

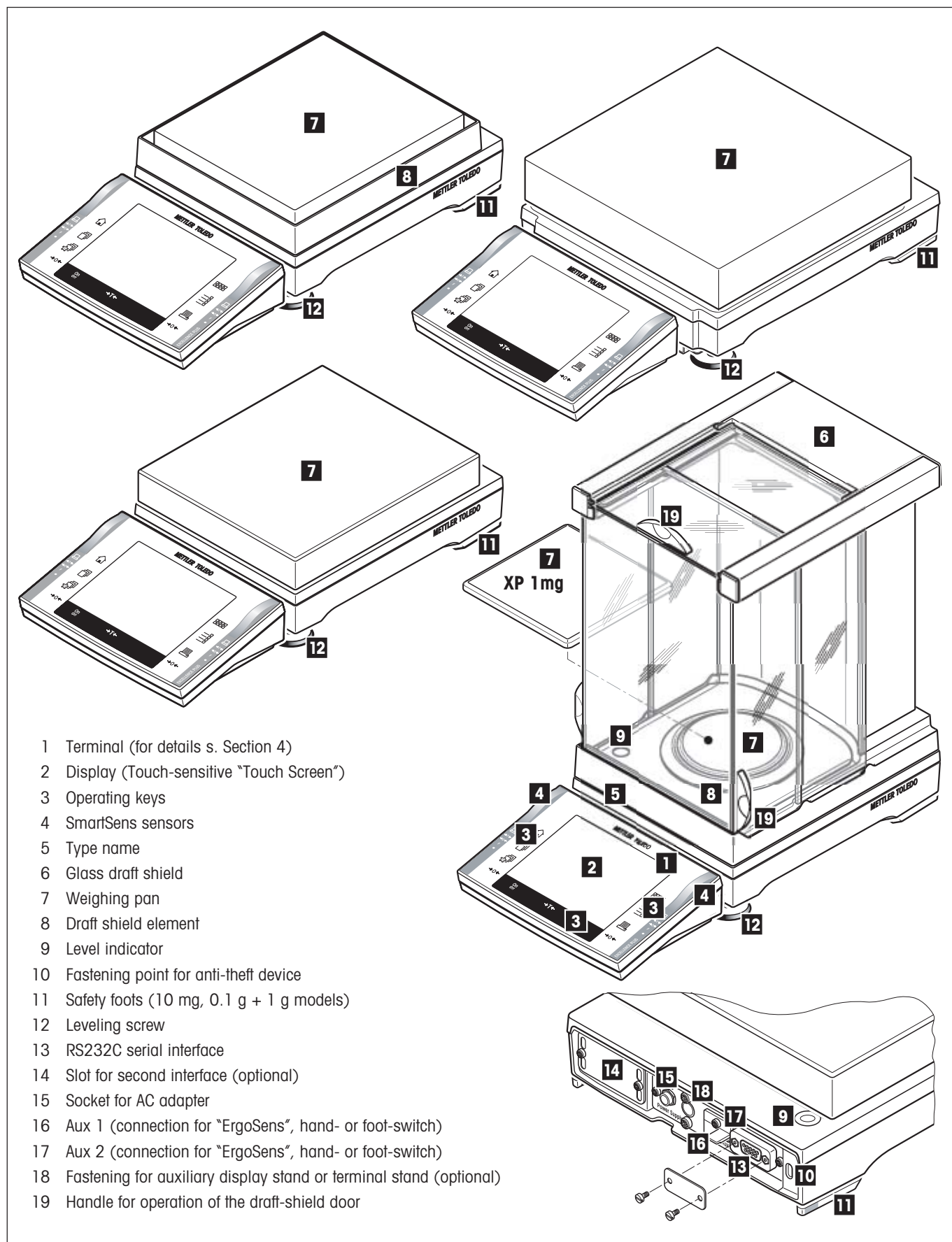
Operating Instructions

METTLER TOLEDO

Excellence Plus XP Precision Balances



Overview of your Excellence Plus XP precision balance



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1 Getting to know your balance

In this Section you will be given basic information about your balance. Please read right through this Section carefully even if you already have experience with METTLER TOLEDO balances; please pay special attention to the safety warnings!

1.1 Introduction

Thank you for choosing a METTLER TOLEDO balance.

The precision balances of the XP line combine a large number of weighing and adjustment possibilities with exceptionally convenient operation. With these balances software updates can be downloaded from the Internet and loaded into the balance.

These operating instructions apply to all precision balances in the XP lines. However, the different models have different characteristics regarding equipment and performance. Special notes in the text indicate where this makes a difference to operation.

1.2 Introducing the XP precision balances

The XP family of precision balances comprises a range of precision balances which differ from each other in relation to their weighing range and resolution.

The following features are common to all models of the XP lines:

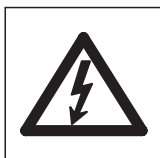
- Fully automatic adjustment "ProFACT" using internal weights.
- Built-in applications for normal weighing, statistics, formulation, piece counting, percent weighing, density and dynamic weighing.
- Integral RS232C interface.
- Touch-sensitive graphics terminal ("TouchScreen") with color display.
- Two programmable sensors for hands-off operation ("SmartSens") to speed up frequently recurring tasks.

A brief word about standards, guidelines, and methods of quality assurance: The XP precision balances comply with usual standards and guidelines. They support standard procedures, specifications, working methods, and reports according to **GLP (Good Laboratory Practice)**, and allow the creation of **SOPs (Standard Operating Procedure)**. In this connection, records of working procedures and adjustments become very important; for this purpose we recommend you to use a printer from the METTLER TOLEDO range, since these are optimally adapted to your balance. The XP precision balances have a CE Declaration of Conformity, and METTLER TOLEDO is certified as manufacturer according to ISO 9001 and ISO 14001.

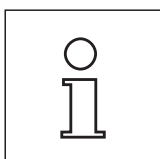
1.3 Conventions and symbols used in these operating instructions

The following conventions apply throughout these operating instructions:

- **The illustrations in these operating instructions are based on the XP precision balances.**
- Key designations are indicated by double angular parentheses (e.g. «On/Off» or «»).



These symbols indicate safety notes and hazard warnings which, if ignored, can cause personal danger to the user, damage to the balance or other equipment, or malfunctioning of the balance.



This symbol indicates additional information and notes. These make working with your balance easier, as well as ensuring that you use it correctly and economically.

1.4 Safety first

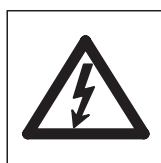
Always operate and use your balance only in accordance with the instructions contained in this manual.

The instructions for setting up your new balance must be strictly observed.

If the instrument is not used according to the manufacturer's Operating Instructions, protection of the instrument may be impaired (see also § 5.4.4 of EN 60101:01).



The balance may only be used in enclosed interior rooms. It is not permitted to use the balance in hazardous environments.



Use only the AC adapter delivered with your balance, and check that the voltage printed on it is the same as your local power supply voltage. Only plug the adapter into a socket which is grounded.



Do not use sharply pointed objects to operate the keyboard of your balance!

Although your balance is very ruggedly constructed, it is nevertheless a precision instrument. Treat it with corresponding care.

Do not open the balance: It does not contain any parts which can be maintained, repaired, or replaced by the user. If you ever have problems with your balance, contact your METTLER TOLEDO dealer.

Use only balance accessories and peripheral devices from METTLER TOLEDO; they are optimally adapted to your balance.

Disposal: The instrument must be disposed of according to the respective customer- and country-specific regulations.

2 Setting up the balance

This Section describes how to unpack your new balance, set it up and prepare it for operation. On completion of the steps described in this Section, your balance is ready for operation.

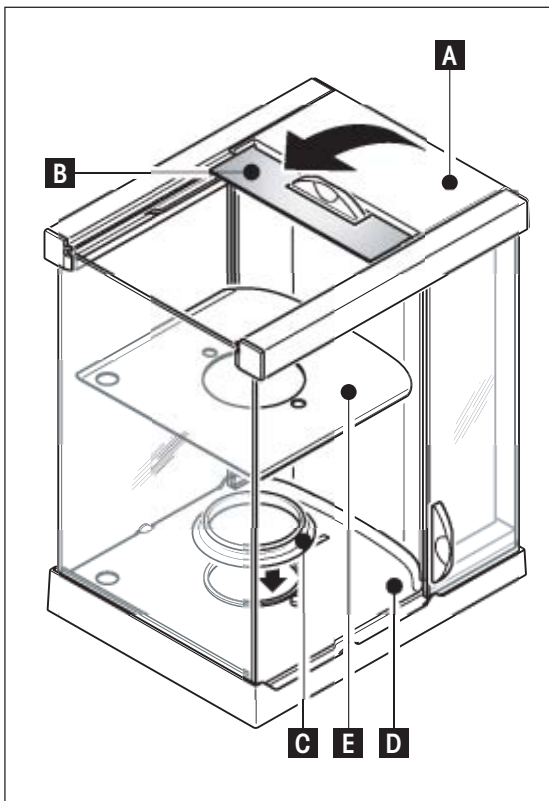


Note: The balance must be disconnected from the power supply when carrying out all setup and mounting work, as well as when the housing of the weighing terminal is opened during everyday operation.

2.1 Unpacking and checking the standard equipment

Open the packaging and carefully remove all components.

2.1.1 Unpacking the draft shield



- Place the draft shield on a clean surface.
- Turn so the cover (A) is vertically on top.
- Lift the carton (B) off over the handle and then pull the carton off toward the back.



Note: Hold the glass panels firmly so they do not get pulled off and fall to the floor!

- Close the cover (A) again.
- Push all the glass panels as far as they will go to the back.

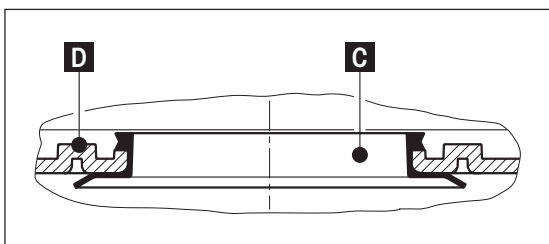
XP precision balance with 0.1 mg readability

- Place the ring seal (C) into the draft shield base (D) from above.
 - Push the complete ring seal (C) through the opening in the draft shield base and then pull the top edge upward through the opening until the edge lies flat and tight all the way round.



Note: Check by running a finger all the way round that the seal ring (C) is fitted tightly into the opening in the draft shield base (D), see illustration below.

- Insert the bottom plate (E).



XP precision balance with 1 mg readability

- Insert the bottom plate (E).

2.1.2 The following components are standard equipment:

All types of weighing platforms

- Weighing platform and terminal
- AC adapter and country-specific power cable
- Operating instructions
- Production certificate
- EC declaration of conformity

XP precision balances with readability of 0.1 mg

- Weighing platform
- Draft shield with bottom plate and ring seal
- Draft shield element
- Weighing pan $\varnothing$ 90 mm
- Terminal support
- Terminal with protective cover

XP precision balances with readability of 1 mg

- Weighing platform
- Draft shield with bottom plate
- Weighing pan support
- Weighing pan 127 x 127 mm
- Terminal support
- Terminal with protective cover

XP precision balances with readability of 10 mg (S + M platforms)

- Weighing platform with protective cover
- Weighing pan support
- Weighing pan
 - S platform: 170 x 205 mm
 - M platform: 237 x 237 mm
- Draft shield element (S platform only)
- Terminal support
- Terminal with protective cover

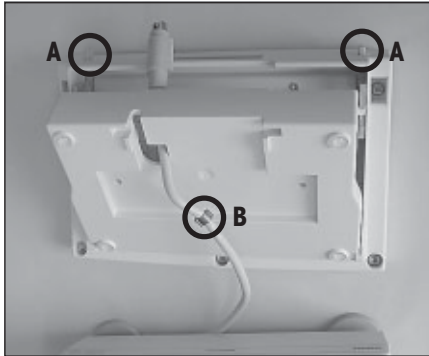
XP precision balances with readability of 0.1 g (S + M platforms) and 1 g (M platform)

- Weighing platform with protective cover
- Weighing pan support
- Weighing pan
 - S platform: 190 x 223 mm
 - M platform: 237 x 237 mm
- Terminal support
- Terminal with protective cover

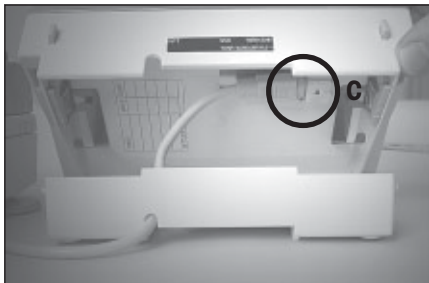
2.2 Setting up the balance

The terminal is identical for all XP precision balances. The size of the weighing pan depends on the readability and maximum capacity of the balance.

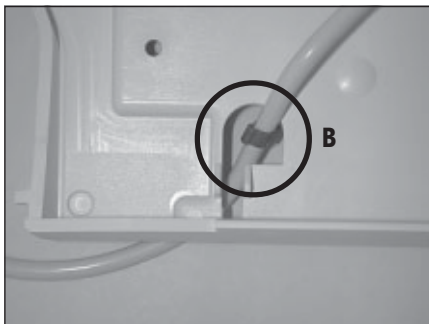
2.2.1 Installing the balance cable in the terminal



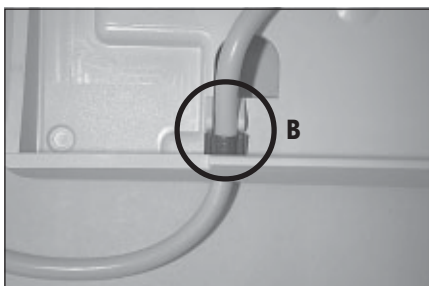
- Place the terminal on the operating surface.
Note: Ensure that a soft, clean surface is used so as not to damage the terminal surface.
- Open the housing by pressing the 2 buttons (A) for adjusting the terminal and swiveling the housing base upwards.
- Pull the cable with the retaining ring (B) through the opening on the housing base (see diagram).



- Return the terminal to its normal position and open it so that the cable can be accessed.
- Insert the cable into the top housing (C).



- Close both parts of the housing until the retaining ring (B) is positioned in the cable opening of the housing base.



- Place the retaining ring (B) behind the two guideways and check that it is secure (tension relief).

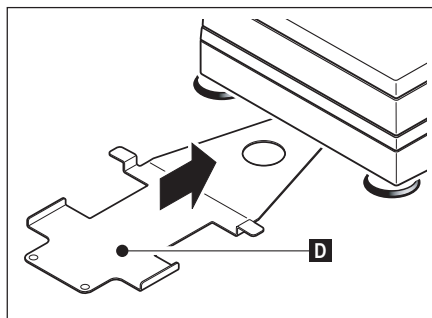


Note: Before closing the housing, always check that the plug is inserted correctly into the terminal plug-in connection.



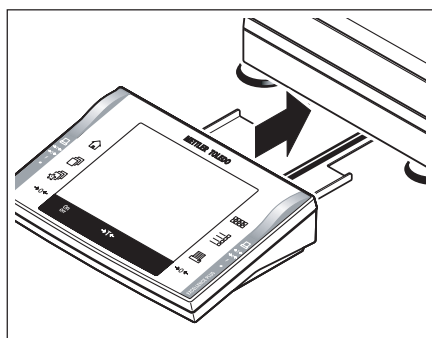
- Now close the housing by pressing the two buttons (A) for adjusting the terminal until the housing base engages in the top housing.

2.2.2 Placing the terminal on the weighing platform

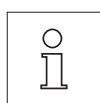


- Slide the terminal support (D) under the front of the weighing platform until you feel it snap into place.

Note: For this process, the weighing platform must not be lifted but should ideally be placed at the weighing location. Push the terminal support in “horizontally” with it lying on the table.



- Place the terminal in the center of the terminal support and slide it towards the weighing platform until the terminal tilts slightly downwards.

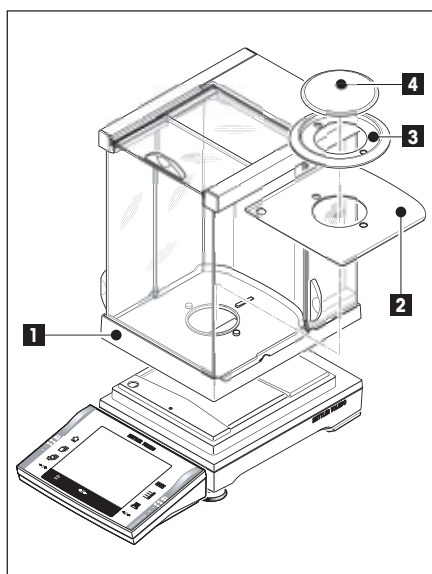


Note: The terminal can also be placed freely around the weighing platform without the terminal support, provided the cable is long enough. To do this, remove the cable from the cable opening under the weighing platform.



The weighing platform and the terminal are not permanently connected by the terminal support.

2.2.3 Installing the draft shield and weighing pan



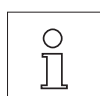
XP precision balances with readability of 0.1 mg

Place the following components on the balance in the specified order:

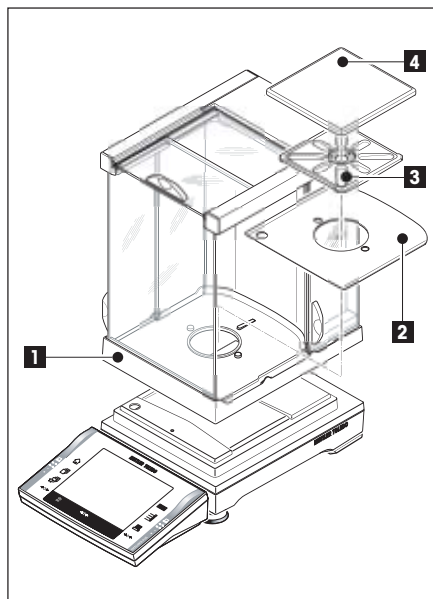


Note: Push the side glass back as far as it will go and grasp the draft shield with both hands on the bars at the top.

- Draft shield (1) with ring seal inserted (Section 2.1.1).
- Bottom plate (2), if not already inserted (Section 2.1.1) !
- Draft shield element (3)
- Weighing pan (4)



Note: Cleaning the draft shield, see Section 16.1



XP precision balances with readability of 1 mg

Place the following components on the balance in the specified order:

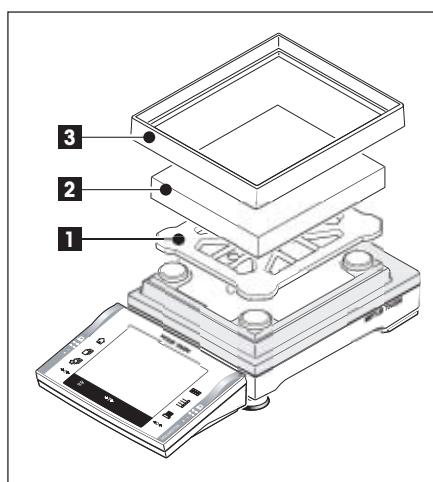


Note: Push the side panel to the back as far as it will go and grasp the draft shield by the top bars with both hands.

- Draft shield (1)
- Bottom plate (2), if not already inserted (Section 2.1.1)
- Pan support (3)
- Weighing pan (4)



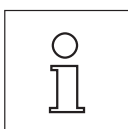
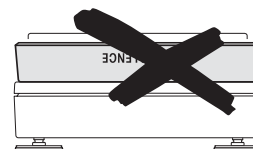
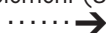
Note: Cleaning the draft shield, see Section 16.1



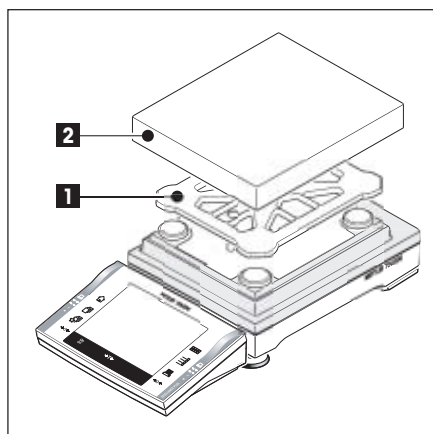
XP precision balances with readability of 10 mg (S platform)

Place the following components on the balance in the specified order:

- Pan support (1)
- Weighing pan (2)
- Draft shield element (3)



Note: It is also possible to work without the draft shield element (3). However, depending on the ambient conditions, the display of the results may be slightly more unstable.



XP precision balances with readability of 10 mg (M platform), 0.1 g (S + M platform) and 1 g (M platform)

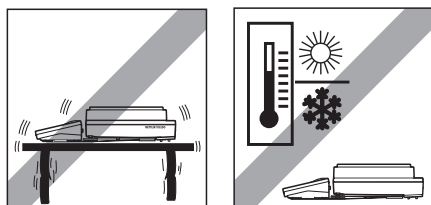
Place the following components on the balance in the specified order:

- Pan support (1)
- Weighing pan (2)

2.3 Selecting the location and leveling the balance

Your balance is a precision instrument and will thank you for an optimum location with high accuracy and dependability.

2.3.1 Selecting the location

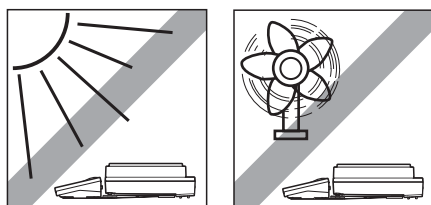


Select a stable, vibration-free position that is as horizontal as possible. The surface must be able to safely carry the weight of a fully loaded balance.

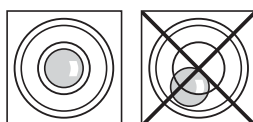
Observe ambient conditions (see Section 17.1).

Avoid the following:

- Direct sunlight
- Powerful drafts (e.g. from fans or air conditioners)
- Excessive temperature fluctuations

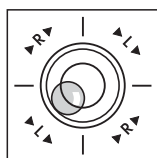


2.3.2 Leveling the balance



Balances with readability of 0.1 mg and 1 mg

Align the balance horizontally by turning both leveling screws on the front of the balance housing until the air bubble is in the inner circle of the level indicator.



Example: The position of the air bubble illustrates which leveling screw you need to turn and in which direction so that the air bubble moves to the center. In this example, turn the left leveling screw counterclockwise.

L = left leveling screw, R = right leveling screw

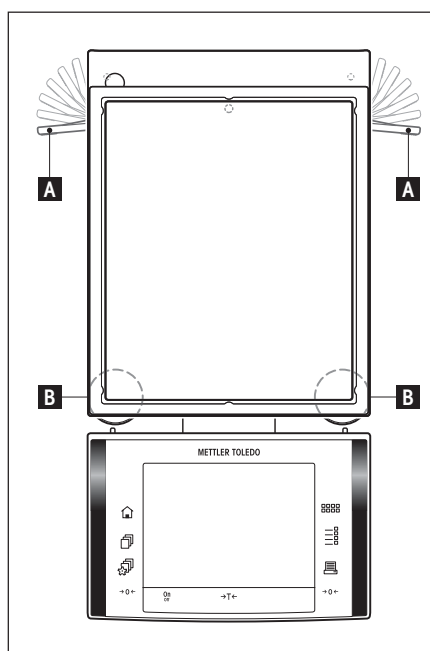
Balances with readability of 10 mg, 0.1 g and 1 g

- Remove the clamps (A) for the safety feet by turning them outwards.



Note: Turn the clamps (A) outwards as far as they will go (~ 90°), so that the safety feet can move freely.

- Now level the balance by turning both leveling screws (B) until the air bubble is in the inner circle of the level indicator.
- Secure the safety feet by turning the clamps (A) inwards as far as they will go.



