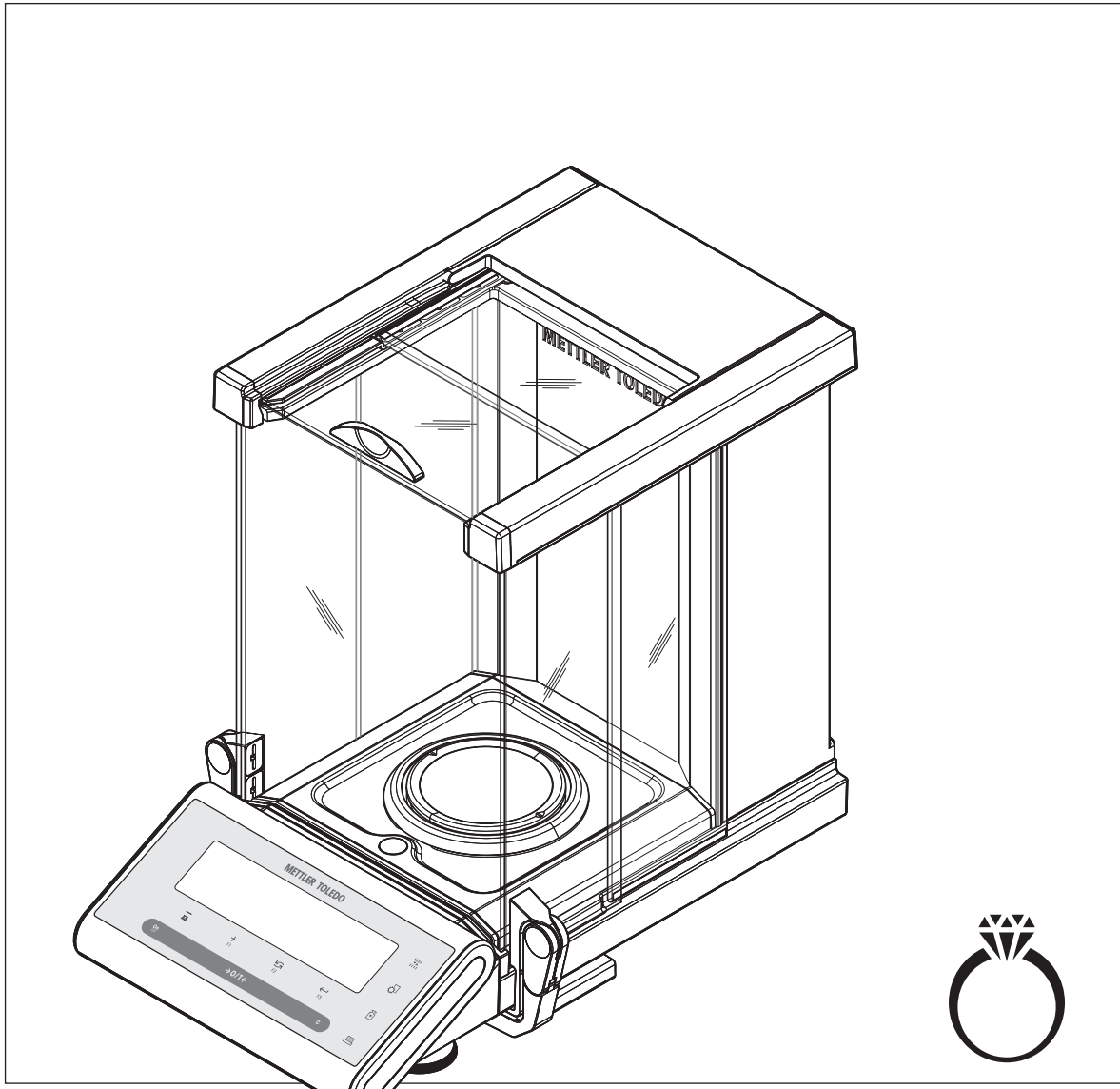


Jewelry Semi-Micro Balances

JP



METTLER TOLEDO

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1 Introduction

Thank you for choosing a METTLER TOLEDO balance. The balance combines high performance with ease of use.

This document refers to the initially installed software version V 2.20.

EULA

The software in this product is licensed under the METTLER TOLEDO End User License Agreement (EULA) for Software.

▶ www.mt.com/EULA

When using this product you agree to the terms of the EULA.

Finding more information

▶ www.mt.com/jewelry

Search for software downloads

▶ www.mt.com/labweighing-software-download


Search for documents

▶ www.mt.com/library

For further questions, please contact your authorized METTLER TOLEDO dealer or service representative.

▶ www.mt.com/contact

Conventions and symbols

Key and/or button designations and display texts are shown in graphic or bold text, e.g.,  **DATE**.



Refers to an external document.



For useful information about the product.



This symbol indicates press key briefly (less than 1.5 s).



This symbol indicates press and hold key down (longer than 1.5 s).



This symbol indicates a flashing display.

Elements of instructions

- Prerequisites
- 1 Steps
- 2 ...
 - ⇒ Intermediate results
 - ⇒ Results

2 Safety Information

Two documents named "User Manual" and "Reference Manual" are available for this instrument.

- The User Manual is printed and delivered with the instrument.
- The electronic Reference Manual contains a full description of the instrument and its use.
- Keep both documents for future reference.
- Include both documents if you transfer the instrument to other parties.

Only use the instrument according to the User Manual and the Reference Manual. If you do not use the instrument according to these documents or if the instrument is modified, the safety of the instrument may be impaired and Mettler-Toledo GmbH assumes no liability.

2.1 Definitions of signal warnings and warning symbols

Safety notes contain important information on safety issues. Ignoring the safety notes may lead to personal injury, damage to the instrument, malfunctions and false results. Safety notes are marked with the following signal words and warning symbols:

Signal words

WARNING	A hazardous situation with medium risk, possibly resulting in death or severe injury if not avoided.
CAUTION	A hazardous situation with low risk, resulting in minor or moderate injury if not avoided.
NOTICE	A hazardous situation with low risk, resulting in damage to the instrument, other material damage, malfunctions and erroneous results, or loss of data.

Warning symbols



Electrical shock



General hazard: read the User Manual or the Reference Manual for information about the hazards and the resulting measures.

Personal protective equipment



Chemical resistant safety gloves are intended to protect hands against aggressive chemicals.



The protective goggles protect the eyes from flying parts and liquid splashes.

2.2 Product specific safety notes

Intended use

This instrument is designed to be used in laboratories by trained staff. The instrument is intended for weighing purposes.

Any other type of use and operation beyond the limits of technical specifications without written consent from Mettler-Toledo GmbH is considered as not intended.

Responsibilities of the instrument owner

The instrument owner is the person holding the legal title to the instrument and who uses the instrument or authorizes any person to use it, or the person who is deemed by law to be the operator of the instrument. The instrument owner is responsible for the safety of all users of the instrument and third parties.

METTLER TOLEDO assumes that the instrument owner trains users to safely use the instrument in their workplace and deal with potential hazards. METTLER TOLEDO assumes that the instrument owner provides the necessary protective gear.

Trained personnel

Persons performing weighing processes must fulfill the following basic knowledge requirements regarding the handling of METTLER TOLEDO instruments and associated software:

- Are able to complete the tasks entrusted to them and independently detect and avoid any possible dangers.
- Have expertise and experience as well as their familiarity with all applicable regulations.
- Able to prove that they have undergone training.

Safety notes



WARNING

Death or serious injury due to electric shock

Contact with parts that carry a live current can lead to death or injury.

- 1 Only use the approved METTLER TOLEDO power supply cable and AC/DC adapter with a current-limited SELV output.
- 2 Connect the power cable to a grounded power outlet, ensure correct polarity.
- 3 Keep all electrical cables and connections away from liquids and moisture.
- 4 Check the cables and power plug for damage and replace damaged cables and power plugs.



NOTICE

Risk of damage to the accessory or the main instrument due to the use of unsuitable parts!

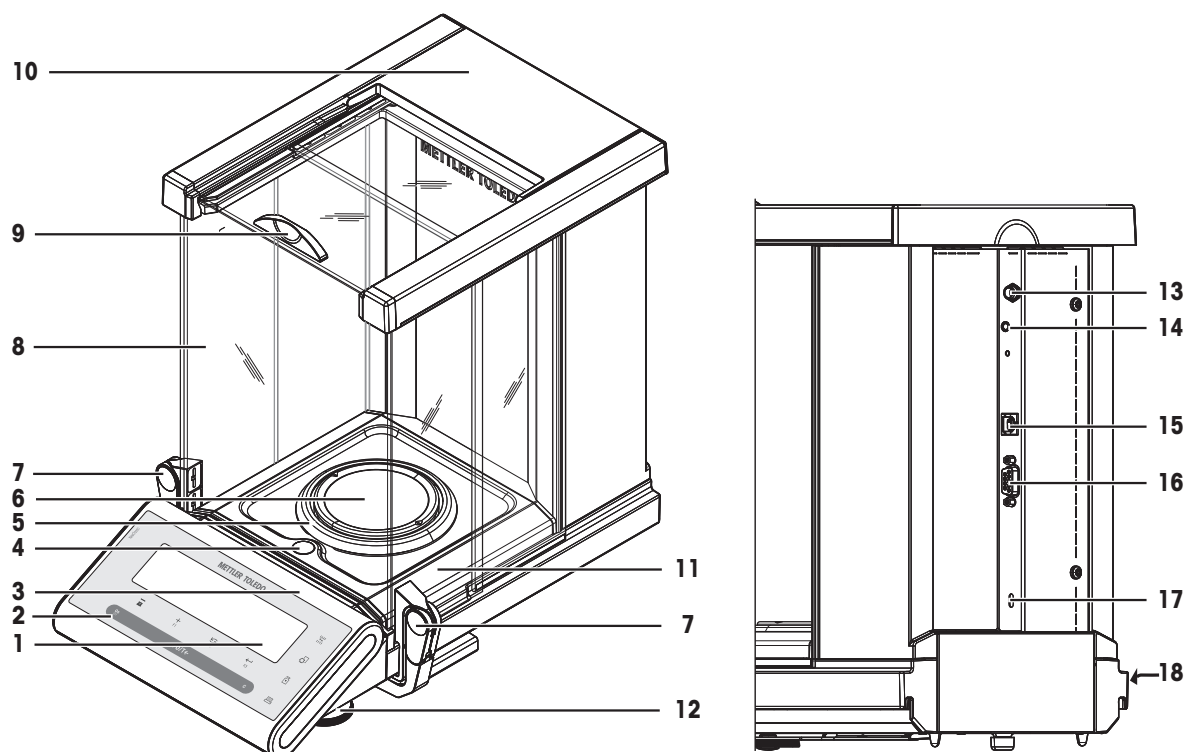
Using unsuitable parts with the accessory or the main instrument can damage the accessory or the main instrument or cause them to malfunction.

- Only use parts from METTLER TOLEDO that are intended to be used with your accessory.

A listing of all parts can be found in the Reference Manual (RM).

3 Design and Function

3.1 Overview components

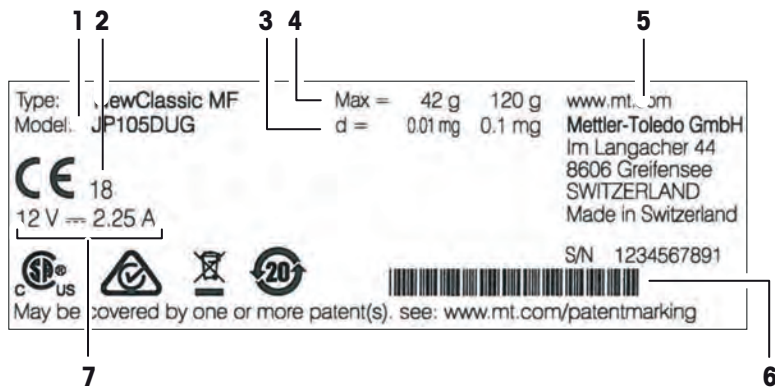


Components overview legend

1	Display	2	Operation keys
3	Model sticker (with approved models only)	4	Level indicator
5	Draft ring	6	Weighing pan
7	Handle/Coupling element for the operation of the draft shield doors	8	Glass draft shield
9	Handle for operation of the draft shield top door	10	Top cover
11	Drip tray	12	Leveling feet
13	Socket for AC/DC Adapter	14	Aux (connection for "ErgoSens" or foot-switch)
15	USB device interface	16	RS232C serial interface
17	Kensington slot for anti-theft purposes	18	Product label

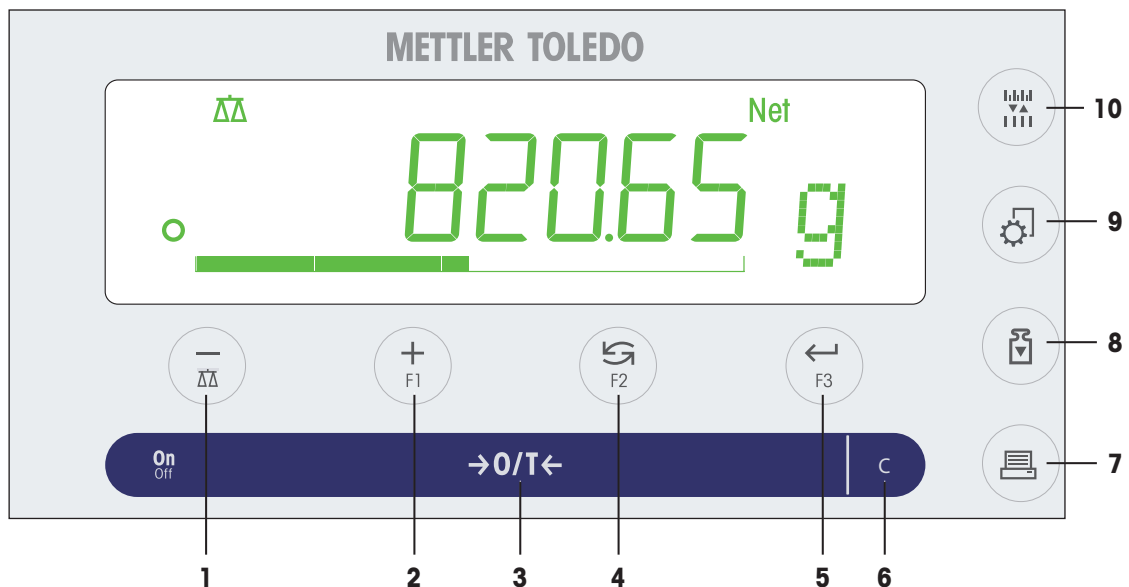
3.2 Overview type plate

The balance type plate is located at the side of the balance, **see** example illustration and contains the following information:














1	Model designation	2	Year of manufacture
3	Readability	4	Maximum capacity
5	Manufacturer	6	Serial number (SNR)
7	Power supply		

3.3 Overview operation keys

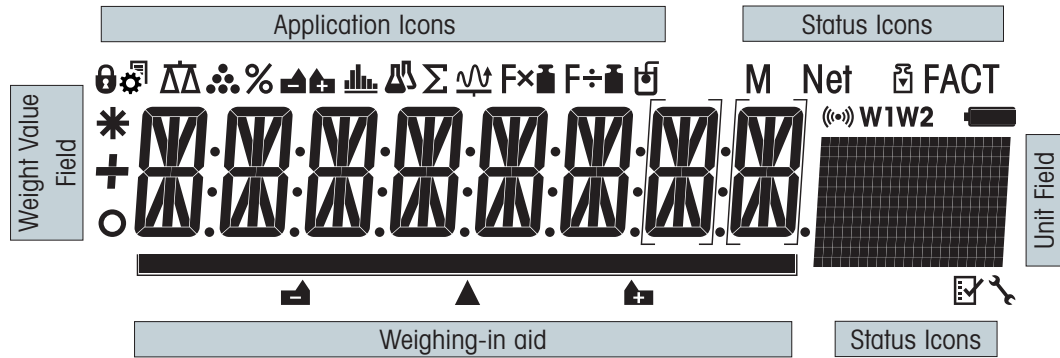


Terminal keys legend

No.	Key	Press briefly (less than 1.5 s)	Press and hold (longer than 1.5 s)
1		<ul style="list-style-type: none"> To navigate back (scroll up) within menu topics or menu selections Decrease (numerical) parameters within menu and in applications 	<ul style="list-style-type: none"> To select the weighing application Decrease (numerical) parameters quickly within menu and in applications

No.	Key	Press briefly (less than 1.5 s) 	Press and hold (longer than 1.5 s) 
2	 F1	<ul style="list-style-type: none"> To navigate forward (scroll down) within menu topics or menu selections Increase (numerical) parameters within menu and in applications 	<ul style="list-style-type: none"> To select assigned F1 application and entering the parameter settings of application. Default F1 application assignment: Piece counting Increase (numerical) parameters quickly within menu and in applications
3	On/Off 	<ul style="list-style-type: none"> Switch on Zero/Tare 	<ul style="list-style-type: none"> Switch off
4	 F2	<ul style="list-style-type: none"> With entries: scroll down To navigate through menu topics or menu selections To toggle between unit 1, recall value (if selected), unit 2 (if different from unit 1) and the application unit (if any) 	<ul style="list-style-type: none"> To select assigned F2 application and entering the parameter settings of application. Default F2 application assignment: Percent weighing
5		<ul style="list-style-type: none"> To change display resolution (1/10d function) while application is running <p> Note: not available with approved models in selected countries.</p>	no function
6	 F3	<ul style="list-style-type: none"> To enter or leave menu selection (from / to menu topic) To enter application parameter or switch to next parameter To confirm parameter 	<ul style="list-style-type: none"> To select assigned F3 application and entering the parameter settings of application. Default F3 application assignment: Statistics
7		<ul style="list-style-type: none"> Printout display value Printout active user menu settings Transfer data 	no function
8		<ul style="list-style-type: none"> Execute predefined adjusting (calibration) procedure 	no function
9		<ul style="list-style-type: none"> Enter or leave menu (Parameter settings) Save parameters 	no function
10	C	<ul style="list-style-type: none"> Cancel and to leave menu without saving (one step back in the menu). 	no function

3.4 Display



Application icons			
	Menu locked		Application statistics
	Menu setting activated		Application totaling
	Application weighing		Application multiplication factor
	Application piece counting		Application division factor
	Application percent weighing		Application density

While an application is running, the corresponding application icon appears at the top of the display.

Status icons			
M	Indicates stored value (Memory)		Applications diagnostics and routine test
	Adjustments (calibration) started		Acoustic feedback for pressed keys activated
FACT	FACT activated	W1	Weighing range 1 (Dual Range models only)
	Service reminder	W2	Weighing range 2 (Dual Range models only)

Weight value field and weighing-in aid			
-	Indicates negative values		Brackets to indicate uncertified digits (approved models only)
	Indicates unstable values		Marking of nominal or target weight
	Indicates calculated values		Marking of tolerance limit T+
			Marking of tolerance limit T-

Unit field						
GNctls%bahtlh msgPCStbdzt kgmgm	g	gram	ozt	troy ounce	tls	Singapore taels
	kg	kilogram	GN	grain	tlf	Taiwan taels
	mg	milligram	dwt	pennyweight	tola	tola
	ct	carat	mom	momme	baht	baht
	lb	pound	msg	mesghal		
	oz	ounce	tlh	Hong Kong taels		

4 Installation and Putting into Operation

4.1 Selecting the location

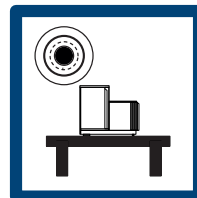
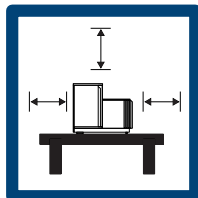
A balance is a sensitive precision instrument. The location where it is placed will have a profound effect on the accuracy of the weighing results.

Requirements of the location

According to the environmental condition, **see** chapter "General data".

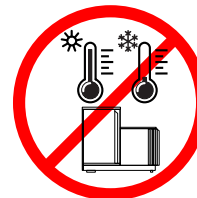
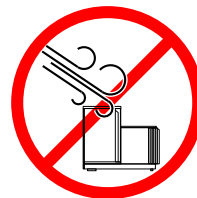
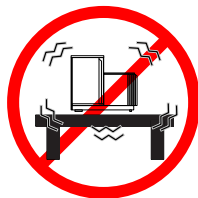
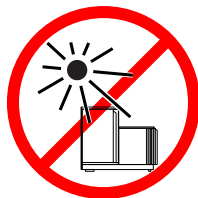
Ensure that the instrument is:

- indoor on stable table
- with sufficient distance (> 15 cm)
- in level
- adequately lit



Avoid:

- direct sunlight
- vibrations
- strong drafts
- temperature fluctuations



4.2 Scope of delivery

- Balance with draft shield
- Weighing pan with pan support
- Draft ring
- Drip tray
- Protective cover
- AC/DC adapter
- Power cable (country specific)
- 1 User Manual
- Declaration of conformity

4.3 Unpacking

Open the balance packaging. Check the balance for transport damage. Immediately inform a METTLER TOLEDO representative in the event of complaints or missing accessories.

