you must enter a different transfer ratio.



If you do not know the transfer ratio, it must be determined in the test mode using a comparison resistor (see "Test mode" Pg. 44).



If the transfer ratio has been changed after a cell factor calibration, this calibration must be repeated.

The following steps must be executed:



· Activate calibration



• Enter mode code "1125"



Confirm entry



Welcome text 3 sec



Enter transfer ratio of the sensor or



- loop conductivity comparison resistor (simulator) through the sensor bore
- · Adjust transfer ratio of sensor

Recommended resistance value for adjustment:  $R = 100 \ \Omega$ .





 Modify the transfer ratio until the lower display shows the corresponding resistance value (without considering the cell factor)



· Confirm transfer ratio



· End the Hold state

## Adjustment of temperature probe



Especially for Pt 100 temperature probes, it is advisable to perform an adjustment.

The following steps must be executed:



Activate calibration



Enter mode code "1015"



· Confirm entry



Welcome text 3 sec



- Measure the temperature of the process medium using an external thermometer
- Enter the determined temperature value in the main display



The lower display shows the measured temperature without adjustment. If this value is taken over for the upper display, the adjustment is without effect.



· Confirm the temperature value



· End the Hold state

After 20 sec (for measured value stabilization) the device returns to measuring mode.

# 8.8 Operating tool

For parameter setting, commissioning and diagnostics of the Transmitter, we recommend operating tools such as SIMATIC-PDM Version 5 or higher.

The current device description is included. DTM for tools with FDT interface on request.

## 8.9 Measurement

## Measuring mode

In the measuring mode the main display shows the configured process variable and the lower display the temperature.



The Transmitter returns to measuring mode, also from configuration or calibration mode (after a relax time for measured-value stabilization, if required).

### Cal Info

The "Cal info" shows the current cell factor and the zero point.



Activate "Cal Info" function



· Mode code



Confirm

The current cell factor and the zero point are shown for approx. 20 sec.



End "Cal Info"

### Frror Info

"Error Info" shows the most recent error message.



Activate "Error Info" function



Mode code



Confirm

The last error message is displayed for approx. 20 sec. After that the message will be deleted.



· Fnd "Frror Info"

# 9 Diagnostics

# 9.1 Sensoface, Sensocheck

Sensocheck continuously monitors the sensor.

Sensocheck can be switched off



A friendly Smiley can only be displayed when Sensocheck has been activated.



Sensoface provides information on the conductivity sensor condition.

The primary coil and its lines are checked for short circuits, the secondary coil and its lines are checked for open circuits.



The Sensoface status does not influence the measured value display.

# 9.2 PROFIBUS-PA limit monitoring

The Transmitter is equipped with two limit blocks that can be separately configured for the process variables conductivity, resistivity, salinity or temperature.

Configuration is only performed via the bus.

The limit conditions are transmitted cyclically.

Hysteresis, effective direction, on and off delay can be configured.



Limit value setting and output of limit messages is via the PROFIBUS-PA.



When this symbol is displayed, limit block 1 is active.



When this symbol is displayed, limit block 2 is active.

# 9.3 Error message

When one of the following error messages is displayed, the device can no longer determine the measured variable correctly.

The alarm response time is permanently set to 10 sec.



During an error message the red alarm LED beneath the display flashes.



The error messages in the display are sorted according to their priority. A higher-priority message overlays a lower-priority message.

Error No.	Display (flashing)	Problem	Possible causes
Err 01	1179,5	Sensor	Wrong cell factor     Measurement range exceeded     SAL > 45 %     Sensor connection or cable defective
Err 02	Measured value	Sensor	- Unsuitable sensor
Err 03	•	Temperature probe	Outside temp range     Outside temp range for TC     Outside temp range for TC     Outside temp range for concentration
Err 33	*	Sensocheck primary coil	Short circuit in primary coil     Short circuit of lines
Err 34	*	Sensocheck secondary coil	Open circuit in secondary coil     Lines interrupted
Err 98	Conf	System error	Memory error in device program     Measured value transmission defective     Configuration or calibration data defective     Completely reconfigure and calibrate the device

Error No.	Display (flashing)	Problem	Possible causes
Err 99	FR IL	Factory settings	EEPROM or RAM defective     Error in factory settings This error message normally should not occur as the data are protected from loss by multiple safety functions.     Send in the device for repair and recalibration.