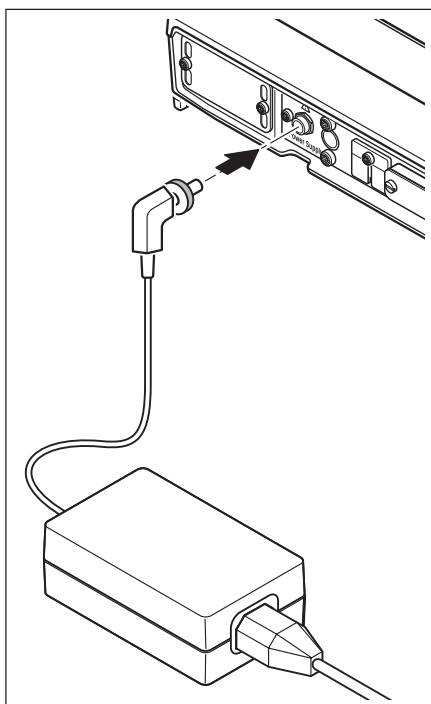
2.3.3 Leveling when space is limited

- Release the fasteners (A) by turning them completely outward.
- Push the leveling feet completely upward and turn the fasteners (A) back.
- Place the balance in its permanent location.
- Level the balance by turning the leveling feet (B) until the air bubble is inside the inner circle of the level indicator.

If additional support for the balance is required, continue as follows:

- Do not under any circumstances change the settings of the leveling feet (B).
- Remove the balance from its permanent location and place it on a flat table.
- Turn the fasteners (A) completely outward (the leveling feet come underneath).
- Turn the fasteners (A) completely inward again (the leveling feet are fixed).
- Return the balance to its permanent location and check for stability.

2.4 Power supply



Your balance is supplied with an AC adapter and a country-specific power cable. The AC adapter is suitable for all line voltages in the range:

100 - 240 VAC, -10/+15%, 50/60 Hz.

Check whether the local line voltage is in this range. **If this is not the case, on no account connect the balance or the AC adapter to the power supply**, but contact the responsible METTLER TOLEDO dealer.

Connect the AC adapter to the connection socket on the back of your balance (see figure) and to the power supply. Secure the connection to your balance by screwing the plug tight.



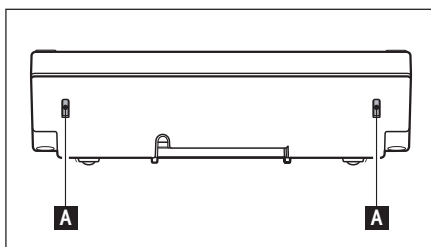
Important: Install the cable in such a way that it will not be damaged and will not hinder day-to-day work. Ensure that the AC adapter can never come into contact with liquids.

Once connected to the power supply, the balance performs a self-test and is then ready for operation.

Note: If the display area remains dark, even though the power connection is working, disconnect the balance from the power supply, then check that the terminal cable is inserted correctly (see Section 2.2.1).

2.5 Setting the reading angle and location of the terminal

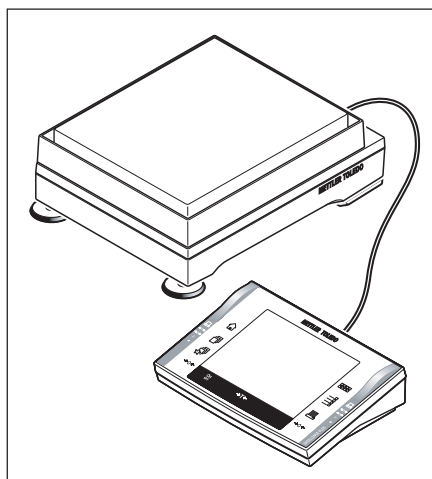
2.5.1 Setting the reading angle



For a steep reading angle, press in the two buttons (A) on the back of the terminal. The top of the terminal can then be slowly pulled upwards until it engages in the desired position. A total of 3 setting positions are available.

To set a lower reading angle, press in the two buttons (A) and press the top of the terminal downwards. Release both of the buttons and the top of the terminal will engage in the desired position.

2.5.2 Removing the terminal and placing it within range of the weighing platform



The terminal is connected to the weighing platform with a cable. The terminal can be removed from the weighing platform and located separately to ensure the optimum setup of your workplace.

Setting up the terminal separately (see diagram).

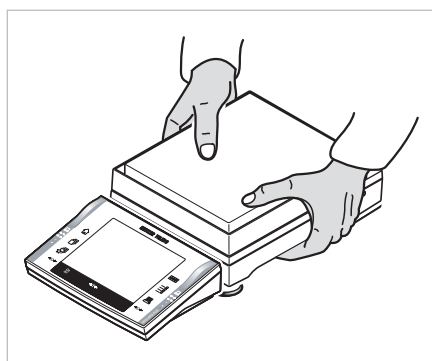
- Switch off the balance.
- Carefully lift the terminal from the terminal support. Pull the terminal support out of the weighing platform.
- Tilt the weighing platform high on its side and carefully pull the cable out of the cable opening under the weighing platform.
- Place the terminal in the desired position.

The cable can also be led out the back or the side of the weighing platform.

2.6 Transporting the balance

Switch off the balance and remove the AC adapter cable and any interface cable from the balance.

2.6.1 Transporting over short distances



Observe the following instructions to transport your balance over a short distance to a new location.

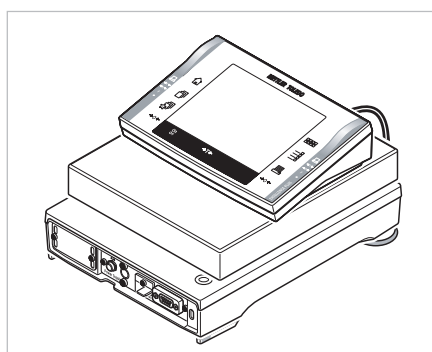
Hold the weighing platform with both hands and lift horizontally. Carry the balance horizontally to the new location. (Refer to the notes in Section 2.3 regarding selection of an optimum location).



The terminal is not permanently connected to the weighing platform and therefore the balance must be carried horizontally.

We recommend that the terminal is removed from the terminal support and placed on the weighing pan. This enables the weighing platform and the terminal to be held more firmly.

For balances with a “draft shield”: Never lift the balance by the glass draft shield because the draft shield is not fastened to the balance!



2.6.2 Transporting over long distances

If you would like to transport or send your balance over long distances, or if the balance may not be transported in an upright position, use the **complete original packaging**.

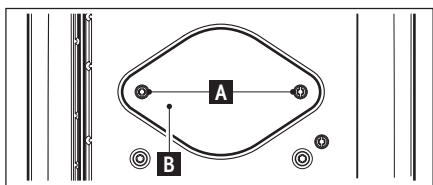
2.7 Weighing below the balance

Your balance is equipped with a hanger for carrying out weighings below the work surface (weighing below the balance).

- Switch off the balance, unscrew the AC adapter cable connection from the back of the weighing platform and remove the cable.
- Remove any interface cable.
- Remove the weighing pan (0.1 mg models)
- Remove the draft shield element (0.1 mg and 10 mg models [S platform only])
- Remove the weighing pan and pan support.



Note: Models with a glass draft shield: Carefully lift the draft shield from the weighing platform and put it aside.



- Lift the terminal from the terminal support. Place the terminal to the side of the weighing platform.
- Remove the terminal support.
- Tilt the weighing platform backwards until the cover plate (B) is visible.



Note: Do not place the weighing platform on the location bolt for the pan support (0.1 mg and 1 mg models).

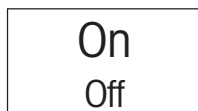
- Remove the 2 screws (A) and the cover plate (B).
The hanger is now accessible.

Then return the balance to its normal position and simply reinstall all components in the reverse order.

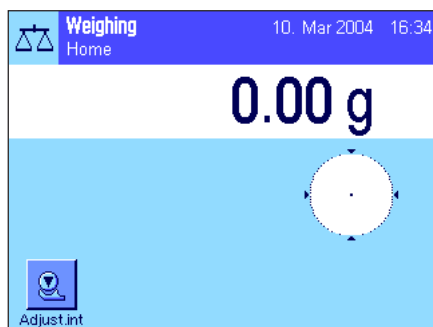
3 Your first weighing

This Section explains how to perform simple weighings using just a few keys.

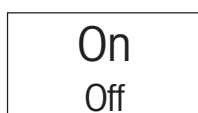
3.1 Switching the balance on and off



Switching on the balance: Press the «On/Off» key briefly. The balance carries out a test and is then ready to weigh.



The display opposite appears when the balance is switched on **for the first time**.



Switching off the balance: Press and hold the «On/Off» key until the message "OFF" appears in the display. The display then fades and the balance is switched off.

3.2 Performing a simple weighing

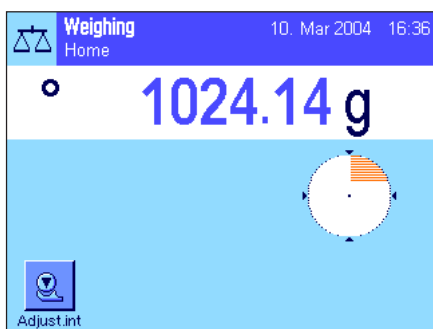
Just a few keys located in the lower part of the terminal are needed to perform a simple weighing. Your balance has separate keys for zeroing («→0←») and taring («→T←»).



Zeroing: A new zero point is set using the «→0←» key and all weight values (including the tare weight) are measured in relation to this zero point. After zeroing, the following values apply: tare weight = 0, net weight (= gross weight) = 0. Always use the «→0←» zeroing keys before you start with a weighing, especially before recording a tare weight (using the «→T←» key).



Taring: If you are working with a weighing container, first set the balance to zero. Place the container on the balance and press the «→T←» key to tare the balance. The weight of the container is set as the new tare weight and the current tare (if available) is overwritten. The "Net" display indicates that all weight values displayed are net values. Note: If you try to tare a negative weight value, an error message appears as this is not permitted. Set the balance to zero and try again.



Weighing: Place the weighing sample on the pan. As soon as the stability detector icon (the small ring to the left of the weight display) fades, the display is stable and the weighing result can be read. In the illustration opposite, the stability detector icon is still visible and the weighing result is therefore not yet stable.

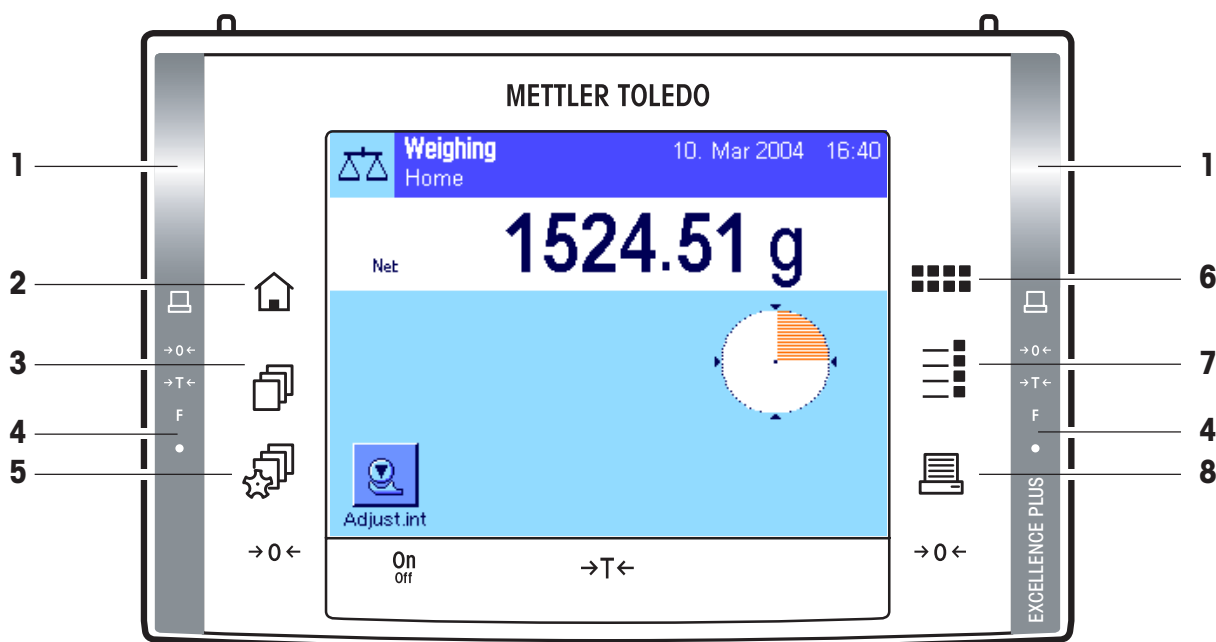
Note: While the display remains unstable, the weighing result is displayed in light blue. Once stability is reached, the weighing value is displayed in dark blue and can thus be read more easily.

4 Basic principles for using the terminal and the software

This Section explains the operating and display elements of your terminal and explains the operating principles of the software for your balance. Please read this Section through carefully. It is the basis for all operating steps, which are referred to in later Sections.

4.1 Overview of the terminal

In this Section we start by introducing the operating elements of the terminal (with the exception of the «On/Off», «→0←» and «→T←» keys, which were already described in the previous Section).



1 SmartSens

Each of these two contact-free sensors can be assigned a key or menu function (e.g. zeroing, printing or changing the display resolution, etc.). To initiate the appropriate function, move your hand over the relevant sensor (maximum distance of approx. 5 cm). The sensor beeps to confirm that it has recognized the command and is carrying it out. Both sensors are deactivated ex works.



2 «» key

This key can be used to return to the "Home" user profile from any menu level in any application (additional information on applications and user profiles can be found later in this Section).



3 «» key

This key can be used to call up the desired user profile. Different settings can be stored in a user profile. This enables the optimum adaptation of the balance to the user or a particular weighing task.

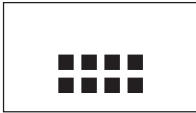
4 Status bar

When the left or right SmartSens is assigned a key function, the corresponding icon («», «→0←» or «→T←») lights up green in the left or right status bar. If the "F" icon lights up, one of the menu functions has been assigned to the corresponding SmartSens.

The yellow LED at the very bottom of the status bar lights up briefly to confirm when a key has been pressed or a menu function carried out. This visual acknowledgment is deactivated ex works.

**5 «» key**

This key can be used to define the basic settings for each user profile. These settings apply to all applications used by the current user.

**6 «» key**

Your balance is supplied with standard applications ex works (e.g., for normal weighing, statistics, formulation, piece counting, percent weighing, density determination, and dynamic weighing). This key can be used to select the application you would like to work with.

**7 «» key**

Each application can be ideally adapted to the current task using a number of settings. This key can be used to call up the menus for configuring the active application.

**8 «» key**

Pressing this key transmits data via the interface, e.g. to a printer. However, other devices - for example, a PC - can also be connected. The data to be transmitted can be freely defined.

4.2 The display

Your terminal's illuminated, colorful display is a "touch screen", that is to say, a touch-sensitive screen. Not only can you read data, but you can also make settings and execute functions by touching the surface of the screen.



The display is divided into different zones (the figure shows the display with information fields and "SmartTrac"):

- 1 The current **active application** is indicated in the top left of the display. By touching this zone you can call up the menu in which you can select the desired application (this menu can also be accessed using the «» key).
- 2 Display of the current **date**. The date can be changed by touching this zone.
- 3 Display of the current **time**. The time can be changed by touching this zone.
- 4 **Status icons**: These symbols appear as needed and indicate any special needs of the balance (e.g., needs servicing, needs adjustment, change batteries, etc.). A list of all status icons can be found in Section 15.3.
- 5 The current **weighing result** appears in this zone. If the weighing unit is touched (**5b**), a window appears, in which the desired weighing unit can be selected.

If the weighing result is touched (**5a**), a window appears, in which the current gross weighing result is displayed. This can be useful if the weighing result has to be read from a distance. This window can be closed again by pressing the "OK" button.





- 6 Additional information (**information fields**) for the active application, which makes your work easier, are displayed in this area.
- 7 The **“SmartTrac,”** a graphic weighing-in aid, which shows the used and remaining available weighing capacity at a glance, is displayed in this zone. Different display types for the “SmartTrac” can be selected or switched off completely by touching this area.
- 8 This area is reserved for the **function keys**, which provide direct access to the most frequently required functions and settings for the active application. If more than 5 function keys are activated, you can switch between them using the arrow keys (not shown in the figure).

4.3 The software for your balance

The software controls all functions of your balance. In addition, it enables the balance to be adapted to your specific working environment. Please note the following explanations. They provide the basis for operating your balance.

The software consists of the following components:

- User profiles
- User-specific settings
- Applications
- Application-specific settings
- System settings

User profiles



User profiles can be used to adapt the balance and its applications to personal work techniques or to particular weighing tasks. A user profile is a collection of settings, which you can define yourself and which are available at the touch of a button. When the balance is switched on, the last active user profile is loaded automatically.

The “home” profile is a starting point, to which you can return at any time by pressing the «» key. It contains factory-set standard settings, with which every user can work. These presettings can of course be changed. However, we recommend that you do not change the default settings of the “home” profile, but rather make modifications to the 7 other user profiles.



In addition to the “home” profile, a total of 7 other user profiles are available, whose settings can be changed to suit your requirements. The «» key can be used to call up the desired user profile. All settings that are made while a particular user profile is active are stored under this profile. These include application-specific settings and user-specific settings but not system settings (see below).

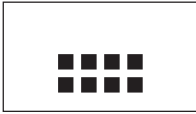
Access authorizations for the user profiles can be defined using the security system of your balance (see Section 4.5) to protect them against unauthorized changes.

User-specific settings



These settings, which are available under the «» key, can be used to adapt the balance to the tasks and work techniques of the current user. The settings can be defined separately for each of the 7 user profiles and “home” profile. When a user profile is called up, the relevant user-specific settings are loaded automatically.

Applications



Applications are software modules for carrying out specific weighing tasks. The balance is supplied with different applications ex works (e.g. for normal weighing, statistics, formulation, piece counting, percent weighing, density determination, and dynamic weighing). After it has been switched on, the balance loads the last active user profile and the application with which the user has last worked. The applications are available under the «» key. Notes on working with standard applications can be found in Section 7ff.

Application-specific settings

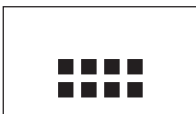


These settings can be used to adapt applications to the requirements of the current user. The available setting options vary depending on the application selected. Pressing the «» key opens the multi-page menu, which has the settings for the currently active application. Information on the individual setting options can be found in the Section on the relevant application. The settings can be defined separately for each of the 7 user profiles and the "home" profile. When a user profile is called up, the relevant application-specific settings are loaded automatically.

System settings

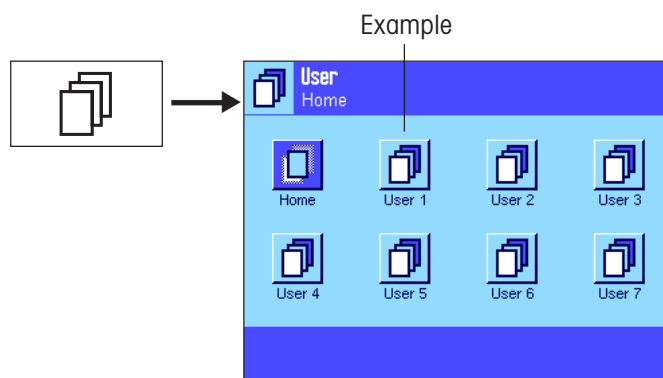
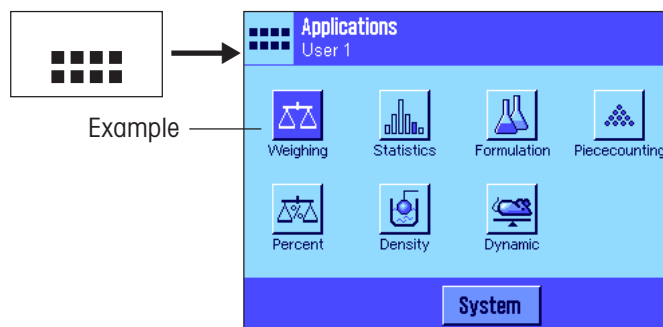


or

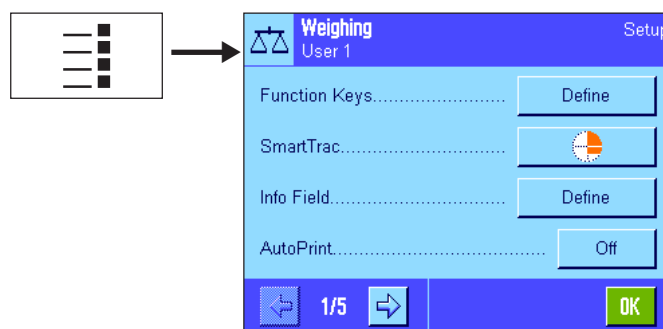


The system settings (e.g. settings for peripheral devices) are independent of the user profiles and applications and apply to the entire weighing system. To call up the system settings, press the «» or «» key and then the "**System**" button. Notes on the individual setting options can be found in Section 5.

The figure on the following page clearly illustrates the connections between the individual software components and gives an initial overview of the typical operating sequence.

Operating step**1. Select user profile****2. Select application****3. Work****4. If necessary:**

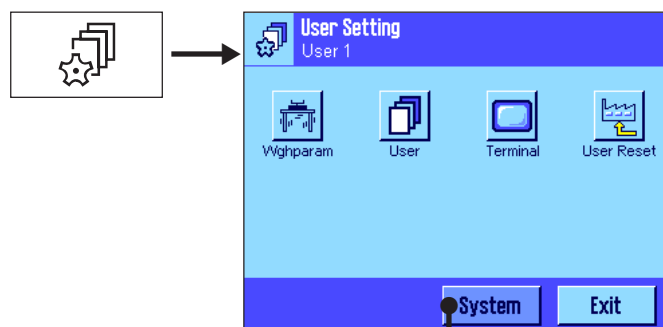
Change settings for the selected application (**application-specific settings**)



Confirm settings using "OK." The settings are stored under the **active-user profile** and the balance returns to the application.

5. If necessary:

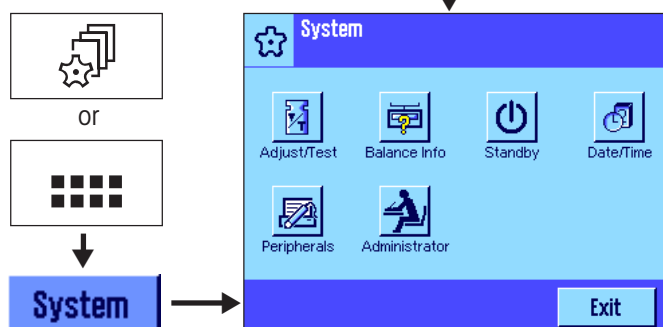
Adapt the balance to the specific task and the user's work technique (**user-specific settings**)



Confirm settings using "OK." The settings are stored under the **active-user profile**. Press "Exit" in the main menu to return to the active application.

6. If necessary:

Change global balance settings (**system settings**)

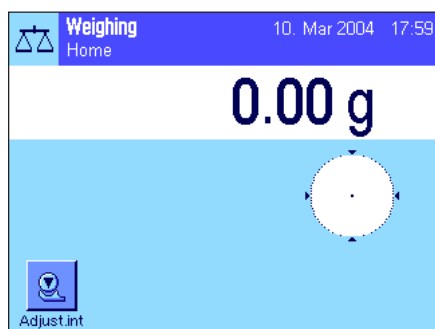
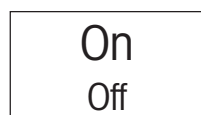


Confirm settings using "OK." The settings are stored. Press "Exit" in the main menu to return to the active application.

4.4 Typical operating sequence

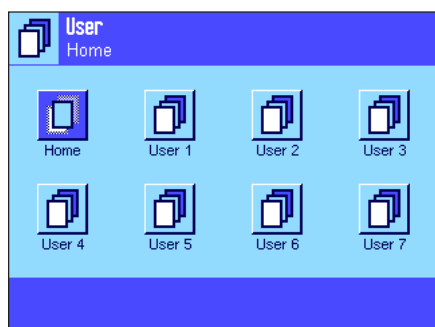
The typical operating sequence is briefly described below, without going into detail on application-specific features.