Retain all parts of the packaging. This packaging offers the best possible protection for transporting the balance.

4.4 Installing components



CAUTION

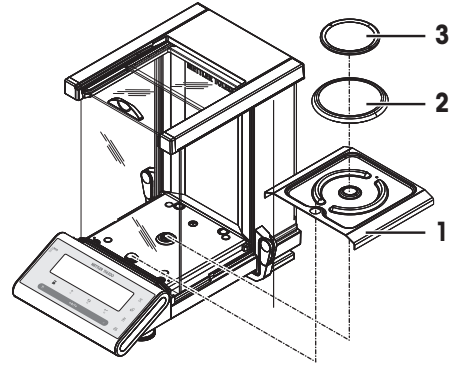
Injury due to breaking glass

Careless handling with the glass components can lead to breakage of glass and damage to cuttings.

- Always proceed focused and with care.

Push the side glass doors back as far as will go and place the following components on the balance in the specified order:

- 1 Place the drip tray (1) into the correct position.
- 2 Place the weighing pan (3).
- 3 Place the draft ring (2).



4.5 Connecting the balance



WARNING

Death or serious injury due to electric shock

Contact with parts that carry a live current can lead to death or injury.

- 1 Only use the approved METTLER TOLEDO power supply cable and AC/DC adapter with a current-limited SELV output.
- 2 Connect the power cable to a grounded power outlet, ensure correct polarity.
- 3 Keep all electrical cables and connections away from liquids and moisture.
- 4 Check the cables and power plug for damage and replace damaged cables and power plugs.



NOTICE

Damage to the AC/DC adapter due to overheating

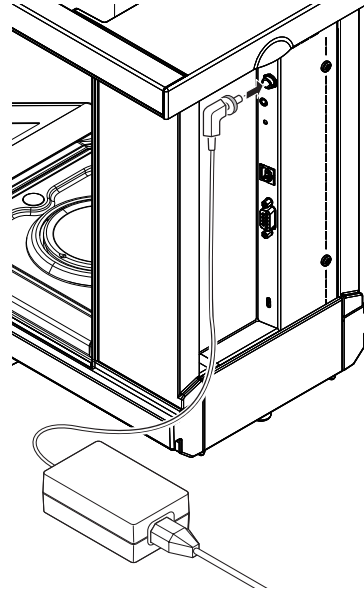
If the AC/DC adapter is covered or in a container, it is not sufficiently cooled and will overheat.

- 1 Do not cover the AC/DC adapter.
- 2 Do not put the AC/DC adapter in a container.

The balance is supplied with an AC/DC adapter and a country-specific power cable.

- Install the cables so that they cannot be damaged or interfere with operation.
- Insert the power cable in a grounded power outlet that is easily accessible.

- 1 Connect the AC/DC adapter to the connection socket on the back of your balance (see figure) and to the power line.
 - 2 Screw the plug tight to the balance.
- ⇒ The balance is ready for use.



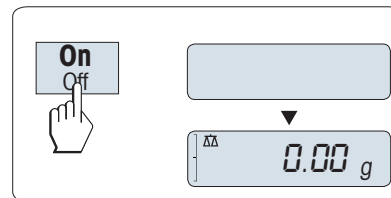
4.6 Setting up the balance

4.6.1 Switching on the balance

Before using the balance, it must be warmed up in order to obtain accurate weighing results. To reach operating temperature, the balance must be acclimatized and connected to the power supply for at least 60 minutes.

Switching on

- Press **On**.
 - ⇒ The balance performs a display test. All segments in the display light up briefly, **WELCOME** and software version. Maximum load and readability appears briefly. (Startup **FULL** mode only).
 - ⇒ The balance is ready for weighing or for operation with the last active application.



Legal-for-trade

Approved balances will execute an initial zero.

4.6.2 Leveling the balance

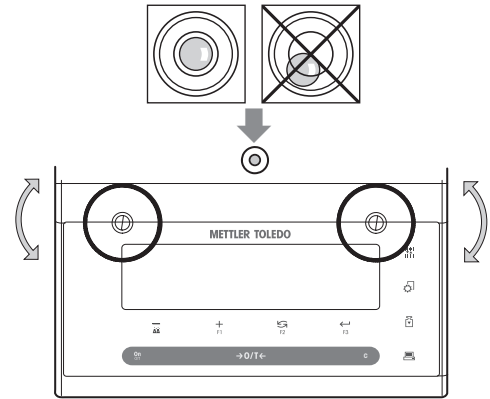
The balance has a level indicator and two adjustable leveling feet to compensate for slight irregularities in the surface of the weighing bench. The balance is exactly horizontal when the air bubble is in the middle of the level glass.

The balance must be leveled and adjusted each time it is moved to a new location.

To level it, proceed as follows:

- 1 Position your balance at the selected location.
- 2 Align the balance horizontally.

- Turning the two front leveling screws of the housing until the air bubble is in the inner circle of the level indicator.



Example

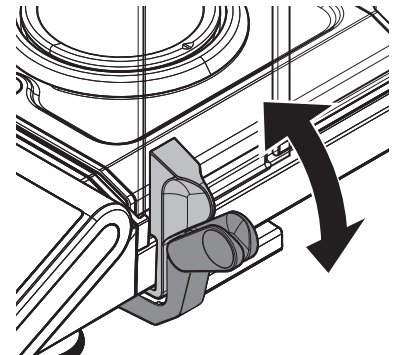
Air bubble at 12 o'clock:	turn both feet clockwise.
Air bubble at 3 o'clock:	turn left foot clockwise, right foot counterclockwise.
Air bubble at 6 o'clock:	turn both feet counterclockwise.
Air bubble at 9 o'clock:	turn left foot counterclockwise, right foot clockwise.

4.6.3 Left/right operating of the glass draft shield

The glass draft shield of your balance can be adapted to the environmental conditions and your weighing style, as well as to the type of weighing and loading.

The position of the handles determines which door(s) of the draft shield (left, right, or both) is/are opened.

Try various different combinations by moving the external handles into the upper or lower position. We recommend you to set up the glass draft shield so that it only opens on the side where the balance is loaded. Your balance then works faster, because there are fewer troublesome currents of air than when both doors of the draft shield are opened together.



4.6.4 Adjusting the balance

To obtain accurate weighing results, the balance must be adjusted to match the gravitational acceleration at its location. This is also dependent on the ambient conditions. After reaching the operating temperature, it is important to adjust the balance in the following cases:

- Before the balance is used for the first time.
- If the balance has been disconnected from the power supply or in the event of power failure.
- After significant environmental changes (e.g. temperature, humidity, air draft or vibrations).
- At regular intervals during weighing service.

4.7 Adjustment (calibration)



NOTICE

Before adjusting the balance, it must be warmed up.

4.7.1 Fully automatic adjustment FACT


The **factory setting** is fully automatic adjustment **FACT** (Fully Automatic Calibration Technology) with the internal weight.

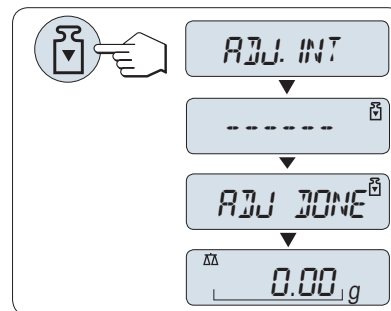
More information can be found in the section The Menu.

The balance adjusts itself automatically:

- after the warm-up phase on connection to the power supply.
- when a change in the ambient conditions, e.g. the temperature, could lead to a noticeable deviation in the measurement.
- on a predefined time, **see** menu topic **FACT**.
- time interval. (with OIML accuracy class II approved models).

4.7.2 Manual adjustment with internal weight


- In the menu topic **CAL** (Adjustment) of advanced menu **ADJ.INT** must be selected.
- Weighing pan is unloaded.
- Press  to execute the internal adjustment.
 - ⇒ The balance adjusts itself automatically.
- ⇒ The adjusting is finished when the message **ADJ DONE** appears briefly on the display. The balance returns to the last active application and is ready for operation.

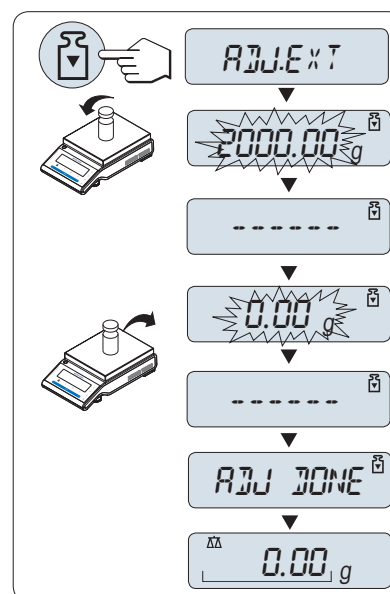


4.7.3 Manual adjustment with external weight

Note

We recommend to disable FACT.

- In the menu topic **CAL** (Adjustment) of advanced menu **ADJ.EXT** must be selected.
- Required adjustment weight is ready.
- Weighing pan is unloaded.
- 1 Press  briefly to execute the external adjustment.
 - ⇒ The required (predefined) adjustment weight value flashes on the display.
- 2 Place adjustment weight in center of pan.
 - ⇒ The balance adjusts itself automatically.
- 3 Remove adjustment weight, when **0.00 g** flashes.
- ⇒ The adjusting is finished when the message **ADJ DONE** appears briefly on the display. The balance returns to the last active application and is ready for operation.



4.7.4 Customer fine adjustment



NOTICE

This function should be executed only by trained personnel.

The function customer fine adjustment **ADJ.CUST.F** allows you to adjust the value of the internal adjustment weight with your own adjustment weight. The adjustable range of the adjustment weight is possible only in a very small range. Customer fine adjustment impacts the function of internal adjustment. The customer fine adjustment can be deactivated at any time.

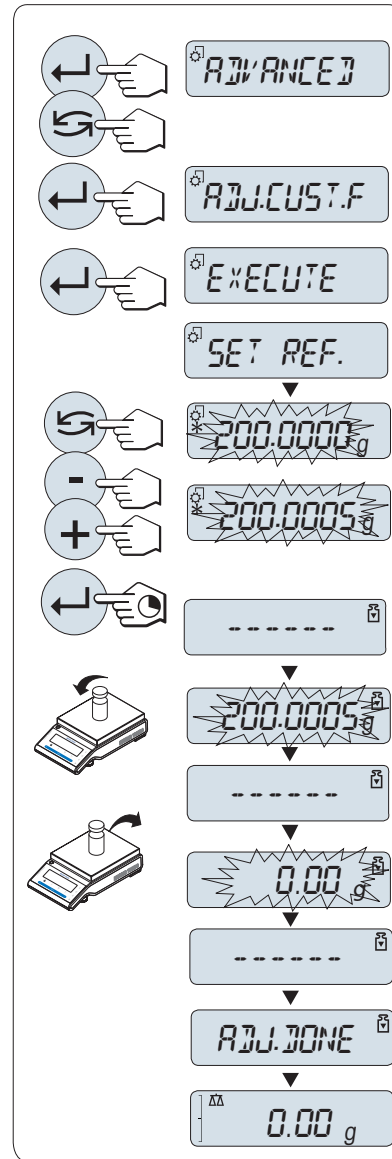


Note

- This feature is available on models with internal weight only.
- Because of certification legislation, approved models cannot be adjusted with customer fine adjustment (depending on selected countries' certification legislation).
- Use certificated weights.
- Balance and test weight have to be on operating temperature.
- Observe the correct environmental conditions.

Execute customer fine adjustment

- The balance is under measuring condition.
 - Required adjustment weight is ready.
 - Weighing pan is unloaded.
- 1 Select in the menu **ADVANCED: ADJ.CUST.F**
 - 2 Confirm **ADJ.CUST.F** with \leftarrow .
 - 3 To carry out this operation select **EXECUTE**.
 - 4 Start Adjustment with \leftarrow .
 - ⇒ **SET REF.** appears briefly.
 - ⇒ The last saved value flashes on the display.
 - 5 Select the target adjustment weight.
 - For coarse setting, press \leftarrow to change the value.
 - For fine setting, press **+** to increase the value or press **-** to decrease the value.
 - 6 Press and hold \leftarrow to confirm and execute **ADJ.CUST.F**.
 - ⇒ The required adjustment weight value flashes in the display. This could take some time.
 - 7 Place required adjustment weight in center of pan.
 - 8 Remove adjustment weight when zero is flashing.
 - 9 Wait until **ADJ DONE** briefly appears.
 - ⇒ The adjusting is finished when the message **ADJ DONE** appears briefly on the display. The balance returns to the last active application and is ready for operation
 - ⇒ If the error message **WRONG ADJUSTMENT WEIGHT** appears, the weight is not within the allowed value range and could not be accepted. **ADJ.CUST.F** could not be executed.



Note

Storing the adjustment is not required.

Deactivate customer fine adjustment

- 1 Select in the menu **ADVANCE.: ADJ.CUST.F**.
- 2 Confirm **ADJ.CUST.F** with \leftarrow .
- 3 To carry out this operation select **RESET**.
- 4 Start **RESET** by pressing \leftarrow .
 - ⇒ **NO?** appears.
- 5 Select **YES?** and confirm with \leftarrow .
 - ⇒ The adjusting is finished when the message **ADJ DONE** appears briefly on the display. The balance returns to the last active application and is ready for operation with initial adjustment.

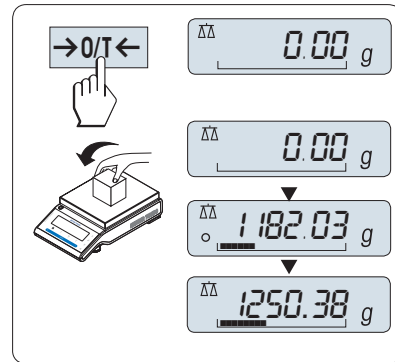
4.8 Performing a simple weighing



The weighing application allows you to perform simple weighings and how you can accelerate the weighing process.

If your balance is not in the weighing mode, press and hold the $\Delta\Delta$ key down until **WEIGHING** appears in the display. Release the key. Your balance is in the weighing mode and set to zero.

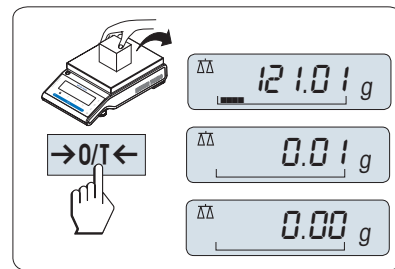
- 1 Press $\rightarrow 0/T \leftarrow$ to tare the balance.
- 2 Place the sample on the weighing pan.
- 3 Wait until the instability detector \circ disappears and the stability beep sounds.
- 4 Read the result.



Zeroing

Use the $\rightarrow 0/T \leftarrow$ zeroing key before you start with a weighing.

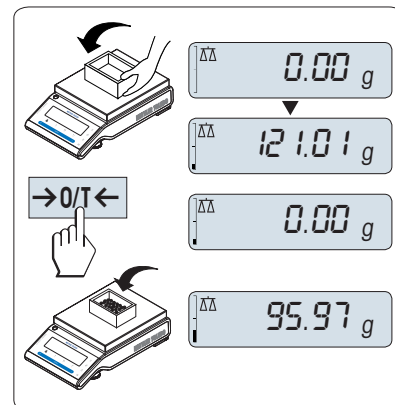
- 1 Unload the balance.
- 2 Press $\rightarrow 0/T \leftarrow$ to zero the balance.
 - ⇒ All weight values are measured in relation to this zero point.



Taring

If you are working with a weighing container, first set the balance to zero.


- 1 Place empty container on the weighing pan.
 - ⇒ The weight is displayed.
- 2 Press $\rightarrow 0/T \leftarrow$ to set the balance to zero.
 - ⇒ **0.00 g** appears in the display.
- 3 Place weighing sample into the weighing container.
 - ⇒ The result appears in the display.



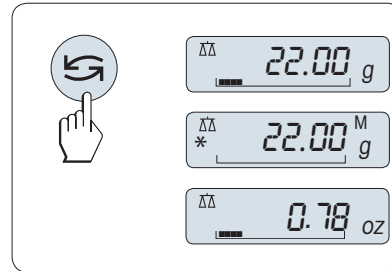
METTLER TOLEDO DualRange balances

METTLER TOLEDO DualRange balances have two ranges. These models have a fix fine (semi-micro) range between 0 g and maximum capacity, fine range. In this fine range the balance shows the result with a higher resolution, i.e. with one decimal place more.

Switching weight units

The  key can be used at any time to toggle between weight unit **UNIT 1**, **RECALL** value (if selected) and weight unit **UNIT 2** (if different from weight unit 1) and the application unit (if any).


- Press  to set weight unit or recall value.

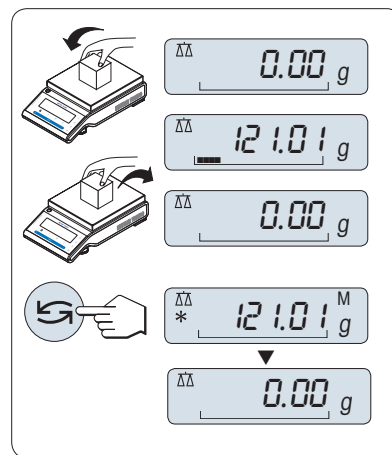


Recall / recall weight value

Recall stores stable weights with an absolute display value bigger than 10d.

- Function **RECALL** is in the menu activated.

- 1 Load weighing sample.
⇒ The display shows weight value and stores stable value.
- 2 Remove weighing sample.
⇒ The display shows zero.
- 3 Press .
- ⇒ The display shows last stored stable weight value for 5 seconds together with asterisk (*) and memory (M) symbols. After 5 seconds the display goes back to zero. This can be repeated unlimited times.



Delete last weight value

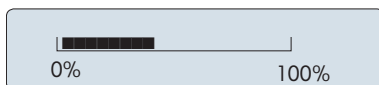
As soon a new stable weight value is displayed, the old recall value becomes replaced by the new weight value.

- Press  **0/T** .
- ⇒ The recall value is set to 0.


If the power is switched off, the recall value is lost. The recall value can not be printed.

Weighing with the weighing-in aid

The weighing-in aid is a dynamic graphic indicator which shows the used amount of the total weighing range. You can thus recognize at a glance when the load on the balance approaches the maximum load.

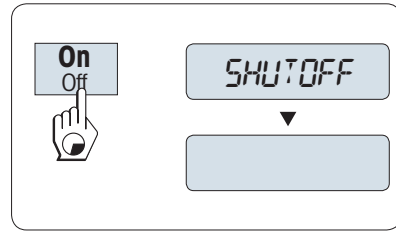


Print / transmit data

Press the  key to transmit the weighing results over the interface e.g. to a printer or a PC.

Switching off

- Press and hold the **Off** key until **SHUTOFF** appears on the display. Release the key.
- ⇒ Balances switch into standby mode.



Note

- After switching on from standby mode, your balance needs no warm-up time and is immediately ready for weighing.
- Standby mode is not possible with approved balances (only available in selected countries).
- If your balance has been switched off after a preselected time, the display is dimly lit and shows date, time, maximum load and readability.
- If your balance has been switched off manually, the display is off.
- To completely switch off mains operated balances, they must be disconnected from the power supply.

4.9 Transporting the balance



CAUTION

Injury due to breaking glass

Careless handling with the glass components can lead to breakage off glass and damage cuttings.

- 1 Do not lift the instrument by the glass draft shield.
- 2 Always proceed focused and with care.

- 1 Press and hold the **Off** key.
- 2 Disconnect the balance from the power supply.
- 3 Disconnect all interface cables.