Tab. 9.1: Error messages

# 9.4 Display messages and PROFIBUS communication

User interface /	display of o	device		Cause	Commu	nication via PF	ROFIBUS		
Display pictograph	Display message	Sensoface	LED	For comments see Pg. 38	No. of binary message (logbook)	Analog input status	Physical Block (PB) Global status	Text of binary message (factory setting)	Logbook entry (factory setting)
FA IL	Err 99		Х	Factory settings de- fective	1	0000 11xx	Failure	ERR SYSTEM	Х
Conf	Err 98		Х	Configuration data defective, Gaincheck	2	0000 11xx	Failure	ERR PARAMETERS	Х
[onF	Err 98		Х	Memory error (RAM, ROM, EPROM)	3	0000 11xx	Failure	ERR MEMORY	Х
1179,5	Err 01		Х	Cond, conc, sal range violation	4	0101 01xx	Failure	ERR MEAS VALUE	Х
11795	Err 02		Х	Measurement range Conductance range violation	5	0100 0111 0100 1111	Failure	ERR COND VALUE	Х
	Err 03		Х	Temp range violation Temperature probe	6	0100 0111 0100 1111	Failure	ERR TEMP VALUE	Х
**	Err 33	<u>:</u>	Х	Sensocheck Primary coil	7	0100 0111 0100 1111	Failure	CHK SENSOR	Х

User interface /	display of o	device		Cause	Commu	nication via PF	ROFIBUS		
Display pictograph	Display message	Sensoface	LED	For comments see Pg. 38	No. of binary message (logbook)	Analog input status	Physical Block (PB) Global status	Text of binary message (factory setting)	Logbook entry (factory setting)
<b>%</b>	Err 34	<b>:</b>	Х	Sensocheck Secondary coil	8	0100 0111 0100 1111	Failure	CHK SENSOR	Х
SLOPE		<u> </u>		Zero point	9	1010 01xx	Maintenance req.	CHK ZERO	х
SLOPE ZERO •		<u>:</u>		Cell factor	10	1010 01xx	Maintenance req.	CHK SLOPE	Х
cal				Calibration	11	0100 0111 0100 1111	Function check	CAL RUNNING	Х
conf 🏂				Configuration	12	0100 0111 0100 1111	Function check	CONF RUNNING	Х
				HOLD (Device state = Maintenance)	13	0100 0111 0100 1111	Function check	HOLD	Х
				HI_HI_LIM FB analysis Cond/Conc/SAL	14	1000 1110	Limit 1 Bit 1	HI_HI_LIMIT COND HI_HI_LIMIT CONC HI_HI_LIMIT SAL	
				HI_LIM FB analysis Cond/Conc/SAL	15	1000 1010	Limit 1 Bit 2	HI_LIMIT COND HI_LIMIT CONC HI_LIMIT SAL	

User interface /	display of c	device		Cause	Commu	nication via PF	ROFIBUS			
Display pictograph	Display message	Sensoface	LED	For comments see Pg. 38	No. of binary message (logbook)	Analog input status	Physical Block (PB) Global status	Text of binary message (factory setting)	Logbook entry	(factory setting)
				LO_LIM FB analysis Cond/Conc/SAL	16	1000 1001	Limit 1 Bit 3	LO_LIMIT COND LO_LIMIT CONC LO_LIMIT SAL		
				LO_LO_LIM FB analysis Cond/Conc/SAL	17	1000 1101	Limit 1 Bit 4	LO_LO_LIMIT COND LO_LO_LIMIT CONC LO_LO_LIMIT SAL		
				HI_HI_LIM FB temperature	18	1000 1110	Limit 2 Bit 1	HI_HI_LIMIT TEMP		
				HI_LIM FB temperature	19	1000 1010	Limit 2 Bit 2	HI_LIMIT TEMP		
				LO_LIM FB temperature	20	1000 1001	Limit 2 Bit 3	LO_LIMIT TEMP		
				LO_LO_LIM FB temperature	21	1000 1101	Limit 2 Bit 4	LO_LO_LIMIT TEMP		
				Logbook empty	22		Function check	EMPTY LOGBOOK		

# 9.5 Diagnostics functions

# Cal Info

The "Cal info" shows the current cell factor and the zero point.



· Activate "Cal Info" function



· Mode code



Confirm

The current cell factor and the zero point are shown for approx. 20 sec.



· End "Cal Info"



"Error Info" shows the most recent error message.



· Activate "Error Info" function



· Mode code



· Confirm

The error message is displayed for approx. 20 sec. After that the message will be deleted.



· End "Error Info"

### Test mode

In the test mode you can check the measuring equipment with a resistor.



· Activate "Test Mode" function



Enter mode code



· Confirm entry



 loop conductivity comparison resistor (simulator) through the sensor bore

The conductivity comparison resistance is indicated in  $\boldsymbol{\Omega}$ 

- without consideration of the cell factor (c = 1) and
- without temperature compensation in the main display.



The basis for accurate resistance measurement is a correctly specified transfer ratio (see "Input and adjustment of transfer ratio" Pg. 34).



· End Test Mode

The device is in Hold state.

GainCheck manual device self-test

A display test is carried out, the software version is displayed and the

memory and measured value transfer are checked.