Note: User profiles and settings can be protected against unauthorized access by the security system of the balance (see Section 4.5) so that they can only be accessed with a password. The following description assumes that password protection has not been defined for any area of the menu system and that all settings are freely accessible.



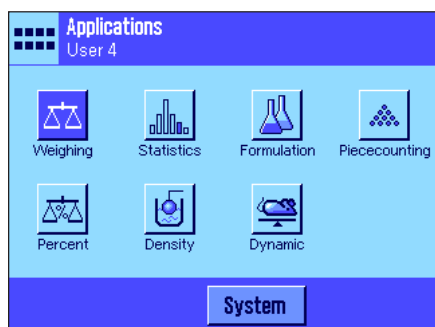
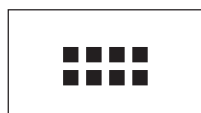
Switching on the balance: Switch on the balance by pressing the “On/Off” key briefly. When switched on, the balance loads the user profile that was last used and the application that was active when the balance was switched off. The application and the user profile are indicated in the upper lefthand corner of the display.

Note: Depending on the user profile last used and the selected settings, the display of your balance may differ from the example shown.



Selecting the user profile: If you do not wish to work with the current profile, call up the profile menu using the «☰» key and select the desired user profile by touching the relevant icon (e.g. “User 4”). This activates the user and application-specific settings that are stored under the selected profile.

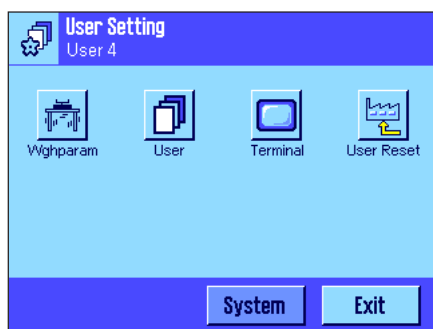
Note: In the illustration opposite, the user profiles still have the names that were preprogrammed in the factory but these can be changed (Section 6.4).



Selecting the application: If you do not wish to work with the current application, select the application menu using the «⋮» key (alternatively you can touch the relevant zone in the top left of the display). Touch the icon for the desired application and the software loads the selected application.



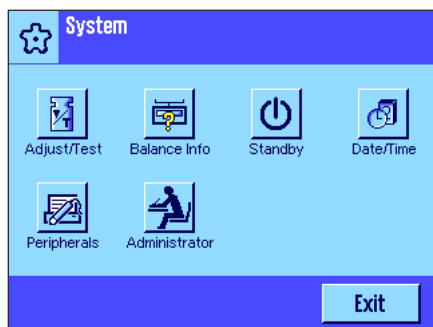
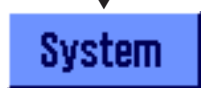
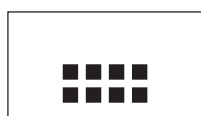
Changing application-specific settings: To change the settings for the active application, press the «☰» key. The settings that you define here will be stored under the active user profile, so please ensure that the desired user profile is active before you define the settings. Information on application-specific settings can be found in the description of the relevant application (Section 7ff).



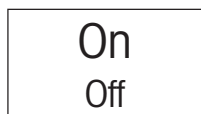
Changing user-specific settings: In this menu, which can be called up using the «» key, the balance can be adapted to your work technique and to specific tasks (Section 6). The settings that you define here will be stored under the active user profile and apply when working with all applications within this profile. Please ensure that the desired user profile is active before you define the settings.



or



Changing system settings: To change the system settings, which apply to the entire weighing system i.e. for all user profiles and applications, press the «» or «» key and then the "System" button. The system settings are described in detail in Section 5.



Working: Carry out the desired operations. Information on working with the individual applications can be found in Section 7 onwards.

Switching off the balance: On completion of the work, switch off the balance by pressing and holding the "On/Off" key.

4.5 The security system of your balance

Your balance has a comprehensive security system, which can be used to define individual access rights at administrator and user level. It is possible to define which settings can be changed for each individual user profile. Access to protected menu areas requires the entry of an identification (ID) and a password. When the balance is delivered ex works, only the "Administrator" settings (in the system settings) are protected. Additional information on setting up the security system can be found in Sections 5.8 and 6.4.



If you try to call up a menu area that is protected with an ID and password, an alphanumeric keyboard first appears in the display for entering the ID. Type in your ID (to switch between lowercase and uppercase letters, use the "a...z" and "A...Z" buttons; to enter numbers, press the "0...9" button). Incorrect entries can be deleted character by character using the backspace key.

Note: The dialog box can be closed at any time by pressing "C".

As soon as the ID has been entered fully, press "OK". A second dialog box appears for entering the password. Type in your password (for security reasons this is displayed using asterisks rather than in plain text) and confirm with "OK". If the ID and the password are correct, the selected menu area will be called up or the desired action will be executed. If not, an error message will appear, along with instructions to reenter your ID and password.

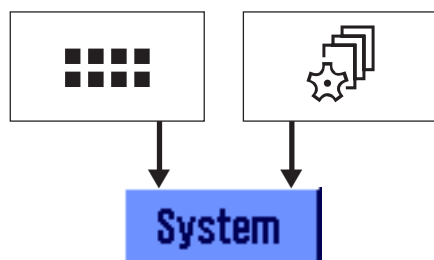
CAUTION: Note your IDs and passwords carefully. If you forget an ID or a password, it is not possible to regain access to a protected menu area. We recommend that you note down your IDs and passwords and keep them in a safe place.



5 System settings

This Section describes how the weighing system can be adapted to your requirements. The **system settings** apply to the entire weighing system and therefore to all user profiles and applications. **Note:** User-specific settings are described in Section 6. Application-specific settings are explained in the description of the relevant application (Section 7 onwards).

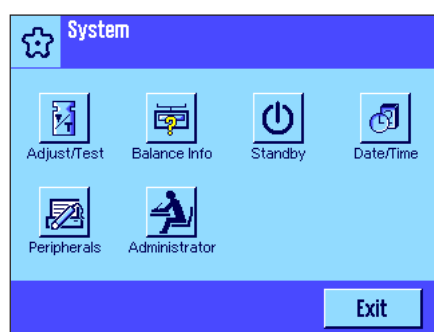
5.1 Calling up the system settings



Select the application menu using the «.....» key or the menu for the user settings using the «⚙️» key, and then press the **System** button.

5.2 Overview of the system settings

The system settings are represented by icons. The individual settings can be called up and changed by touching the icons. Detailed notes on the setting options can be found in later Sections.



The following system settings are available:

- “Adjust/Test”: Settings for adjustment and test functions for testing the adjustment (Section 5.3).
- “Balance Info”: Display/printout of balance information (Section 5.4).
- “Standby”: Settings for the “Standby” mode (Section 5.5).
- “Date/Time”: Entry of date and time and selection of display format (Section 5.6).
- “Peripherals”: Configuring the interface for various peripheral devices (Section 5.7).
- “Administrator”: Configuring the security system of the balance, including allocating access rights and passwords for balance functions and menus (Section 5.8).

Note: Access to the “Administrator” settings is protected ex works with an ID and a password.

Once you have defined all the settings required, press the **Exit** button to return to the active application. Later Sections introduce the different system settings in detail.



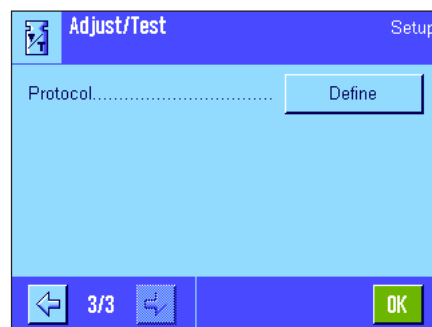
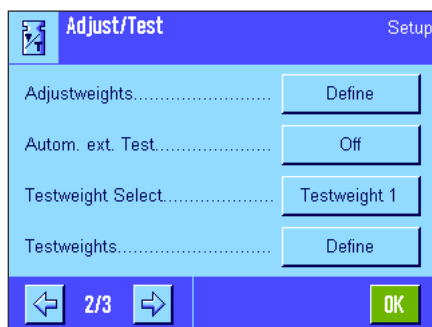
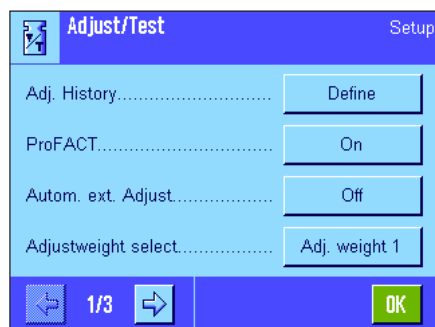
Note: If special interface options (e.g. Ethernet) have been installed, the systems settings menu additionally displays the symbol shown at left with global settings for these interfaces. These settings are described in the instructions that were supplied with the optional interface.

5.3 Settings for adjustment and tests

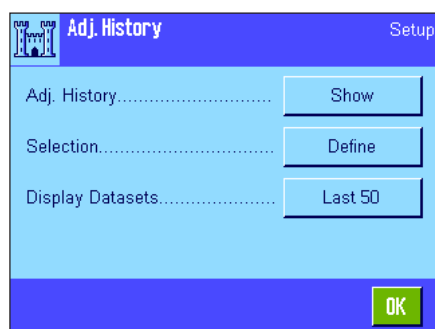


These menus can be used to define all settings relating to the adjustment of your balance. Information on all setting options for adjustment and test operations and for recording these operations can be found in the following subsections.

Notes on making adjustments and tests can be found in Section 7.4.



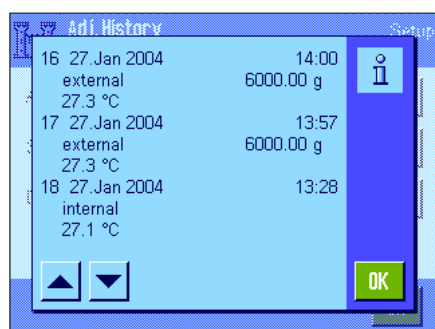
5.3.1 Specifications for displaying recorded adjustment operations (adjustment history)



The balance always records all adjustment operations that have been made and saves them in a memory protected against power failure. In this menu you can view a list of these operations, and define which type of adjustment operations the list should contain and how comprehensive it should be.

Note: If the memory is full (after 50 adjustment operations), the oldest operation will be deleted automatically. Therefore, you should print out and archive the list from time to time if your laboratory standards require full traceability of all adjustments made.

The following options are available:



"Adj. History"

When the "Show" button is pressed, a window appears with a list of the adjustments made. Although the balance permanently records all adjustments made, the list only displays the operations that were selected for display (in the "Selection" menu, see below). Specific data is displayed for every adjustment operation (date and time, type of adjustment, temperature, etc.). The list can be printed out by pressing the «» key (provided that a printer is connected and activated as the output device in the peripheral settings).



"Selection"

This menu can be used to define which types of adjustment operations should be displayed in the list. This means you can selectively shorten the list (and hence any printout) and therefore arrange it more clearly. Manual adjustment operations and time and temperature-controlled adjustments can be selected (see also Section 5.3.2). Please note that the balance records all adjustment operations. It simply uses the settings in this menu to determine the display of the list contents.

Factory setting: "Manual Adjust.", "Temperature" and "Time Adjust" activated.

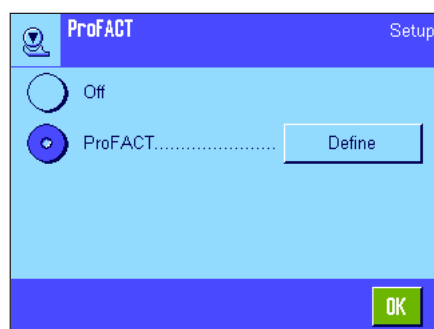


"Display Records"

In this menu you can specify how many of the most recently performed adjustment operations should be displayed in the list (max. 50). The list, and hence any printout, can be selectively shortened using this setting.

Factory setting: "Last 50"

5.3.2 "ProFACT" fully automatic adjustment function



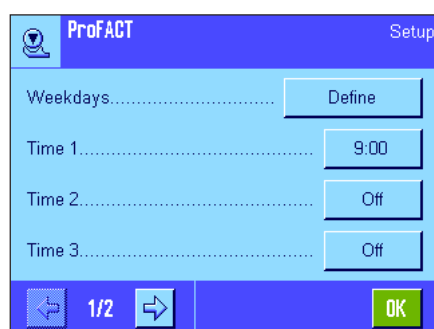
The settings for fully automatic adjustment are defined in this menu using the **internal** adjustment weight (ProFACT). ProFACT (**P**rofessional **F**ully **A**utomatic **C**alibration **T**echnology) provides fully automatic balance adjustment based on preselected time and/or temperature criteria.

The following settings are available:

"Off": ProFACT fully automatic adjustment is **switched off**.

"ProFACT": ProFACT fully automatic adjustment is **switched on** (factory default setting)

The behavior of the ProFACT adjustment function can be defined using the **"Define"** button:



"Days"

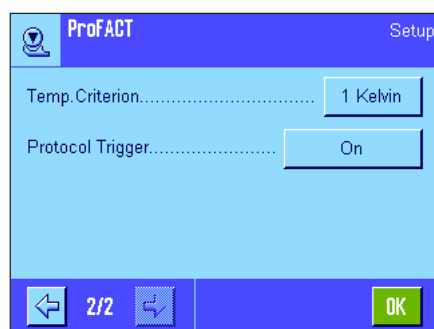
This menu can be used to define the days on which a fully automatic adjustment should be carried out. If you do not wish to have time-controlled adjustment, deactivate all days.

Factory setting: All days activated.

"Time 1" ... "Time 3" ...

For the preselected days you can specify up to 3 times for a fully automatic adjustment to take place.

Factory setting: "Time 1" = 9:00, "Time 2" and "Time 3" = "Off".



"Temp. Criterion"

The "Temp. Criterion" option defines which change in ambient temperature should trigger an automatic adjustment. If "Off" is selected, automatic adjustment based on a temperature criterion will not take place.

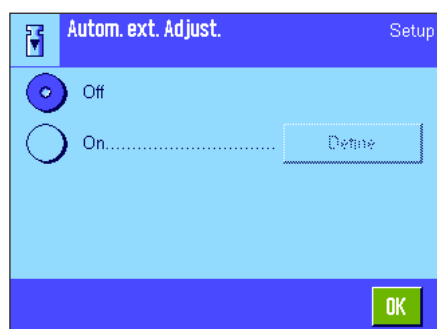
Factory setting: Model-dependent.

"Protocol Trigger"

This setting specifies whether an adjustment report should be printed automatically. If you select "Off", automatic printouts will not be made. If "On" is selected, a record will automatically be printed out whenever the balance undergoes fully automatic adjustment.

Factory setting: "On".

5.3.3 Automatic adjustment using an external adjustment weight



If you are working with an external adjustment weight, this setting can be used to define the days and time when the balance should provide an adjustment reminder. Information on the (automatic) adjustment process using an external adjustment weight can be found in Section 7.4.3.

The behavior of the automatic external adjustment function can be defined using the **“Define”** button. The same setting options are available as for the time criterion of the ProFACT fully automatic adjustment function (Section 5.3.1); however, only one time per day is available.

Factory setting: Automatic external adjustment function switched off (“Off”).

5.3.4 Selecting the adjustment weight



If you are working with an external adjustment weight (manual or automatic), this setting can be used to define which weight you would like to use. There are 5 external adjustment weights in the list. The weights can be defined in the “Adjustweights” menu (Section 5.3.5).

5.3.5 Defining external adjustment weights



If you are working with external adjustment weights, this setting can be used to define their properties. Up to 5 external adjustment weights can be defined on these two menu pages.

When the “Define” button is pressed, the following settings are available for each of the 5 external adjustment weights:



“Weight”

This setting can be used to define the weight of the external adjustment weight. A numeric input window appears. Enter the weight of the external adjustment weight (in grams).

Factory setting: Model-dependent.

**"ID"**

This setting can be used to assign a designation to each external adjustment weight (max. 20 characters). This makes it easier to identify each of the adjustment weights. The weight identification can be printed on the adjustment printouts. Alphanumeric characters can be entered in the input window.

Factory setting: "Adj. weight x" (x = number of the adjustment weight)

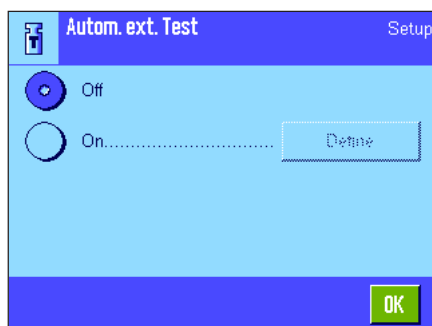
Note: Since the selected designations appear in the list for selecting the adjustment weight (Chapter 5.3.4), an input is mandatory! We recommend you to use a designation which is short enough (max. 15 characters) to be completely displayed in the list.

**"Certificate No."**

In most cases, adjustment weights are supplied with a certificate. This setting can be used to enter the designation or the number of the certificate that is supplied with each adjustment weight (max. 20 characters). This enables each external adjustment weight to be clearly assigned a specific certificate. The certificate designation can be printed on the adjustment printouts. The same alphanumeric input window appears as for the ID.

Factory setting: No entry specified

5.3.6 Automatic adjustment testing using an external test weight

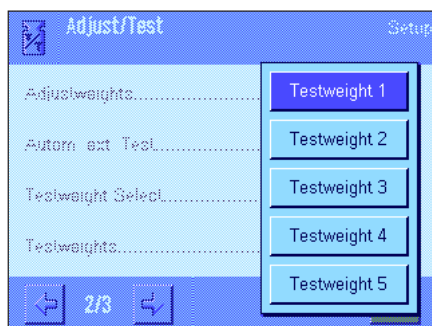


If you want to test the adjustments using an external test weight, this setting can be used to define the days and time when the balance should provide a test reminder. Information on the (automatic) testing of the adjustment process using an external test weight can be found in Section 7.4.5.

The behavior of the automatic external test function can be defined using the **"Define"** button. The same setting options are available as for defining automatic adjustment using an external adjustment weight (Section 5.3.3).

Factory setting: Automatic external adjustment function switched off ("Off").

5.3.7 Selecting the test weight



If you are using an external test weight to test the adjustment (manually or automatically), this setting can be used to define which weight you would like to use. There are 5 external test weights in the list. The weights can be defined in the "Testweights" menu (Section 5.3.8).

5.3.8 Defining external test weights

If you are working with external weights for testing the adjustment, you can define their properties here (weight, ID and certificate number).

The same input windows and settings are available as for defining the external adjustment weights (Section 5.3.5).

Factory setting: Weight: model-dependent
ID: "Testweight x" (x = number of test weight)
Certificate number: no entry

Note: Since the IDs appear in the list of test weights (Section 5.3.7), an input is mandatory! We recommend you to use a designation which is short enough (max. 15 characters) to be completely displayed in the list.

5.3.9 Defining adjustment and test reports

This two-page menu can be used to define the information to be printed on the adjustment and test printouts.

Touch the relevant boxes to activate the desired information. If a box is checked, the relevant information will be printed. Press **"STD"** to return to the factory default setting. Press **"OK"** to save the modifications (press **"C"** to exit the input window without saving).

The following record information is available:

"Date/Time"

The date and time of the adjustment are printed in the defined date and time format (Section 5.6).

"User"

The name of the user (designation of the user profile) who has made the adjustment is printed (not for automatic ProFACT adjustment).

"Balance Type"

This information is stored in the weighing platform and the terminal and cannot be changed by the user.

"SNR"

The serial numbers of the terminal and the weighing platform are printed. They are stored in the weighing platform and the terminal and cannot be changed by the user.

"SW Version"

The version numbers of the balance software are printed (one number for the terminal and one for the weighing platform).

"Balance ID"

The defined identification of the balance is printed (Section 5.4).

"Weight ID"

The defined identification of the external adjustment weight used is printed (Section 5.3.5).

Sample printout of a test using an external test weight (all printout options activated)

```

---- External test ----
11.Mar 2004          15:08

METTLER TOLEDO
User Name           Home

Balance Type        XP6002S
WeighBridge SNR:    1234567890
Terminal SNR:       1234567890
SW WeighBridge      1.02
SW Terminal         1.06
Balance ID          LAB-1/4
Weight ID           ETW-2000/1
Certificate No.     MT-806/5

Temperature         24.5 °C
Nominal             6000.00 g
Actual              6000.02 g
Diff                0.02 g

Test done

Signature

.....
-----

```

"Certificate No."

The defined designation for the certificate of the external adjustment weight used is printed (Section 5.3.5).

"Temperature"

The temperature at the time of the adjustment is printed.

"Nominal Weight"

The nominal weight for adjustment/testing is printed (only when adjusting/testing using an external weight, Section 5.3.5).

"Actual Weight"

The result of the test (actual weight) is printed (only when testing using an external weight, Section 5.3.8).

"Diff."

The difference between the nominal weight and the actual weight is printed (only when testing using an external weight).

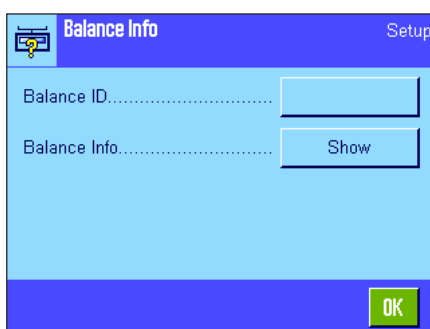
"Signature"

An additional line is printed for signing the record.

Factory setting: "Date/Time", "User", "Balance Type", "SNR" (serial number), "Nominal Weight", "Actual Weight", "Diff." and "Signature".

5.4 Balance Information

This menu can be used to define an identification for your balance and to call up balance information.

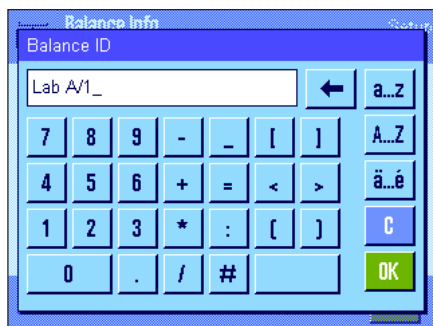


The following options are available:

"Balance ID"

This setting can be used to assign a designation to your balance (max. 20 characters). This makes it easier to identify individual balances in operations that use several balances. This designation is also printed in the records. Alphanumeric characters can be entered in the input window.

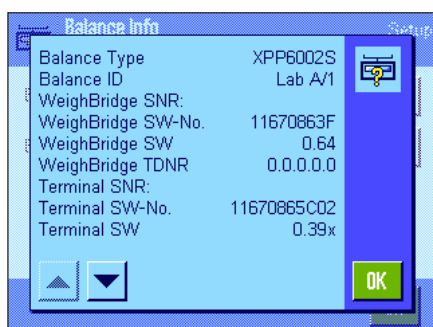
Factory setting: No entry specified



"Balance Info"

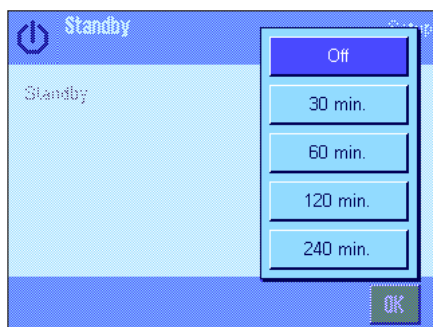
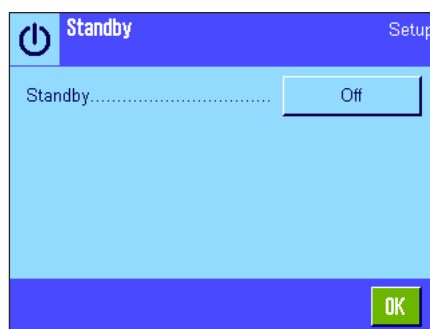
When the "Show" button is pressed, a window appears with information on the balance and the built-in options. This information is of particular importance for the service technician. If you call the METTLER TOLEDO customer service department, you should have this information at hand.

Balance information can be printed by pressing the «» key (provided that a printer is connected and activated as the output device in the peripheral settings).