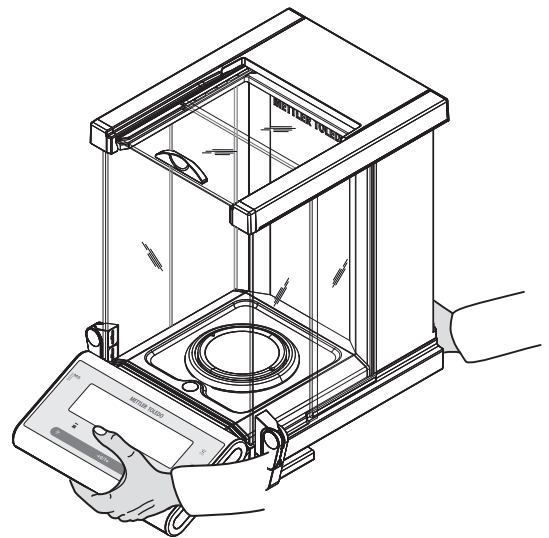
4.9.1 Transporting over short distances

To move the balance over a short distance to a new location, follow the instructions below.

- 1 Hold the balance with both hands as shown.
- 2 Carefully lift the balance and carry it to its new location.

If you want the balance put into operation, proceed as follows:

- 1 Connect in reverse order.
- 2 Level the balance.
- 3 Perform an internal adjustment.



4.9.2 Transporting over long distances

For transporting the balance over long distances, always using the original packaging.

4.9.3 Packaging and storage

Packaging

Store all parts of packaging in a safe place. The elements of the original packaging are developed specifically for the balance and its components to ensure maximum protection during transportation or storing.

Storage

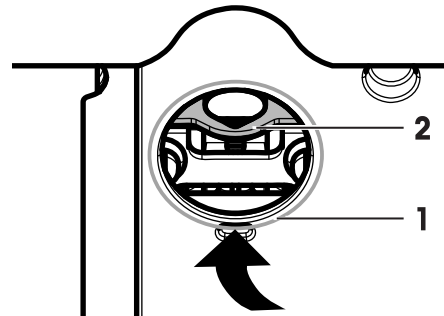
Store the balance under following conditions:

- Indoor and in the original packaging.
- According to the environmental condition, **see** chapter "General data".
- When storing for longer than six months, the rechargeable battery maybe down (date and time get lost).

4.10 Weighing below the balance

Your balance is equipped with a hanger for performing weighing operations below the work surface (weighing below the balance).

- 1 Press and hold the **Off** key.
- 2 Disconnect the balance from the power supply.
- 3 Disconnect all interface cables.
- 4 Push the side doors and the top door of the glass draft shield completely to the back. **Important:** top cover must be closed.
- 5 Remove weighing pan, draft ring and drip tray.
- 6 Carefully tip the balance over backwards, until it is lying on its back.
- 7 Remove the cap (1) and retain it. The hanger (2) for weighing below the balance is easily accessible now.
- 8 Carefully turn the balance to its normal position and reinstall all components in the reverse order.



5 The Menu

5.1 What is in the menu ?



The menu allows you to match your balance to your specific weighing needs. In the menu you can change the settings of your balance and activate functions. The main menu has 4 different menus and these contains different topics, each of which allows you various selection possibilities. Menu item **PROTECT** see chapter **Description of menu topics > Main menu**.

Menu BASIC

Topic	Description
DATE	Setting the current date.
TIME	Setting the current time.
UNIT 1	Specification of the 1 st weight unit in which the balance should show the result.
UNIT 2	Specification of the 2 nd weight unit in which the balance should show the result.
KEY BEEP	Setting the key beep level.
STAB.BEEP	Setting the stability beep level.
RESET	Call up of the factory settings.

Menu ADVANCED

Topic	Description
WEIG.MODE	Adapting the balance to the weighing mode.
ENVIRON.	Matching the balance to the ambient conditions.
CAL	Settings for the type of adjustment (calibration).
ADJ.CUST.F	Executing customer fine adjustment.
FACT	Settings for fully automatic balance adjustment based on a selected time.
FACT PRT.	Switching the automatic FACT printout on or off.
DATE.FORM	Setting the date format.
TIME.FORM	Preselection of the time format.
RECALL	Switching the application recall for storing stable weights on or off.
SHUTOFF	Setting the time after which the balance should be switched off automatically.
BCKLIGHT	Setting the time after which the display backlight should be switched off automatically.
DISPLAY	Adjusting the brightness and contrast of the display.
AUTOZERO	Switching the automatic zero correction (Autozero) on or off.
ZERO RNG	Setting the zero limit of the zero/tare key.
LANGUAGE	Setting the preferred language.
ASSIGN:F1	Selection of assigned F1 key application and entering their parameter settings.
ASSIGN:F2	Selection of assigned F2 key application and entering their parameter settings.
ASSIGN:F3	Selection of assigned F3 key application and entering their parameter settings.
DIAGNOSE	Starting a diagnostic application.
SERV.ICON	Switching the service icon (service reminder) on or off.
SRV.D.RST	Reset service date and hours (service reminder).




Menu INT.FACE

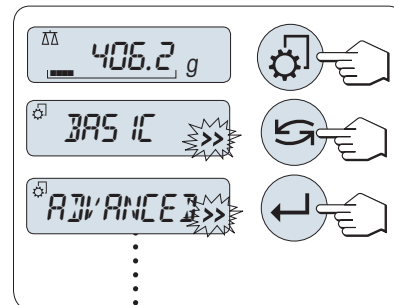
Topic	Description
RS232	Matching the serial interface RS232C to a peripheral unit.
HEADER	Setting the header for printout of individual values.
SINGLE	Setting the information for printout of individual values.
SIGN.L	Setting the footer for printout of individual values.
LINE.FEED	Setting line feed for printout of individual values.
ZERO PRT.	Setting the auto print function for printing zero.
COM.SET	Setting the data communication format of the serial interface RS232C.
BAUDRATE	Setting the transfer speed of the serial interface RS232C.
BIT/PAR.	Setting the character format (Bit/Parity) of the serial interface RS232C.
STOPBIT	Setting the character format (stop bit) of the serial interface RS232C.
HD.SHAKE	Setting the transfer protocol (Handshake) of the serial interface RS232C.
RS.TX.E.O.L.	Setting the end of line format of the serial interface RS232C (outgoing data).
RS CHAR	Setting the char set of the serial interface RS232C.
USB	Matching the USB interface to a peripheral unit.
USB COM.S.	Setting the data communication format of the USB interface.
USB E.O.L.	Setting the end of line format of the USB interface.
USB CHAR	Setting the char set of the USB interface.
INTERVAL	Selection of the time interval for the simulated print key press.
ERGOSENS	Settings for external key e.g. METTLER TOLEDO ErgoSens

5.2 Menu operation

In this section you will learn how to work with the menu.

Select menu



- 1 Press  to activate main menu.
⇒ The first menu **BASIC** is displayed (except menu protection is active).
- 2 Press  repeatedly to change menu (Scrolling down/up + / - keys).
- 3 Press  to confirm the selection.

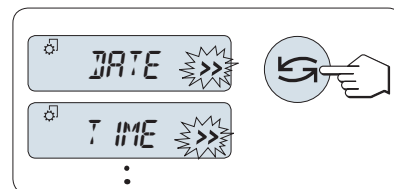


Note

The menu selection **BASIC**, **ADVANCED** or **INT.FACE** can not be saved. The selection **PROTECT** must be saved.

Select menu topic

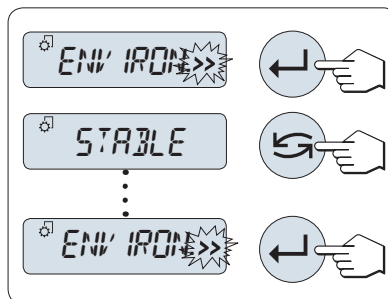
- 1 Press .
⇒ The next menu topic appears in the display.
- 2 Press  or the + key, the balance switches to the next menu topic.
- 3 Press - key to return to the previous menu topic.



Change settings in a selected menu topic

The >> flashing symbol in the display indicates selectable options available.

- 1 Press .
 - ⇒ The display shows the current setting in the selected menu topic.
- 2 Press or the + key, the balance switches to the next selection.
- 3 Press – key to return to the previous selection.
 - ⇒ After the last selection, the first is shown again.
- 4 Press to confirm the setting.



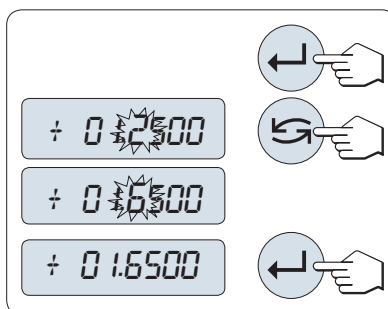
For store the setting, **see** section **Saving settings and closing the menu**.

Change settings in a submenu selection

The same procedure as for menu topics.

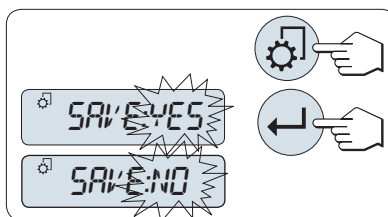
Input principle of numerical values

- 1 Press for input of numerical values.
- 2 Press to select a digit or a value (depending on the application).
 - ⇒ The selected digit or the selected value is blinking.
- 3 Press + to scroll up or – to scroll down for changing digits or values.
- 4 Press to confirm the input.



Saving settings and closing the menu

- 1 Press briefly to leave menu topic.
- 2 Press to execute **SAVE:YES**.
 - ⇒ Changes are saved.
- 3 Press to execute **SAVE:NO**.
 - ⇒ Changes are not saved.
- 4 Press to toggle between **SAVE:YES** and **SAVE:NO**.



Cancel

- Press **C** for leaving menu topic or menu selection without saving.



Note

If no entry is made within 30 seconds, the balance reverts to last active application mode. Changes are not saved. If changes are made, the balance asks **SAVE:NO**.

5.3 Description of menu topic

In this section you will find information regarding the individual menu topics and the available selections.

5.3.1 Main menu

Selecting the menu.

BASIC

The small **BASIC** menu for simple weighing is displayed.

ADVANCED

The extended **ADVANCED** menu for further weighing settings is displayed.

INT.FACE	The menu INT.FACE for all interface parameter settings for peripheral devices e.g. printer is displayed.
PROTECT	Menu protection. protection of balance configurations against unmeant manipulation.
OFF	Menu protection is off. (Factory setting)
ON	Menu protection is on. The menu BASIC , ADVANCED and INT.FACE are not displayed. This is indicated with Ⓔ in the display.

 **Note**

- The menu selection **BASIC**, **ADVANCED** or **INT.FACE** can not be saved.
- To activate **PROTECT ON** or **OFF**, this selection must be saved.

5.3.2 Basic menu

DATE – Date

Setting the current date according to date format.

 **Note**

A reset of the balance will not change this setting.

TIME – Time

Setting the current time according to time format

+1H	Set the current time forwards by 1 hour (to adjust summer or winter time). (Factory setting)
-1H	Set the current time backwards by 1 hour (to adjust summer or winter time).
SET TIME	Enter the current time.

 **Note**

A reset of the balance will not change this setting.

UNIT 1 – Weight unit 1

Depending on requirements, the balance can operate with the following units (depending on the model)

Legal-for-trade

- Only those weight units allowed by the appropriate national legislation are selectable.
- With approved balances, this menu topic has a fixed setting and cannot be changed.

Units:

g ¹⁾	Gram	dwt	Pennyweight
kg ²⁾	Kilogram	mom	Momme
mg ³⁾	Milligram	msg	Mesghal
ct	Carat	tlh	Tael Hong Kong
lb	Pound	tls ⁴⁾	Tael Singapore
oz	Ounce (avdp)	tlt	Tael Taiwan
ozt	Ounce (troy)	tola	Tola
GN	Grain	baht	Baht

¹⁾ factory setting

²⁾ not with 0.01 mg, 0.1 mg and 1 mg balances

³⁾ with 0.01 mg, 0.1 mg and 1 mg balances

⁴⁾ the Malaysian tael has the same value

UNIT 2 – Weight unit 2

If it is required to show the weighing results in weighing mode in an additional unit, the desired second weight unit can be selected in this menu topic (depending on the model). Units see **UNIT 1**. Select **NO**, if you do not want to use **UNIT 2**.

Legal-for-trade

Only those weight units allowed by the appropriate national legislation are selectable.

KEY BEEP – Key beep

This menu topic allows you to select the volume of the key beep. The according key beep is emitted during the setting.

MED	Medium level (Factory setting)
HIGH	High level
OFF	Beep switched off
LOW	Low level


STAB.BEEP – Stability beep

If the unstable symbol disappears, the stability beep becomes active. This menu topic allows you to preselect the volume of the stability beep.

LOW	Low level (Factory setting)
MED	Medium level
HIGH	High level
OFF	Beep switched off

RESET – Reset balance settings

This menu topic allows you to call-up the factory settings.

To toggle between **YES?** and **NO?** press  (or + or -).

Note

A reset of the balance will not change the **DATE**, **TIME** and **ZERO RNG** settings.

5.3.3 Advanced menu

WEIG.MODE – Weighing mode settings

This setting can be used to adapt the balance to the weighing mode.



UNIVERS.	For all standard weighing applications. (Factory setting)
DOSING	For dosing liquid or powdery products. With this setting, the balance responds very quickly to the smallest changes in weight.


ENVIRON. – Environment settings

This setting can be used to match your balance to the ambient conditions.

STANDARD	Setting for an average working environment subject to moderate variations in the ambient conditions. (Factory setting)
UNSTABLE	Setting for a working environment where the conditions are continuously changing.
STABLE	Setting for a working environment which is practically free from drafts and vibrations.

CAL – Adjustment (calibration)

In this menu topic you can preselect the function of the  key. Your balance can be adjusted with internal or external weights by pressing the  key. If you have attached a printer to your balance, the data of the adjustment (calibration) are printed out.

ADJ.OFF	The adjustment is switched off . The  key has no function.
----------------	--

ADJ.INT	Internal adjustment: adjustment is performed at a keystroke with the built-in weight (depending on the model, see technical data).
ADJ.EXT	External adjustment: adjustment is performed at a keystroke with a selectable external weight.
100.00 g	Defining the external adjustment weight: define the weight of the external adjustment weight (in grams). Factory setting: depends on the model.

ADJ.CUST.F – Customer fine adjustment

At this menu topic you can fine-adjust the internal weights. Further information refer to chapter **Customer fine adjustment**.

EXECUTE	Start customer fine adjustment ADJ.CUST.F .
RESET	Deactivate customer fine adjustment after confirming with YES? .
NO?	No deactivation.
YES?	Confirm to deactivation.


FACT – Fully automatic adjustment


Fully automatic internal adjustment (calibration) **FACT** (Fully Automatic Calibration Technology) provides fully automatic balance adjustment based on temperature criteria and on preselected time.

TIME	Execute FACT (with selected time).
12:00	Specify the time for a fully automatic adjustment to take place every day. Factory setting: 12:00 (according to time format)
OFF	FACT is switched off .

FACT PRT. – Protocol trigger for FACT

This setting specifies whether an adjustment report should be printed automatically.

 **Note:** this menu topic does not affect the printing of adjustments with an internal or external adjustment weight.

OFF	Protocol switched off: if the balance adjusts automatically (FACT), a protocol is not printed out.
ON	Protocol switched on: a record is printed out after every automatic adjustment of the balance (FACT).  Note: the protocol is printed out without a line for signatures.

DATE.FORM – Date format

This menu topic allows you to preselect the date format.

The following date formats are available:

	Display examples	Printing examples
DD.MM.Y	01.02.2009	01.02.2009
MM/DD/Y	02/01/09	02/01/2009
Y-MM-DD	09-02-01	2009-02-01
D.MMM Y	1.FEB.09	1.FEB 2009
MMM D Y	FEB.1.09	FEB 1 2009

Factory setting: DD.MM.Y

TIME.FORM – Time format

This menu topic allows you to preselect the time format.

The following date formats are available:

Display examples

24:MM	15:04
12:MM	3:04 PM
24.MM	15.04
12.MM	3.04 PM

Factory setting: 24:MM

RECALL – Recall

This menu topic allows you to switch the **RECALL** function on or off. When it is switched on recall stores the last stable weight if the absolute display value was bigger than 10d.

OFF	RECALL switched off (Factory setting)
ON	RECALL switched on

 **Note:** the recall value is displayed with an asterisk and cannot be printed.

SHUTOFF – Automatic shutoff

If the automatic shutoff function is activated, the balance automatically switches itself off after a preselected time of inactivity (i.e. with no key being pressed or changes of weight occurring etc.) and is switched to the standby mode.

A.OFF 10 min	Automatic shutoff after 10 minutes of inactivity. (Factory setting)
A.OFF –	Automatic shutoff not activated.
A.OFF 2 min	Automatic shutoff after 2 minutes of inactivity.
A.OFF 5 min	Automatic shutoff after 5 minutes of inactivity.

BCKLIGHT – Backlight

Under this menu topic, the display backlight can be switched off automatically. If the automatic switch-off is activated, the backlight will turn off automatically after the selected period of inactivity has elapsed. The backlight is reactivated when a key is pressed or the weight is changed.

B.L. ON	Backlight is always on . (Factory setting)
B.L. 30 s	Automatic switch-off after 30 seconds inactivity.
B.L. 1 min	Automatic switch-off after 1 minute inactivity.
B.L. 2 min	Automatic switch-off after 2 minutes inactivity.
B.L. 5 min	Automatic switch-off after 5 minutes inactivity.

DISPLAY – Display settings

This menu topic allows you to adjust brightness and contrast of the display.

BRIGHTN	To set the brightness in 1% steps.
50%	Factory setting: 50%
CONTRAST	To set the contrast in 1% steps.
75%	Factory setting: 75%

AUTOZERO – Automatic zero setting

This menu topic allows you to switch the automatic zero setting on or off.

ON	AUTOZERO switched on (Factory setting) . The automatic zero setting continuously corrects possible variations in the zero point that might be caused through small amounts of contamination on the weighing pan.
OFF	AUTOZERO switched off . The zero point is not automatically corrected. This setting is advantageous for special applications (e.g. evaporation measurements).

Legal-for-trade

With approved balances, this setting is not available in selected countries.

LANGUAGE – Language

Factory setting: generally, the language of the destination country (if available) or English is set.

The following languages are available:

ENGLISH	English	POLSKI	Polish
DEUTSCH	German	CESKY	Czech
FRANCAIS	French	MAGYAR	Hungarian
ESPANOL	Spanish	NEDERL.	Dutch
ITALIANO	Italian	BR.PORTUG.	Brazil Portuguese
RUSSIAN РУССКИЙ	Russian		

ASSIGN:F1 – Assign application key F1

At this menu topic you can assign an application to the **F1** key. The following applications are available (depending on the model):

COUNTING	Piece counting (Factory setting)
PERCENT	Percent weighing
STAT	Statistics
FORMULA	Formulation / Net total
TOTALING	Totaling
FACTOR M	Multiplication factor
FACTOR D	Division factor
DENSITY	Density

ASSIGN:F2 – Assign application key F2

At this menu topic you can assign an application to the **F2** key. The following applications are available (depending on the model):

PERCENT	Percent weighing (Factory setting)
STAT	Statistics
FORMULA	Formulation / Net total
TOTALING	Totaling
FACTOR M	Multiplication factor
FACTOR D	Division factor
DENSITY	Density
COUNTING	Piece counting

ASSIGN:F3 – Assign application key F3

At this menu topic you can assign an application to the **F3** key. The following applications are available (depending on the model):

STAT	Statistics (Factory setting)
FORMULA	Formulation / Net total
TOTALING	Totaling
FACTOR M	Multiplication factor
FACTOR D	Division factor
DENSITY	Density
R. TEST	Routine test
COUNTING	Piece counting

PERCENT

Percent weighing

DIAGNOSE – Diagnostics application




At this menu topic you can start a diagnostic application. For more information **see** chapter **Application diagnostics**.

The following diagnostics are available:

REPEAT.T	Repeatability test (models with internal weights only)
DISPLAY	Display test
KEYPAD T	Key test
CAL.MOT. T	Motor test (models with internal weights only)
BAL.HIST	Balance history
CAL.HIST	Calibration history
BAL.INFO	Balance information
PROVIDER	Service provider information

SERV.ICON – Service reminder

This menu topic allows you to switch the service reminder  on or off.

ON	Service reminder  switched on (factory setting). You will be informed after a preset time (e.g. one year or 8000 operating hours) to call service for recalibration. This will be indicated by the flashing service icon:  . (Factory setting)
OFF	Service reminder  switched off .

SRV.D.RST – Service date reset

This menu topic allows you to reset service date and hours.