Start GainCheck manual device self-test

Automatic device self-test

The automatic device self-test checks the memory and measuredvalue transfer. It runs automatically in the background at fixed intervals.

# 10 Maintenance and Cleaning

# 10.1 Maintenance

The Transmitter contains no user repairable components.

# 10.2 Cleaning

To remove dust, dirt and spots, the external surfaces of the Transmitter may be wiped with a soft cloth moistened with water.

A mild household cleaner may also be used if necessary.

# 11 Appendix

# 11.1 Product line

### Devices

Model designation	Ref. No.
Transmitter Condl 7100 PA for hazard- ous- and safe-area applications	52121273

# Mounting accessories

Accessories	Ref. No.
ZU 0274 pipe-mount kit	52120741
ZU 0275 panel-mount kit	52120740

Accessories	Ref. No.
ZU 0276 protective hood	52120739

### Sensors

Mettler-Toledo GmbH, Process Analytics offers a wide range of electrodeless sensors for the following fields of applications:

- Chemical process industry
- Pharmaceutical industry
- Food and beverage industry
- Pulp and paper industry
  - Water/waste-water treatment

For more information concerning our sensors and housings program, please refer to our website:

http://www.mtpro.com

# 11.2 Specifications

### General

Manufacturer	Mettler-Toledo GmbH / METT
Model designation/ID	Transmitter Cond Ind 7100 PA / 7533

# Applications

Conductivity and temperature measurement

# Input

Process	Cond Ind	Display/measurement range	Conductivity	00.00 to 99.99 μS/cm		
variable	input			000.0 to 999.9 μS/cm		
				0000 to 1999 mS/cm		
			Concentration	0.0 to 100.0 % by wt		
			Salinity	0.0 to 45.0 ‰ (0 to 35 °C)		
	Temperature in- put	Temperature sensor <sup>a)</sup>	Pt100 / Pt1000 / NTC 30 k $\Omega$ / NTC 100 k $\Omega$ (2-wire connection, adjustable)			
		Measurement range	Pt100 / Pt1000	-20.0 to +150.0 °C / -4 to +302 °F		
			NTC 30 kΩ / NTC 100 kΩ	-20.0 to +130.0 °C / -4 to +266 °F		
		Resolution	0,1 °C / 1 °F			
		Temperature	Linear characteristic (LIN)	00.00 to 19.99 %/K		
		compensation <sup>a)</sup> (ref. temperature 25 °C)	Nonlinear temperature comp EN 27888 (0 to 36 °C)	ensation (NLF) for natural waters to		

a) Configurable

# Accuracy (± 1 count)

Conductivity value	< 1 % of meas. value + 0.02 mS/cm
Temperature	< 0.5 K (for Pt 100 ± 1 K, for NTC: Temp. > 100 °C < 1 K)

# Monitoring function

Sensor		Monitoring of primary and lines for short circuit
	(can be disabled)	Monitoring of secondary and lines for open circuit

# Concentration determination

Operating modes	Concentration determination	-01- NaCl	0 to 26 % by wt (0 °C)	0 to 28 % by wt (100 °C)
		-02- HCI	0 to 18 % by wt (-20 °C)	0 to 18 % by wt (50 °C)
		-03- NaOH	0 to 13 % by wt (0 °C)	0 to 24 % by wt (100 °C)
		-04- H <sub>2</sub> SO <sub>4</sub>	0 to 26 % by wt (-17 °C)	0 to 37 % by wt (110 °C)
		-05- HNO <sub>3</sub>	0 to 30 % by wt (-20 °C)	0 to 30 % by wt (50 °C)
		-06- H <sub>2</sub> SO <sub>4</sub>	94 to 99 % by wt (-17 °C)	89 to 99 % by wt (115 °C)
Standardization	Sensor	Permissible cell factor	00.100 to 19.999	
	standardization	Permissible transfer ratio	01.00 to 99.99	
		Permissible offset	± 0.5 mS/cm	

# Conditions for use

Temperature	Operation / environment	-20 to +55 °C		
	Transport / storage	-20 to +70 °C		
Electromagnetic compatibility	RFI suppression	EN 50 081-1, EN 61 326-1		
	Immunity to interference	EN 50 082-2, EN 61 326-1		
Ingress protection	Enclosure	IP65		
Explosion protection	ATEX	II 2(1) G EEx ia IIC T4, FISCO	II 2(1) G EEx ia IIC T4, FISCO	
	FM	IS, Class I Div1, Group A, B, C, D I / 1[0] / AEx ib [ia] / IIC / T4 FISC NI, Class I Div2, Group A, B, C, D	0	
Data retention	Parameters and calibration data	> 10 years	EEPROM	