5.5 Standby (energy-saving function)

This menu can be used to define the length of time that the balance must be inactive before it automatically enters "standby" mode.



You can switch off standby mode ("Off") or define a time of 30, 60, 120 or 240 minutes, after which the balance should enter "Standby" mode. "Standby" mode is the same state that the balance enters if it is switched off using the «**On/Off**» key. Press the «**On/Off**» key to switch the balance on again.

Factory setting: "Off" ("Standby" mode deactivated)

Note: Regardless of the "standby" mode setting, the brightness of the display is automatically reduced if the balance has not been used for 15 minutes.

5.6 Date and time

This menu can be used to enter the date and time and select their display formats.



The following setting options are available:

"Date Format"

The following date formats are available:

"D.MMM.YYYY" Display example: 29. May 2003

"MMM.D.YYYY" Display example: May 29 2003

"DD..MM.YYYY" Display example: 29.05.2003

"MM/DD/YYYY" Display example: 05/29/2003

Factory setting: "D.MMM.YYYY"

"Date"

For setting the current date. A numeric input window appears. Enter the current date in the **format day - month - year (DD.MM.YYYY)**, regardless of which date format you have chosen for the display.

Note: This setting can also be made directly by touching the date in weighing mode. A window appears in which you can directly enter the date.

"Time Format"

This setting can be used to define the format in which the time should be displayed. The following time formats are available:

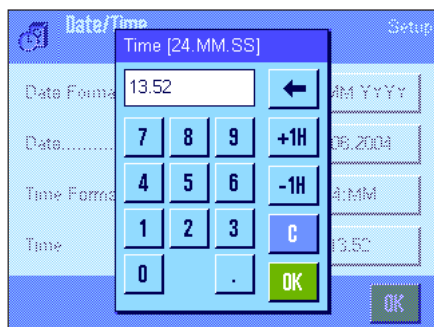
"24:MM" Display example: 15:04

"12:MM" Display example: 3:04 PM

"24.MM" Display example: 15.04

"12.MM" Display example: 3.04 PM

Factory setting: "24:MM"

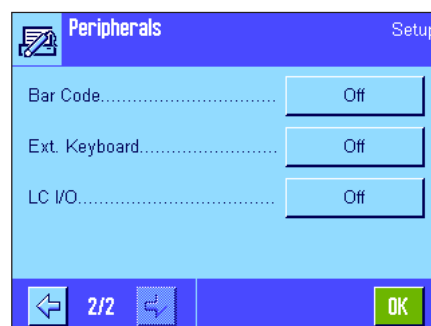


"Time"

For setting the current time. Enter the current time in the **24-hour format (24.MM.SS)**, the entry of seconds is optional), regardless of which time format you have chosen for the display. The input window is the same as for the date. In addition, the "+1H" and "-1H" keys are available for setting the current time forward or backward by one hour. This enables you to quickly switch between summer and winter time. **Note:** The time can also be set directly by touching the time display in weighing mode.

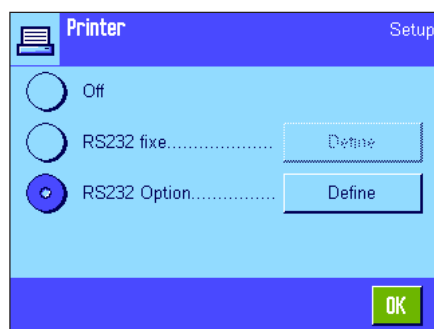
5.7 Selecting peripheral devices

Various peripheral devices can be connected to the interface(s) of your balance. This menu can be used to define which devices should be connected and which parameters the interface should work with.



The following settings are available:

- "Printer": Printer
- "Host": External computer (bidirectional communication; the balance can send data to the PC and receive commands or data from the PC)
- "Tablet Feeder": LV11 automatic feeder from METTLER TOLEDO
- "Secondary Display": Secondary display
- "Bar Code": Bar code reader
- "Ext. Keyboard": PC keyboard
- "LC I/O": Programmable relay interface from METTLER TOLEDO



Specific setting options are available for the interfaces of each of these devices: "Off" means that no device of this type should be connected. "RS232 fix" indicates the RS232C interface, which is built in ex works. If other optional interfaces are present, they are displayed (such as the second serial interface "RS232 Option" in the example opposite). At this point, however, only the parameters of the RS232C interface, which is built in ex works, are explained. **Important:** Only one device can be activated for each available interface. All other devices must be deactivated ("Off"). If you activate a new device, the previously selected device is automatically deactivated.

Note: Detailed information on optional interfaces and various peripheral devices can be found in the documentation supplied with these products.

Host RS232 built-in Setup

Baudrate..... 9600

Bit / Parity..... 8/No

Stop Bits..... 1 Stopbit

Handshake..... Xon/Xoff

1/2 OK

If you have activated a device, you can use the "Define" button to set the interface parameters for communication with this device, i.e. baud rate, data format, stop bits, handshake, end of line character, character set and "Continuous mode" (only for the "Host" peripheral device).

Factory setting:

"Host"

(9600 baud, 8 data bits/no parity, 1 stop bit, Xon/Xoff record, end of line character <CR><LF>, ANSI/Windows character set, "Continuous mode" = off).

Important: To ensure that special characters (e.g. "°C") are printed out correctly on METTLER TOLEDO printers, the **balance and printer** must be set to **8 data bits**.



Note: For operation with a printer, the **IBM/DOS** setting must be selected under "**Char set**".

Host RS232 built-in Setup

End of Line..... <CR><LF>

Char Set..... Ansi/Win

Continuous mode..... Off

2/2 OK

Notes on "Continuous mode"

In "Continuous mode", the weighing data is continuously transmitted via the interface. "Continuous mode" is available only for the "Host" peripheral device and the RS232C interface ("RS232 fix"), which is built in ex works. If "Continuous mode" is activated, additional setting options are available:

"Output format"

- With the "MT-SICS" setting (factory setting), the data is transmitted in MT-SICS format (**M**ettler **T**oledo **S**tandard **I**nterface **C**ommand **S**et). MT-SICS works bidirectionally, i.e. the balance can also receive acknowledgments or commands from the host. A separate handbook for MT-SICS is available at "www.mt.com/xp-precision".
- The "PM" setting emulates the data format of PM balances (unidirectional).
- With the "AT/MT" setting, the data is transmitted in the format used by METTLER TOLEDO AT and MT balances (unidirectional).

"Updates/sec."

This setting determines how many data records are transmitted via the interface per second (2, 5, 6 or 10, factory setting: 5).

Notes on the interaction between individual peripheral devices and different applications:

Each balance application supports particular peripheral devices. The control of peripheral devices can vary from application to application.

Example: The programmable LC-I/O relay interface from METTLER TOLEDO is supported by both the "Statistics" application and the "Piececounting" application but is controlled differently by each application. Detailed information on the interaction between balance applications and different external devices can be found in the "**Solution Guide**", which is available on the Internet (www.mt.com/xp-precision).

5.8 Configuring the security system

This menu can be used to change the administrator ID and password, reset all balance settings, allocate access rights for individual users and define specifications for recording security-related operations.

Important: This menu is protected ex works with an ID and a password. When the menu is called up, the following two dialog boxes appear for entering the administrator ID and administrator password:




The character "Z" is set for the administrator ID and administrator password ex works. Type this character in each of the dialog boxes and confirm using "OK". If the ID and/or password are incorrect, you will be asked to enter them again. If the entries are correct, the following menu appears:

Detailed information on the options available for the security system of your balance can be found in later Sections.

Warning!

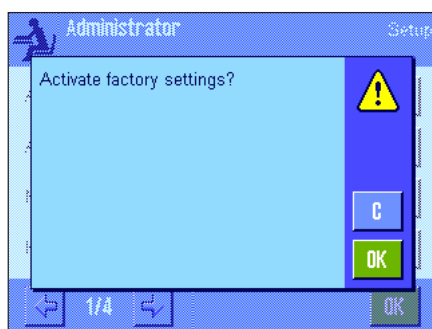
- The ID and password must always be entered in the same language in which they were defined. If you change the dialog language (Section 6.4), you may no longer be able to enter the access codes.
- If the balance is controlled by the commands of an external host, the password protection will not function.

5.8.1 Changing the administrator ID and password

The "Administrator ID" and "Administrator Password" menus can be used to change the factory-set access codes ("Z" for ID and password). **Note:** Both an ID and a password must be defined (max. 20 characters). If you delete the existing entry and do not enter a new one, an error message appears.

CAUTION: Note the administrator ID and password carefully. If you forget one of the codes, it is not possible to regain access to the menu areas that are protected with these access codes. We recommend that you note down your ID and password and keep them in a safe place.

5.8.2 Performing a global balance reset

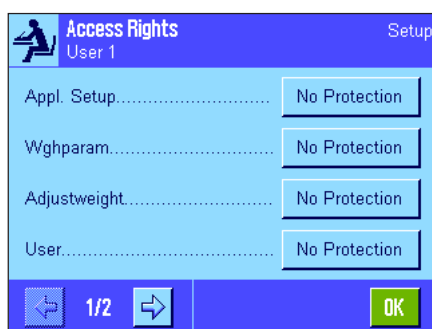


In the "Master Reset" menu all the balance settings can be reset to the factory default settings. When the **"Execute"** button is pressed, the prompt opposite appears. If you do not want to reset, press **"C"**.



WARNING: If you confirm the reset using **"OK"**, the balance restarts and all user and application-specific settings are reset to the factory default settings. As a result, all individual settings are lost. With the exception of the recorded adjustment operations (Section 5.3.1) and the date and time, all system settings are also reset, including the administrator ID and administrator password.

5.8.3 Defining user access rights



Access rights for all 8 user profiles can be defined in the "Rights Home" and "Rights User 1" ... "Rights User 7" menus. **Note:** The designations in the user profile ("User 1", etc.) are set at the factory. You can change the designations in the user-specific settings (Section 6.4).

When the **"Define"** button is pressed, you can define whether the selected user profile should be protected with ID and password and which menu areas, if any, should be protected:

"Appl. Setup":

All application-specific settings («≡» key), (Section 7ff).

"Wghparam":

All weighing parameters, which are available in the user-specific settings («⏏» key) (Section 6.3).

"Adjustweight":

Definition of the external adjustment weights in the system settings "Adjust/Test" menu (Section 5.3.5).

"User":

User profile selection («⏏» key), (Section 4.3).

"User ID/Password":

Definition of the ID and password in the user-specific settings "User" menu (Section 6.4).

"System":

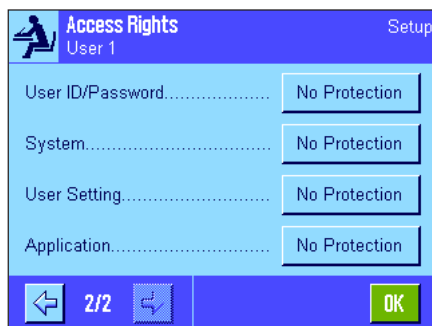
All system settings (Section 5).

"User Settings":

All user-specific settings (Section 6).

"Application":

Application selection using the «::::» key (Section 4).



Each of the menu areas listed above can be protected individually:

"No Protection":

The menu area is freely accessible.

"User Protect.":

A user ID and a user password must be entered to call up the relevant menu area. Information on user access codes can be found in Section 6.4. **Note:** All menu areas that are protected with a user ID and password can be opened using the administrator access codes.

"Adm Protect":

An administrator ID and an administrator password must be entered to call up the relevant menu area. Information on administrator access codes can be found in Section 5.8.1.

Factory setting:

"No Protection" for all menu areas

5.8.4 Recording security-related operations



The balance can document modifications to protected settings. A list of these operations can be viewed in the "Record" menu and recording can be switched on or off.

Note: If the memory is full (after approximately 50 recorded modifications), the oldest operation will be deleted automatically. Therefore, you should print out and archive the list from time to time if your laboratory standards or your QA system require full traceability of all modifications made.

The following options are available:



"Recording"

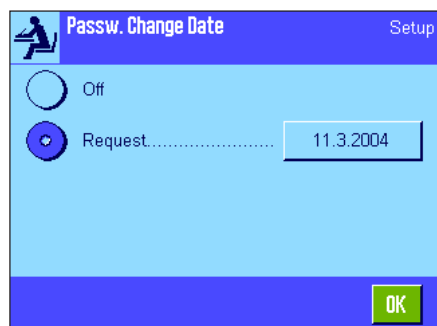
When the "Show" button is pressed, a window appears with a list of the adjustments made to protected settings. Specific data is displayed for each modification (date and time, user, modification made). The list can be printed out by pressing the «» key provided that a printer is connected and activated as the output device in the peripheral settings. Alternatively, you can read out the list with an MT-SICS interface command.

"Recording Mode"

This menu can be used to switch recording on or off.

Factory setting: Recording deactivated ("Off").

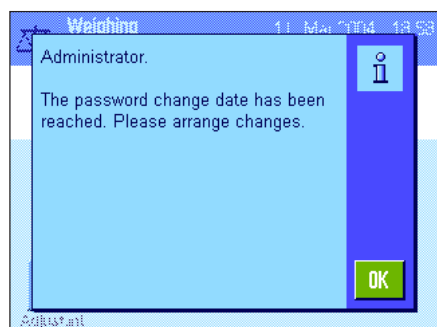
5.8.5 Reminder function for changing the password



For security reasons, passwords should be changed regularly. In the "Passw. Change Date" menu you can define whether and when you want the balance to remind you to change passwords.

To activate the reminder function, select "Request" and then press the relevant button. A numeric input window appears. Enter the date (in the format DD.MM.YYYY) on which the balance should remind you to change your password.

Factory setting: Reminder function deactivated ("Off")



When the selected date is reached, the message opposite appears. It is then the responsibility of the administrator to ensure that all passwords are changed. The balance does not check that they have been changed. If you delete the message using "OK", it reappears every 3 hours until you set a new date or switch off the reminder function.

5.9 Printing the system settings

```

System
Adjust/Test
Adj. History
Selection
Manual adjust.          x
Temperature              x
Time Adjust.             x
Display Datasets Last 50
ProFACT                  On
ProFACT
Weekdays
Monday                   x
Tuesday                  x
Wednesday                x
Thursday                 x
Friday                   x
Saturday                 x
Sunday                   x
Time 1                    9:00
Time
Time 2                    Off
Time
Time 3                    Off
Time
Temp.Criterion 1 Kelvin
Protocol Trigger
Temp.+Time
Autom. ext. Adjust. Off
Autom. ext. Adjust.
Weekdays
Monday                   x
Tuesday                  -
Wednesday                -
Thursday                 -
Friday                   -
Saturday                 -
Sunday                   -
Time                      8:00
Time
Adjustweight select
Adj. weight 1
Adjustweights
Adj. weight 1
Weight 6000.000 g
ID Adj. weight 1
Certificate No. MT-414/A
Adj. weight 2
Weight 5000.00 g
ID Adj. weight 2
Certificate No. MT-416/D

```

When you are in the menu for the system settings, you can print them at any time by pressing the «» key (provided that a printer is connected and activated as the output device in the peripheral settings).

The illustration opposite shows an excerpt from a printout of the system settings.

Note: The scope of the printout depends on where in the system settings you initiated the printout. If the «» key is pressed at the highest level of the system settings, all system settings will be printed. However, if printing is started in the “Peripherals” menu, which is the lowest level, only the settings for the peripheral devices will be printed.

6 User settings

This Section describes how to set basic settings for each user. This enables the balance to be adapted to the user’s work technique and to specific tasks. The settings are stored under the active user profile and apply when working with all applications within this profile. When a user profile is called up, the relevant settings are loaded automatically.

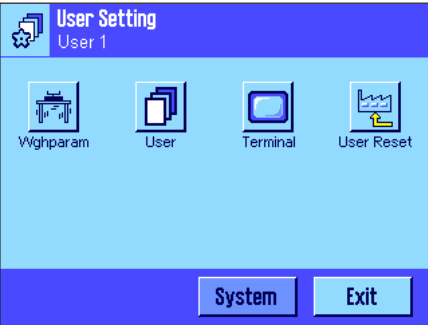
6.1 Calling up user-specific settings



First, ensure that the correct user profile is active, i.e. the one whose basic settings you would like to modify. The 8 user profiles are available under the «☰» key.
Use the «☰» key to select the menu for the user-specific settings. **Note:** If access to the menu has been protected by the administrator, you must enter the appropriate ID and password.

6.2 Overview of the user-specific settings

The user-specific settings are represented by icons. The individual settings can be called up and changed by touching the icons. Detailed notes on the setting options can be found in later Sections.

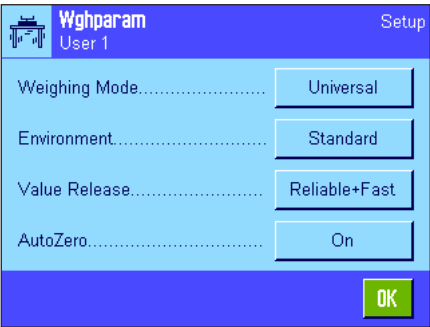


- The following user-specific settings are available:
- “Wgh param”: Settings for adapting the balance to specific weighing tasks (Section 6.3).
 - “User”: User information (name, password, etc.), (Section 6.4).
 - “Terminal”: Settings for the display (brightness, etc.) and the behavior of the terminal (Section 6.5).
 - “User Reset”: Resets the user-specific settings to the factory default settings (Section 6.6).

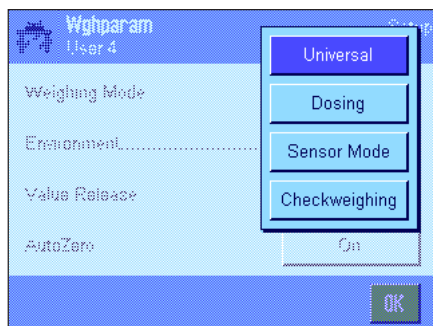
Once you have defined all the settings required, press the “Exit” button to return to the active application. The next sections introduce the user-specific settings in detail.

6.3 Defining weighing parameters

This menu can be used to adapt the balance to your specific requirements. **Note:** If access to this menu has been protected by the administrator, you must enter the appropriate ID and password.



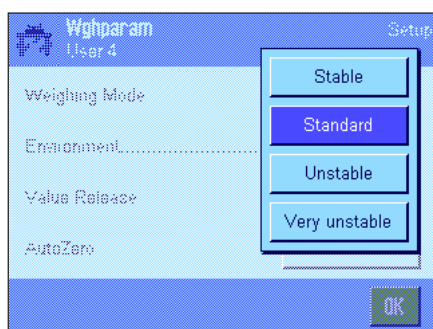
The following options are available:



"Weighing Mode"

The weighing mode setting is used to adapt the balance to the weighing mode. Select the "Universal" mode for all normal weighing operations or "Dosing" for dosing liquid or powdery weighing samples. With this setting, the balance reacts very quickly to the smallest changes in weight. The "Sensor Mode" setting supplies a weighing signal which is filtered to an extent which depends on the setting for the environmental conditions. The filter behaves linearly in relation to time (not adaptively) and is suitable for the continuous processing of measurement values. Under the "Checkweighing" setting the balance only responds to large changes in weight, and the measurement is therefore very stable. **Note:** The number of available settings depends on the model.

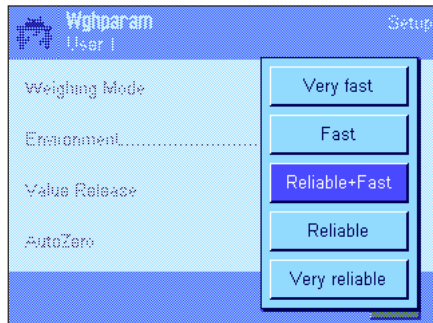
Factory setting: "Universal"



"Environment"

This setting is used to ideally adapt the balance to the ambient conditions at the location. If you are working in an environment which is practically free from drafts and vibrations, choose the "Stable" setting. If, on the other hand, you work in an environment where the conditions are continuously changing, select "Unstable" or "Very unstable". The "Standard" setting corresponds to an average working environment subject to moderate variations in the ambient conditions. **Note:** The number of available settings depends on the model.

Factory setting: "Standard"



"Measured Value Release"

This setting can be used to define the speed at which the balance regards the measured value as stable and releases it. The "Very Fast" setting is recommended if you require fast results and repeatability is not very important. The "Very Reliable" setting provides very good repeatability of the measured results but prolongs the stabilization time. Inbetween, there are 3 other measured value release settings to choose from.

Factory setting: "Reliable + Fast"



"AutoZero"

Note: This menu point is not available on certified balances.

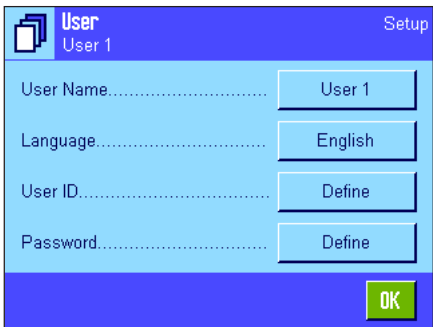
The automatic zero point correction function ("AutoZero") continuously corrects any deviations from the zero point, which can be caused by slight contamination on the weighing pan, for example.

This menu can be used to switch the automatic zero point correction function on or off.

Factory setting: "On" (switched on)

6.4 Entering user data

This menu can be used to define user names, select the dialog language and define user access codes.



The following options are available:



“User Name”

The name of the current user profile can be changed here (max. 20 characters). Alphanumeric characters can be entered in the input window.

After modification, the user profile appears under the new name in the top left of the display and in the profile menu («» key). The user name is also printed in the records.

Factory setting: “User x” (x = 1 .. 7) and “Home”



“Language”

This menu can be used to select the dialog language, in which you want to communicate with the balance. The language is switched immediately. All menus and messages appear in the selected language, with the exception of the interface parameters in the system settings (these are always in English).

Warning! If the dialog language is changed, you may no longer be able to enter the access codes for the administrator and user (password and ID). This is why the ID and password must always be entered in the same language in which they were defined.

Factory setting: Depends on the language package installed. Generally, the language of the destination country is preset.



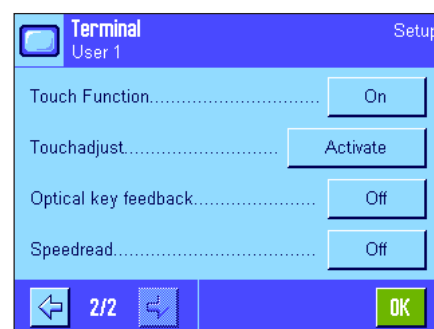
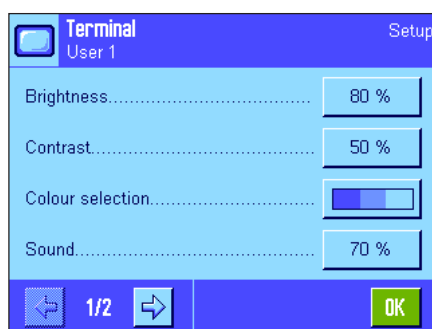
“User ID” and “Password”

The current user access codes (ID and password, max. 20 characters each) can be changed in these two menus, which have identical dialog boxes. These codes are required for accessing menu areas that have been protected at user level by the administrator (Section 5.8.3). If you delete the existing ID or password and do not enter a new code, an error message appears. **Note:** If access to both of these menus has been protected by the administrator, you must enter the current ID and password before you can change the codes.

Factory setting: For ID and password:
“0” (Null) for the “Home” profile
“1” for the “User 1” profile ... “7” for the “User 7” profile

6.5 Terminal settings

This menu can be used to adapt the terminal to your requirements and adjust the display.



The following parameters are available:



"Brightness"

This menu can be used to set the brightness of the display. If necessary, alter the brightness between 20% and 100% (in steps of 20%) using the arrow keys. Each time one of the two arrow keys is pressed, the brightness is altered immediately so that you can see the change right away.

Factory setting: 80%

Note: If the balance has not been used for 15 minutes, the brightness of the display is reduced automatically. This prolongs the service life of the backlighting. As soon as a key is pressed or the weight changes, the brightness is reset to the value selected here.