Note






This menu topic is only available if **SERV.ICON** setting **ON** was selected.







To toggle between **YES?** and **NO?** press  (or + or -).

5.3.4 Interface Menu

RS232 – RS232C interface ¹⁾

At this menu topic you can select the peripheral device connected to the RS232C interface and specify how the data is transmitted.

PRINTER	Connection to a printer. (Factory setting) Only one printer possible.  Refer to your printer documentation for recommended printer settings.
PRT.STAB	If the  key is pressed, the next stable weight value will be printed. (Factory setting)
PRT.AUTO	Every stable weight value will be printed, without pressing the  key.
PRT.ALL	If the  key is pressed, the weight value will be printed regardless of stability.
PC-DIR.	Connection to a PC: the balance can send data (as a keyboard) to the PC used for PC applications e.g. Excel. The balance sends the weight value without the unit to the PC.
PRT.STAB	If the  key is pressed, the next stable weight value will be sent followed by an enter. (Factory setting)

PRT.AUTO	Every stable weight value will be sent followed by an enter, without pressing the  key.
PRT.ALL	If the  key is pressed, the weight value will be sent followed by an enter regardless of stability.
HOST	Connection to a PC, barcode reader etc.: the balance can send data to the PC and receive commands or data from the PC).
SEND.OFF	Send mode switched off. (Factory setting)
SEND.STB	If the  key is pressed, the next stable weight value will be sent.
SEND.CONT	All weight value updates will be sent regardless of stability, without pressing the  key.
SEND.AUTO	Every stable weight value will be sent, without pressing the  key.
SEND.ALL	If the  key is pressed, the weight value will be sent regardless of stability.
2.DISPLAY	Connection of an optional auxiliary display unit. The transmission parameters cannot be selected. Settings are automatically set.



NOTICE

Risk of damage to the device due voltage on connector


Devices could be damaged because of the voltage on connector Pin 9.

- Make sure that no other device is connected at COM1 as a 2nd display.

Important

- If you select 2nd display **2.DISPLAY**, first make sure that no other device is connected at COM1 as a 2nd display. Necessary for powering the 2nd display, **see** chapter **Interface specification**.

HEADER – Options for the printout header of individual values

This menu topic allows you to specify the information that is to be printed at the top of the printout for every individual weighing results (after pressing ).

Note

This menu topic is only available if **PRINTER** setting was selected.

NO	The header is not be printed. (Factory setting)
DAT / TIM	Date and time are printed.
D / T / BAL	Date, time and balance information (Balance type, SNR, Balance ID) are printed. Balance ID only if set.


SIGN.L – Options for the printout footer for signature line of individual values

This menu topic allows you to set a footer for signature at the bottom of the printout for every individual weighing result (after pressing ).

 **Note:** this menu topic is only available if **PRINTER** setting was selected.

OFF	The signature footer is not be printed. (Factory setting)
ON	The signature footer is printed.

LINE.FEED – Options for complete the printout of individual values

This menu topic allows you to specify the number of blank lines to complete the printout (line feed) for every individual weighing result (after pressing .

 **Note:** this menu topic is only available if **PRINTER** setting was selected.

0 Possible numbers of blank lines: 0 to 99. (**Factory setting = 0**)

ZERO PRT. – Options for PRT.AUTO ¹⁾

This menu topic allows you to specify the auto print function **PRT.AUTO** for printing zero **YES** or **NO**.

OFF Zero is not be printed (Zero +/- 3d). (**Factory setting**)

ON Zero is always printed.

 **Note:** this menu topic is only available if **PRT.AUTO** function of the **PRINTER** or **PC-DIR.** was selected.

COM.SET – Options for the data communication format (RS232C) (HOST) ¹⁾

This menu topic allows you to set the data format depending on which peripheral device is connected.

 **Note:** this menu topic is only available if **HOST** setting was selected.

MT-SICS The MT-SICS data transfer formats is used. (**Factory setting**)
For more information **see** chapter **MT-SICS Interface Commands and Functions.**

MT-PM The following PM balance commands are supported:

S Send value
SI Send immediate value
SIR Send immediate value and repeat
SR Send value and repeat
SNR Send next value and repeat
T Tare
TI Tare immediately
B Base *)
MI Modify ambient vibration
MZ Modify auto zero
M Modified settings reset
ID Identify
CA Calibrate
D Display (only symbol N and G available)

*) Limitation:

- Negative values are limited up to the current tare value.
- B command is additive.
- The sum of the B values plus the previous tare value, before a "TA", "T" or "Z" is sent, must be less than the total weighing range.

SART The following Sartorius commands are supported:

K Ambient conditions: very stable
L Ambient conditions: stable
M Ambient conditions: unstable
N Ambient conditions: very unstable
O Block keys
P Print key (print, auto print; activate or block)

Q	Acoustic signal
R	Unblock keys
S	Restart/self-test
T	Tare key
W	Calibration/adjustment (depending on the menu setting *)
Z	Internal calibration/adjustment **)
f0_	Function key (F)
f1_	Function key (CAL)
s3_	C key
x0_	Perform internal calibration **)
x1_	Print balance/scale model
x2_	Print weighing cell serial number
x3_	Print software version

*) may be inaccessible on verified balances/scales

**) only on models with built-in motorized calibration weight

Functionality mapping

HOST settings:	Sartorius printer settings:
SEND.OFF	not applicable
SEND.STB	manually print with stability
SEND.ALL	manually print without stability
SEND.CONT	automatically print without stability
SEND.AUTO	similar applicable to automatically print when load is changed

BAUDRATE – Baud rate RS232C ¹⁾

This menu topic allows you to match the data transmission to different serial RS232C receivers. The baud rate (data transfer rate) determines the speed of transmission via the serial interface. For problem-free data transmission the sending and receiving devices must be set at the same value.

The following settings are available:

600 bd, 1200 bd, 2400 bd, 4800 bd, 9600 bd, 19200 and 38400 bd. (default: **9600 bd**)



Note

- Not visible for 2nd display.
- Each device has separate settings.

BIT/PAR. – Bit/Parity RS232C ¹⁾

At this menu topic you can set the character format for the attached RS232C serial peripheral device.

8/NO	8 data bits/no parity (Factory setting)
7/NO	7 data bits/no parity
7/MARK	7 data bits/mark parity
7/SPACE	7 data bits/space parity
7/EVEN	7 data bits/even parity
7/ODD	7 data bits/odd parity



Note

- Not visible for 2nd display.

- Each device has separate settings.

STOPBIT – Stop bits RS232C ¹⁾

At this menu topic you can set the stop bits of the transmitted data to different RS232C serial receivers.

1 BIT	1 Stop bit (Factory setting)
2 BITS	2 Stop bits

HD.SHAKE – Handshake RS232C ¹⁾

This menu topic allows you to match the data transmission to different RS232C serial receivers.

XON/XOFF	Software handshake (XON/XOFF) (Factory setting)
RTS/CTS	Hardware handshake (RTS/CTS)
OFF	No handshake

Note

- Not visible for 2nd display.
- Each device has separate settings.

RS.TX.E.O.L. – End of line RS232C ¹⁾

At this menu topic you can set the end of line character of the transmitted outgoing data to different RS232C serial receivers.

(CR)(LF)	<CR><LF> Carriage Return followed by Line feed (ASCII-Codes 013 + 010) (Factory setting)
(CR)	<CR> Carriage Return (ASCII-Code 013)
(LF)	<LF> Line feed (ASCII-Code 010)
(TAB)	<TAB> Tabulator to the right (ASCII-Code 009), only settable if PC-DIR. is selected.

Note

- Not visible for 2nd display.
- Each device has separate settings.

RS CHAR – Char set RS232C ¹⁾

At this menu topic you can set the character set of the transmitted data to different RS232C serial receivers.

IBM/DOS	Char set IBM/DOS (Factory setting)
ANSI/WIN	Char set ANSI/WINDOWS

Note

- Not visible for 2nd display.
- Each device has separate settings.

USB – USB interface

At this menu topic you can select the mode of the USB device interface and specify how the data is transmitted.












NOTICE

Disconnect the USB connection from the balance prior to changing settings.

Note

- This port is not usable for printers or displays.

PC-DIR.	Connection to a PC: the balance can send data (as a keyboard) to the PC used for PC applications e.g. Excel.  Note: the balance sends the weight value without the unit to the PC.
SEND.OFF	Send mode switched off. (Factory setting)
SEND.STB	If the  key is pressed, the next stable weight value will be sent.
SEND.CONT	All weight value updates will be sent regardless of stability, without pressing the  key.
SEND.AUTO	Every stable weight value will be sent, without pressing the  key.
SEND.ALL	If the  key is pressed, the weight value will be sent regardless of stability.
HOST	Connection to a PC, Barcode Reader etc.: the balance can send data to the PC and receive commands or data from the PC).
SEND.OFF	Send mode switched off. (Factory setting)
SEND.STB	If the  key is pressed, the next stable weight value will be sent.
SEND.CONT	All weight value updates will be sent regardless of stability, without pressing the  key.
SEND.AUTO	Every stable weight value will be sent, without pressing the  key.
SEND.ALL	If the  key is pressed, the weight value will be sent regardless of stability.

USB COM.S. – Options for the data communication format (USB)

This menu topic allows you to set the data format depending on which peripheral device is connected.

MT-SICS The MT-SICS data transfer formats is used. **(Factory setting)**
For more information **see** chapter **MT-SICS Interface Commands and Functions**.

MT-PM The following PM balance commands are supported:

- S Send value
- SI Send immediate value
- SIR Send immediate value and repeat
- SR Send value and repeat
- SNR Send next value and repeat
- T Tare
- TI Tare immediately
- B Base *)
- MI Modify ambient vibration
- MZ Modify auto zero
- M Modified settings reset
- ID Identify
- CA Calibrate
- D Display (only symbol N and G available)

*) Limitation:

- Negative values are limited up to the current tare value.
- B command is additive.
- The sum of the B values plus the previous tare value, before a "TA", "T" or "Z" is sent, must be less than the total weighing range.

SART

The following Sartorius commands are supported:

K	Ambient conditions: very stable
L	Ambient conditions: stable
M	Ambient conditions: unstable
N	Ambient conditions: very unstable
O	Block keys
P	Print key (print, auto print; activate or block)
Q	Acoustic signal
R	Unblock keys
S	Restart/self-test
T	Tare key
W	Calibration/adjustment (depending on the menu setting ^{*)}
Z	Internal calibration/adjustment ^{**)}
f0_	Function key (F)
f1_	Function key (CAL)
s3_	C key
x0_	Perform internal calibration ^{**)}
x1_	Print balance/scale model
x2_	Print weighing cell serial number
x3_	Print software version

^{*)} may be inaccessible on verified balances/scales

^{**)} only on models with built-in motorized calibration weight

Functionality mapping

HOST settings:	Sartorius printer settings:
SEND.OFF	not applicable
SEND.STB	manually print with stability
SEND.ALL	manually print without stability
SEND.CONT	automatically print without stability
SEND.AUTO	similar applicable to automatically print when load is changed

USB E.O.L. – End of line USB

At this menu topic you can set the end of line character of the transmitted data to USB device.


(CR)(LF)	<CR><LF> Carriage Return followed by Line feed (ASCII-Codes 013 + 010) (Factory setting)
(CR)	<CR> Carriage Return (ASCII-Code 013)
(LF)	<LF> Line feed (ASCII-Code 010)
(TAB)	<TAB> Horizontal tab (ASCII-Code 011), only settable if PC-DIR. is selected.

USB CHAR – Char set USB

At this menu topic you can set the character set of the transmitted data to USB device.


ANSI/WIN	Char set ANSI/WINDOWS (Factory setting)
IBM/DOS	Char set IBM/DOS

INTERVAL – Print key simulation

At this menu topic you can activate a simulation of the  key. **INTERVAL** simulates a print key press every x seconds.


Range:	0 to 65535 seconds
0 sec:	disables the print key simulation

Factory setting: 0 sec

 **Note:** the executed action is according to the configuration of the print key, **see** interface setting.

ERGOSENS – Settings for external key

The METTLER TOLEDO **ErgoSens** or external contact switches (optional, see section accessories) can be connected to the "Aux" connection and these can be used to execute certain weighing functions.

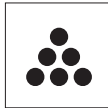
OFF	Deactivate (Factory setting)
->0<-	Zero setting
->T<-	Taring
PRINT	Print 

1) **Note for 2nd RS232C interface**

- If an optional 2nd interface is installed, the menu topic is displayed for each interface, e.g
BAUDRATE.1 for standard interface
BAUDRATE.2 for optional 2nd interface
 - Only one printer can be set if two RS232 interfaces are existing.
-

6 Applications

6.1 Application piece counting



The **Piece counting** application allows you to determine the number of pieces put on the weighing pan.

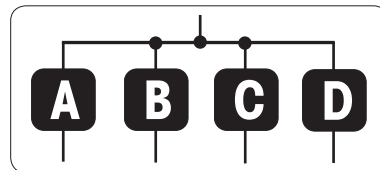
Requirement: the function **COUNTING** must be assigned to an **Fx** key. **See** advanced menu topic **ASSIGN:Fx**, **factory setting:** F1.

- Press and hold the appropriate assigned **Fx** key to activate the function **COUNTING**.



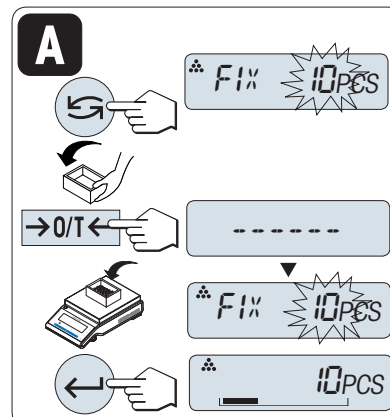
Piece counting first requires the setting of a reference weight, there are 4 possibilities

- **A** Setting the reference **by multiple pieces with fix reference values**.
- **B** Setting the reference **by multiple pieces with variable reference values**.
- **C** Setting the reference **for 1 piece in weighing mode**.
- **D** Setting the reference **for 1 piece in manual mode**.



Setting the reference by multiple pieces with fix reference values

- 1 Select a number of reference pieces by scrolling with . Possible numbers* are 5, 10, 20 and 50.
- 2 Press $\rightarrow 0/T \leftarrow$ to zero the balance. If using: place empty container on the weighing pan and press $\rightarrow 0/T \leftarrow$ to tare the balance.
- 3 Add the selected number of reference pieces to container.
- 4 Press \leftarrow to confirm.

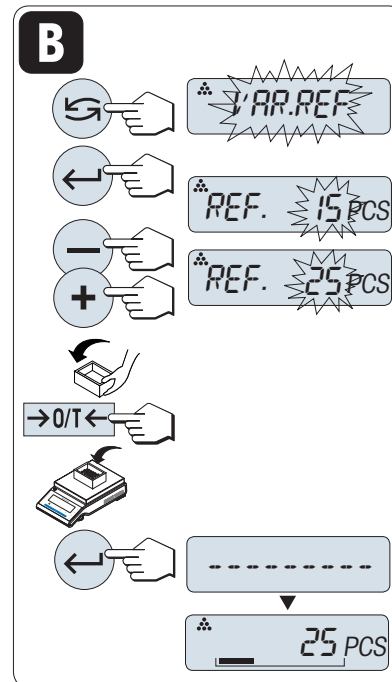


Legal-for-trade

* with approved balances in selected countries: min 10.

Setting the reference by multiple pieces with variable reference values

- 1 Select **VAR.REF** by scrolling with ↻.
- 2 Press ↵ to confirm.
- 3 Select a number of reference pieces by scrolling up + key or down - key. Speed up by press and hold. Possible numbers* are 1 to 999.
- 4 Press →0/T← to zero the balance. If using: place empty container on the weighing pan and press →0/T← to tare the balance.
- 5 Add the selected number of reference pieces to container.
- 6 Press ↵ to confirm.

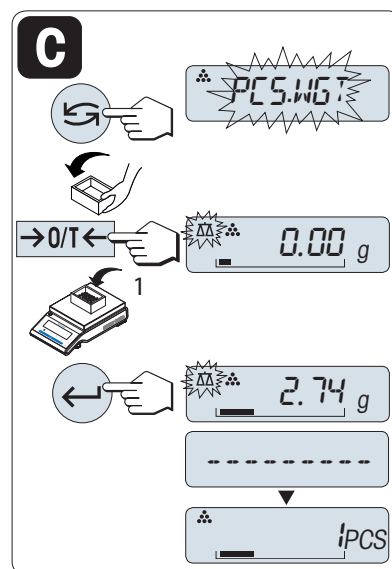


Legal-for-trade

* with approved balances in selected countries: min 10.

Setting the reference for one piece in weighing mode




- 1 Select **PCS.WGT** by scrolling with ↻.
- 2 Press →0/T← to zero the balance. If using: place empty container on the weighing pan and press →0/T← to tare the balance.
- 3 Add one reference piece to container.
⇒ The weight of one piece is displayed.
- 4 Press ↵ to confirm.

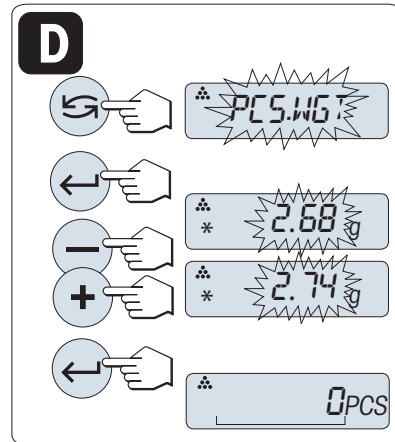


Legal-for-trade

With approved balances, this setting is not available in selected countries.

Setting the reference for one piece in manual mode


- 1 Select **PCS.WGT** by scrolling with .
- 2 Press  to confirm.
- 3 Enter the final reference one piece weight by scrolling up **+** key or down **-** key. Speed up by press and hold.
- 4 Press  to confirm.

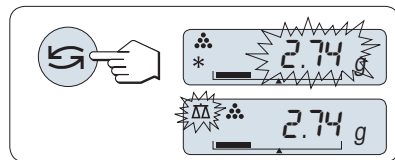


Legal-for-trade

With approved balances, this setting is not available in selected countries.

Switching between manual mode and weighing mode

- Press  to switch between manual and weighing mode.
- ⇒ By switching from weighing mode to manual mode the weight value will be transferred and can be changed manually.




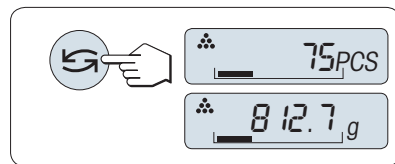
Note

if without any key press within 60 seconds or by pressing **C**, the balance returns to the previous active application.

On completion of the setting procedure, your balance is ready.

Switching between piece count and weight display

- Press  key at any time to switch the display between piece display, weighing unit **UNIT 1**, **RECALL** value (if activated) and weighing unit **UNIT 2** (if different from **UNIT 1**).
- The **RECALL** value is displayed with an asterisk (*) and icon **M** and can not be printed.
- Take into account minimum values: min. reference weight = 10d (10 digits), min. piece weight* = 1d (1 digit)!
* with approved balances in selected countries: min 3e
- The current reference weight remains stored until the reference setting is changed.



Terminate the application

Press and hold  to terminate the application and to return to the weighing application.

6.2 Application percent weighing



The **Percent weighing** application allows you to check a sample weight as percentage to a reference target weight.

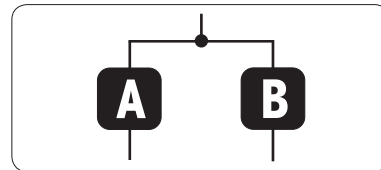
Requirement: the function **PERCENT** must be assigned to an **Fx** key. **See** advanced menu topic **ASSIGN:Fx**, **factory setting:** F2.

- Press and hold the appropriate assigned **Fx** key to activate the function **PERCENT**.



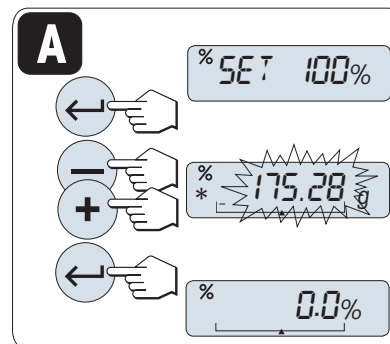
Percent weighing first requires the setting of a reference weight that should corresponds to 100%, there are 2 possibilities

- **A** Setting the reference **in manual mode (enter 100%)**.
- **B** Setting the reference **in weighing mode (weigh 100%)**.