# Construction

Dimensions	Height	144 mm	144 mm	
	Width	144 mm		
	Depth	105 mm		
Weight	Weight Approx. 1 kg			
Material		PBT (polybutylene terephtal	ate)	
Color	Bluish gray	RAL 7031		
Assembly	Wall mounting			
	Post/pipe mounting		On pipe with 40 to 60 mm diameter On square post with 30 to 45 mm edge length	
	Panel mounting	Cutout to DIN 43 700	Cutout to DIN 43 700	
		Sealed against panel	Sealed against panel	
Electrical	Cable glands	3 breakthroughs	for included cable glands	
connection		2 breakthroughs	for NPT 1/2" or Rigid Metallic Conduit or cable glands	

# Display and user interface

Display	LC display, 7-segment	Measured value display	Conductivity value, temperature
		3 Sensoface states	Good / average / poor
		5 mode indicators	meas / cal / alarm / online / conf
	Alarm LED	Error message	
Operation	5 keys	meas / cal / up / right / enter	
Operating tool		Device description (DD) implemented in SIMATIC PDM	

# Remote interface

PROFIBUS-PA communication	Digital communication by current modulation of supply current Reading of device identification, measured values, status and message Reading and writing of parameter and configuration data	
	Protocol PROFIBUS-PA (DPV 1)	
	Connection	Via segment coupler to SPC, PC, PCS
	Profile	PNO directive: PROFIBUS-PA, Profile for Process Control Devices, Version 3.0
	Physical interface	To IEC 1158-2
	Address range	1 to 126, default: 126
	Supply voltage	FISCO bus supply: 9 to 17.5 V Linear barrier: 9 to 24 V
	Current consumption	< 16.1 mA
	Max. current in case of fault (FDE)	≤ 21.8 mA

# 11.3 ATEX EC-Type-Examination Certificate



# Prüf- und Zertifizierungsstelle ZELM Ex



## EC-TYPE-EXAMINATION CERTIFICATE

(Translation)

- Equipment and Protective Systems Intended for Use in Potentially Explosive Atmospheres - Directive 94/9/EC
- (3) EC-TYPE-EXAMINATION CERTIFICATE Number:

### ZELM 00 ATEX 0038

- (4) Equipment Conductivity Transmitter type Cond I 7100 PA
- (5) Manufacturer: Mettler Toledo GmbH
- (6) Address: CH 8902 Urdorf
- (7) This equipment and any acceptable variation thereto are specified in the schedule to this certificate and the documents therein referred to.
- (8) The Prüf- und Zertifizierungsstelle ZELM Ex. notified body No. 0820 in accordance with Article 9 of the Council Directive 94/9/EC of 23 March 1994, certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment and protective systems intended for use in potentially explosive atmospheres, given in Annex II to the Directive.
  - The examination and test results are recorded in the confidential report ZELM Ex 0130019048.
- Compliance with the Essential Health and Safety Requirements has been assured by compliance with:

### EN 50 014: 1997 EN 50 020: 199

- (10) If the sign "X" is placed after the certificate number, it indicates that the equipment is subject to special conditions for safe use specified in the schedule to this certificate.
- (11) This EC-type-examination Certificate relates only to the design and construction of the specified equipment in accordance with Directive 94/9/EC. Further requirements of this Directive apply to the manufacture and supply of this equipment.
- (12) The marking of the equipment shall include the following:



### II 2 (1) G EEx ia IIC T4

Zertifizierungsstelle ZELM Ex

Dipl.-Ing. Harald Zelm



Braunschweig, June 26, 2000

Sheet 1/3

EC-type-examination Certificates without signature and stamp are not valid. The certificates may only be circulated without attention. Extracts or alterations are subject to approval by the Prif- and Zertificerungsstelle ZELM Ex. In case of depice, the Ceramin their shall prevail.

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Appendix



# Prüf- und Zertifizierungsstelle ZELΜ ξx



(13)

### **SCHEDULE**

(14) EC-TYPE-EXAMINATION CERTIFICATE ZELM 00 ATEX 0038

### (15) Description of equipment

The Conductivity Transmitter type Cond I 7100 PA is preferably used for the recognition and processing of electrochemical quantities and is equipped with an input for inductive conductivity measurements and a temperature measuring input.

The maximum permissible ambient temperature is 55 °C.

#### Electrical data

BUS- / Supply loop (terminals 11 and 10)

only for the connection to a certified intrinsically safe circuit (for example FISCO – supply unit) with the following maximum values:

	FISCO-supply unit	linear barrier
Uomax	17,5 V	24 V
Iomax	280 mA	200 mA
Pomax	4,9 W	1,2 W
	temal capacitance:	C <sub>i</sub> ≤ 1 nF
effective in	ternal inductance:	L, ≤ 10 µH

conductivity measuring loop (terminals 1, 2, 3, 4 and 5) type of protection Intrinsic Safety

sic Safety EEx ia IIC/IIB EEx ib IIC/IIB U<sub>o</sub> = 6,9 V

maximum values:

I<sub>o</sub> = 63,5 mA P<sub>o</sub> = 39 mW (trapeziodal characteristic)

effective internal capacitance: C, s 3 nF

The effective internal inductance is negligibly small.

max. permissible external inductance 10 mH 25 mH max. permissible external capacitance 168 nF 600 nF

...