"Contrast"

Setting for the display contrast (range from 0% - 100% contrast). Set in the same way as the brightness but in 2% steps.

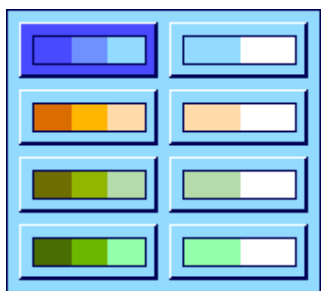
Factory setting: 50%

"Color Selection"

This menu can be used to adapt the color of the display to your personal taste. However, colors can also be used as a guide: if you use different colors for different user profiles, you can see at a glance which profile is currently active. In total, there are 8 color palettes to choose from.

Factory setting: Color palette 1 (blue with soft contrast)

Note: The color palettes in the left column offer a visually attractive appearance with soft contrast, while the palettes in the right column offer a more contrasty display for better readability under poor light conditions.



"Sound"

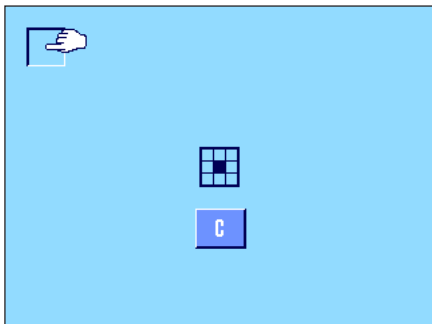
Setting for the volume of the beep (range 0% - 100% in steps of 10%). Setting at 0% switches the sound off. A slider is available for setting the sound, as for setting the brightness and contrast.

Factory setting: 70%

**"Touch Function"**

If you switch off the touch function for the "Touch Screen", the display no longer responds to touch in weighing mode and you can therefore no longer make settings by simply touching the display (except for function keys). **Important:** The touch function is always active in setting mode, as otherwise you would not be able to make settings.

Factory setting: "On"

**"Touch Adjustment"**

If you feel that the balance is no longer reacting correctly when you touch a specific part of the display, you can adjust the "Touch Screen". When the **"Activate"** key is pressed, a window appears and you are asked to touch the flashing area. This operation is repeated several times (it can be aborted at any time using the **"C"** key).

**"Optical key feedback"**

A short beep sounds to confirm each time a key is pressed or a menu function is carried out. If you would like an additional optical confirmation, you can switch on the "Optical key feedback" function. In addition to the beep, the yellow LEDs at the bottom left and right of the status bar on the terminal light up briefly.

Factory setting: "Off"

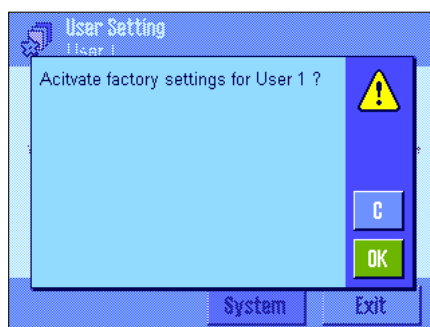
**"Speedread"**

When this function is activated, the weighing result is displayed in a lighter color while it is unstable. When the result becomes stable, it is displayed in a darker color. If the "Speedread" function is deactivated, the weighing result is always displayed in the same color irrespective of whether or not it is stable.

Factory setting: "Off"

6.6 Resetting user profile settings

This menu can be used to reset all settings for the active user profile to the factory default settings.



For security reasons, the above prompt appears. If you do not want to reset, press "C".

WARNING: If you confirm the reset using "OK", the balance restarts and all user and application-specific settings for the active user profile are reset to the factory default settings. Consequently, all individual settings, including user ID and user password, are lost.

6.7 Printing user-specific settings

```
User Setting
Wghparam
Weighing Mode   Universal
Environment     Standard
Value Release   Reliable+Fast
AutoZero        On
User
User Name       User 1
Language        English
User ID         1
Password        *****
Terminal
Brightness      80
Contrast        50
Colour selection
                PaletteBlueCold
Sound           70
Touch Function   On
Optical key feedback Off
Speedread       Off
```

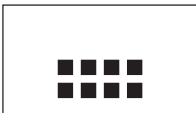
When you are in the menu for the user-specific settings, you can print them at any time by pressing the «» key (provided that a printer is connected and activated as the output device in the peripheral settings). The settings for the active user profile are printed.

The illustration opposite shows a printout with specific settings for the user profile "User 1". Please note that, for security reasons, the user password is always printed as 6 asterisks rather than in clear text, irrespective of its actual length.

7 The “Weighing” application

This Section describes the “Weighing” application. Here you will find information on how to work with this application and on the relevant setting options. **Please note that all settings for the “Weighing” application are stored under the active user profile. User-specific settings can thus be entered for this application. Therefore make sure that you have selected the desired user profile first.**

7.1 Selecting the application



If the “Weighing” application is not already active, press the «...» key. Touch the “Weighing” icon in the selection window. The balance is now ready for weighing.

7.2 Settings for the “Weighing” application

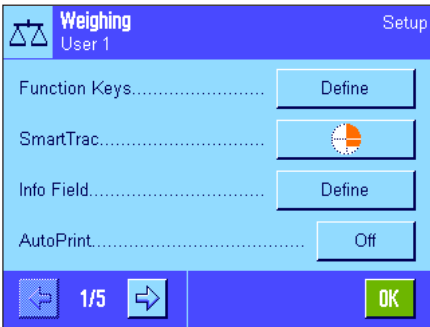
Simple weighing has already been described in Section 3. In addition to the operations described in Section 3 (zeroing, taring and performing a simple weighing), your balance offers numerous options for adapting the “Weighing” application to your specific requirements.

7.2.1 Overview



The application-specific settings can be accessed via the «≡» key. When this key is pressed, the first of 5 menu pages is displayed.

The following settings are available for the “Weighing” application:



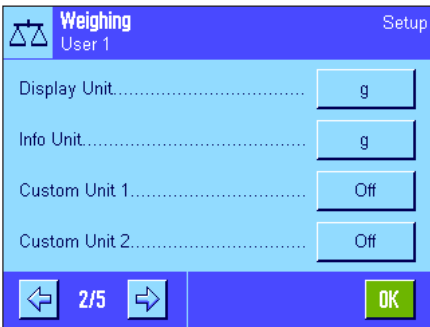
“Function Keys”: Here you can specify which function keys are to appear at the bottom of the display. These keys enable direct access to specific functions (Section 7.2.2).

“SmartTrac”: For specifying the visual appearance of the graphic weighing-in aid (Section 7.2.3).

“Info Field”: Here you can specify which information fields are to be displayed (Section 7.2.4).

“AutoPrint”: Here you can select whether the weighing result is to be printed automatically (Section 7.2.5).

Press the arrow button to access the next menu page.



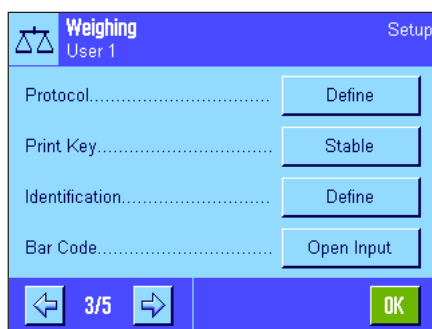
“Display Unit”: For specifying the unit for the result display (Section 7.2.6).

“Info Unit”: For specifying an additional weighing unit, which will appear in the appropriate information field of the display (Section 7.2.6).

“Custom Unit 1”: For defining a custom weighing unit (Section 7.2.7).

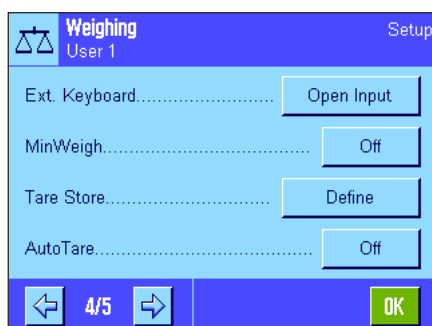
“Custom Unit 2”: For defining a second custom weighing unit (Section 7.2.7).

Press the arrow buttons to go back to the previous menu page or to access the next menu page.



The following settings are available on the third menu page:

- "Protocol": For selecting the information that is to be included in the weighing printouts (Section 7.2.8).
- "Print Key": For specifying the behavior of the «» key for manually printing weighing results (Section 7.2.9).
- "Identification": For defining IDs (Section 7.2.10).
- "Bar Code": These settings are only relevant if a bar code reader is connected. Allows you to specify how bar code data is to be processed (Section 7.2.11).



The following settings are available on the fourth menu page:

- "Ext. Keyboard": These settings are only relevant if an external keyboard is connected. Allows you to specify how keyboard inputs are to be processed (Section 7.2.12).
- "MinWeigh": The "MinWeigh" function ensures that the weighing results are within a specified tolerance range, in accordance with the requirements of your quality assurance system. Here you can define the specifications for this function (Section 7.2.13).
- "Tare Store": Up to 10 tare weights can be predefined here, which can be called up during the weighing operation (Section 7.2.14).
- "AutoTare": The automatic tare function automatically stores the first stable weight as the tare value. Here you can define the specifications for this function (Section 7.2.15).



The following setting is available on the fifth menu page:

- "Smart & ErgoSens": For programming the two "SmartSens" sensors on the terminal. In addition, up to two external "ErgoSens" sensors (optional) can be allocated a function in this menu (Section 7.2.16).

Once you have defined all the required settings, press the **"OK"** button to return to the active application.

The various settings for the "Weighing" application are described in detail in the following sections.

Printing the application-specific settings:

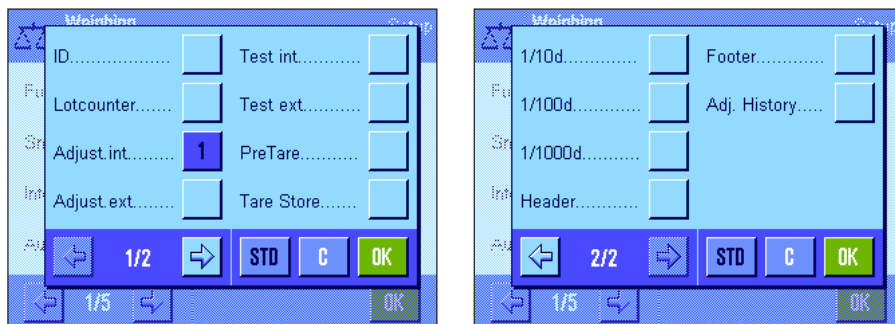
When you are in the menus for the application-specific settings, you can print the settings at any time by pressing the «» key (provided that a printer is connected and activated as the output device in the system settings).

The illustration opposite shows an excerpt from a printout of the application-specific settings.

Weighing	
Function Keys	
ID	-
Lotcounter	-
Adjust.int	1
Adjust.ext	-
Test int	-
Test ext	-
PreTare	-
Tare Store	-
1/10d	-
1/100d	-
1/1000d	-

7.2.2 Selecting function keys

Function keys enable direct access to specific functions and settings in the application. The function keys are displayed in the application at the bottom of the display (see Section 4.2). Touching a key triggers the corresponding function. This menu can be used to specify which function keys are to be available in the application.



The function keys assigned a number are displayed in the application. The numbers determine the order of the function keys in the display. When a function key is activated or deactivated by being touched, the order of the keys is updated automatically. To completely redefine the order of the keys, first deactivate all the function keys and then activate them in the desired order. Press **"STD"** to return to the factory default setting. Press **"OK"** to save the modifications (press **"C"** to exit the input window without saving).

The following function keys are available.

- "ID":** This function key can be used to allocate IDs (descriptive text), which are also included in the records, to individual weighing processes. When the function key is pressed, a window appears, in which the ID can be selected and the desired text can then be entered. Information on defining IDs can be found in Section 7.2.10. Notes on working with IDs can be found in Section 7.3.4.
- "Lotcounter":** This function key can be used to activate the item counter and to specify a start value (Section 7.3.3).
- "Adjust. int." and "Adjust. ext.":** For adjusting the balance using an internal or external adjustment weight. Notes on adjustment and printing adjustments can be found in Sections 7.4.2 and 7.4.3.
- "Test int." and "Test ext.":** For checking the balance adjustment using an internal or external test weight. Notes on checking adjustments can be found in Sections 7.4.4 and 7.4.5.
- "PreTare":** Numeric entry of a fixed tare value (tare preset). Notes on entering tare values can be found in Section 7.3.2.
- "Tare Store":** For calling up a predefined tare value. Notes on specifying predefined tare values can be found in Section 7.2.14. Information on working with the tare memory can be found in Section 7.3.2.
- "1/10d", "1/100d" and "1/1000d":** These function keys can be used to modify the resolution of the weighing result (Section 7.3.1). **Note:** For metrological reasons, the option for changing the resolution is not available on some certifiable balances.
- "Header" and "Footer":** These function keys are used to print the record header and footer (Section 7.2.8).
- "Adj. History":** This function key can be used to display a list of adjustment operations that have been carried out (the operations that were selected in the system settings are displayed, see Section 5.3.1).
- Factory setting:** **"Adjust. int."** activated.

7.2.3 Selecting "SmartTrac"

"SmartTrac" is a graphic weighing-in aid, which can be used to display the used and available weighing range at any time (in some applications, SmartTrac even simplifies weighing in to a specific nominal value). In the application, "SmartTrac" appears below the weighing result on the right-hand side of the display (Section 4.2).



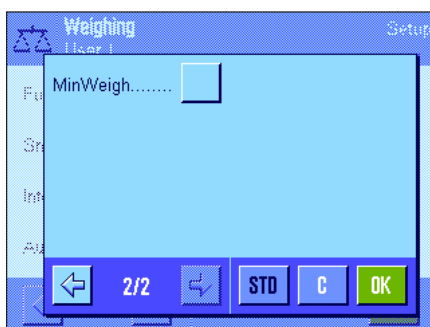
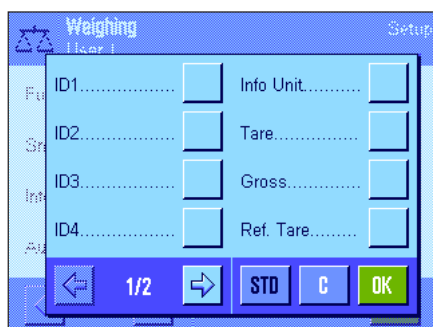
This menu can be used to select the "SmartTrac" display type or disable the function.

Note: This menu can also be called up directly from the application by touching "SmartTrac".

Factory setting: Round "SmartTrac" enabled.

7.2.4 Selecting information fields

The information fields continuously provide information on the set values, the recorded results, etc. In the application, the information fields appear on the left-hand side of the display, below the weighing result.



This menu can be used to specify which information fields are to be displayed. The fields assigned a number will be displayed in the application. The numbers determine the order of the information fields in the display. **Important:** For reasons of space, a maximum of 4 information fields can be activated. When an information field is activated or deactivated by touching it, the order of the fields is updated

automatically. To completely redefine the order of the fields, first deactivate all the information fields and then activate them in the desired order. Press "STD" to return to the factory default setting; press "C" to exit the input window without saving. To save the modifications, press "OK".

The following information fields are available:

"ID1", "ID2", "ID3" and "ID4":

These information fields show the IDs entered via the "ID" function keys. **Note:** The defined names are displayed instead of "ID1", "ID2", "ID3" and "ID4" (Section 7.2.10).

"Info Unit":

This information field displays the weighing result in the second selected weighing unit (Section 7.2.6)."

"Tare":

This information field shows the current tare value (in the same weight unit as the weighing result in the main display)."

"Gross":

This information field shows the current gross weight value (in the same weight unit as the weighing result in the main display).

"Ref. Tare":

If the "MinWeigh" function is activated (Section 7.2.13), this information field displays the upper limit of the reference tare.

"MinWeigh":

If the "MinWeigh" function is activated (Section 7.2.13), this information field displays the required minimum initial weight value based on the reference tare.

Factory setting:

No information fields activated.

7.2.5 Specifications for automatic record printing

This menu option can be used to specify whether and under which conditions the balance is to print the weighing result automatically. The information defined for printing single values is printed (Section 7.2.8).

When you activate the "AutoPrint" function ("On"), press "Define" to define the criteria for automatic record printing:

"Limit": For automatic record printing to occur, the weight value must fall short of and then exceed the specified limit.

"Delay Time": As soon as the limit is exceeded, the "Delay Time" starts. Once this time has elapsed, the weight value is recorded and printed. This setting allows the weighing result to be printed with a defined delay, if necessary.

Factory setting: "Off" (automatic record printing is deactivated).

7.2.6 Selecting weighing units

The "Display Unit" and "Info Unit" menus can be used to specify the weighing units you wish to use. By selecting different units, the weighing result can be displayed in two different weighing units simultaneously.

The same units are available for both the "Display Unit" and the "Info Unit" (see also conversion table in Section 18.1). The number of available weighing units depends on the model. **Note:** In the example shown at left, all available units are visible at a glance. With a larger selection, the units are displayed in the form of a rolling list.

When the **"Display Unit"** is modified, the current weighing result and the values in the "Tare" and "Gross" information fields (Section 7.2.4) are displayed in the new weighing unit. The **"Info Unit"** is used for the information field of the same name (Section 7.2.4).

Factory setting: Depends on the model (for both units).

7.2.7 Defining custom weighing units

A custom weighing unit can be defined in both the "Custom Unit 1" and the "Custom Unit 2" menus. Calculations can thus be carried out immediately once the weighing result is recorded (e.g. for surfaces or volumes). Custom weighing units are available in all menus and input fields where weighing units can be selected (but not when tare values are entered manually).

When you activate one of the custom units ("On"), press "Define" to select the following fields for defining the unit:

"Formula":

This option can be used to specify how the value specified below for "Factor" is to be calculated. There are 2 formulae to choose from: "F" stands for the factor and "Net" for the weight value. The first formula multiplies the net weight by the factor, whereas the second formula divides the factor by the net weight. The formula can be used, for example, to take into account a known error factor when recording the weight.

"Factor (F)":

This option can be used to specify the factor (10^{-7} ... 10^7) for calculating the effective weighing result (net weight), using the previously selected formula.

"Name":

Enter a name for your custom weighing unit (maximum of 4 characters). **Note:** Weight units ("g", "kg", etc.) must not be entered. This is prevented with an error message.

"Result Output Format":

This option can be used to specify the format for the weighing result. **Example:** A setting of "0.05" defines rounding to 2 decimal places with a multiple of significance of 5 (a recorded result of 123.4777 is therefore displayed as 123.50). **Note:** This function can only be used to **reduce** the resolution of the weighing result; i.e. do not enter a value that exceeds the maximum resolution of your balance.

Factory setting:

No custom unit defined ("Off").

7.2.8 Defining the record

This menu can be used to specify what information is to appear in the weighing records.

This menu is divided into 3 submenus for greater clarity. The options for record headers, printing single values and for record footers can be defined in these submenus.

Note: Sample printouts can be found at the end of this section.

Options for record headers

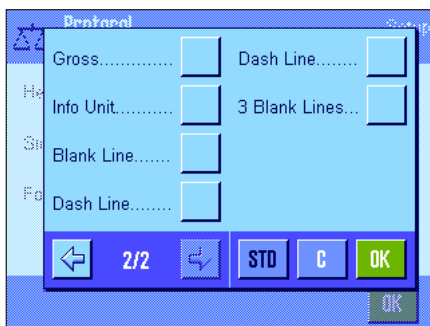
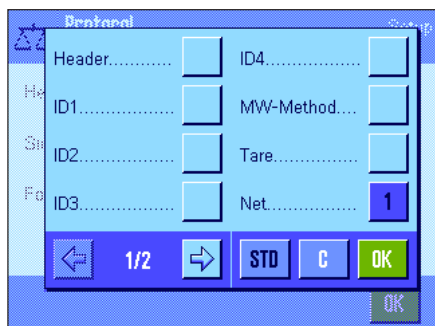
This submenu can be used to define the information to be printed at the top of the weighing record (before the results). The header is printed automatically if it has been defined as part of the weighing record (see "Options for printing single values" on the next page). It can also be printed separately by pressing the "Header" function key.

Touch the relevant boxes to activate the desired information. If a box is checked, the relevant information will be printed. Press "STD" to return to the factory default setting; press "C" to exit the input window without saving. To save the modifications, press "OK".

The following header options are available:

"Appl. Name":	The application name is printed ("Weighing").
"Title 1" and "Title 2":	The defined record title is printed (Section 7.2.10).
"Date/Time":	The current date and time are printed.
"User":	The name of the current user is printed.
"Balance Type":	The balance model is read from the balance electronics and cannot be changed by the user.
"SNR":	The serial numbers for the terminal and weighing platform are read from the balance electronics and cannot be changed.
"Balance ID":	The balance ID defined in the system settings is printed.
"ID1", "ID2", "ID3" and "ID4":	The IDs defined via the "ID" function key are printed (Section 7.3.4).
"MW Method":	The selected MinWeigh method is printed (Section 7.2.13).
"Signature":	Inserts a line for signing the printout.
"Blank Line":	A blank line is printed.
"Dash Line":	Inserts a dashed line (this option is available twice).
"3 Blank Lines":	Prints 3 blank lines at the end of the printout (paper advance).
Factory setting:	"Appl. Name" and "Date/Time" activated (in this order).

Options for printing single values



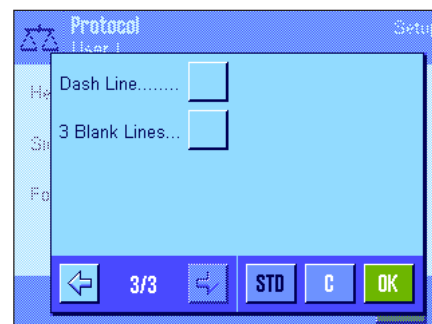
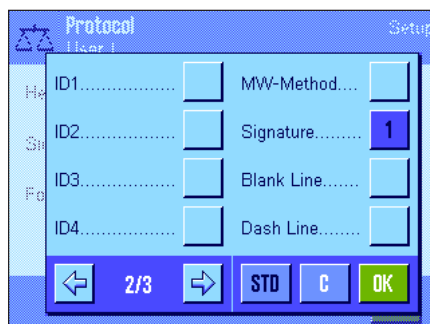
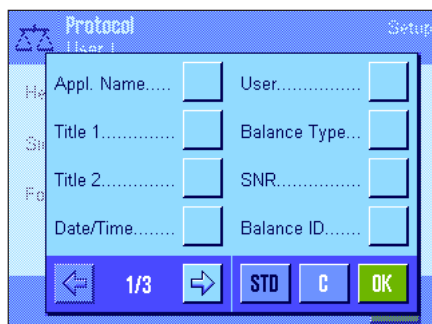
In this submenu you can specify which information should be printed for each individual weighing result. Printing is initiated by pressing the button «» or automatically (if the automatic printing function is activated, see Section 7.2.5).

The following information is available for printing weighing results:

"Header":	The information defined for the header is printed (see above).
"ID1", "ID2", "ID3" and "ID4":	The IDs defined via the "ID" function key are printed (Section 7.3.4).
"MW Method":	The selected MinWeigh method is printed (Section 7.2.13).
"Tare":	The tare value for the current weighing operation is printed.
"Net":	The net weight value for the current weighing operation is printed.
"Gross":	The gross weight value for the current weighing operation is printed.

- "Info Unit":** The weighing result (net value) is also printed in the selected info unit (Section 7.2.6).
- "Blank Line":** A blank line is printed.
- "Dash Line":** Inserts a dashed line (this option is available twice).
- "3 Blank Lines":** Prints 3 blank lines at the end of the printout (paper advance).
- Factory setting:** "Net" is activated.

Options for record footers



This submenu can be used to define the information to be printed at the bottom of the weighing record after the results (single values). The footer is printed when the "Footer" function key is pressed.

The footer options are the same as those for the header.

Factory setting: "Signature" is activated.

Sample printouts

"Header" / "Footer"

```

----- Weighing -----
12.Mar 2004          17:30
T1
T2
User Name           User 1
Balance Type        XP6002S
Balance ID          Lab A/1
ID1
ID2
ID3
ID4
MW-Method           Off
Min.Weight by Tare
-----
Signature
.....