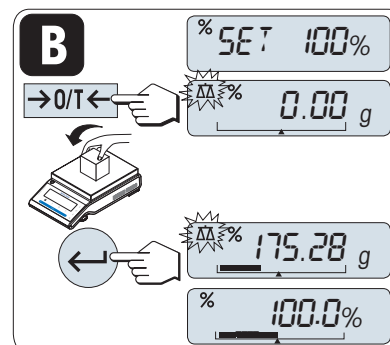
Setting the reference by manual mode (enter 100%)

- 1 Press \leftarrow to activate manual mode.
- 2 Select the reference target weight (100%) by scrolling up + key or down – key. Speed up by press and hold.
- 3 Press \leftarrow to confirm.



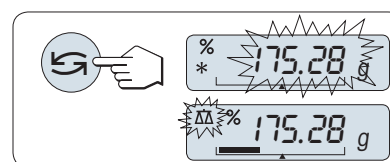
Setting the reference by weighing mode (weigh 100%)

- 1 Press $\rightarrow 0/T \leftarrow$ to zero the balance. If using: place empty container on the weighing pan and press $\rightarrow 0/T \leftarrow$ to tare the balance.
- 2 Load the reference weight (100%). Reference weight must be at least +/- 10d.
- 3 Press \leftarrow to confirm.



Switching between manual mode and weighing mode

- Press \leftrightarrow to switch between manual and weighing mode.
- \Rightarrow By switching from weighing mode to manual mode the weight value will be transferred and can be changed manually.




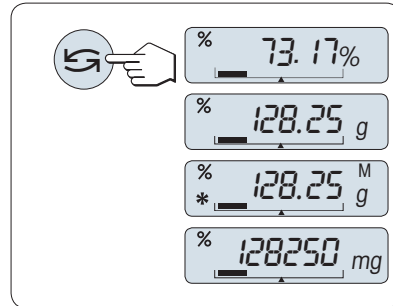
 **Note**

if without any key press within 60 seconds or by pressing **C**, the balance returns to the previous active application.

On completion of the setting procedure, your balance is ready.

Switching between percent and weight display

- Press  key at any time to switch the display between percent display, weighing unit **UNIT 1**, **RECALL** value (if activated) and weighing unit **UNIT 2** (if different from **UNIT 1**).
- The **RECALL** value is displayed with an asterisk (*) and icon **M** and can not be printed.
- The current set weight remains stored until it is redetermined.



Terminate the application

Press and hold  to terminate the application and to return to the weighing application.

6.3 Application statistics

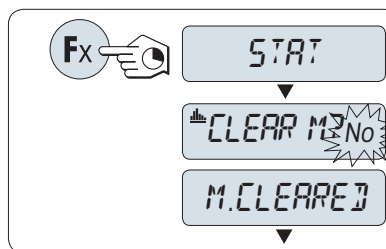


The **Statistics** application allows you to generate statistics of a series of weighing values. 1 to 999 values are possible.

Requirement: the function **STAT** must be assigned to an **Fx** key. **See** advanced menu topic **ASSIGN:Fx**. Connect a printer or a PC if present.

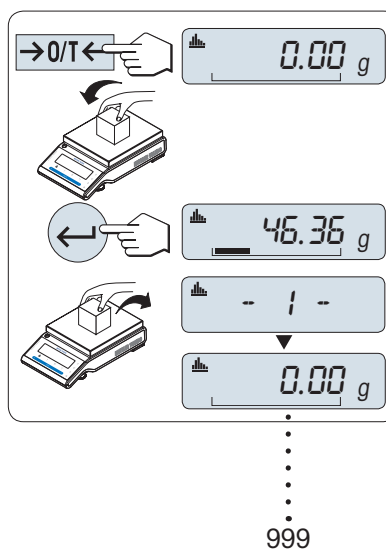
- 1 Press and hold the appropriate assigned **Fx** key to activate the function **STAT**.
- 2 Press \leftarrow to continue the last statistics.
- 3 Press \rightarrow to start a new statistical evaluation.
- 4 Press \leftarrow and select **Yes** to clear the memory.

If the memory is already cleared (at the first start of this application or sample counter is 0) the memory clear question will be not displayed.



Weighing the first sample weight

- 1 Press $\rightarrow 0/T \leftarrow$ to zero the balance.
- 2 Load the first sample weight.
- 3 Press \leftarrow .
 - \Rightarrow The display shows the sample count - 1 - and the current weight is stored as sample and the weight is printed out.
- 4 When the sample counter is displayed you may press and hold **C** to undo (drop) this sample.
- 5 Unload the first sample weight.



Weighing further sample weights

The same procedure as for the first sample weight.

- 1...999 samples are possible.
- The next value will be accepted if the sample weight is in the range 70% –130% of the current average value. **OUT OF RANGE** will be displayed if the sample is not accepted.

Results

































- Press Print , if the numbers of sample are greater than or equal to 2.
 - \Rightarrow The results are displayed and printed.




Displayed results

- 1 Press \leftarrow to show the next statistical value.
- 2 Press **C** to cancel displaying results and to continue weighing next sample.

0.5 seconds

number of samples				5	
average				50.530 g	
standard deviation				3.961 g	
relative standard deviation				7.84 %	
lowest value (minimum)				46.36 g	
highest value (maximum)				55.81 g	
different between the minimum and the maximum				9.45 g	
sum of all values				252.65 g	

Terminate the application

Press and hold  to terminate the application and to return to the weighing application.

6.4 Application totaling

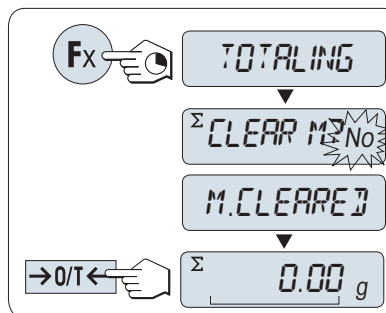


The **TOTALING** application allows you to weigh in different samples to add their weight values and to totalize them. 1 to 999 samples are possible.

Requirement: the function **TOTALING** must be assigned to an **Fx** key. See advanced menu topic **ASSIGN:Fx**.

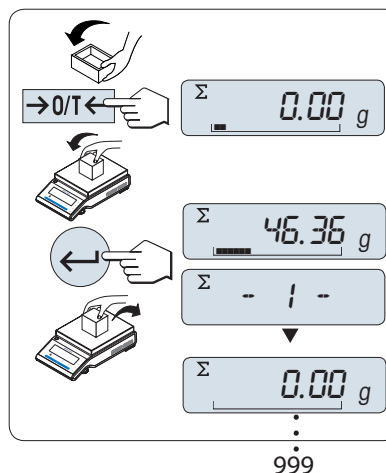
- 1 Press and hold the appropriate assigned **Fx** key to activate the function **TOTALING**.
- 2 Press \rightarrow or (+ or -) to start a new totaling evaluation.
- 3 Press \leftarrow and select **Yes** to clear the memory.
- 4 Press \rightarrow 0/T \leftarrow to zero the balance.

If the memory is already cleared (sample counter is 0) the memory clear question will not be displayed.



Weighing in the sample weight

- 1 Press \rightarrow 0 \leftarrow to zero the balance. If using: place empty container on the weighing pan and press \rightarrow T \leftarrow to tare the balance.
- 2 Load the first sample weight.
- 3 Press \leftarrow .
 - \Rightarrow The display shows the sample count - 1 - and the current weight is stored.
- 4 When the sample counter is displayed you may press and hold **C** to undo (drop) this sample.
- 5 Unload the first sample weight.
 - \Rightarrow The display shows zero.



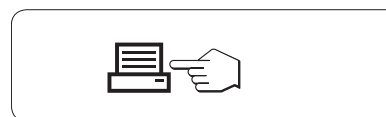
Weighing in further sample weights

The same procedure as for the first sample weight.

- 1...999 samples are possible.

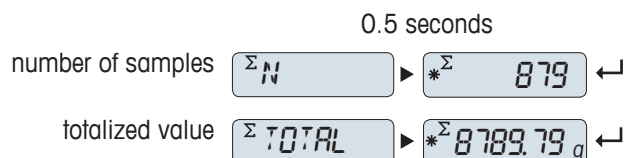
Results

- Press \equiv , if the numbers of sample are greater than or equal to 2.
 - \Rightarrow The results are displayed and printed.



Displayed results

- 1 Press \leftarrow to show the totalized value.
- 2 Press **C** to cancel.



Terminate the application

Press and hold $\overline{\Delta\Delta}$ to terminate the application and to return to the weighing application.

6.5 Application multiplication factor weighing



The **Multiplication factor weighing** application allows you to multiply the weight value (in grams) by a predefined factor (result = factor * weight) and have it calculated to a predefined number of decimal places.

Requirement: the function **FACTOR M** must be assigned to an **Fx** key. **See** advanced menu topic **ASSIGN:Fx**.

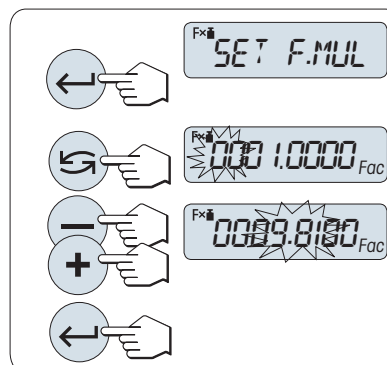
- Press and hold the appropriate assigned **Fx** key to activate the function **FACTOR M**.



Setting the factor value

Zero for multiplication factor value is outside the allowed range, the error message **FACTOR OUT OF RANGE** will be displayed.

- 1 Press \leftarrow to execute **SET.F.MUL**.
 - ⇒ Either the factor 1 appears as default value or the factor that was saved most recently.
- 2 Press \curvearrowright to select a digit.
 - ⇒ The selected digit is blinking.
- 3 Press **+** to scroll up or **-** to scroll down to changing digits.
- 4 Press \leftarrow to confirm (no automatic acceptance).

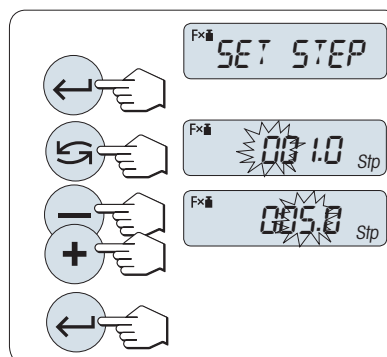


Setting the step value

SET.STEP appears in the display, and the program changes automatically to allow the display increments to be entered. The smallest possible display increment appears as default value, or the last value that was saved.

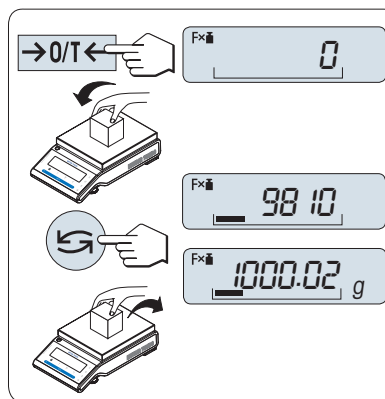
The allowed range for the step depends on the factor and the resolution of the balance. If it is outside the allowed range the error message **STEP OUT OF RANGE** will be displayed.

- 1 Press \leftarrow to execute **SET.STEP**.
 - 2 Press \curvearrowright to select a digit.
 - ⇒ The selected digit is blinking.
 - 3 Press **+** to scroll up or **-** to scroll down to changing digits.
 - 4 Press \leftarrow to confirm (no automatic acceptance).
- if without any key press within 60 seconds or by pressing **C**, the balance returns to the previous active application.
- On completion of the setting procedure, your balance is ready.**



Weighing procedure

- 1 Press $\rightarrow 0/T \leftarrow$ to zero the balance.
- 2 Load sample weight.
- 3 Read the result.
 - ⇒ The appropriate calculation is then made using the weight of sample and the selected factor, the result being displayed with the selected display step. No units are displayed.
- 4 Unload sample weight.



Toggling between displaying the calculated value and the measured weight

- Press \leftarrow key at any time to switch the display between percent display, weighing unit **UNIT 1**, **RECALL** value (if activated) and weighing unit **UNIT 2** (if different from **UNIT 1**).

Terminate the application

Press and hold $\overline{\Delta\Delta}$ to terminate the application and to return to the weighing application.

6.6 Application division factor weighing



The **Division factor weighing** divide a predefined factor by the weight value (in grams) (result = factor / weight) and have it rounded to a predefined number of decimal places.

Requirement: the function **FACTOR D** must be assigned to an **Fx** key. **See** advanced menu topic **ASSIGN:Fx**.

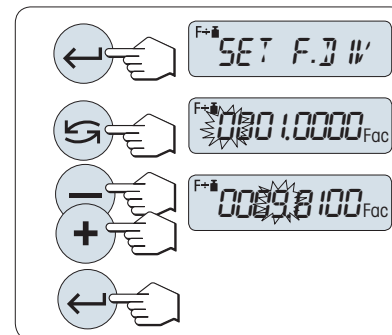
- Press and hold the appropriate assigned **Fx** key to activate the function **FACTOR D**.



Setting the factor value

Zero for division factor value is outside the allowed range, the error message **FACTOR OUT OF RANGE** will be displayed.

- 1 Press \leftarrow to execute **SET.F.DIV**.
⇒ Either the factor 1 appears as default value or the factor that was saved most recently.
- 2 Press \rightarrow to select a digit.
⇒ The selected digit is blinking.
- 3 Press **+** to scroll up or **-** to scroll down to changing digits.
- 4 Press \leftarrow to confirm (no automatic acceptance).

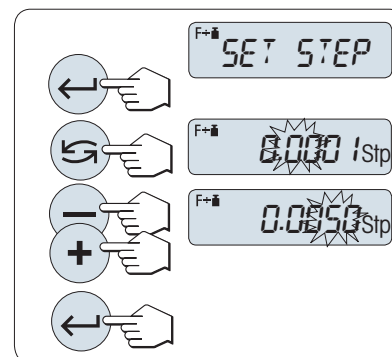


Setting the step value

SET.STEP appears in the display, and the program changes automatically to allow the display increments to be entered. The smallest possible display increment appears as default value, or the last value that was saved.

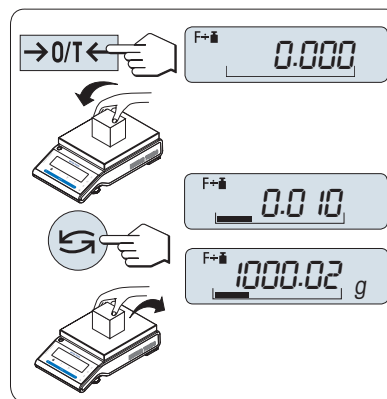
The allowed range for the step depends on the factor and the resolution of the balance. If it is outside the allowed range the error message **STEP OUT OF RANGE** will be displayed.

- 1 Press \leftarrow to execute **SET.STEP**.
 - 2 Press \rightarrow to select a digit.
⇒ The selected digit is blinking.
 - 3 Press **+** to scroll up or **-** to scroll down to changing digits.
 - 4 Press \leftarrow to confirm (no automatic acceptance).
- if without any key press within 60 seconds or by pressing **C**, the balance returns to the previous active application.
- On completion of the setting procedure, your balance is ready.**



Weighing procedure

- 1 Press $\rightarrow 0/T \leftarrow$ to zero the balance.
- 2 Load sample weight.
- 3 Read the result.
 - ⇒ The appropriate calculation is then made using the weight of sample and the selected factor, the result being displayed with the selected display step. No units are displayed.
- 4 Unload sample weight.



Toggling between displaying the calculated value and the measured weight

- Press \leftrightarrow key at any time to switch the display between percent display, weighing unit **UNIT 1**, **RECALL** value (if activated) and weighing unit **UNIT 2** (if different from **UNIT 1**).

Terminate the application

Press and hold $\overline{\Delta\Delta}$ to terminate the application and to return to the weighing application.

6.7 Application density



The **Density** application allows you to determine the density of solid bodies and liquids. Determination of the density uses **Archimedes' principle** according to which a body immersed in a fluid undergoes an apparent loss in weight which is equal to the weight of the fluid it displaces.

To determine the density of solid bodies, we recommend you to work with the optional density kit which contains all the attachments and aids needed for convenient and precise density determination. To determine the density of liquids, you additionally need a sinker which you can also obtain from your METTLER TOLEDO dealer.

Note for performing of density determinations

- You can also use the hanger for weighing below the balance which belongs to your balance.
- If a METTLER TOLEDO printer is attached to your balance, the settings will be automatically recorded.



We recommend you to consult the operating instructions enclosed with the density kit.

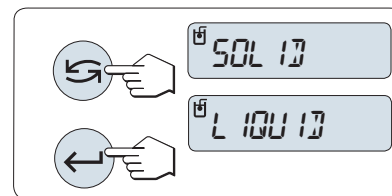
Requirement: the function **DENSITY** must be assigned to an **Fx** key. See advanced menu topic **ASSIGN:Fx**. Density kit is installed.

- Press and hold the appropriate assigned **Fx** key to activate the function **DENSITY**.



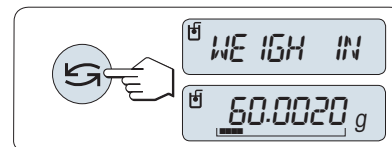
Setting the method for density determination

- 1 Select:
SOLID, the function for the density determination of solids, or
LIQUID, the function for the density determination of liquids with a sinker.
- 2 Press \leftarrow to confirm.



Switching the display between user guidance and weighing

- Press \leftarrow to toggle the display between user guidance and weighing.





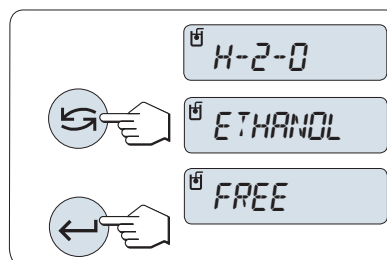
Terminate the application

Press and hold $\Delta\Delta$ to terminate the application and to return to the weighing application.


6.7.1 Density determination of solids

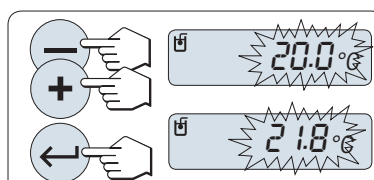
Setting the parameter of the auxiliary liquid

- Method **SOLID** is set.
- 1 Press  or (+ or -) to select the auxiliary liquid:
H-2-O for distilled water, **ETHANOL** or **FREE** for a freely definable auxiliary liquid.
- 2 Press  to confirm.





If you have selected water or ethanol as the auxiliary liquid

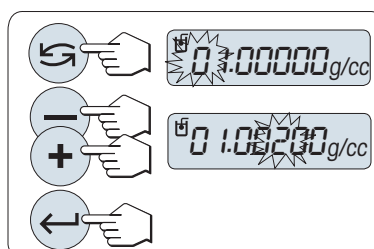
- 1 Enter the current temperature of the auxiliary liquid (read off on thermometer).
- 2 Change the value by scrolling up + or down -. The temperature ranges from 10°C to 30.9°C.
- 3 Press  to confirm.



The densities of distilled water and ethanol in the range 10°C to 30.9°C are stored in the balance.

If you have selected a freely definable auxiliary liquid

- 1 Enter the density of the auxiliary liquid at the current temperature (read off on thermometer).
- 2 Press  to select a digit.
⇒ The selected digit is blinking.
- 3 Press + to scroll up or - to scroll down to changing digits.
- 4 Press  to confirm.




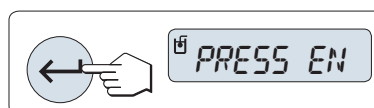
if without any key press within 60 seconds or by pressing **C**, the balance returns to the previous active application.

On completion of the setting procedure, your balance is ready.


Taring the balance is possible at any time.

The balance prompts you: **PRESS ENTER TO START.**

- Press  to start.
- ⇒ Tare/Zero is executed.




The balance prompts you to weigh the solid in air **WEIGH IN AIR.**

- 1 Load the solid.
- 2 Press  to initiate the measurement.

The balance prompts you to weigh the solid in the auxiliary liquid **WEIGH IN LIQUID.**



- 1 Load the solid.
- 2 Press  to initiate the measurement.
⇒ The balance now shows the determined density of the solid.

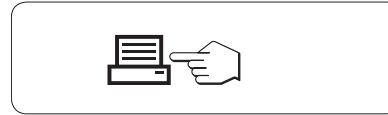


- This result has already been corrected for the air buoyancy. The buoyancy caused by the two immersed wires (\varnothing 0.6 mm) can be neglected.
- Press **C** the balance returns to **PRESS ENTER TO START**.