IIC resp. IIE

max. permissible external inductance 5 mH max. permissible external capacitance 300 nF

10 mF

Sheet 2/3

EC-type-examination Certificates without signature and stamp are not valid. The certificates may only be obcusted without attantion. Extracts or attentions are subject to approval by the PIO\* and Zertificarungsstelle ZELM Ex. In case of depote, the German test shall previous.

Pruf- und Zertifizierungsstelle ZELM Ex + Siekgreiben 56 + D-36124 Braunschweig



# Prüf- und Zertifizierungsstelle ZELM Ex



### SCHEDULE TO EC-TYPE-EXAMINATION CERTIFICATE ZELM 00 ATEX 0038

Temperature measuring loop (terminals 7 and 8) type of protection Intrinsic Safety resp. maximum values:

ety EEx la IIC/IIB EEx ib IIC/IIB U<sub>o</sub> = 5,9 V I<sub>o</sub> = 3,71 mA P<sub>o</sub> = 5,5 mW

 $\label{eq:continuous} \begin{tabular}{ll} \b$ 

IIC resp.
max. permissible external inductance 1000 mH

max, permissible external inductance 1000 mH 1000 mH max, permissible external capacitance 42,7  $\mu$ F 1000  $\mu$ F (only valid if external inductance and external capacitance do not exist in concentrated form at the same time)

max. permissible external inductance nax. permissible external capacitance 1 mH 5  $\mu$  6,85  $\mu$ F

(also valid if external inductance and external capacitance exist in concentrated form at the same time)

(terminal 9)

for the connection to the equipotential bonding system

#### References

Connecting the equipotential bonding is absolutely required to guarantee electrostatical leakage.

The BUS- / Supply loop is safely electrically isolated from the other loops up to a voltage of 80 V.

The operation manual has to be considered.

- (16) Report No. ZELM Ex 0130019048
- (17) Special conditions for safe use not applicable

(18) Essential Health and Safety Requiremen

met by standards

Zertifizierungsstelle ZELM Ex

Dipl.-Ing. Harald Zelm



Braunschweig, June 26, 2000

Sheet 3/3

EC-type-examination Certificates without signature and stemp are not valid. The certificates may only be circulated without alteration. Extracts or afterations are subject to approval by the Prut- and Zertification gestel

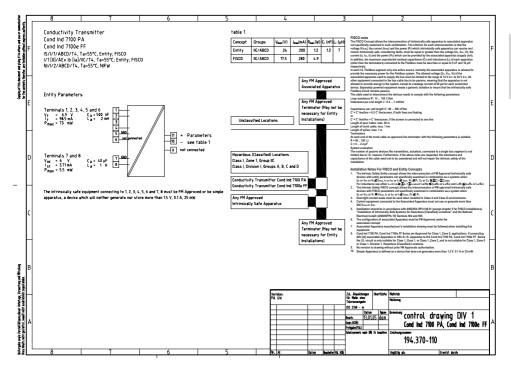
Prüf- und Zertifizierungsstelle ZELM Ex « Siekgraben 56 » D-38124 Braunschweig

Appendix

# 11.4 Declaration of Conformity



# 11.5 FM Control Drawing



# 11.6 Sensors

# Specifications

InPro 7250 electrodeless conductivity sensors

		1
Conductivity	Meas. range	0 to 2000 mS/cm
	Resolution	0.01 mS/cm
	Meas. error InPro 7250 ST	± (0.5 % of meas. value, + 25 μS)
	Meas. error InPro 7250 HT	± (0.5 % of meas. value, + 1 μS)
Temperature	Temp probe	Pt 1000
InPro 7250 ST	Process temp	-20 to +100 °C (-4 to +212 °F)
Temperature	Temp probe	Pt 1000
InPro 7250 HT	Process temp	-20 to +180 °C (-4 to 356 °F)
	Process temp (within Ex range)	-20 to +130 °C (-4 to +266 °F)
Pressure <sup>a)</sup>	Process pressure InPro 7250 ST	max. 8 bars
	Process pressure InPro 7250 HT	max. 20 bars
Basic	Cell factor	2.175 <sup>b)</sup>
settings	Transfer ratio	120 <sup>c)</sup>

- a) Depending on the installation.
- b) Typical value, may differ for each individual sensor and depends on the installation conditions. The exact value must be determined with a calbration.
- c) Typical value, may differ for each individual sensor. The exact value must be determined with a calbration.