```

"Single Values"

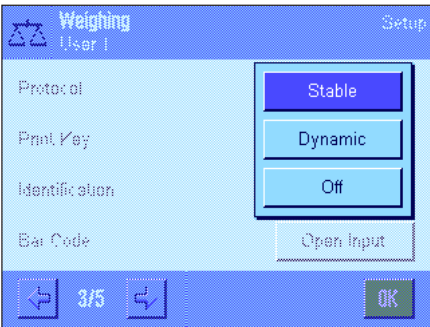
```

----- Weighing -----
12.Mar 2004          17:30
N      1021.53 g
T      41.37 g
G      1062.90 g
-----

```

7.2.9 Specifications for manual record printing

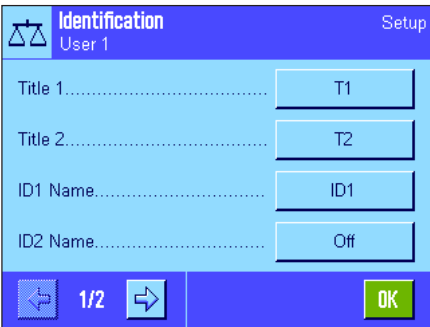
The settings in the "Print Key" menu can be used to specify the behavior of the «⏏» key (record printing).



- "Stable":** When the «⏏» key is pressed, the record is not printed until the weighing result is stable.
- "Dynamic":** When the «⏏» key is pressed, the record is printed immediately, regardless of whether the weighing result is stable or not.
- "Off":** When the «⏏» key is pressed, no record is printed as the key is inactive.
- Factory setting:** "Stable".

7.2.10 Defining IDs and record titles

This menu can be used to activate and rename the 4 IDs, which are available under the "ID" function key (Section 7.2.2). In addition, you can define two titles for the weighing records.



Record Title ("Title 1" and "Title 2"):
The names entered (e.g., the company name) can be printed in the weighing records. The maximum permissible length of the record title is 20 characters.

IDs ("ID 1 Name" ... "ID 4 Name"):
Select the ID that you wish to activate/deactivate or rename. **Note:** Deactivated IDs ("Off") can no longer be selected under the "ID" function key.
A window appears, in which you can activate the ID and rename it.

The factory-set ID names are "ID1", "ID2", "ID3" and "ID4". They can be replaced by custom names, e.g. "Client" for "ID1", "Order" for "ID2", "Lot" for "ID3" and "Sample" for "ID 4".

To change the current ID name, press the corresponding button. An alphanumeric input field appears, in which the new name can be entered (maximum of 20 characters). The ID is now available with the new name under the "ID" function key.

The entered names also appear as the names of the relevant information fields (Section 7.2.4) and can be printed on the weighing records (Section 7.2.8).

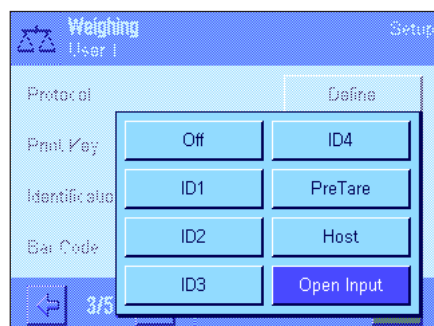
Notes on working with IDs can be found in Section 7.3.4.



Factory setting: "T1" and "T2" as the record titles
"ID1" activated (Name = "ID1")

7.2.11 Specifications for processing bar code data

If a bar code reader is connected to your balance, this menu can be used to specify how the bar code data is to be processed. The following settings are available:



"Off":

No bar code data is processed. This setting should be used if no bar code reader is connected.

"ID1" ... "ID4":

The received bar code data is treated like identification text and assigned to the relevant ID (Section 7.3.4). **Note:** If you have defined ID names (Section 7.2.10), they are used instead of "ID1" ... "ID4".

"PreTare":

The bar code data is interpreted as the value for the tare preset (Section 7.3.2).

"Host":

The bar code data is not processed in the balance, but is transmitted directly to a connected PC. If no PC is connected or the PC cannot receive the data, the data is ignored.

"Open Input":

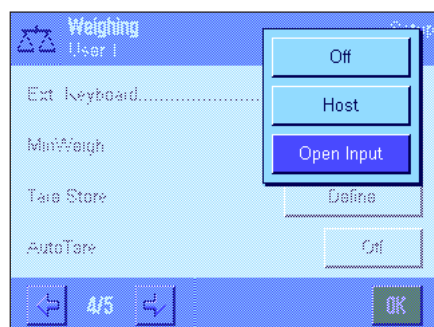
The bar code data is written to the input window (e.g., item counter, ID or manual tare) that is currently open in the application and the input window is then closed automatically. If no input window is open, the data is ignored.

Factory setting: "Open Input".

Note: If you connect a bar code reader to your balance, configure the interface in the system settings accordingly (Section 5.7).

7.2.12 Specifications for processing keyboard entries

If an **external keyboard** is connected to your balance, this menu can be used to specify how the data is to be processed. The following settings are available:



"Off":

No keyboard entries are processed. This setting should be used if no keyboard is connected.

"Host":

The keyboard entries are not processed in the balance, but are transmitted directly to the connected PC. If no PC is connected or the PC cannot receive the data, the data is ignored.

"Open Input":

The keyboard entries are written to the input window (e.g., item counter, ID or manual tare) that is currently open in the application and the window is then closed automatically. If no input window is open, the data is ignored.

Factory setting: "Open Input".

Note: If you connect an external keyboard to your balance, configure the interface in the system settings accordingly (Section 5.7).

7.2.13 Settings for the "MinWeigh" function

The menu containing the settings for the "MinWeigh" function is deactivated ex works and cannot be accessed. The "MinWeigh" function must be enabled and programmed by a service technician. If you need to use this function, but cannot access it in the menu, please contact your METTLER TOLEDO dealer.

The "MinWeigh" function ensures that the weighing results are within a specified tolerance range in accordance with the requirements of your quality assurance system.

The service technician will use weights on site to determine the required minimum initial weight values according to your QA specifications and will then load these values onto the balance. Up to 3 tare values can be defined with the corresponding minimum initial weight values. In addition, the service technician will set the **weighing parameters** (Section 6.3) to values that ensure the required tolerance range is observed. **These settings cannot be modified by the user while the "MinWeigh" function is active.**

Once the balance programming is complete, the service technician creates a **certificate** that documents the measurements, tolerances and corresponding tare and minimum weight values for the initial weighing. Using the "MinWeigh" function ensures that the weighing results meet the specifications of the certificate and thus comply with your QA guidelines. Information on working with the "MinWeigh" function can be found in Section 7.3.5.

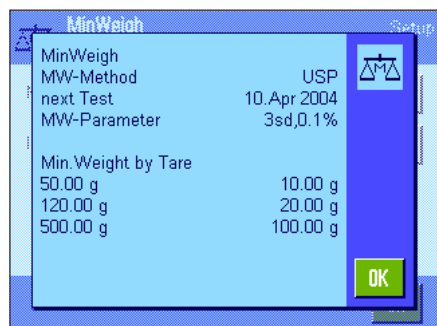


If the "MinWeigh" function has been enabled, it can be activated or deactivated in the menu. When the function is activated, press "Define". The following options are available:

"Method":

This is the name of the QA standard that you are using. The following methods are available: "USPO", "SOP" and "GLP".

Note: The method names are predefined. The service technician can adapt the names according to your requirements, e.g. if you are using internal company QA methods.



"Info":

When "Show" is pressed, a window opens containing information about the "MinWeigh" function (method, date of the next test by the service technician and the minimum required weight values defined by the service technician in relation to reference tare values). Press the «» key to print the information.

Factory setting:

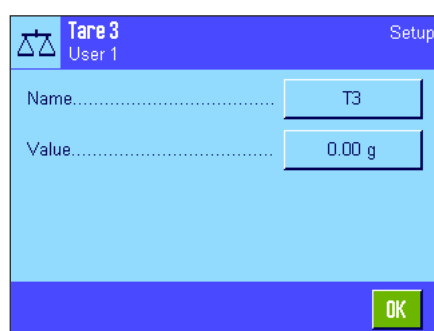
"MinWeigh" function deactivated ("Off").

7.2.14 Defining and activating the tare memory

This menu can be used to define and rename up to 10 tare values, which are available under the "Tare Store" function key (Section 7.2.2).



Select the tare memory that you wish to activate/deactivate, rename or modify the weight value for. **Note:** Deactivated IDs ("Off") can no longer be selected under the "Tare Store" function key.



A window appears, in which you can activate and rename the desired tare memory as well as modify its weight value.

The designations of the tare memory ex works are "T1" ... "T10". The names can be customized, e.g. the name of a tare container can be used.

To change the current tare memory name, press the corresponding button. An alphanumeric input field appears, in which the new name can be entered (maximum of 20 characters). The tare memory is now available with the new name under the "Tare Store" function key. **Note:** Even though the maximum permissible length of the name is 20 characters, we recommend that you use short names, as a maximum of only 10 characters can be displayed under the "Tare Store" function key.



To enter the weight value, press the corresponding button. A numeric input field appears, in which the tare value can be entered. **Note:** Instead of typing in the value, you can place the relevant tare container on the weighing pan and then press the button with the balance icon. The measured weight value is thus transferred directly.

Notes on working with the tare memories can be found in Section 7.3.2.

Factory setting: All tare memories are deactivated ("Off")

7.2.15 Settings for the automatic tare function

This menu option can be used to specify whether and under which conditions the balance is to automatically interpret the first weight following a zero setting as the tare. Notes on working with the automatic tare function can be found in Section 7.3.2.



When you activate the "AutoTare" function ("On"), press "Define" to define the weight criterion for the automatic tare function:

"Limit":

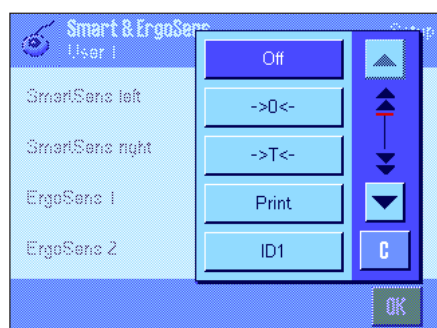
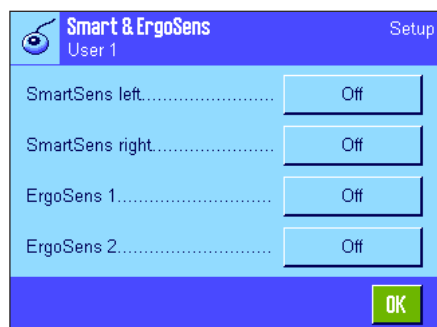
This value specifies the minimum weight that must be placed on the weighing pan for it to be automatically saved as the tare. If the weight is below the limit, the value is not automatically transferred to the tare memory.

Note: Instead of typing in the value, you can place your lightest tare container on the weighing pan and then press the button with the balance icon. The measured weight value is thus transferred directly as the limit.

Factory setting: "Off" (automatic tare function is deactivated).

7.2.16 Settings for SmartSens and ErgoSens

This menu option can be used to activate/deactivate each of the two contact-free sensors (SmartSens) in the top left and right corners of the terminal and to assign each sensor a function. The same settings are available for a maximum of two external ErgoSens sensors. The ErgoSens sensor is an optional external sensor with the same functions as the built-in SmartSens sensor. A maximum of 2 external ErgoSens sensors can be connected to the balance.



Each of the 4 sensors can be assigned one of the following functions by touching the relevant button:

- "Off": The sensor is inactive.
 - "→0←": Zero the balance.
 - "→T←": Tare the balance.
 - "Print": Start the print process.
 - "ID1"... "ID4": Open the input window for the relevant ID.
 - "Header": Print the header.
 - "Footer": Print the footer.
 - "Pre Tare": Open the input window to enter a fixed numeric tare value (tare preset).
 - "1/10d" - "1/1000d": Change the resolution of the weighing result.
- Note:** If a function is activated, which emulates a key on the terminal, the relevant icon lights up below the corresponding sensor in the status bar ("→0←", "→T←" or "☰"). For all other settings (that emulate function keys of the same name), the green "F" (function) icon lights up. No icon lights up when the sensor is deactivated.

Factory setting: "Off" for all 4 sensors.

7.3 Working with the "Weighing" application

Simple weighing has already been described in Section 3. This section describes how the various functions in the "Weighing" application are used in practice.

7.3.1 Changing the resolution of the weighing result

The balance is set ex works so that the weighing result is displayed at the maximum resolution for the balance model (corresponds to 1d). While you are working, you can change the resolution of the weighing result at any time.



To change the resolution of the weighing result, the relevant function keys must be activated (Section 7.2.2). The following function keys can be used to display the weighing result at a lower resolution:

- "1/10d": 10x lower resolution
- "1/100d": 100x lower resolution
- "1/1000d": 1000x lower resolution.

Press the relevant function key again to show the weighing result at the normal resolution.

Note: These function keys are inactive when the "MinWeigh" function is on (Section 7.2.13) or when a custom weighing unit is used (Section 7.2.7).

7.3.2 Tare options

The tare is usually determined by placing the weighing container on the pan and pressing the «→T←» key. The balance offers other tare options, however, which will make your day-to-day work easier.

Manual entry of the tare value (tare preset and manual tare)

If you are working with the same weighing container over an extended period of time, you can enter its weight manually. This eliminates the need for taring when the weighing container is placed on the pan. When the weighing container is lifted off the pan, the tare weight is displayed as a negative value. When the container is placed on the pan again, the display is set to zero and the balance is ready for weighing.



To enter a tare preset, the relevant function key must be activated (Section 7.2.2). When the function key is pressed, the window for entering the tare value appears.



Type in the desired tare value. Check the weighing unit, which is shown to the right of the tare value (custom weighing units are not available when the tare value is entered manually).

Note: Instead of typing in the value, you can place the relevant tare container on the weighing pan and then press the button with the balance icon. Wait until the value displayed is stable before you accept it with "OK"!

Once you have entered the value, press "OK" to activate the tare preset.

The tare preset value is stored until a new value is entered, the «→0←» or «→T←» key is pressed, or the balance is switched off.

Using the automatic tare function

The balance can be configured so that the first weight placed on the pan is always automatically interpreted as the tare. The "AutoTare" function must be activated in the menu in order to use this function (Section 7.2.15).

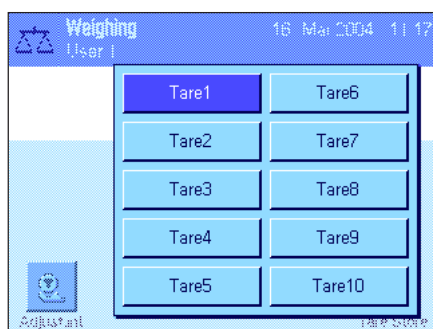
To start automatic taring, press the «→0←» button (otherwise the tare weight will not be used automatically), then place the empty container on the weighing pan. As soon as the weight value becomes stable, this is used as the tare value. The weight display is set to zero and the "Net" icon appears. You can now begin weighing. After the full container is removed, the "Net" icon disappears and the stored tare value is deleted.

Working with tare memories

If you are working with different tare containers, you can store their weights and call them up at any time during the weighing operation at the touch of a button. Up to 10 tare memories can be defined.



In order to use the tare memory, the "Tare Store" function key must be activated (Section 7.2.2) and the desired tare memory must be defined and activated (Section 7.2.14).



When the "Tare Store" function key is pressed, a window appears in which you can select the desired tare memory. The memory names correspond to those that were defined in the menu ("Tare 1"... "Tare 10" are only example names).

Select the desired memory and the corresponding tare value is loaded immediately. The tare value remains active until a new tare memory is selected, the «→0←» or «→T←» key is pressed, the application is changed, another user profile is selected, or the balance is switched off.

7.3.3 Working with the item counter

The item counter numbers each weight value in the report printout, whereby the number automatically increases by 1 for each new item.



1	N	235.87 g
2	N	604.24 g
3	N	817.96 g

To use the item counter, the relevant function key must be activated (Section 7.2.2).

When this function key is pressed a numeric input field appears, in which the start value for the item counter can be specified. The value is preset to 0 ex works, i.e. the item counter is switched off. To activate the item counter, enter a start value between 1 and 999.

Each time a weighing record is printed using the «» key, the weight value is preceded by a number, which increases by 1 for each new item. When the counter reaches the maximum value of 999, the numbering restarts from 1.

Note: The item counter can also be used with automatic record printing (Section 7.2.5).

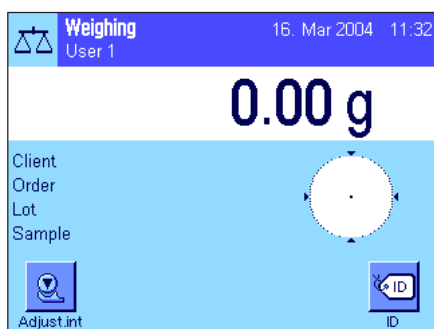
7.3.4 Working with IDs

IDs contain descriptive text for individual weighing processes, which enables weighing samples to be easily allocated to specific tasks or customers. The IDs are included on printouts (or can be transmitted to a connected PC).



To use the IDs, the "ID" function key must be activated (Section 7.2.2). This function key can be used to call up a maximum of 4 available IDs. **Note:** If the IDs are deactivated, the function key is grayed out and cannot be pressed. If this is the case, the IDs must be activated first before they can be used (Section 7.2.10).

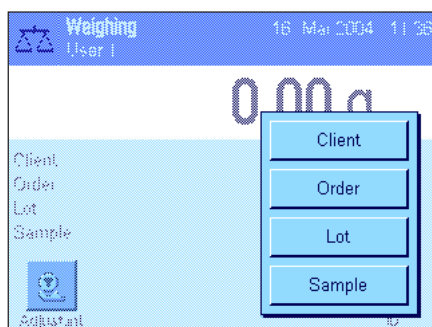
The four factory-set ID names are "ID1", "ID2", "ID3" and "ID4". These names can be replaced by more appropriate titles for your application (Section 7.2.10). The selected names (e.g. "Client" for ID1, "Order" for ID2, "Lot" for ID3 and "Sample" for ID4) are available under the "ID" function key.



When working with the IDs, we recommend that you also activate the relevant information fields (Section 7.2.4). The information fields contain the names that were selected for the 4 IDs.

The example opposite shows the display on the balance following activation of the ID function key and the ID information fields.

The following example operation is based on the ID names that were defined in the example above.

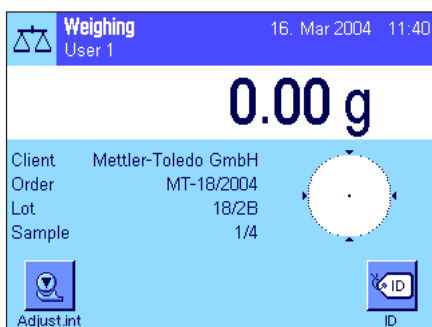


If you want to carry out an order for a customer in the application, press the "ID" function key. You can then select the ID for which you wish to enter text (e.g. "Client").



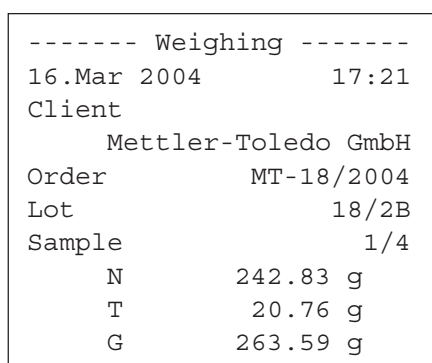
A field appears for you to enter the customer name (see illustration opposite). Enter the name and confirm your entry with "OK".

When you press the "ID" function key and select the "Order" ID, a similar field appears for you to enter the order name. The text for the "Lot" and "Sample" IDs can then be entered in the same way. The maximum permissible ID length is 24 characters.



Once you have completed all the entries, you can check the selected IDs again using the information fields in the display.

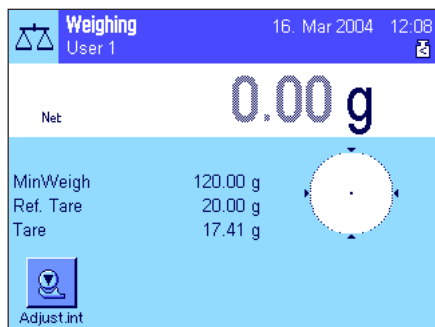
All ID text is stored until it is replaced by new text.



If the weighing record has been defined so that the IDs are also printed (Section 7.2.8), both the defined ID names (e.g. "Client") and the text entered (e.g., "Mettler-Toledo GmbH") will be printed. The illustration opposite shows a printout with the IDs from the example above.

7.3.5 Working with the "MinWeigh" function

The "MinWeigh" function ensures that the weighing results are within a specified tolerance range in accordance with the requirements of your quality assurance system. This function must be enabled and programmed by a service technician. The "MinWeigh" function must be activated in this menu in order to use the function (Section 7.2.13). As soon as this function is activated, a small weight icon containing a "<" appears above the weighing result in the display. We recommend that you also activate the "MinWeigh", "Ref. Tare" and "Tare" information fields (Section 7.2.4).



Press the «→0←» key to set the display to zero. Place the tare (weighing container) on the weighing pan and press the «→T←» key to tare the balance. The balance determines the tare value and displays it in the "Tare" information field. The "Net" icon (net weight) appears next to the weight display.

The "MinWeigh" information field displays the minimum initial weight, which is required for the current tare (120.00g in the example opposite). In addition, the tare reference value (which determines the minimum initial weight value) is displayed in the "Ref. Tare" information field. **Note:** If several reference tare values (and their corresponding minimum initial weight values) have been programmed by the service technician, the displayed value automatically changes to the range for the current tare weight. The required minimum initial weight value also changes simultaneously.



In the illustration opposite, the small **weight icon** above the weighing result (status icon) and the **gray** color of the weight value indicate that the minimum initial weight value has not yet been reached and that the current weight value may be outside the tolerance range specified in the QA system.

Place the weighing sample on the pan. As soon as the required minimum initial weight value is reached, the weighing result is displayed in **dark, easy-to-read** figures and the small weight icon above the weighing result disappears.

MW-Method	USP
Ref. Tare	20.00 g
MinWeigh	120.00 g
*N	46.85 g
T	17.41 g
G	64.26 g

The weighing result can be printed using the «≡» key. The illustration opposite shows an excerpt from a sample printout, which lists the specifications for the "MinWeigh" function (method, reference tare and required minimum initial weight value) as well as the current weight values. The asterisk to the left of the net weight indicates that, according to the example above, the minimum initial weight value was not reached and that the value may not meet the QA specifications.

Note

If the status icon opposite (small weight symbol with clock) appears in the upper right of the display (below the date and time), it's time to test the "MinWeigh" function again. Contact the customer service department of your sales outlet to have a service technician run the test as soon as possible.



7.4 Adjusting the balance and testing adjustments

Your balance is set to ProFACT fully automatic adjustment ex works. ProFACT automatically adjusts and linearizes the balance according to preselected criteria. However, the balance can be adjusted manually and/or tested using the internal weight or an external weight at any time.

In the following descriptions, it is assumed that the relevant function keys for adjustment and tests (Section 7.2.2) are active.

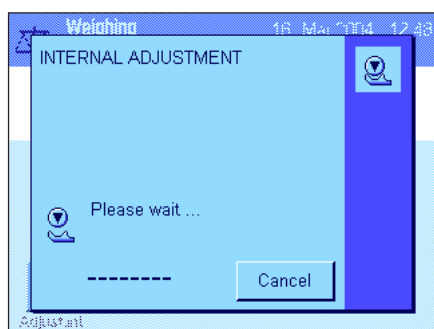
7.4.1 ProFACT fully automatic adjustment

ProFACT automatically adjusts and linearizes your balance according to a preselected temperature criterion (Section 5.3.1).



As soon as the preselected time and/or temperature criterion is met (Section 5.3.2), the small ProFACT icon appears in the top right corner of the display, below the time. The balance uses this to indicate that it wishes to carry out a ProFACT adjustment.