Result

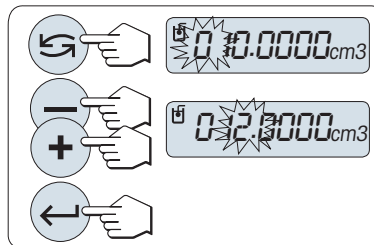
- Press .
- ⇒ The result will be printed.



6.7.2 Density determination of liquids

Setting the displacement volume of your sinker

- Method **LIQUID** is set.
- 1 Press to confirm the default value of 10.0 cm³ or change it if needed.
- 2 Press to select a digit.
 - ⇒ The selected digit is blinking.
- 3 Press **+** to scroll up or **-** to scroll down to changing digits.
- 4 Press to confirm.



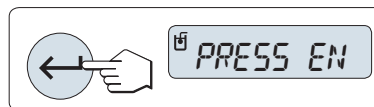
if without any key press within 60 seconds or by pressing **C**, the balance returns to the previous active application.

On completion of the setting procedure, your balance is ready.

Taring the balance is possible at any time.

The balance prompts you: **PRESS ENTER TO START**.

- Press to start.



The balance prompts you to weigh the sinker in air **WEIGH IN AIR**.

- 1 Position the sinker.
- 2 Press to initiate the measurement.



The balance prompts you to weigh the sinker in the liquid **WEIGH IN LIQUID**.


- 1 Pour the liquid into the beaker. Make sure that the sinker is immersed by at least 1 cm in the liquid, and that there are no air bubbles in the container.
- 2 Press to initiate the measurement.
 - ⇒ The balance now shows the determined density of the liquid at the current temperature (read off on the thermometer).



- This result has already been corrected for the air buoyancy. The buoyancy caused by the immersed wire (\varnothing 0.2 mm) of the sinker can be neglected.
- Press **C** the balance returns to **PRESS ENTER TO START**.



Result

- Press .
- ⇒ The result will be printed.



6.7.3 Formulae used to calculate density

The **DENSITY** application is based on the formulae listed below.

Formulae for determining the density of solids with compensation for air density

$$\rho = \frac{A}{A-B} (\rho_0 - \rho_L) + \rho_L$$

$$V = \alpha \frac{A - B}{\rho_0 - \rho_L}$$

- ρ = Density of the sample
- A = Weight of the sample in air
- B = Weight of the sample in the auxiliary liquid
- V = Volume of the sample
- ρ_0 = Density of the auxiliary liquid
- ρ_L = Density of air (0.0012 g/cm³)
- α = Weight correction factor (0.99985), to take the atmospheric buoyancy of the adjustment weight into account

Formula for determining the density of liquids with compensation for air density

$$\rho = \alpha \frac{P}{V} + \rho_L$$

- ρ = Density of the liquid
- P = Weight of the displaced liquid
- V = Volume of the sinker
- ρ_L = Density of air (0.0012 g/cm³)
- α = Weight correction factor (0.99985), to take the atmospheric buoyancy of the adjustment weight into account

T/°C	0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
10.	0.99973	0.99972	0.99971	0.99970	0.99969	0.99968	0.99967	0.99966	0.99965	0.99964
11.	0.99963	0.99962	0.99961	0.99960	0.99959	0.99958	0.99957	0.99956	0.99955	0.99954
12.	0.99953	0.99951	0.99950	0.99949	0.99948	0.99947	0.99946	0.99944	0.99943	0.99942
13.	0.99941	0.99939	0.99938	0.99937	0.99935	0.99934	0.99933	0.99931	0.99930	0.99929
14.	0.99927	0.99926	0.99924	0.99923	0.99922	0.99920	0.99919	0.99917	0.99916	0.99914
15.	0.99913	0.99911	0.99910	0.99908	0.99907	0.99905	0.99904	0.99902	0.99900	0.99899
16.	0.99897	0.99896	0.99894	0.99892	0.99891	0.99889	0.99887	0.99885	0.99884	0.99882
17.	0.99880	0.99879	0.99877	0.99875	0.99873	0.99871	0.99870	0.99868	0.99866	0.99864
18.	0.99862	0.99860	0.99859	0.99857	0.99855	0.99853	0.99851	0.99849	0.99847	0.99845
19.	0.99843	0.99841	0.99839	0.99837	0.99835	0.99833	0.99831	0.99829	0.99827	0.99825
20.	0.99823	0.99821	0.99819	0.99817	0.99815	0.99813	0.99811	0.99808	0.99806	0.99804
21.	0.99802	0.99800	0.99798	0.99795	0.99793	0.99791	0.99789	0.99786	0.99784	0.99782
22.	0.99780	0.99777	0.99775	0.99773	0.99771	0.99768	0.99766	0.99764	0.99761	0.99759
23.	0.99756	0.99754	0.99752	0.99749	0.99747	0.99744	0.99742	0.99740	0.99737	0.99735
24.	0.99732	0.99730	0.99727	0.99725	0.99722	0.99720	0.99717	0.99715	0.99712	0.99710
25.	0.99707	0.99704	0.99702	0.99699	0.99697	0.99694	0.99691	0.99689	0.99686	0.99684
26.	0.99681	0.99678	0.99676	0.99673	0.99670	0.99668	0.99665	0.99662	0.99659	0.99657
27.	0.99654	0.99651	0.99648	0.99646	0.99643	0.99640	0.99637	0.99634	0.99632	0.99629
28.	0.99626	0.99623	0.99620	0.99617	0.99614	0.99612	0.99609	0.99606	0.99603	0.99600
29.	0.99597	0.99594	0.99591	0.99588	0.99585	0.99582	0.99579	0.99576	0.99573	0.99570
30.	0.99567	0.99564	0.99561	0.99558	0.99555	0.99552	0.99549	0.99546	0.99543	0.99540

Density of H₂O given in g/cm³, according to the "American Institute of Physics Handbook".

T/°C	0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
10.	0.79784	0.79775	0.79767	0.79758	0.79750	0.79741	0.79733	0.79725	0.79716	0.79708
11.	0.79699	0.79691	0.79682	0.79674	0.79665	0.79657	0.79648	0.79640	0.79631	0.79623
12.	0.79614	0.79606	0.79598	0.79589	0.79581	0.79572	0.79564	0.79555	0.79547	0.79538
13.	0.79530	0.79521	0.79513	0.79504	0.79496	0.79487	0.79479	0.79470	0.79462	0.79453
14.	0.79445	0.79436	0.79428	0.79419	0.79411	0.79402	0.79394	0.79385	0.79377	0.79368
15.	0.79360	0.79352	0.79343	0.79335	0.79326	0.79318	0.79309	0.79301	0.79292	0.79284
16.	0.79275	0.79267	0.79258	0.79250	0.79241	0.79232	0.79224	0.79215	0.79207	0.79198
17.	0.79190	0.79181	0.79173	0.79164	0.79156	0.79147	0.79139	0.79130	0.79122	0.79113
18.	0.79105	0.79096	0.79088	0.79079	0.79071	0.79062	0.79054	0.79045	0.79037	0.79028
19.	0.79020	0.79011	0.79002	0.78994	0.78985	0.78977	0.78968	0.78960	0.78951	0.78943
20.	0.78934	0.78926	0.78917	0.78909	0.78900	0.78892	0.78883	0.78874	0.78866	0.78857
21.	0.78849	0.78840	0.78832	0.78823	0.78815	0.78806	0.78797	0.78789	0.78780	0.78772
22.	0.78763	0.78755	0.78746	0.78738	0.78729	0.78720	0.78712	0.78703	0.78695	0.78686
23.	0.78678	0.78669	0.78660	0.78652	0.78643	0.78635	0.78626	0.78618	0.78609	0.78600
24.	0.78592	0.78583	0.78575	0.78566	0.78558	0.78549	0.78540	0.78532	0.78523	0.78515
25.	0.78506	0.78497	0.78489	0.78480	0.78472	0.78463	0.78454	0.78446	0.78437	0.78429
26.	0.78420	0.78411	0.78403	0.78394	0.78386	0.78377	0.78368	0.78360	0.78351	0.78343
27.	0.78334	0.78325	0.78317	0.78308	0.78299	0.78291	0.78282	0.78274	0.78265	0.78256
28.	0.78248	0.78239	0.78230	0.78222	0.78213	0.78205	0.78196	0.78187	0.78179	0.78170
29.	0.78161	0.78153	0.78144	0.78136	0.78127	0.78118	0.78110	0.78101	0.78092	0.78084
30.	0.78075	0.78066	0.78058	0.78049	0.78040	0.78032	0.78023	0.78014	0.78006	0.77997

Density of C₂H₅OH given in g/cm³, according to the "American Institute of Physics Handbook".

6.8 Application routine test



The **Routine test** application allows you to determine the sensitivity of the balance. More about periodic sensitivity tests (routine tests), **See GWP®** (Good Weighing Practice) on <http://www.mt.com/gwp>.

GWP gives clear recommendation for routine testing:

- how should I test my balance?
- how often?
- where can I reduce efforts?

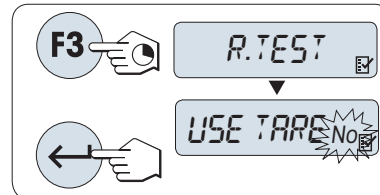
More about test weights, **see** <http://www.mt.com/weights>.

Requirement

- The function **R. TEST** must be assigned to an **F3** key. **See** advanced menu topic **ASSIGN:F3**.
- It is recommended to connect a printer or a PC to the balance for showing the results.

- 1 Press and hold the appropriate assigned **Fx** key to activate the function **R. TEST**.
- 2 Press \leftarrow or (+ or -) to toggle between **No** or **Yes** to use a tare weigh for test.
- 3 Press \leftarrow to confirm.
- 4 Press \rightarrow 0/T \leftarrow to zero or tare the balance.

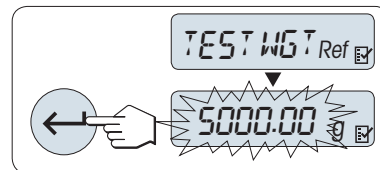
- It is recommended to test the sensitivity without tare load. (**Factory setting: No**).
- If using tare: Make sure that tare weight plus test weight is not exceeding max. load.



Setting the reference test weight value

The default value of the test weight: Next smaller OIML weight than the maximum load of your balance according to the GWP® recommendation.

- 1 For changing the value, press + to scroll up or – to scroll down. Progressing speed by press and hold.
- 2 Press \leftarrow to confirm.



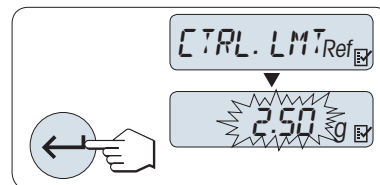
Setting the control limit

The default value of the control limit:

Test weight \times weighing process tolerance / 2

Example: 5000 g \times 0.1% / 2 = 2.50 g.

- 1 For changing the value, press + to scroll up or – to scroll down. Progressing speed by press and hold.
- 2 Press \leftarrow to confirm.



Setting the warning limit

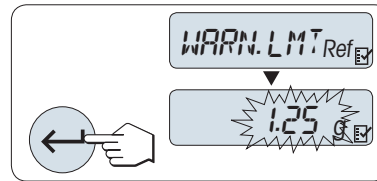
The default value of the warning limit:

Warning limit = control limit / safety factor

Example: 2.5 g / 2 = 1.25 g.

- 1 For changing the value, press + to scroll up or – to scroll down. Progressing speed by press and hold.
- 2 Press ← to confirm.

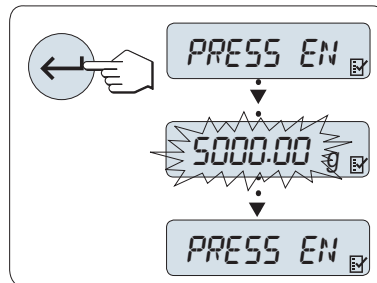
The default values of control limit and the warning limit are evaluated according the GWP recommendation. These are based under the assumption that the weighing process tolerance is 0.1% and the safety factor is 2.



On completion of the setting procedure, your balance is ready.

The test weight must be acclimatized to the ambient temperature of the balance.

- 1 Press ← to start.
 - ⇒ Follow the instructions on the display.
- 2 Load the test weight (displayed value), when the test weight value is flashing.
 - ⇒ The printout starts after the weighing pan is unloaded.



Exit the current test procedure

- Press and hold $\Delta\Delta$ for executing a new application.

What if warning limit or control limit are FAILED?

The "SOP for Periodic Sensitivity Tests (Routine Tests)" provides information about measures when routine tests fail.



Find a download version of these SOPs on <http://www.mt.com/gwp>, link http://http://www.mt.com/ch/en/home/library/operating-instructions/laboratory-weighing/free_standard_operating_procedures_for_balance_straightforward_testing.html.

Content of SOP

- Preparation
- Test procedure
- Evaluation
- Deviation
 - If Warning Limit **FAILED**
 - If Control Limit **FAILED**

6.9 Application diagnostics



The **Diagnostics** application allows you to carry out predefined diagnostics tests and to view or print predefined sets of balance information. This diagnostics tool helps you find errors faster and more efficiently.

Requirement: A printer or a PC is connected to the balance for showing the results.

- 1 Activate **ADVANCED** menu.
- 2 Press \leftarrow to activate the function **DIAGNOSE**.
- 3 Press \rightarrow to select appropriate tests.

6.9.1 Repeatability test

The repeatability test allows you to repeat tests with internal weight for a given number of times.

Note: on models with internal weights only.

- 1 Press \leftarrow to activate repeatability test **REPEAT.T**.
 \Rightarrow **R. TST. 10** appears on the display.
- 2 Enter the number of times (blinking) by pressing **+** or **-**. Possible values are 5, 10 (factory setting), 20, 50, 100 times.
- 3 Press \leftarrow to start the test.
 \Rightarrow The message **RUNNING REPEAT TEST** appears till the tests are completed.
- 4 Press \rightarrow to print the test information.
- 5 Press \leftarrow to scroll forward through the displayed list.
- 6 Press **C** to cancel the test procedure.
 \Rightarrow The balance will return to the topic **DIAGNOSE**.

Sample information displayed

Displayed for 0.5 s	Display
S DEV	* 0.004 g
MAX. TEMP	21.2 °C
MIN. TEMP	21.0 °C
MEAN. TEMP	21.1 °C
TOT.TIME	00:01:26

Examples

Repeatability test is a tool to do functional check with the balance. It may be performed:

- **To check function of balance**
 - during installation to store print out with installation documents.
 - after preventative maintenance to store print out with installation maintenance report.
 - when remarkable decrease of weighing performance occurs, so that you can email/fax print out to service support provider for diagnose purposes.
- **To develop the optimal environment settings, see menu topic ENVIRON..**
Measure the time you need to perform repeatability test with each **STABLE**, **STANDARD** and **UNSTABLE** setting. The setting with the fastest total time suits best for the existing environmental conditions.

6.9.2 Display test


The display test allows you to test the display of the balance.

- 1 Press \leftarrow to start **DISPLAY**.
 \Rightarrow All possible segments and icons on the display will illuminate.
- 2 Press \rightarrow to print the test information.







- 3 Press **C** to cancel the test procedure.
- ⇒ The balance will return to the topic **DIAGNOSE**.

6.9.3 Key test

The key test allows you to test the keys of the balance.


- 1 Press  to start **KEYPAD T**.
 - ⇒ The message **KEY TEST - PRESS KEY TO BE TESTED** is displayed scrolling during the duration of the key test.
- 2 Press every key briefly. Each press of a key beeps and echoes with **OK** on the display.
- 3 Second press **C** key to print the test information.
 - ⇒ The test procedure will be cancelled and the balance will return to the topic **DIAGNOSE**. If a key has not been tested before printing, then the test results will be indicated with a ---- line.



Sample information displayed

Key	Display
	1/10 D OK
	MENU OK
	CAL OK
	PRINT OK
-	MINUS OK
+	PLUS OK
	TOGGLE OK
	ENTER OK
C	C OK
→0/T←	0/T OK

6.9.4 Motor test




The motor test allows you to test the calibration motor of the balance.

 **Note:** on models with internal weight only.

- 1 Press  to start **CAL.MOT. T**.
 - ⇒ **RUNNING** is displayed during the motor test. A motor test is deemed successful when all the motor positions have been successfully tested. At the end of the test, the test information will be printed.
- 2 Press  for printout.
- 3 Press **C** to cancel the test procedure.
- ⇒ The balance will return to the topic **DIAGNOSE**.

6.9.5 Balance history

The balance history function allows you to view and print the history of the balance.

- 1 Press  to start **BAL.HIST**.
- 2 Press  for printout.
- 3 Press  to scroll forward through the displayed list of balance history information.
- 4 Press **C** to cancel the test procedure.
- ⇒ The balance will return to the topic **DIAGNOSE**.

Sample information displayed

Information	Display
Operation time (year:day:hour)	00:018:04
Total load kg	115.7191 kg
Number of weighings	1255
Number of key pressed	4931
Number of motor movements	1012
Backlight time (year:day:hour)	00:018:04
Next service due date	01:01:2010

6.9.6 Calibration history

The calibration history function allows you to view and print information of the last 30 (thirty) balance adjustment. Adjustments made by a service technician and normal user are counted together.

- 1 Press to start **CAL.HIST**.
- 2 Press for printout.
- 3 Press key to scroll forward through the displayed list of adjustments history information.
- 4 Press **C** to cancel the test procedure.

⇒ The balance will return to the topic **DIAGNOSE**.

Sample information displayed

Note	Display	
S = External adjusted service	05:03:09S	01
	-3 PPM	
F = FACT	05:03:09F	02
	2 PPM	
	.	.
	.	.
	.	.
I = Internal adjusted	04:03:09I	28
	-1 PPM	
E = External adjusted user	03:03:09E	29
	4 PPM	
F = FACT	02:03:09F	30
	1 PPM	

The PPM value is the change since the last performed FACT or adjustment.

6.9.7 Balance information

The balance information function allows you to view and print information about your balance.

- 1 Press to start **BAL.INFO**.
- 2 Press for printout.
- 3 Press to scroll forward through the displayed list of Balance information.
- 4 Press **C** to cancel the test procedure.

⇒ The balance will return to the topic **DIAGNOSE**.


Sample information displayed

Information	Display
Balance type	TYPE MS6002S

Information	Display
Max. load	MAX 6200 g
Software platform	PLATFORM RAINBOW
Serial number	SNR 1234567890
Type definition number	TDNR 9.6.3.411
Software version	SOFTWARE V1.00
Cell ID	CELL ID 1172400044
Cell type	CELL TYPE MMAI6000G2
Tolerance revision number	TOLERANCE NO2
Language	LANGUAGE ENGLISH

6.9.8 Service provider information

The service provider Information function allows you to print information about your service provider.

1 Press  to start **PROVIDER**.

⇒ The service provider information appears.

2 Press .

⇒ The service provider information will be printed and the balance will return to the topic **DIAGNOSE**.

7 Communication with Peripheral Devices

This section lists some typical examples of where the balance can communicate with peripheral devices. In most cases, it is possible to do so via USB or RS232. The chapters are primarily restricted to a USB setup.

7.1 USB - interface and installation

Before connecting the balance via the USB device interface and using either the **HOST** or **PC-Direct** function, the appropriate METTLER TOLEDO USB driver has to be assigned to the PC first. The USB driver can be found on www.mt.com/labweighing-software-download. If you have any questions, please contact a METTLER TOLEDO representative.

Note

If you connect the balance via USB to the PC before installing the METTLER TOLEDO USB driver, Windows will automatically install the wrong driver.

Requirements

- Balance with USB device interface
- PC with one of the following Microsoft Windows® 32-bit/64-bit operating systems: Win 7 (SP1), Win 8 or Win 10
- Administrator rights for installing software
- USB connection cable to link PC to balance

Download USB driver

- 1 Connect to the internet.
- 2 Go to the site www.mt.com/labweighing-software-download.
- 3 Click **Download Driver** in section **USB Driver for Advanced and Standard level laboratory balances**.
⇒ A pop-up window with interactions appears.
- 4 Click e.g. **Open**.
⇒ The extract screen appears.
- 5 Extract the file **MT_Lab_Advanced-Standard_USB_Driver_Installer_v1.24.zip** to your specified location.
- 6 Right-click on the downloaded installation program **MT_Lab_Advanced-Standard_USB_Driver_Installer_v1.24.exe** and select **Run as Administrator**.
- 7 If a safety warning appears, confirm windows to perform the installation.
- 8 Click **Next** and follow the installer's instructions.