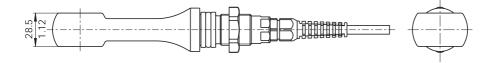
### Construction

Dimensions	Total length	185.5 mm (incl. fixing thread)
	Body length	125.5 mm
	Diameter	ø = 47 mm
	Sensor bore	ø = 15 mm
Mounting		G 3/4"
Material	Sensor (medium wetted) <sup>a)</sup>	Glass-filled PEEK (GF30)
	Sensor mounting thread (G 3/4")	stainless steel (1.4435)
	O-ring	Viton®
Cable	Type InPro 7250 ST	single coaxial cable
	Type InPro 7250 HT	double coaxial cable
	Available cable lengths	3, 5 and 10 m (9.80, 16.40 and 32.80 ft)
Explosion pro- tection	ATEX	SEV 05 ATEX 016 X II 1/2G EEx ia IIC T6/T5/T4/T3
InPro 7250 HT	FM	I.S. CI 1, Div 1, GR ABCD / T6

a) This material is not FDA listed.

# Dimension drawing

mm



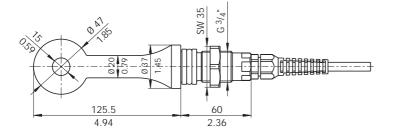


Fig. 11.1 Dimension drawing InPro 7250 electrodeless conductivity sensors

# 11.7 Certificate of Conformity InPro 7250 Series



SEV stands of a bears. Easing and offernational series.

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(13) Annex

### (14) EC-Type Examination Certificate SEV 05 ATEX 0106 X

### (15) Description of the equipment

The InPro725X I<sup>n</sup>/I<sup>n</sup> conductivity sensor with integrated temperature sensor and data chip is used for the measurement of conductivities and substance concentrations in solutions. The sensors are designed for the measurement of medium and high conductivities.

The principle function of the sensors is based on inductive conductivity measurement. These sensors contain out of the toroidal colls which are totally encapsulated in a plastic material. When a current passes through the sensor transmitter coll, a voltage is induced in the measuring solution. This causes a flow of current in the measuring solution, which induces a voltage in the receiver coil. The current is directly proportional to the conductivity of the measuring solution.

The sensors can be installed with different process adapters (flanges, threaded bushes) permanently in pipes or tanks.

Also installed in the housing is a separately tested calibration and life data chip, type Maxim Dallas DS 2433 with a capacitance of 100 pF parallel to the data circuit.

### Ratings:

Conductivity measuring circuit, temperature measuring circuit and data chip circuit. With type of protection intrinsic safety EEx is IIC only for connection to a certified intrinsically safe circuit.

### Maximum values:

U<sub>1</sub> ≤ 16 V L ≤ 150 mA

I, ≤ 150 mA P. ≤ 155 mW

Li = 0 (the internal inductance is ineffective towards the

Ci = 900 pF (effective internal capacitance)

cutside)

The above values are each the total of all individual circuits of the associated intrinsically safe power supply and transmitter.

### Notes:

 According to RL 94/9/EG (ATEX 95) Appendix I, InPro725X I\*I\*I\* conductivity sensors are devices group II, category 1/2G and according to RL 99/92/EG (ATEX 137) may be used in zones 0/1 or 0/2 and gas groups IIA, IIB and IIC that are potentially explosive due to flammable substances in the temperatures classes T1 to T6.

For use/installation, the requirements of EN 60079-14 must be observed.

- The conductivity measuring circuit, temperature measuring circuit and data chip circuit are part of a common intrinsically safe system and are for operation connected to a separately certified transmitter.
- The conductivity measuring circuit, temperature measuring circuit and data chip circuit as part of an intrinsically safe system are isolated from conductive housing parts up to a maximum rated voltage of 30 V.

Page 2/3

CH 4020 Fetrator Fax -41 (0) 1856 11 11 CH 4020 Fetrator Fax -41 (0) 1956 11 22 infodelectrosulates (h

BCV Verticed for Electro-, Energie - unit informacional active.
SCV Association pair Felicitinostringue lies technologies de l'invergie et de
SEV Associatione per Palettinterrica, la techna energiana a l'informatica.



### Annex to EC-Type Examination Certificate SEV 05 ATEX 0106 X

(16) Test Report

04-IK-0212.01

(17) Special requirements

1. The maximum permissible process temperatures are in accordance with the temperature classes shown in the table below:

Temperature class	Maximum permissible process temperature
T6	68 °C
T5	80 °C
T4	108 °C
T3	130 °C

- 2. The InPro725X /\*/\* conductivity sensors may only be used in suitable process terminals of METTLER TOLEDO or other manufacturers in potentially explosive atmospheres.
- 3. The capacitance and inductance of the connecting cable must be taken into account in the design.
- 4. The independent process terminal used for installation of the conductivity sensors must be connected to the equipotential bonding system of the installation.
- 5. The independent process terminal used for installation of the conductivity sensors must be included in the recurring pressure test of the installation if necessary.
- 6. The minimum conductivity of the media for safe working in potentially explosive atmospheres must be higher than 1 nS/cm.