Note: In the first 24 hours following connection to the power supply, ProFACT is carried out several times regardless of the selected criteria.



As soon as the balance is unloaded and no key has been pressed for 2 minutes, adjustment starts automatically. During adjustment a window is displayed, which provides information about the current adjustment operation. The icons are animated so that you can visually follow the progress of the adjustment operation. If you are working with the balance when adjustment starts, you can exit ProFACT via **"Cancel"**. The balance will start adjustment at the next available opportunity.

Following successful adjustment, the balance automatically returns to the application. Each ProFACT adjustment is printed automatically according to your settings (Section 5.3.2). The information that is printed in addition to the adjustment data depends on your settings for the adjustment and test records (Section 5.3.9). A sample printout can be found in Section 7.4.6.

7.4.2 Adjustment using the internal weight



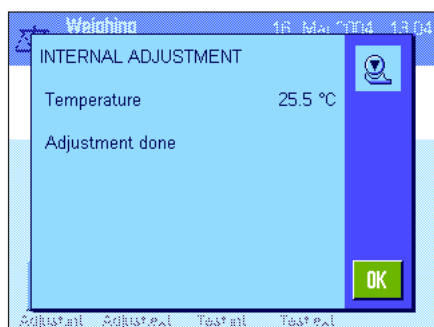
Pressing this function key triggers a balance adjustment using the built-in calibration weight. This can be implemented at any time.

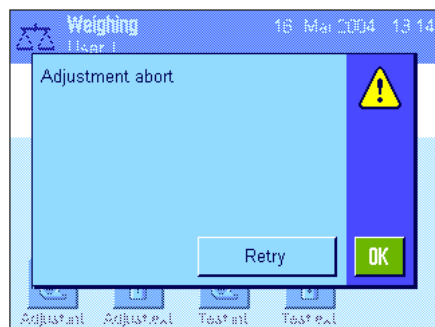
You can hear how the internal weight is placed on the pan and then lifted off again in a motorized process. During adjustment the same window is displayed as for ProFACT adjustment (see above).

Following the adjustment operation, one of the following messages is displayed:

Adjustment done. Press **"OK"** to return to the application.

If a printer is connected to the balance, the adjustment is printed automatically according to the specifications selected in the system settings for printing adjustments (Section 5.3.9). A sample printout can be found in Section 7.4.6.



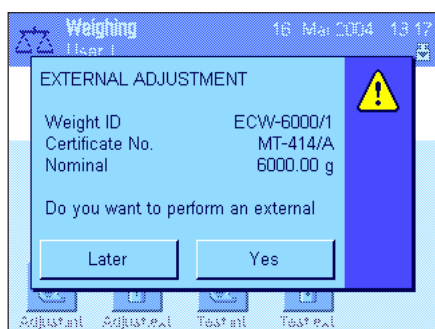


Adjustment abort. This message also appears when you cancel adjustment. You can repeat the adjustment operation or press **"OK"** to return to the application.

7.4.3 Adjustment using an external weight

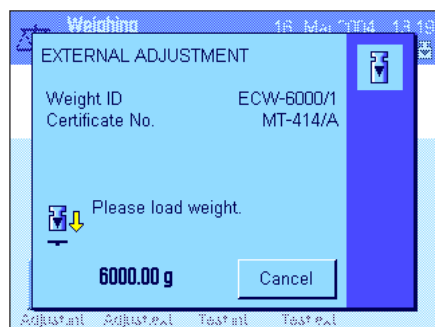


Pressing this function key triggers a balance adjustment using an external calibration weight. This can be implemented at any time, but you can also specify in the system settings that the balance issues a calibration reminder on specific days of the week and at a specific time (Section 5.3.3). **Note:** Depending on country-specific regulations, adjustment using an external weight may not be available on certified balances.



For automatic external adjustment only: If you specify in the system settings that the balance should automatically request adjustment (Section 5.3.3), the window opposite will appear at the selected time. If you want to carry out the adjustment, press **"Yes"** to start the adjustment process described below. If, on the other hand, you press **"Later"**, you will be prompted to carry out the adjustment again after 15 minutes.

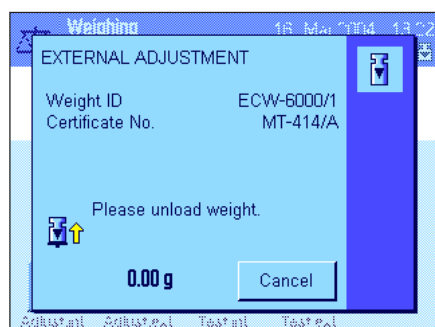
Note: The small weight icon for automatic external adjustment in the upper right of the display is deleted after adjustment is successfully completed or if, at the time of the second request, you indicate your decision not to carry out the adjustment (**"No"**).



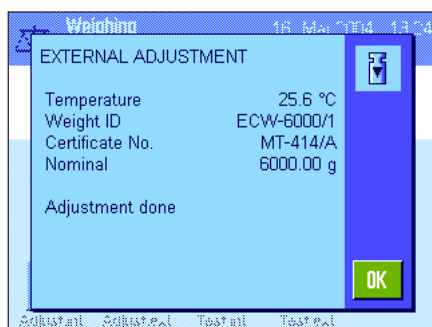
After the adjustment process starts, you will be prompted to place the adjustment weight that was selected in the system settings on the pan (Section 5.3.4). If available, the ID and the certificate number of the corresponding weight are displayed. The required weight value flashes at the bottom of the window.

Important: Make sure you place the correct weight on the pan, otherwise the adjustment operation will be stopped and aborted with an error message after a specific period of time has elapsed. The adjustment weight can be defined in the system settings (Section 5.3.4).

Note: Press **"Cancel"** to exit the current adjustment operation at any time.



Once the requested weight is placed on the pan, the adjustment operation is carried out automatically. At the end of the adjustment operation you are prompted to lift off the weight. Remove the adjustment weight from the weighing pan.



The balance confirms that adjustment was carried out successfully. Press **OK** to return to the application.

If a printer is connected to the balance, the adjustment is printed automatically according to the specifications selected in the system settings for printing adjustments (Section 5.3.9). A sample printout can be found in Section 7.4.6.

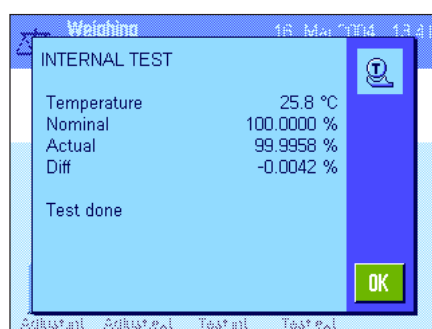
In the event of an error during adjustment, an error message is displayed, which is the same as the message for adjustment using the internal weight (see previous Section).

7.4.4 Testing adjustments using an internal weight



Pressing this function key checks that your balance was adjusted correctly using the internal weight.

The test procedure is the same as that for adjustment using the internal weight (Section 7.4.2).



Following successful completion of the test, the window opposite is displayed as confirmation. If a printer is connected to the balance, the test is printed automatically according to the specifications selected in the system settings for printing (Section 5.3.9). A sample printout can be found in Section 7.4.6.

If the test was aborted due to an error, an error message is displayed.

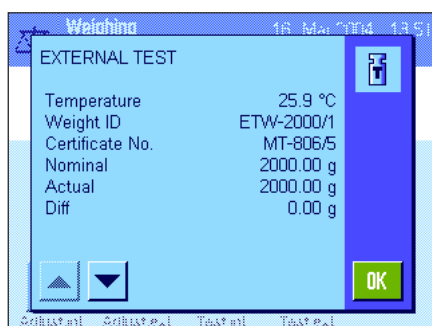
7.4.5 Testing adjustments using an external weight



Pressing this function key checks that your balance was adjusted correctly using an external weight. This can be implemented at any time.

You can also specify in the system settings that the balance prompt for an adjustment test using an external weight on certain days and at a particular time (Section 5.3.6). In this case, the small weight icon for automatic adjustment testing is displayed until the test is successfully completed or until you indicate at the time of the second request that you have decided not to carry out the test.

The test procedure is the same as that for adjustment using an external weight (Section 7.4.3).



Following successful completion of the test, the window opposite is displayed. If a printer is connected to the balance, the test is printed automatically according to the specifications selected in the system settings for printing (Section 5.3.9). A sample printout can be found in Section 7.4.6.

7.4.6 Adjustment and test printouts (sample printouts)

Printout of an internal or ProFACT adjustment

```
- Internal adjustment --
12.Jan 2004      16:02

METTLER TOLEDO
User Name      User 1

Balance Type    XP6002S
WeighBridge SNR:
                1234567890
Terminal SNR: 1234567890
Balance ID      Lab A/1

Temperature     21.2 °C

Adjustment done

Signature
.....
-----
```

Note: No signature line is printed for ProFACT adjustments.

Printout of an external adjustment

```
- External adjustment --
12.Jan 2004      15:57

METTLER TOLEDO
User Name      User 1

Balance Type    XP6002S
WeighBridge SNR:
                1234567890
Terminal SNR: 1234567890
Balance ID      Lab A/1
Weight ID       ECW-6000/1
Certificate No. MT-414/A

Temperature     20.8 °C
Nominal         6000.00 g

Adjustment done

Signature
.....
-----
```

Printout of an internal test

```
---- Internal test ----
12.Jan 2004      15:40

METTLER TOLEDO
User Name      User 1

Balance Type    XP6002S
WeighBridge SNR:
                1234567890
Terminal SNR: 1234567890
Balance ID      Lab A/1

Temperature     19.8 °C
Nominal         100.0000 %
Actual          99.9981 %
Diff            -0.0019 %

Test done

Signature
.....
-----
```

Printout of an external test

```
---- External test ----
12.Jan 2004      15:43

METTLER TOLEDO
User Name      User 1

Balance Type    XP6002S
WeighBridge SNR:
                1234567890
Terminal SNR: 1234567890
Balance ID      Lab A/1
Weight ID       ETW-2000/1
Certificate No. MT-806/5

Temperature     20.2 °C
Nominal         2000.00 g
Actual          1999.90 g
Diff            -0.10 g

Test done

Signature
.....
-----
```

8 The "Statistics" application

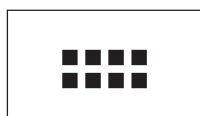
This Section describes the "Statistics" application. Here you will find information on how to work with this application and on the relevant setting options. **Please note that all settings for the "Statistics" application are stored under the active user profile. User-specific settings can thus be entered for this application. Therefore, make sure that you have selected the desired user profile first.**

8.1 Introduction to the "Statistics" application

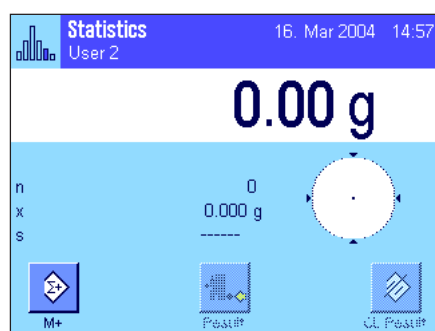
The "Statistics" application offers the same basic options as the "Weighing" application, but also contains additional settings and functions for the statistical acquisition and evaluation of series weighing values. This Section only describes in detail the settings and functions that differ from the "Weighing" application.

Note: If you use Statistics in conjunction with the LC-I/O relay interface or the LV11 automatic feeder, please note the information provided in the "Solution Guide", which is available on the Internet (www.mt.com/xp-precision).

8.2 Selecting the application



If the "Statistics" application is not already active, press the «...» key. Touch the application icon in the selection window.



The display opposite appears when the application is selected. Some of the special function keys and information fields for statistics are activated ex works. These and other settings can be adapted to your requirements, according to the descriptions in the following Sections.

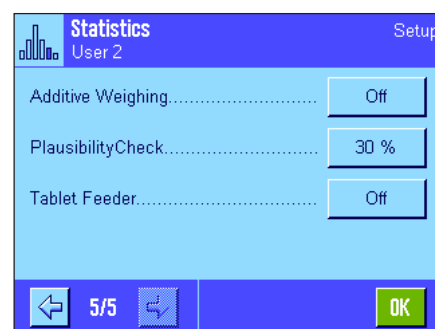
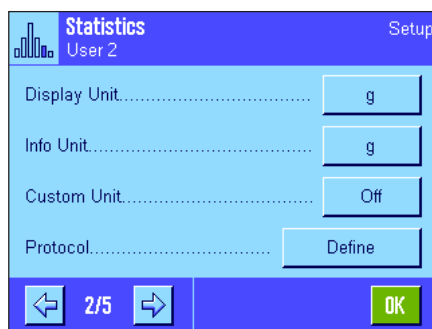
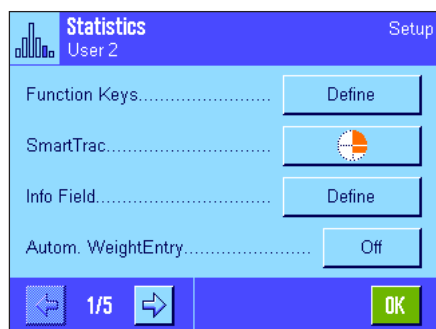
Note: The "Result" and "CL Result" function keys are inactive, and therefore displayed in gray, as the statistics do not yet contain any values.

8.3 Settings for the "Statistics" application

Various specific settings for Statistics, which can be used to adapt the application to your requirements, can be found under the «≡» key.

8.3.1 Overview

The setting options for the "Statistics" application are virtually identical to those for the "Weighing" application (Section 7.2). Only the settings that differ are described below. They apply to the following menu pages:



- "Function Keys":

Additional function keys are available for Statistics.
- "Info Field":

Additional information fields are available for Statistics.
- "Autom. WeightEntry":

This setting can be used to automatically enter weight values into the statistics.
- "Protocol":

Additional record information is available for Statistics.
- "Additive Weighing":

Additive mode (series weighing with automatic taring) can be activated in this menu, which is only available in the "Statistics" application.
- "PlausibilityCheck":

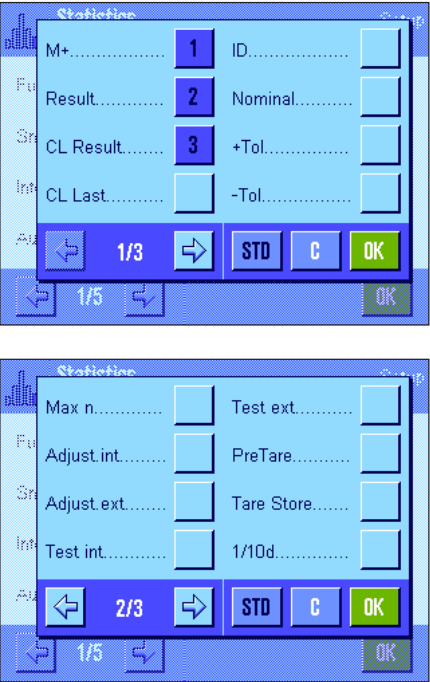
This setting prevents incorrect values from being transferred to the statistics.
- "Tablet Feeder":

This menu can be used to specify the interaction between the statistics function and the LV11 automatic feeder from METTLER TOLEDO.

The specific settings for the "Statistics" application are described in detail in the following Sections.

8.3.2 Special function keys for use with the statistics

The following special function keys can be activated in the function key menu for use with the statistics:



- "M+":

This function key transfers the current stable weight to the statistics (Section 8.4.1).
- "Result":

This function key opens the results window (Section 8.4.1).
- "CL Result":

This function key deletes the statistics for a weighing series (Section 8.4.1).
- "CL Last":

This function key deletes the last stored measured value (Section 8.4.1).
- "Nominal":

This function key can be used to define the desired nominal weight (Section 8.4.2). The nominal weight is also used as the reference for the tolerances (described below).
- " + Tol " and " - Tol ":

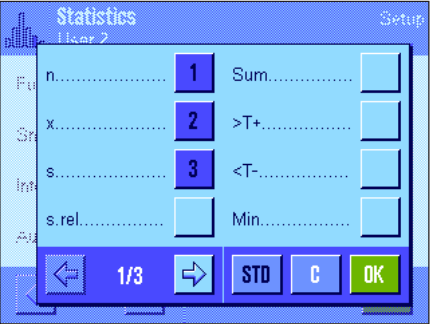
These function keys can be used to define the accuracy (tolerances) with which you wish to weigh in (Section 8.4.2).
- "Max n":

This function key can be used to define the maximum number of samples in a series (Section 8.4.1). All other function keys are identical to those for the "Weighing" application (Section 7.2.2).
- Factory setting:

"M+", "Result" and "CL Result" are activated (in this order).

8.3.3 Special information fields for the statistics

The following settings for **displaying statistical values** are available in the menu for the information fields:



- "n":

Number of samples weighed in.
- "x":

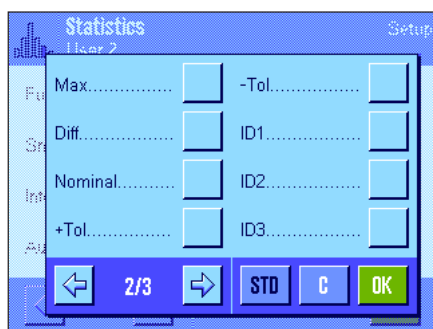
Mean weight of all samples.
- "s" and "s.rel":

Standard deviation as an absolute and percentage value.
- "Sum":

Total weight of all individual weighings.
- ">T+" and "<T-":

Number of samples outside the upper and lower tolerance range.
- "Min" and "Max":

Smallest and largest recorded weight value in the current measurement series.



"Diff":

Difference between the smallest and largest weight value.

"Nominal":

Shows the nominal weight entered via the function key of the same name.

" +Tol" and "- Tol":

These information fields show the tolerances entered via the function keys of the same name.

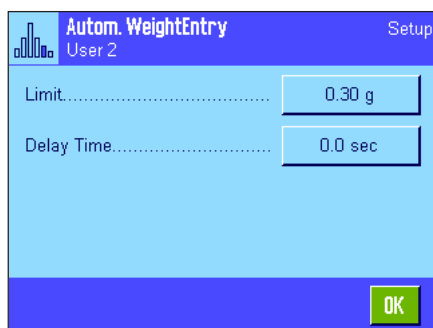
All other information fields are identical to those for the "Weighing" application (Section 7.2.4).

Factory setting:

"n", "x" and "s" are activated (in this order).

8.3.4 Specifications for automatic weight transfer

This menu option can be used to specify whether and under which conditions the balance is to automatically transfer a stable weight value to the statistics (this means you do not have to press the **"M+"** function key). In addition, the weight value is printed automatically.



When you activate this function ("On"), press "Define" to define the criteria for automatic weight transfer:

"Limit":

This value specifies the weight limit that must be exceeded to trigger automatic weight transfer.

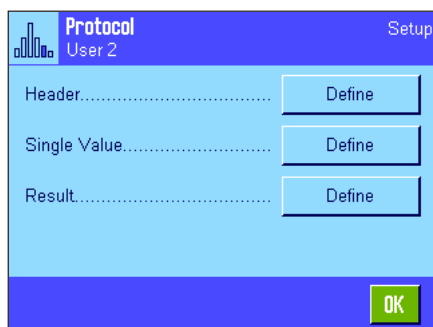
"Delay Time":

As soon as the weight limit is exceeded, the "Delay Time" starts. Once this time has elapsed, the weight value is recorded and transferred to the statistics or transmitted via the interface.

Factory setting:

"Off" (automatic weight transfer is deactivated).

8.3.5 Special record information for the statistics



The three submenus for defining the record header, printing single values and for the result contain additional settings for the statistics, which are described below.

Note: The other available record information is the same as for the "Weighing" application (Section 7.2.8) and is not described here.

Record header

Additional settings for the statistics are available on the second page of this submenu:

"Plausibility":

The defined limit for plausible measured values is printed (Section 8.3.7).

"Max n":

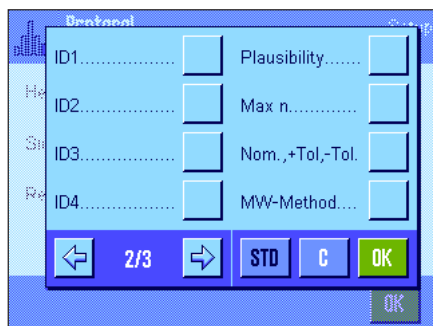
The defined maximum number of samples in the series is printed.

"Nom, +/-Tol":

Prints the defined nominal weight and the defined tolerances.

Factory setting:

"Appl. Name" ("Statistics" is printed) and "Date/Time" (in this order); no specific information is activated for the statistics.



The header is automatically printed when the "M+" key is pressed during a series of weighings in order to transfer the first measured weight to the statistical system. The header can also be printed separately by pressing the "Header" function key.

Printing single values

The same additional settings for the statistics are available in this submenu as for the header ("Plausibility", "Max n", "Nom.,+Tol,-Tol").

Factory setting: "Net" (net weight value for the current weighing operation), i.e. no specific information is activated for the statistics.

A single value is printed automatically when the "M+" function key is pressed during series weighing. A single value can also be printed separately by pressing the «» key.

Printing the result

The second and third page of this submenu can be used to define which additional statistical information is to be included in the printed results record:

- "Max n": Defined maximum number of samples in the series.
- "Nominal, +/-Tol": Defined nominal weight and tolerances.
- ">Tol+, <Tol-": Number of samples outside the upper and lower tolerance range.
- "n": Number of samples weighed in.
- "x": Mean weight of all samples.
- "s" and "s.rel": Standard deviation as an absolute and percentage value.
Note: These two values are only printed if the statistics contain at least 3 values, otherwise horizontal dashes appear in place of the values.

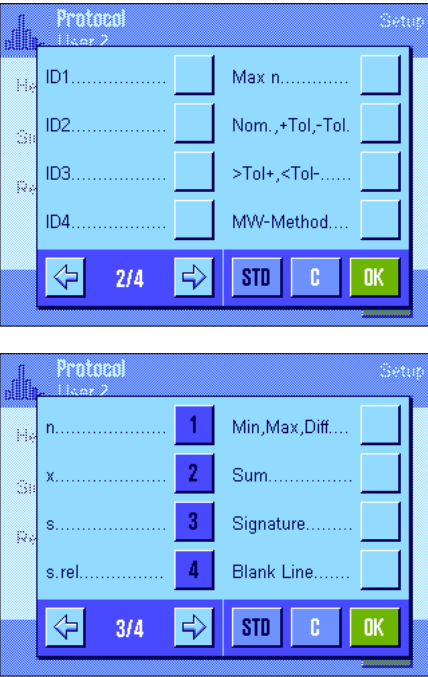
"Min, Max, Diff.": The smallest and largest recorded weight value in the current measurement series and the difference between the smallest and largest weight value.

"Sum": Total weight of all saved individual weighings.

Factory setting: "n", "x", "s" and "s.rel" are activated (in this order).

The printed results record is printed by pressing the «» key when the result window is open. If a specific number of samples is defined for a series weighing ("Max n"), the printed results record is printed automatically as soon as the weight value of the last sample has been transferred to the statistics.

A **sample printout with statistical values** can be found in Section 8.4.3.



8.3.6 Activating additive mode

Additive mode can be switched on or off in this menu, which is only available in the "Statistics" application. During series weighing in additive mode, the samples do not have to be removed from the weighing pan.



"On":

Additive mode is switched on. Following manual or automatic transfer of a weighing result to the statistics, the balance is **automatically tared**. The next sample can be weighed in without removing the previous sample from the weighing pan.

"Off":

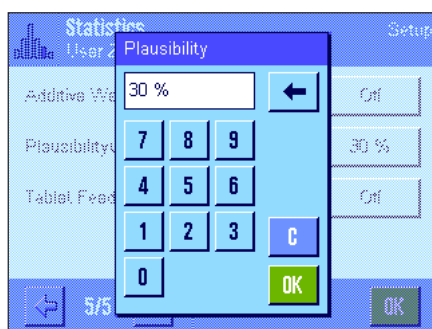
Additive mode is switched off.

Factory setting:

"Off".