Installing the balance

- 1 Switch the balance **off**.
- 2 Connect the balance to the preferred USB port on the PC.
- 3 Switch the balance **on**.

7.2 Send weight value via USB or RS232 to a PC using PC-Direct

The numerical value displayed at the balance can be transferred to the cursor position in windows applications (e.g. Excel, Word) in the same way as typing with the keyboard.

The data is transferred via USB or via the serial RS232 interface.

The weight value without the unit will be transferred.

Requirements

- PC with one of the following Microsoft Windows® 32-bit/64-bit operating systems: Win 7 (SP1), Win 8 or Win 10
- Serial interface RS232 or USB
- Administrator rights for installing the SerialPortToKeyboard software (if data transfer is via RS232)
- Windows application (e.g. Excel)
- Connection between balance and PC via cable RS232 or USB

7.2.1 PC-Direct via USB

The balance can send data (as a keyboard) to the PC used for PC applications, e.g. Excel. The balance sends the weight value without the unit to the PC.

Use the USB connection cable to connect the balance with the PC. Connect the USB cable to the USB device on the balance.



NOTICE


Disconnect the USB connection from the balance prior to changing settings.

Balance interface settings, **see** chapter "Interface menu".

Topic USB

- Set **PC-DIR.** and select the most appropriate option for the desired weighing result.

Topic USB E.O.L./USB E.O.L

- 1 Set **TAB** to write into the same row (e.g. in Excel).
- 2 Set **CR LF** to write into the same column (e.g. in Excel).
- 3 Save changes.
 - The balance must be disconnected from the PC.
- 1 **Connect the balance to the PC.**
- 2 Place the sample on the weighing pan.
- 3 Press , the next stable weight will be send to the cursor position of your application.

7.2.2 PC-Direct via RS232

Balance interface settings, **see** chapter "Interface menu".

7.2.2.1 Installing SerialPortToKeyboard software

The operation of PC-Direct via serial port RS232 requires the installation of **SerialPortToKeyboard** on your host computer. The file **SerialPortToKeyboard** can be found on www.mt.com/labweighing-software-download. If you have any questions, please contact a METTLER TOLEDO representative.

Download SerialPortToKeyboard

- 1 Connect to the internet.
- 2 Go to the site www.mt.com/labweighing-software-download.
- 3 Click **Download Software and Instructions** in section **SerialPortToKeyboard software for Advanced and Standard level laboratory balances**.
 - ⇒ A pop-up window with interactions appears.
- 4 Click e.g. **Open**.
 - ⇒ The extract screen appears.
- 5 Extract the file **SerialPortToKeyboard_V_1.11_installer_and_instructions.zip** to your specified location.
- 6 Right-click on the downloaded installation program **SerialPortToKeyboard_V_1.11.exe** and select **Run as Administrator**.
- 7 If a safety warning appears, confirm windows to perform the installation.
- 8 Click **Next** and follow the installer's instructions.

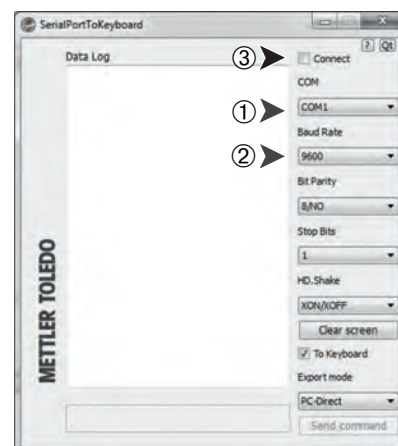
Checking operation

- 1 Start **SerialPortToKeyboard** (RS232)
- 2 Start Excel (or another application) at the PC.
- 3 Activate a cell in Excel.

Settings at the PC

Settings for SerialPortToKeyboard

- 1 Select the serial port **COM** for the connection with the balance.
- 2 Set the **Baud Rate** to **9600**.
- 3 Activate **Connect**.
 - Closing the window terminates the session.



According to your selected **PC-DIR.** option, the displayed values will appear e.g. in the column one after the other one in the different rows.

7.2.2.2 Settings on the balance

Balance interface settings, **see** chapter "Interface menu".

Topic RS232

- Set **PC-DIR.** and select the most appropriate option for the desired weighing result.

Topic RS.TX.E.O.L./RS E.O.L.

- 1 Set **TAB** to write into the same row (e.g. in Excel).
- 2 Set **CR LF** to write into the same column (e.g. in Excel).
- 3 Save changes.

7.3 Send weight value via USB to PC using LabX Direct Balance

The software LabX Direct Balance transfers weighing results and additional data such as the date and time or the measurement unit to an Excel file or any other application. The software can be ordered at METTLER TOLEDO and must be installed on a PC.

- LabX Direct is installed on the PC according to the user requirements.
- The METTLER TOLEDO USB* driver is installed on your PC.
- The balance is connected to the PC via the USB* device interface.

Configure balance

Balance interface settings, **see** chapter "Interface menu".

Topic USB

- 1 Set **HOST** and select the most appropriate option for the desired weighing result (**SEND.STB/SEND.CONT/SEND.AUTO/SEND.ALL**).
- 2 Save changes.

Transfer values

- 1 Start LabX Direct Balance on your PC.
- 2 Select the correct COM port used by the balance.
- 3 Configure all settings according to the user requirements.
 - ⇒ The weighing result (and additional data) is transferred to the PC program either automatically.

* The required settings and workflow are very similar when using an RS232 connection. In this case, a METTLER TOLEDO USB driver does not need to be installed on the PC as a prerequisite.

8 Maintenance

To guarantee the functionality of the balance and the accuracy of the weighing results, a number of maintenance actions must be performed by the user.

8.1 Maintenance table

Maintenance action	Recommended interval	Remarks
Performing an internal adjustment	<ul style="list-style-type: none">• Daily• After cleaning• After leveling• After changing the location	see chapter "Fully automatic adjustment FACT"
Performing routine tests (sensitivity test, repeatability test). METTLER TOLEDO recommends to perform at least a sensitivity test.	<ul style="list-style-type: none">• After cleaning	see below
Cleaning	Depending on the degree of pollution or your internal regulations (SOP), clean the instrument: <ul style="list-style-type: none">• After every use• After change of sample	see chapter "Cleaning the balance"

8.2 Performing routine tests

There are several routine tests. Depending on your internal regulations, specific routine test must be performed by the user.

METTLER TOLEDO recommend to perform an sensitivity test after cleaning and reassembling the balance.

To perform a routine test, proceed how described in chapter "Application routine test".

8.3 Cleaning



WARNING

Death or serious injury due to electric shock

Contact with parts carrying a live current can lead to injury and death.

- 1 Disconnect the instrument from the power supply prior to cleaning and maintenance.
- 2 Prevent liquid from entering the instrument, terminal or AC/DC adapter.

8.3.1 Cleaning agents

The following table presents the cleaning tools and cleaning agents recommended by METTLER TOLEDO.

		Tools			Cleaning agents						
		Paper tissue	Brush	Dishwasher	Water	Acetone	Ethanol (70%)	Isopropanol (70%)	Hydrochloric acid (3-10 %)	Sodiumhydroxide (0.2-1.0 M)	Peracetic acid (2-3%)
Around the balance	Lab bench or weighing table	✓	(R)	n.a.	(R)	(D)	✓	R	(D)	(D)	(D)
	Balance housing	✓	(R)	—	R	—	R	✓	R	R	R
	Top housing	✓	(R)	—	R	—	R	✓	R	R	R
	Bottom housing	✓	(R)	—	R	—	R	✓	R	R	R
	Back housing	✓	(R)	—	R	—	R	✓	R	(R)	R
	Feet	R	(R)	—	R	—	R	✓	R	R	R
Balance terminal	Terminal	✓	—	—	✓	(R)	(R)	(R)	R	R	R
	Screen / display	✓	—	—	✓	(R)	R	R	R	R	R
Balance draft shield	Glass pans	R	(R)	✓	R	(R)	R	R	R	R	R
	Glass free pans	R	(R)	—	R	—	✓	R	R	R	R
	Non-removable handles and frames	✓	(R)	—	R	(R)	(R)	✓	R	R	R
Weighing area	Draft ring element / Draft shield element	R	(R)	✓	R	—	(R)	(R)	R	(R)	R
	Weighing pan	✓	(R)	—	R	(R)	✓	R	R	R	R
	Drip tray	R	(R)	✓	R	—	(R)	(R)	—	—	R

Symbol descriptions:

✓: Best recommendation by METTLER TOLEDO, can be used without limitation.

R: Recommended by METTLER TOLEDO, can be used without limitation.

(D): Depending on the material used: individual durability and resistance to acid and alkali must be evaluated.

(R): Partially recommended by METTLER TOLEDO (for selected balance line only, please check the respective operating instructions, might also depend on your internal regulations).

— Not recommend.

8.3.2 Cleaning the glass draft shield



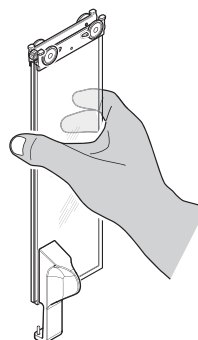
CAUTION

Injury due to breaking glass

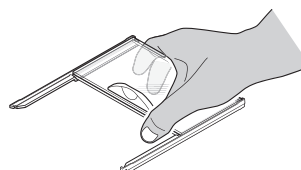
Careless handling with the glass components can lead to breakage of glass and damage cuttings.

- Always proceed focused and with care.

Removing and inserting the side door glass panels and top door glass panels.

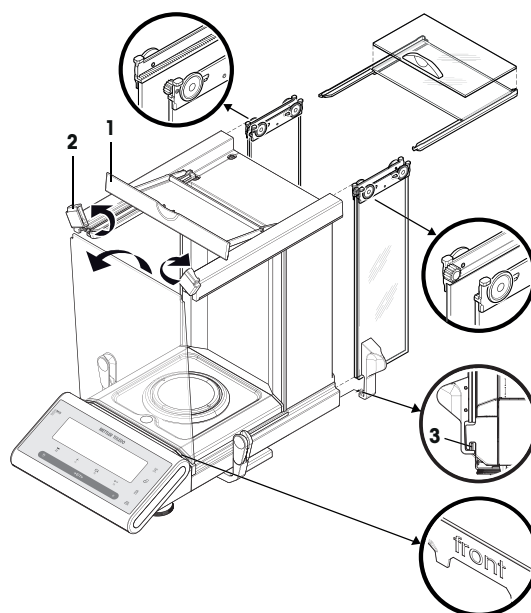


- 1 Always hold the 2 parallel guided glass panels together and parallel with one hand, **see** illustrations.



- 2 Push all the glass panels as far as they will go to the back.
- 3 Turn the top cover (1) to the front.
- 4 Pull the side door glass panels and the top door glass panels towards the back and off. (observe the important note above)
- 5 Turn the two lock covers (2) on the front as far as they will go to unlock the front glass.
- 6 Tilt the front glass forward and pull it out.
- 7 Remove draft ring.
- 8 Remove weighing pan.
- 9 Remove drip tray.

After cleaning reinstall all components in reverse order through the observance of the important notes.



Note

- Side door glass panels: The guide pin must be placed in the guide slot (3).
- After inserting the glass doors (side and top), close the top cover so that they can not fall out.
- Front glass: The writing "front" must be show forwards.

8.3.3 Cleaning the balance



NOTICE

Damage due to improper cleaning

Improper cleaning can damage the weighing cell or other essential parts.

- 1 Do not use any cleaning agents other than the ones specified in the Reference Manual or Cleaning Guide.
- 2 Do not spray or pour liquids on the instrument. Always use a moistened lint-free cloth or a tissue.
- 3 Always wipe out from inside to outside of the instrument.

Protective equipment:

- Gloves
- Goggles

The following procedures describe the cleaning of the weighing pan and all components.

Around the balance

- Remove any dirt or dust around the balance and avoid further contaminations.

Cleaning the balance

- 1 Use a lint-free cloth moistened with a mild cleaning agent to clean the surface of the balance.
- 2 Remove powder or dust at first with a disposable tissue.
- 3 Remove sticky substances with a damp lint-free cloth and a mild solvent (e.g. isopropanol or ethanol 70%).

Cleaning all removable parts

- Clean all removed part with a damp cloth or a tissue and a mild cleaning agent or clean them in a dishwasher up to 80 °C.





Note

Useful details to avoid soiling are described in the METTLER TOLEDO "SOP for Cleaning a Balance".

8.3.4 Putting into operation after cleaning

- 1 Reassemble the balance.
 - 2 Check the functionality of the draft shield.
 - 3 Press **On/Off** to switch on the balance.
 - 4 Warm up the balance. Wait 1h for the acclimatization, before starting the tests.
 - 5 Check the level status, level the balance if necessary.
 - 6 Perform an internal adjustment.
 - 7 Perform a routine test due to the internal regulations of your company. METTLER TOLEDO recommends to perform an repeatability test after cleaning the balance.
 - 8 Press **→0/T←** to zero the balance.
- ⇒ The balance has been putting into operation and is ready to use.

See also

-  Leveling the balance ▶ Page 12
-  Adjustment (calibration) ▶ Page 13
-  Application routine test ▶ Page 55
-  Repeatability test ▶ Page 57

9 Troubleshooting

Possible causes for faults and fault correction tasks are described in the following chapters. If there are faults that cannot be corrected through the instructions below, contact the METTLER TOLEDO.

9.1 Error messages

Error message	Possible cause	Diagnostic	Remedy
NO STABILITY	Vibrations at the workplace.	Place beaker with tap water on the weighing table. Vibrations cause ripples on the water surface.	<ul style="list-style-type: none"> Protect weighing location against vibrations (vibration absorber, etc.). Set weighing parameters coarser (change ENVIRON. from STABLE to STANDARD or even UNSTABLE). Find a different weighing location (by agreement with customer).
	Draft due to untight draft shield and /or open window.	Make sure draft shield or window is closed.	<ul style="list-style-type: none"> Close draft shield or window. Set weighing parameters coarser (change ENVIRON. from STABLE to STANDARD or even UNSTABLE).
	The location is not suitable for weighing.	–	Check and observe the requirements for the location, refer to the "Selecting the location" chapter.
	Something is touching the weighing pan.	Check for touching parts or dirt.	Remove touching parts or clean the balance.
WRONG ADJUSTMENT WEIGHT	Wrong adjustment weight.	Check weight.	Place correct weight on the weighing pan.
REFERENCE TOO SMALL	Reference for piece counting too small.	–	Increase reference weight.
EEPROM ERROR - PLEASE CONTACT CUSTOMER SERVICE	Data in EEPROM damaged.	–	Please contact your METTLER TOLEDO-Support representative.
WRONG CELL DATA - PLEASE CONTACT CUSTOMER SERVICE	Defect load cell data.	–	Please contact your METTLER TOLEDO-Support representative.
NO STANDARD ADJUSTMENT - PLEASE CONTACT CUSTOMER SERVICE	–	–	Please contact your METTLER TOLEDO-Support representative.

Error message	Possible cause	Diagnostic	Remedy
PROGRAM MEMORY DEFECT - PLEASE CONTACT CUSTOMER SERVICE	–	–	Please contact your METTLER TOLEDO-Support representative.
TEMP SENSOR DEFECT - PLEASE CONTACT CUSTOMER SERVICE	Temperature sensor of load cell defect.	–	Please contact your METTLER TOLEDO-Support representative.
WRONG LOAD CELL BRAND - PLEASE CONTACT CUSTOMER SERVICE	Wrong load cell installed.	–	Please contact your METTLER TOLEDO-Support representative.
WRONG TYPE DATA SET - PLEASE CONTACT CUSTOMER SERVICE	Wrong type data set.	–	Please contact your METTLER TOLEDO-Support representative.
Battery backup lost	Backup battery is empty. This battery ensures that the date and time are not lost when the balance is disconnected from power.	Connect the balance to the power supply for charging the battery (full capacity after 2 days of charging).	Battery must be recharged. Please contact METTLER TOLEDO-Support representative.
INITIAL ZERO RANGE EXCEEDED	Wrong weighing pan. Pan is missing. Pan is not empty.	Check weighing pan.	Mount correct weighing pan or unload weighing pan.
BELOW INITIAL ZERO RANGE	Wrong weighing pan. Pan is missing. Pan is not empty.	Check weighing pan.	Mount correct weighing pan.
MEM FULL	Memory full.	–	Clear the memory by finishing all applications where a measurement is ongoing.
FACTOR OUT OF RANGE	Factor is outside the allow range.	–	Select a new factor.
STEP OUT OF RANGE	Step is outside the allow range.	–	Select a new step.
OUT OF RANGE	Sample weight is outside the allow range.	–	Unload the pan and load a new sample weight.

9.2 Error symptoms


Error symptoms	Possible cause	Diagnostic	Remedy
Display is dark	Instrument is switched off.	–	Switch on the instrument.
	Power plug not connected.	Check	Connect power cable to power supply.
	Power supply not connected to balance.	Check	Connect power supply.
	Power supply is faulty.	Check/test	Replace power supply.
	Wrong power supply.	Check that input data on type plate match the power supply values.	Use proper power supply.
	Connector socket on balance is corroded or faulty.	Check	Please contact your METTLER TOLEDO-Support representative.
	Display is faulty.	Replace display.	Please contact your METTLER TOLEDO-Support representative.
Membrane keypad does not function	Keypad faulty.	Replace keypad.	Please contact your METTLER TOLEDO-Support representative.

Error symptoms	Possible cause	Diagnostic	Remedy
The value drifts into plus or minus	Room, environment not suitable.	—	Environmental recommendations <ul style="list-style-type: none"> • Windowless, non air-conditioned room, e.g. basement. • Only one person in the weighing room. • Sliding doors. Standard doors cause pressure changes. • No draft in weighing room (check with suspended threads). • No air conditioning (temperature oscillates, draft). • Acclimatize balance, take dummy measurements. • Instrument uninterruptedly connected to the power supply (24h per day).
	Direct sunlight or other heat source.	Is any sun shade (blinds, curtains, etc.) available?	Select location according to chapter "Selecting the location" (customer responsibility).
	Weighing sample absorbs moisture or evaporates moisture.	<ul style="list-style-type: none"> • Is the weighing result with a test weight stable? • Sensitive weighing samples e.g. paper, cardboard, wood, plastic, rubber, liquids. 	<ul style="list-style-type: none"> • Use aids. • Cover weighing sample.
	Weighing sample is electrostatically charged.	<ul style="list-style-type: none"> • Is the weighing result with a test weight stable? • Sensitive weighing samples e.g. plastic, powder, insulating materials. 	<ul style="list-style-type: none"> • Increase air humidity in weighing chamber (45% - 50%). • Use ionizer.
	Weighing sample is hotter or colder than the air in the weighing chamber.	Weighing operation with test weight does not show this effect.	Bring weighing sample to room temperature before weighing.
	Instrument has not yet reached thermal equilibrium.	<ul style="list-style-type: none"> • Was there a power outage? • Was power supply disconnected? 	<ul style="list-style-type: none"> • Acclimatize instrument for at least 1 hour. Depending on climatic conditions, extend this period accordingly. • Instrument switched on for at least 1 hour, refer to the "General data" chapter.

Error symptoms	Possible cause	Diagnostic	Remedy
Display shows overload or underload	The weight on the weighing pan exceeds the weighing capacity of the instrument.	Check weight.	Reduce the weight on the weighing pan.
	Wrong weighing pan.	Slightly lift or press weighing pan. The weight display appears.	Use proper weighing pan.
	No weighing pan.	–	Install weighing pan.
	Incorrect zero point at switch-on.	–	<ul style="list-style-type: none"> • Switch off balance. • Disconnect and reconnect power cable.
Display flashes 0.00000	Loose cables.	Check all cable connections.	Connect all cables. Please contact your METTLER TOLEDO-Support representative if the problem persists.
Taring not possible	Vibrations at the workplace.	Display unstable.	Press Tare again.
		Place beaker with tap water on the weighing table. Vibrations cause ripples on the water surface.	<ul style="list-style-type: none"> • Protect weighing location against vibrations (vibration absorber, etc.). • Set weighing parameters coarser (change ENVIRON. from STABLE to STANDARD or even UNSTABLE). • Find a different weighing location (by agreement with customer).