(18) Fundamental essential health and safety requirements Fulfilled by the standards applied

Electrosuisse Certification Body ATEX

Jürg Relistab Manager Product Certification Fehraltorf, 2005-04-15

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Lippmenstrasse 1 1st +41 (0) 1 056 11 11 CH-8020 February Fine +41 (0) 1 956 11 22

# 11.8 Calibration solutions

Temperature	Concentration a)		
[·C]	0.01 mol/l	0.1 mol/l	1 mol/l
0	0.776	7.15	65.41
5	0.896	8.22	74.14
10	1.020	9.33	83.19
15	1.147	10.48	92.52
16	1.173	10.72	94.41
17	1.199	10.95	96.31
18	1.225	11.19	98.22
19	1.251	11.43	100.14
20	1.278	11.67	102.07
21	1.305	11.91	104.00
22	1.332	12.15	105.94
23	1.359	12.39	107.89
24	1.386	12.64	109.84
25	1.413	12.88	111.80
26	1.441	13.13	113.77
27	1.468	13.37	115.74
28	1.496	13.62	
29	1.524	13.87	
30	1.552	14.12	
31	1.581	14.37	
32	1.609	14.62	
33	1.638	14.88	
34	1.667	15.13	
35	1.696	15.39	
36		15.64	

a) Data source: K. H. Hellwege (Editor), H. Landolt, R. Börnstein: Zahlenwerte und Funktionen ..., Volume 2, Part. Volume 6

Tab. 11.1: Potassium chloride solutions, conductivity in mS/cm

Temperature ['C]	Concentration Saturated a)	0.1 mol/l <sup>b)</sup>	0.01 mol/l <sup>b)</sup>
0	134.5	5.786	0.631
1	138.6	5.965	0.651
2	142.7	6.145	0.671
3	146.9	6.327	0.692
4	151.2	6.510	0.712
5	155.5	6.695	0.712
6	159.9	6.881	0.754
7	164.3	7.068	0.754
8	168.8	7.066	0.776
9			
	173.4	7.447	0.818
10	177.9	7.638	0.839
11	182.6	7.831	0.861
12	187.2	8.025	0.883
13	191.9	8.221	0.905
14	196.7	8.418	0.927
15	201.5	8.617	0.950
16	206.3	8.816	0.972
17	211.2	9.018	0.995
18	216.1	9.221	1.018
19	221.0	9.425	1.041
20	226.0	9.631	1.064
21	231.0	9.838	1.087
22	236.1	10.047	1.111
23	241.1	10.258	1.135
24	246.2	10.469	1.159
25	251.3	10.683	1.183
26	256.5	10.898	1.207
27	261.6	11.114	1.232
28	266.9	11.332	1.256
29	272.1	11.552	1.281
30	277.4	11.773	1.306
31	282.7	11.995	1.331
32	288.0	12.220	1.357
33	293.3	12.445	1.382
34	298.7	12.673	1.408
35	304.1	12.902	1.434
36	309.5	13.132	1.460
	H. Hellwege (Editor),		

a) Data source: K. H. Hellwege (Editor), H. Landolt, R. Börnstein: Zahlenwerte und Funktionen ..., Volume 2, Part. Volume 6

Tab. 11.2: Sodium chloride solutions, conductivity in mS/cm

b) Data source: Test solutions calculated according to DIN IEC 746-3

# 11.9 Concentration curves

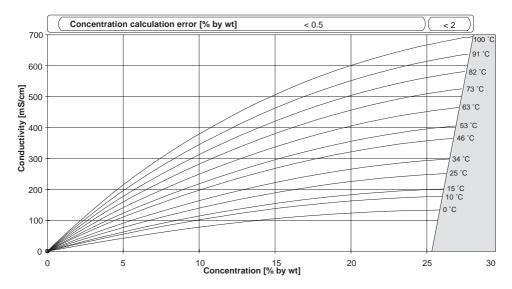


Fig. 11.2 Concentration curves NaCl (configuration: concentration -01-)

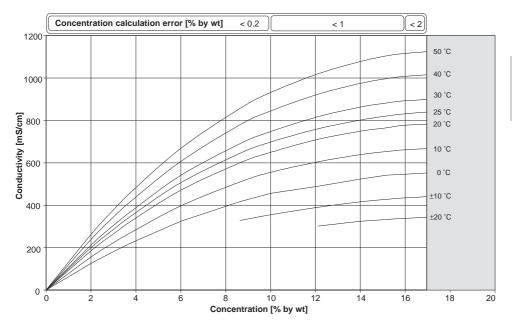


Fig. 11.3 Concentration curves HCI (configuration: concentration -02-)

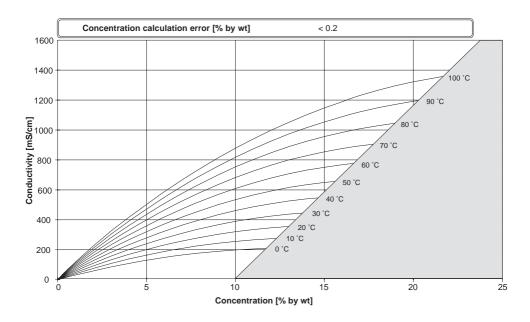


Fig. 11.4 Concentration curves NaOH (configuration: concentration -03-)

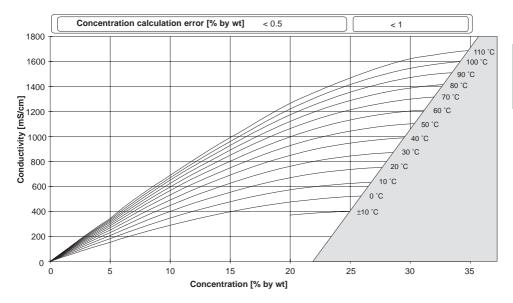


Fig. 11.5 Concentration curves H  $_2$ SO $_4$  (configuration: concentration -04-)

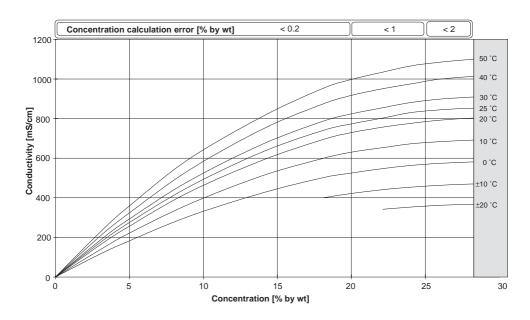


Fig. 11.6 Concentration curves HNO  $_3$  (configuration: concentration -05-)

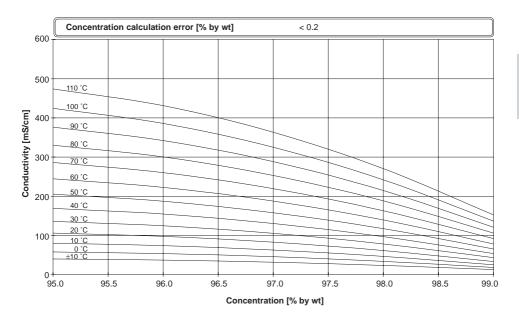


Fig. 11.7 Concentration curves H  $_2$ SO $_4$  (range 95 to 99 % by wt), (configuration: concentration -06-)

# 11.10 Glossary

### Conductance

Conductance G [S] =1 / R  $[\Omega]$ 

### Conductivity

Conductivity  $\kappa$  [S/cm] = G [S]  $\cdot$  c [1/cm]

### DTM (Device Type Manager)

Permits access to field device (acyclic services) via system with FDT interface.

## FDT (Field Device Tool)

Standardized interface for data exchange with field devices, among others.

### FISCO Model (Fieldbus Intrinsically Safe Concept)

Permits connection of several devices to a common bus line and defines limit values for device and cable parameters. This model developed by the German PTB assumes that only one "active" device, i.e. the bus supply, is connected to the field bus. All other devices are "passive" with regard to the power supply into the bus. Within the defined limits, the line characteristics have no influence on the intrinsic safety.

## GSD file (device database file)

Contains the communication features of slave devices. During commissioning it is loaded in the process control system.

## PROFIBUS-DP (decentralized peripherals)

Standardized specification (EN 50 170) of an open fieldbus system for binary and analog signals of sensors and actuators. It has been designed for high-speed data exchange at the device level.

### PROFIBUS-PA (process automation)

Open fieldbus standard for process automation. It makes use of the transmission technology to IEC 1158-2 approved for operation in hazardous locations, which at the same time allows the field devices to be powered over the bus.

### SIMATIC-PDM

Tool developed by Siemens for projecting, configuring, commissioning and diagnostic of smart process analyzers. The Transmitter device description (DD) is implemented in the SI-MATIC-PDM

# Temperature coefficient

With temperature compensation activated, the measured value is calculated to the value at the reference temperature using the temperature coefficient.

### Temperature compensation

Calculates the measured conductivity value for a reference temperature.

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# Mode codes



conf, 0000 conf, 1200

Error Info Configuration mode



cal, 0000 Cal Info

cal, 1001 Zero point calibration cal, 1015 Temp probe adjustment

cal, 1100 Calibration mode

Input/adjustment of transfer ratio cal, 1125

Test mode cal, 2222

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