9.3 Status messages/Status icons

Status messages are displayed by means of small icons. The status icons indicate the following:

Icon	Status description	Diagnostic	Remedy
	Service due.	See menu topic SERV.ICON in chapter "Description of menu topic" -> "Advanced menu".	Please contact your METTLER TOLEDO-Support representative.

9.4 Putting into operation after correction of fault


After correcting the fault, perform the following steps to put the balance into operation:

- Ensure that the balance is completely reassemble and cleaned.
- Reconnect the balance to the power supply.

10 Technical Data

10.1 General data

Standard power supply

AC/DC adapter:	Primary: 100 - 240 V~ 0.8 A, 50 – 60 Hz 60 - 80 VA Secondary: 12 V DC, 2.5 A LPS (with electronic overload protection)
Cable for AC/DC adapter:	3-core, with country-specific plug
Polarity:	 with a current limited SELV (Safety Extra Low Voltage) output
Balance power consumption:	12 V DC, 0.3 A

Protection and standards

Overvoltage category:	II
Degree of pollution:	2
Protection:	Protected against dust and water
Standards for safety and EMC:	See Declaration of Conformity
Range of application:	For use in closed interior rooms only

Environmental conditions

Height above mean sea level:	Up to 4000 m
Ambient temperature:	5 - 40 °C
Relative air humidity:	Max. 80% up to 31 °C, linearly decreasing to 50% at 40 °C, noncondensing
Warm-up time:	At least 60 minutes after connecting the balance to the power supply. When switched on from standby, the instrument is ready for operation immediately.

Materials

Housing/Terminal:	Die-cast aluminum / Plastic (PA12)
Weighing pan:	Stainless steel X2CrNiMo 17-12-2 (1.4404)
Draft shield element:	Stainless steel X2CrNiMo 17-12-2 (1.4404)
Draft shield:	Plastic (PBT), glass
Protective cover:	Plastic (PET)

10.2 Model-specific data

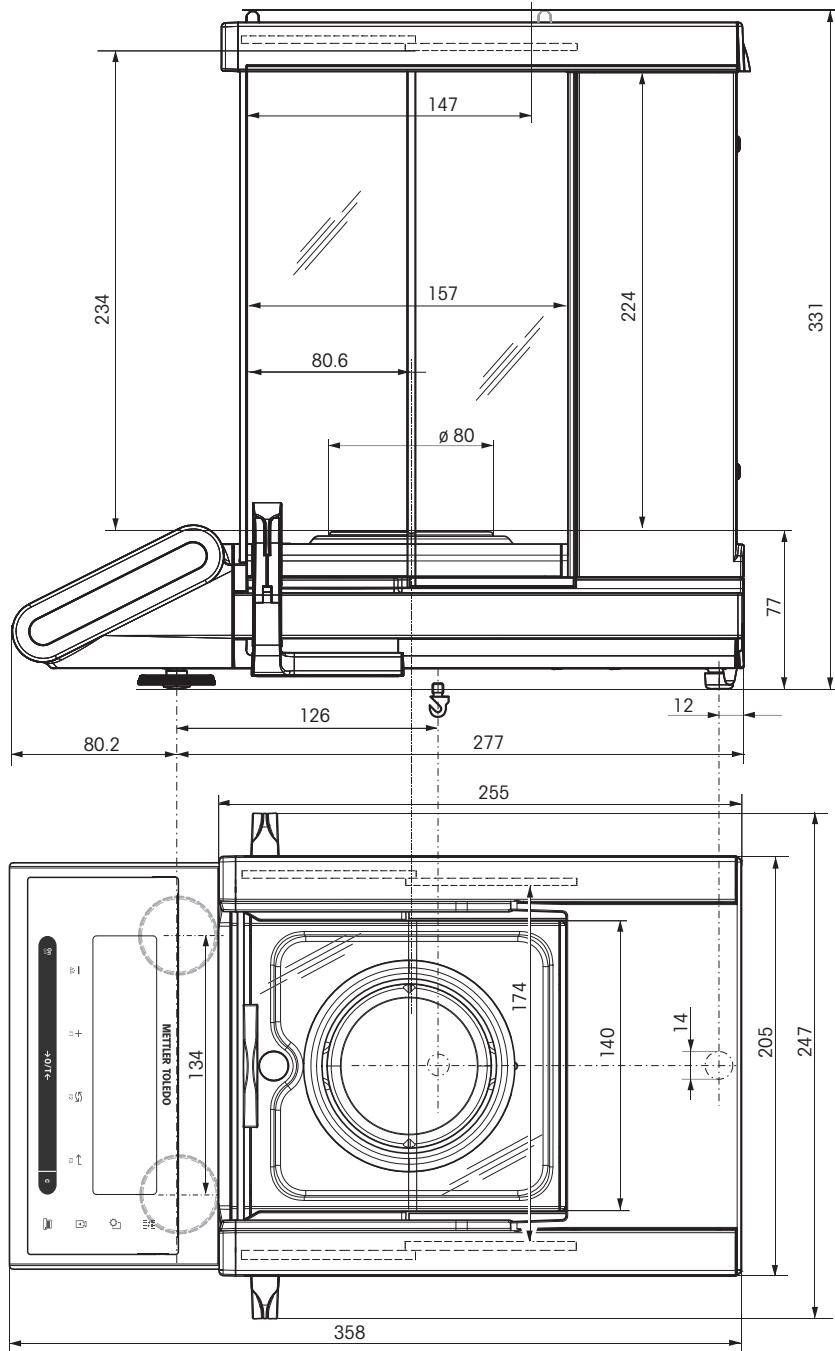
	JP105DUG
Limit Values	
Maximum capacity	120 g
Nominal load	100 g
Readability	0.1 mg
Maximum capacity in fine range	42 g
Readability in fine range	0.01 mg
Repeatability (at nominal load)	0.08 mg
Repeatability (5% load)	0.02 mg
Linearity deviation	0.15 mg
Eccentricity deviation (test load)	0.3 mg (50 g)
Sensitivity offset (at nominal load) ¹⁾	0.4 mg
Sensitivity temperature drift ²⁾	0.0002%/°C
Typical values	
Repeatability (5% load)	0.015 mg
Linearity deviation (sd)	0.05 mg
Eccentricity deviation (sd) (test load)	0.1 mg (50 g)
Sensitivity offset (at nominal load)	0.3 mg
Minimum weight (according to USP, 5% load)	30 mg
Minimum weight (U=1%, k=2, 5% load)	3 mg
Settling time	1.5 s
Settling time in fine range	–
Dimensions & other specifications	
Balance dimensions (W × D × H)	247 × 358 × 331 mm
Weighing pan dimensions	ø 80 mm
Usable height of draft shield	235 mm
Weight of the balance	6.8 kg
Weights for routine testing	
Weights / OIML Class	5 g (E2) / 100 g (F2)
Weights / ASTM Class	5 g (ASTM 1)/ 100 g (ASTM 1)

sd = Standard deviation

¹⁾ After adjustment with internal weight

²⁾ In the temperature range 10 ... 30 °C

10.3 Dimensions



10.4 Interface specification

10.4.1 RS232C interface

Each balance is equipped with an RS232C Interface as standard for the attachment of a peripheral device (e.g. printer or computer).

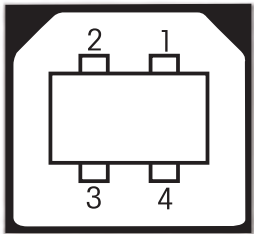
Schematic	Item	Specification
	Interface type	Voltage interface according to EIA RS-232C/ DIN66020 CCITT V24/V.28)
	Max. cable length	15 m
	Signal level	Outputs: +5 V ... +15 V (RL = 3–7 kΩ) –5 V ... –15 V (RL = 3–7 kΩ) Inputs: +3 V ... +25 V –3 V ... –25 V
	Connector	Sub-D, 9-pole, female
	Operating mode	Full duplex
	Transmission mode	Bit-serial, asynchronous
	Transmission code	ASCII
	Baud rates	600, 1200, 2400, 4800, 9600, 19200, 38400 (software selectable)
	Bits/parity	7-bit/none, 7-bit/even, 7-bit/odd, 8-bit/none (software selectable)
	Stop bits	1 stop bit
	Handshake	None, XON/XOFF, RTS/CTS (software selectable)
	End-of-line	<CR><LF>, <CR>, <LF> (software selectable)
	Power supply for 2nd display	+ 12 V, max 40 mA (software selectable, 2nd display mode only)

10.4.2 USB device

Each balance is equipped with a USB device interface as standard for the attachment of a peripheral device (e.g. computer).

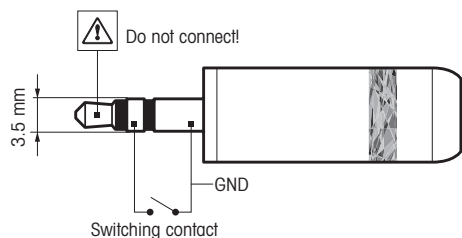
Note

This interface is not able to communicate with a printer.

Schematic	Item	Specification										
 <table border="1" data-bbox="359 670 646 840"> <tr> <td>1</td> <td>VBUS (+5 VDC)</td> </tr> <tr> <td>2</td> <td>D- (Data -)</td> </tr> <tr> <td>3</td> <td>D+ (Data +)</td> </tr> <tr> <td>4</td> <td>GND (Ground)</td> </tr> <tr> <td>Shield</td> <td>Shield</td> </tr> </table>	1	VBUS (+5 VDC)	2	D- (Data -)	3	D+ (Data +)	4	GND (Ground)	Shield	Shield	Standard	In conformity with USB specifications revision 1.1
	1	VBUS (+5 VDC)										
	2	D- (Data -)										
	3	D+ (Data +)										
	4	GND (Ground)										
Shield	Shield											
Speed	Full-speed 12 Mbps (requires shielded cable)											
Function	CDC (Communication Device Class) serial port emulation											
Power usage	Suspended device: Max 10 mA											
Connector	Type B											

10.4.3 Aux connection

You can connect the METTLER TOLEDO "ErgoSens" or an external switch to socket Aux. This allows you to start functions such as taring, zeroing or printing.



External connection

Connector:
3.5 mm stereo jack connector

Electrical data:
Max. voltage 12 V
Max. current 150 mA

10.4.4 MT-SICS interface commands and functions

Many of the instruments and balances used have to be able to integrate into a complex computer or data acquisition system.

To easily integrate a balance into a system and utilize its capacity to the full extent, most balance functions are also available as corresponding commands via the data interface.

All new METTLER TOLEDO balances launched on the market support "METTLER TOLEDO Standard Interface Command Set" (MT-SICS). The commands available depend on the functionality of the balance.

For further information, please contact your METTLER TOLEDO representative.

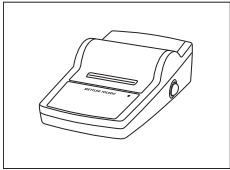
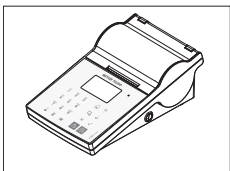
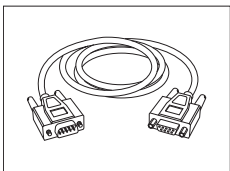
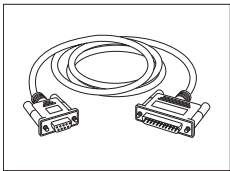
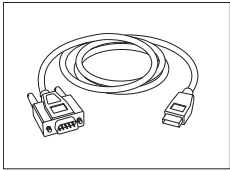



Refer to the MT-SICS Reference Manual which can be downloaded from the Internet at

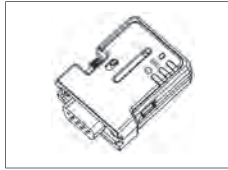
► www.mt.com/library

11 Accessories and Spare Parts

11.1 Accessories

	Description	Part No.
Printers		
	RS-P28/11 printer with RS232C connection to balance (with date, time and applications)	11124309
	Paper roll (length: 20 m), set of 5 pcs	00072456
	Paper roll (length: 13 m), self-adhesive, set of 3 pcs	11600388
	Ribbon cartridge, black, set of 2 pcs	00065975
	P-58RUE thermal printer with RS232, USB and ethernet connections, simple print-outs, date and time, label printing, balance applications: statistics, formulation, totaling,	30094674
	Paper roll, white (length: 27 m), set of 10 pcs	30094723
	Paper roll, white, self-adhesive (length: 13 m), set of 10 pcs	30094724
	Paper roll, white, self-adhesive labels (550 labels), set of 6 pcs	30094725
	Dimension of the label 56 × 18 mm	
Cables for RS232 interface		
	RS9 – RS9 (m/f): connection cable for PC, length = 1 m	11101051
	RS9 – RS25 (m/f): connection cable for PC, length = 2 m	11101052
	RS232 - USB converter cable – cable with converter to connect a balance (RS232) to a USB port	64088427
Cables for USB interface		
	USB (A –B) connection cable, length = 1 m	30241476

Cable replacement (wireless)



Bluetooth RS232 serial adapter ADP-BT-S for wireless connection between:

30086494

- Balance and PC

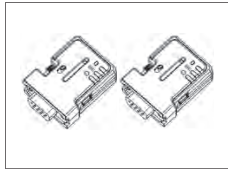
Compatible with following balance lines:

MS, MS-L, MS-TS, ML-T, ME-T, ME, PL-E, JP, JS, JE

- Printer and balance

Compatible with P-50 printers and the following balance lines:

XPR, XSR (additional Bluetooth USB adapter 30416089 required for balance)

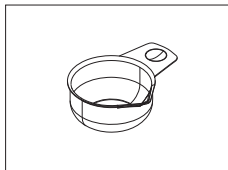


Bluetooth RS232 serial adapter set ADP-BT-P for wireless connection between printer and balance. Compatible with printers P-50 and the following balance models (SW V2.20 or higher required): JP, JS, MS, MS-S, MS-L, ML, MS-TS, ML-T, ME-T, PHS, PL-E.

30086495

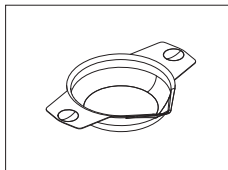
- 2 Bluetooth RS232 serial adapter paired (slave/master)
- 1 MT-DB9 male to female connector
- 1 MT-DB9 male to male connector

Carat pans



Carat pan XS, ø 50 mm / height 20 mm (set of 10 units)

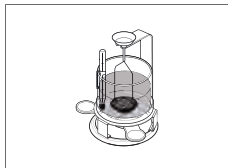
12102565



Carat pan S, ø 80 mm / height 20 mm (set of 10 units)

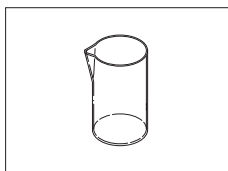
12102645

Density determination



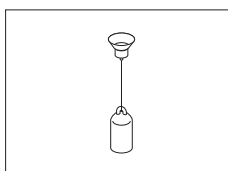
Density kit MS-DNY-54 for Semi-Micro balances

30004077



Glass beaker, height 100 mm, ø 60 mm

00238166

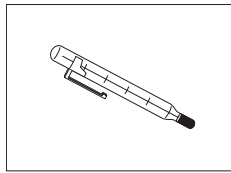


Sinker for density of liquids in conjunction with density kit
Calibrated (sinkers + certificate)
Recalibrated (new certificate)

00210260

00210672

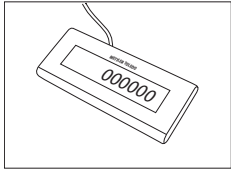
00210674



Calibrated thermometer with certificate

11132685

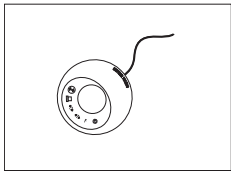
Auxiliary displays



RS232 auxiliary display AD-RS-M7

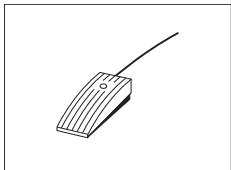
12122381

External switches



ErgoSens, optical sensor for hands-free operation

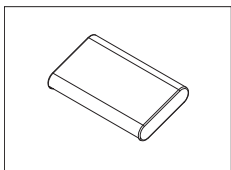
11132601



Auxiliary Footswitch with selectable function for balances

11106741

Protective covers



Protective cover for semi micro balances

30006615

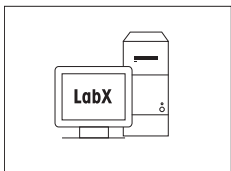
Anti-theft devices



Anti-theft cable with lock

11600361

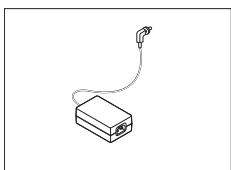
Software



LabX direct balance (simple data transfer)

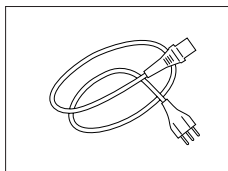
11120340

Various



AC/DC adapter (without power cable) 100–240 V AC, 0.8 A,
50/60 Hz, 12 V DC 2.5 A

11107909



Country-specific 3-Pin power cable with grounding conductor.

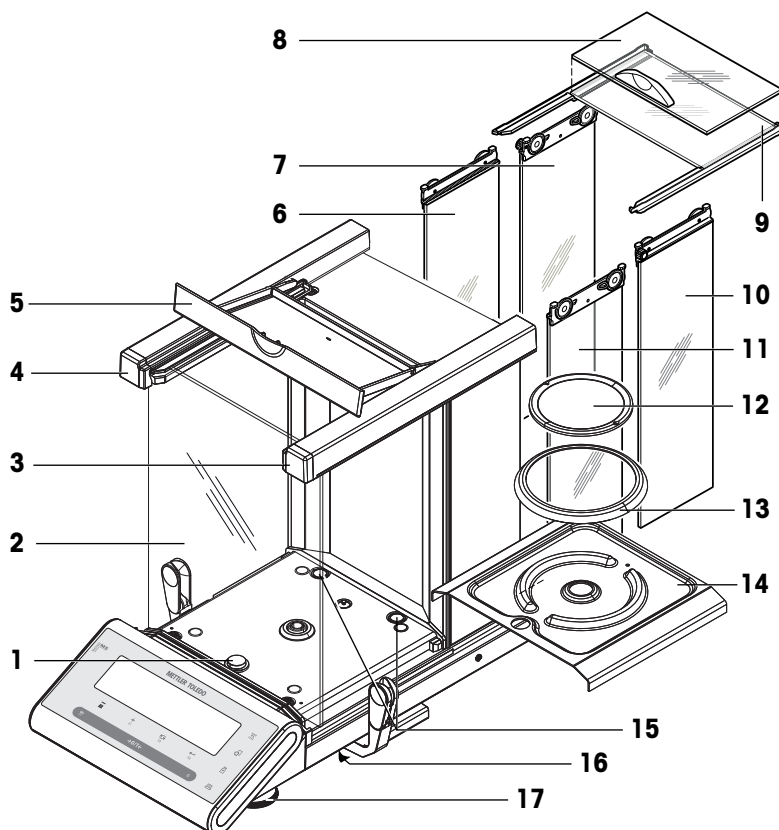
Power cable AU	00088751
Power cable BR	30015268
Power cable CH	00087920
Power cable CN	30047293
Power cable DK	00087452
Power cable EU	00087925
Power cable GB	00089405
Power cable IL	00225297
Power cable IN	11600569
Power cable IT	00087457
Power cable JP	11107881
Power cable TH, PE	11107880
Power cable US	00088668
Power cable ZA	00089728

Adjustment weights



OIML / ASTM weights (with calibration certificate) see www.mt.com/weights

11.2 Spare parts



	Order no.	Designation	Remarks
1	11142253	Level cover	–
2	30003679	Front glass panel	–
3	11142229	Front glass lock, right	–
4	11142228	Front glass lock, left	–
5	11142244	Top cover	–
6	30003678	Side door front, left	Including: Handle
7	11133079	Door back left	–
8	11133082	Door top front	Including: Handle
9	11133081	Door top back	–
10	11133077	Door back right	–
11	30003677	Side door front, right	Including: Handle
12	30003777	Weighing pan	–
13	11142206	Draft ring	–
14	30003778	Drip tray	–
15	11122623	Plastic cap	–
16	12104936	Weighing below balance cap	–
17	30104835	Leveling foot	–

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GWP®

Good Weighing Practice™

GWP® is the global weighing standard, ensuring consistent accuracy of weighing processes, applicable to all equipment from any manufacturer. It helps to:

- Choose the appropriate balance or scale
- Calibrate and operate your weighing equipment with security
- Comply with quality and compliance standards in laboratory and manufacturing

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For more information

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