8.3.7 Defining plausibility limits

The plausibility check is a safeguard to prevent incorrect values being transferred to the statistics. The percentage limit for plausible weighing results can be defined in this menu.



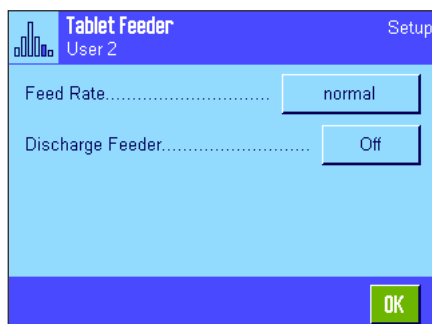
Enter the limit for plausible values. The percentage entry is based on the defined nominal value. If no nominal value is defined, the limit is based on the mean value of the previously weighed in samples in a weighing series. Example: For a plausibility limit of 30%, all weight values that deviate from the nominal or mean value by a maximum of $\pm 30\%$ are considered plausible and are transferred to the statistics. All other weight values are ignored and are not transferred to the statistics. **Note:** If you wish to weigh in to a nominal value and define tolerances (Section 8.4.2), make sure that the limit for plausible weight values is greater than the selected tolerances, otherwise values could be omitted from the statistics even though they are within the tolerance range.

Factory setting:

"30%".

8.3.8 Settings for the LV11 automatic feeder

If you are working with the LV11 automatic feeder from METTLER TOLEDO, you can define some settings for this peripheral device in this menu. **Note:** If you connect an LV11 to your balance, configure the interface in the system settings accordingly (Section 5.7).



"Feed Rate":

Select the desired feed rate: "slow", "normal", "fast" or "very fast".

"Discharge Feeder":

When the discharge function is activated ("On") the feeder pot of the LV11 is automatically emptied once the last sample in a weighing series has been weighed in. Automatic discharge is disabled when the setting is set to "Off".

Factory setting:

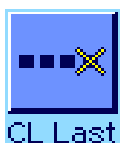
"Off" (settings for the automatic feeder are inactive).

8.4 Working with the "Statistics" application

This Section describes how to work with the "Statistics" application. You can of course determine a tare, change the resolution of the weighing result, work with IDs, etc.

These options were already described in the "Weighing" application (Section 7.3) and are therefore not repeated here.

8.4.1 Statistical acquisition of series weighing values



Presettings

The minimum requirement for using the statistics (Section 8.3.2) is that the 3 function keys opposite must be activated.

In addition, we recommend that you activate both of the function keys opposite. They are used to delete incorrect values ("CL Last") and to define the number of samples to be included in a weighing series ("Max n").

A printer should be connected to your balance for optimum use of the statistical functions. If no printer is connected, we recommend that you activate the four main information fields for the statistics for your application (e.g. "n", "x", "s" and "Sum", see Section 8.3.3).

Note: If at the start of a series weighing you use a "free weighing unit" (Chapter 7.2.7), the weight unit can only be changed back again after the measurement series has been completed.

Operating sequence



If the number of samples to be weighed in for a series is specified in advance, you can press the "Max n" function key and enter the number of samples (1 ... 99). After the last sample is weighed in, the series is automatically closed, the statistics window is opened and the printed results record is printed. **Note:** This function key is only active when the statistics do not yet contain any measured values. Enter the value 0 (zero) for "Max n" to set an unlimited series where you can weigh in up to 99 samples.

If you are working with a weighing container, place it on the pan and press the «→T←» key to tare the balance (alternatively you can also work with the tare memories or use the automatic tare function; these functions are described for the "Weighing" application in Section 7).



Place the first sample on the pan and press the "M+" function key to transfer the weight to the statistics. As soon as the weight value becomes stable (horizontal dashes disappear), the value is transferred to the statistics. The report header is printed out together with the result (single value) of the current weighing operation (Section 8.3.5).

Lift off the first sample. **Note:** If Additive Weighing has been activated (Section 8.3.6), you can leave the sample on the weighing pan, as the balance is tared automatically every time a weight value is transferred to the statistics.

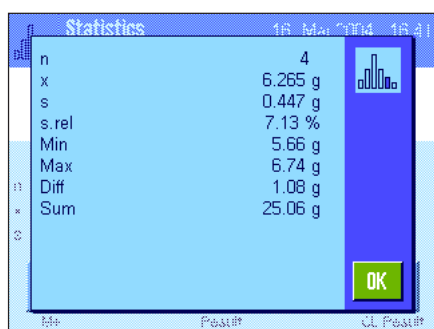
Place the other samples on the pan one after the other. Confirm each weighing with the "M+" function key (not necessary when weight transfer is activated, see Section 8.3.4). Lift the sample off and tare the balance (not necessary when additive mode is activated, see Section 8.3.6). Each time a value is transferred to the statistics, it is printed automatically.

Note

- If you press the "**M+**" function key when a weight change has not occurred, an error message appears. This prevents the same sample from being measured twice.
- If a weight value is outside the plausibility limit (Section 8.3.7), a corresponding error message appears after the "**M+**" key is pressed, and the value cannot be transferred to the statistics. If the automatic weight transfer is activated (Section 8.3.4), no error message appears, the value is not transferred to the statistics and will also not appear in the statistics printout.
- If a weight is accidentally placed on the pan and the weighing result has been saved, the last value can be deleted using the "**CL Last**" function key (only available if values are already present in the memory, otherwise the key is grayed out and cannot be pressed). The key is deactivated after a value is deleted and can only be used again once the next value has been transferred to the statistics.



Once all the samples have been weighed in, press the "**Result**" function key (only available if values are present in the memory; otherwise the key is grayed out and cannot be pressed). This pauses the measurement process and opens the results window (the series can still be continued at any time). **Note:** If you specified the number of samples in the series using the "**Max n**" function key before starting the weighing process, the results window opens automatically after the last sample is weighed in and indicates that the maximum number of samples has been reached.



The results window contains the results of the weighing series (the information selected for printing the result is displayed, see Section 8.3.5). Please refer to the notes in Section 8.4.3 regarding the units, resolution and accuracy of displayed values.

If the results window contains several screen pages, two arrow keys appear at the bottom of the screen, which can be used to access the individual pages. Press the «» key to print the printed results record.

A complete sample printout with all the statistical values can be found in Section 8.4.3.



If you have definitely completed the measurement process and wish to clear the memory in preparation for the next series, press the "**CL Result**" function key (a safety prompt is displayed, which must be confirmed before the statistics are actually deleted). **Note:** If the statistics contain no values, the key is inactive and will appear grayed out.

8.4.2 Weighing to a nominal value

The "Statistics" application offers additional functions, which simplify weighing in to a defined Nominal value. These functions can be used for both individual weighing and series weighing when using the statistics.

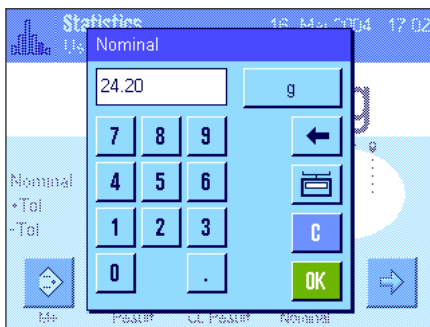
Presettings



The function keys opposite must be activated so that a nominal weight and the corresponding tolerances can be entered (Section 8.3.2). To view the defined values in the display, the information fields of the same name can also be activated, if necessary (Section 8.3.3).

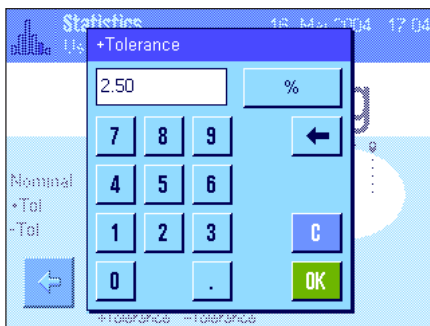
Operating sequence

Note: If values are already present in the statistics, the function keys for entering the nominal weight and tolerances are inactive. If this is the case, the statistics must be deleted using the "CL Result" function key, before the nominal weight and the tolerances can be defined.



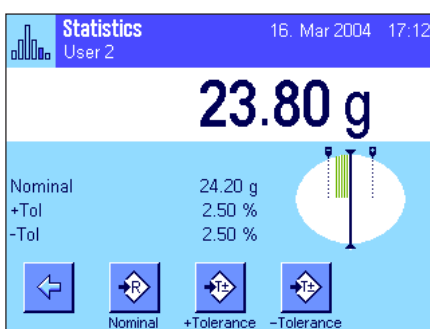
Press the "Nominal" function key to enter the desired nominal weight. Type in the desired nominal weight (if a weight that is already on the balance corresponds to the nominal weight, this can be transferred directly by pressing the button with the balance icon). Check the weighing unit, which is displayed to the right of the nominal value. When the weighing unit is touched a selection box appears, which contains the available units.

Note: The units are not converted automatically, i.e. if you have entered a value in one unit, this value remains the same even if the weighing unit is changed. Once you have entered the value, press "OK" to activate the nominal weight.



The "+Tolerance" and "-Tolerance" function keys can be used to specify the precision to be used for the weighing. The input window is the same as for the nominal value. Both tolerance values are set to 2.5% ex works. Instead of a percentage value, you can also enter an absolute tolerance in any weighing unit. Once you have entered the relevant value, press "OK" to activate the tolerance. Samples outside the tolerance range are specifically marked (">T" and "<T") when the single values are printed.

Important: Make sure that the plausibility limit is greater than the defined tolerances: Weight values that are within the tolerance range but exceed the plausibility limit cannot be transferred to the statistics. If necessary, change the limit value for plausible weight values (Section 8.3.7).



As soon as the nominal value and tolerances have been entered, a graphic weighing-in aid ("SmartTrac") appears in the display with tolerance markers, which simplify weighing in to the nominal value. You can roughly weigh in your samples until the lower tolerance value is reached and then accurately dose, if necessary, up to the nominal value.

8.4.3 Sample printout with statistical values

```

----- Statistics -----
13.Jan 2004           16:40
User Name           User 2
Balance Type       XP6002S
WeighBridge SNR:
                    1234567890
Terminal SNR: 1234567890
Plausibility        30 %
Nominal             24.20 g
+Tol                 2.5 %
-Tol                 2.5 %
 1                  24.21 g
 2                  24.67 g
 3>T                 24.91 g
 4                  24.18 g
n                    4
x                   24.493 g
s                    0.357 g
s.rel                1.46 %
Min.                 24.18 g
Max.                 24.91 g
Diff                 0.73 g
Sum                  97.97 g

-----
Signature
.....
-----

```

The illustration opposite shows a sample printout with statistical values. The values printed in the header, as single values and as the result, depend on your individual record settings (Section 8.3.5).

Only the **statistical information** included in the sample printout opposite is described below. Notes on additional record information can be found in Section 7.2.8:

"Plausibility":	Defined limit value for the plausibility of weight values.
"Nominal":	Defined nominal weight.
" +Tol":	Defined plus tolerance.
" -Tol":	Defined minus tolerance.
"1" ... "4":	Individual weight values in the weighing series. In this example, the third sample is outside the upper weight tolerance (>T).
"n":	Number of samples weighed in.
"x":	Mean weight of all samples. The value is printed in the current display unit. The resolution of the printed value is 10 times higher than that of the measured value with the highest resolution in the measurement series.
"s":	Standard deviation within the series. The value is printed in the current display unit. The resolution of the printed value is 10 times higher than that of the measured value with the highest resolution in the measurement series.
"s.rel":	Relative standard deviation within the series (as a percentage). The value is always printed to 2 decimal places.
"Min":	Smallest recorded weight value in the current measurement series. The number of decimal places and the unit correspond to those that were visible when the measured value was transferred to the result display.
"Max":	Largest recorded weight value in the current measurement series. The number of decimal places and the unit correspond to those that were visible when the measured value was transferred to the result display.
"Diff":	Difference between the smallest and largest weight value in the current measurement series. The value is printed in the current display unit. The number of decimal places for the printed value corresponds to that of the smallest or largest weight value with the highest resolution.
"Sum":	Total weight of all saved individual weighings. The value is printed in the current display unit. The number of decimal places corresponds to that of the measured value with the highest resolution in the measurement series.



Important information for interpreting printed results

The values **"x"** and **"s"** are calculated results, which are displayed at a higher resolution than the single measured values. For smaller measurement series (fewer than approx. 10 measured values) and measurement series with small deviations, the significance of the last decimal place cannot be guaranteed.

8.4.4 Formulas used for calculating statistical values

Calculating the mean value and standard deviation

Terminology

x_i := Individual measurement values of a measurement series of n measurement values $i = 1..n$

$\bar{x}$:= Mean value and s standard deviation of these measurement values

The formula for calculating the mean value is:

$$\bar{x} = \frac{1}{n} \sum_{i=1}^n x_i \quad (1)$$

The usual formula for calculating standard deviation, as seen in the literature s

$$s = \sqrt{\frac{1}{n-1} \sum (x_i - \bar{x})^2} \quad (2)$$

is not suitable for numerical calculation, since the variance (individual value-mean value) can result in deletion in measurement series that have very small deviations. Moreover, when this formula is used, each individual measurement value must be stored before the standard deviation can be determined at the end.

The following formula is mathematically equivalent but significantly more stable numerically. It can be derived from (1) and (2) through appropriate recasting.

$$s = \sqrt{\frac{1}{n-1} \left\{ \sum_{i=1}^n x_i^2 - \frac{1}{n} \left(\sum_{i=1}^n x_i \right)^2 \right\}}$$

To use this formula for calculating the mean value and the standard deviation, you just need to store n , $\sum x_i$ and $\sum x_i^2$.

Standard deviation

Numerical stability can be improved even more by scaling the measurement value:

With $\Delta x_i := x_i - X_0$, where X_0 (depending on the application) is either the first measurement value of a measurement series or the nominal value of a measurement series, the result is:

$$s = \sqrt{\frac{1}{n-1} \left\{ \sum_{i=1}^n (\Delta x_i)^2 - \frac{1}{n} \left(\sum_{i=1}^n \Delta x_i \right)^2 \right\}}$$

Mean value

The mean value is then calculated as follows:

$$\bar{x} = X_0 + \frac{1}{n} \sum_{i=1}^n \Delta x_i$$

Relative standard deviation

The relative standard deviation is calculated by means of the following formula:

$$s_{rel} = \frac{s}{\bar{x}} 100 \quad \text{percent}$$

Number of digits in the results

Mean value and standard deviation are always expressed and displayed to one more decimal place than the corresponding individual measurement values. When interpreting the results, keep in mind that the additional decimal place is not meaningful when it comes to small measurement series (less than approx. 10 measurement values).

The same is also true of percentages (such as those used in expressing relative standard deviations), which are always shown to two decimal places (for example, 13.45 percent). Here, too, the significance of the decimal places depends on the size of the background data.

9 The "Formulation" application

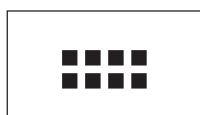
This Section describes the "Formulation" application. You will find information here about the practical aspects of working with this application and about its specific settings. **Please note that all settings for the "Formulation" application are stored under the active user profile. User-specific settings can thus be entered for this application. Therefore, make sure that you have selected the desired user profile first.**

9.1 Introduction to the "Formulation" application

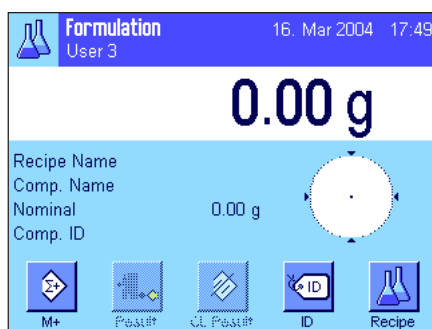
The "Formulation" application can be used for weighing in components that are to be combined in a specific ratio. Databases are available for permanently storing all relevant parameters for formulae and components. The selected formula is processed automatically in the formulation operation and the balance weighs in all components step by step. Naturally, it is also possible to "free formulate" without using formulae from the database. The result can be printed in detail at the end of a formulation.

Many of the application-specific settings are identical to those of the "Weighing" application. However, additional settings and functions are available for Formulation. This section describes in detail only the settings and functions that differ from the "Weighing" application.

9.2 Selecting the application



If the "Formulation" application is not already active, press the «» key. Touch the application icon in the selection window.



The display opposite appears when the application is selected. The special function keys and information fields for formulation are activated ex works. These and other settings can be adapted to your requirements, according to the descriptions in the following Sections.

Note: The two function keys for "Result" and "CL Result" are displayed in gray, since no formulation has been carried out yet. If a formula has not yet been defined, the "Recipe" function key is also inactive.

9.3 Settings for the "Formulation" application

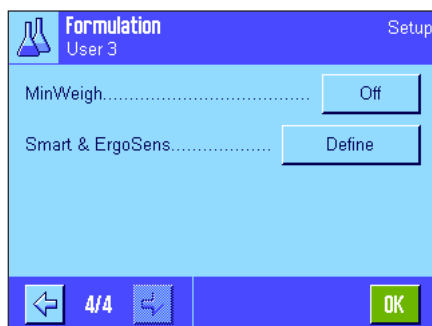
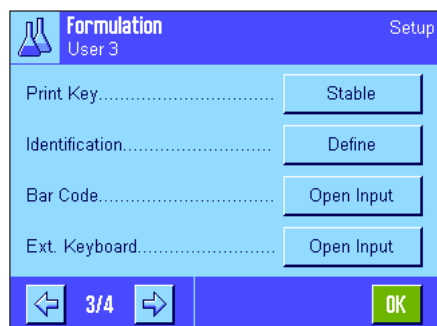
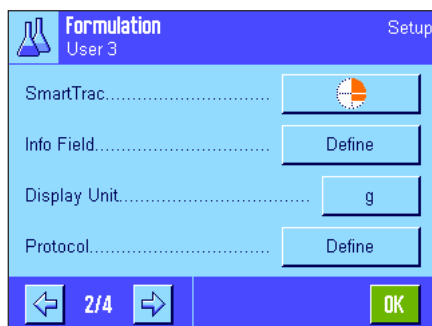
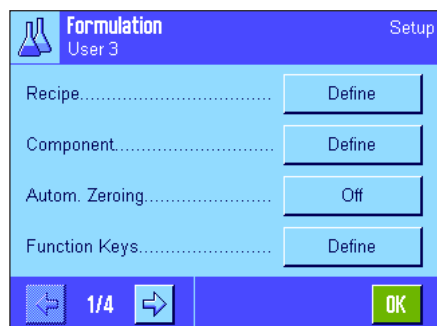
A number of different specific settings are available for Formulation, and these can be used to adapt the application to your requirements.

9.3.1 Overview



The application-specific settings can be accessed via the «» key. When this key is pressed, the first of 4 menu pages is displayed.

The setting options for the "Formulation" application are virtually identical to those for the "Weighing" application (Section 7.2). Only the settings that differ are described below. They apply to the following menus:



"Recipe":

For defining recipes.

"Component":

For defining components.

"Autom. Zeroing":

Automatically zeroes when the tare container is removed.

"Function Keys":

Additional function keys are available for Formulation.

"Info Field":

Additional information fields are available for Formulation.

"Protocol":

Additional record information is available for Formulation.

"Identification":

Special ID names are defined ex works for Formulation.

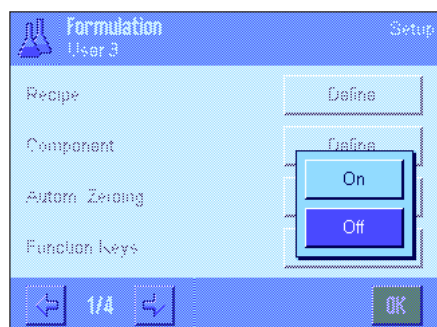
"Smart & ErgoSens":

Special functions can be assigned to the sensors for Formulation.

Please remember that, unlike the "Weighing" application, no "Info Unit" is available. The specific settings for the "Formulation" application are described in detail in the following Sections. **Note:** The menus for defining components and formulae are quite extensive and are therefore described separately (Sections 9.4 and 9.5).

9.3.2 Activating/deactivating automatic zeroing

In the "Autom. Zeroing" menu you can specify whether the display should automatically reset to zero when the tare container is removed.



"On":

Automatic zeroing is activated. When the tare container is removed, the display is automatically reset to zero if taring has taken place and at least one component has been weighed.

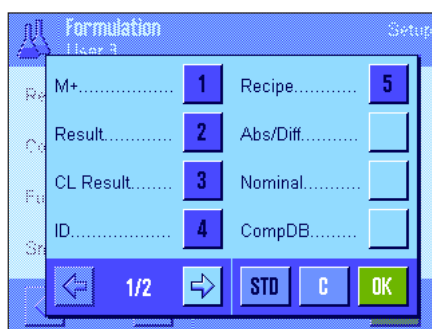
"Off":

Automatic zeroing deactivated.

Factory setting:

"Off" (automatic zeroing deactivated)

9.3.3 Special function keys for Formulation

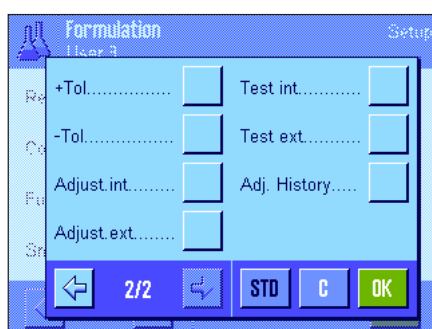


The following settings are available for Formulation in the function key menu:

- "M+":** Stores the net weight of the weighed in components and resets the weight display to zero.
- "Result":** Opens the window with the results of the formulation.
- "CL Result":** Deletes the stored values of a formulation.
- "Recipe":** Opens the formula database to enable selection of a recipe.
- "Abs/Diff":** Switches the weight display between the quantity of a component weighed in ("Abs" = Absolute) and the remaining quantity to be weighed in until the nominal weight is reached ("Diff" = Difference).
- "Nominal":** For specifying the nominal weight for the current component.
- "CompDB":** Opens the components database to enable selection of components.
- " +Tol" and "-Tol":** Defines the accuracy with which a component is to be weighed in.

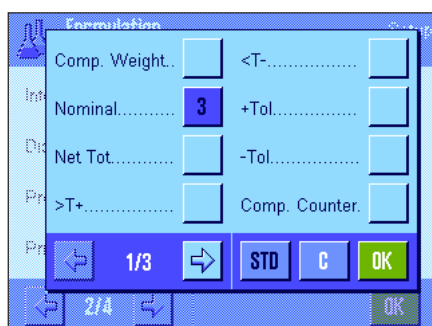
All function keys not listed are identical to those for the "Weighing" application (Section 7.2.2).

Factory setting: "M+", "Result", "CL Result", "ID" and "Recipe" are activated (in this order).



9.3.4 Special information fields for Formulation

The following settings for formulation are available on the first two pages of the menu for information fields:



- "Comp. Weight":** Current weight of a component.
- "Nominal":** Shows the nominal weight of the current component entered via the function key of the same name.
- "Net Tot.":** Total net weight of all components that have been weighed in.
- ">T+" and "<T-":** Number of components outside the upper/lower tolerance range.
- " +Tol" and "- Tol":** These information fields show the tolerances entered via the function keys of the same name.

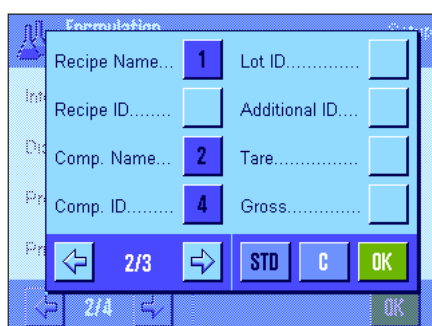
"Comp. Counter": Displays the current state of the component counter (number of the current component).

- "Recipe Name":** Name of the current recipe.
- "Recipe ID":** Identification (ID1) of the current recipe.
- "Comp. Name":** Name of the current component.
- "Comp. ID":** Identification (ID2) of the current component.
- "Lot ID":** Lot ID (ID3) entered via the "ID" function key.
- "Additional ID":** Additional ID (ID4) entered via the "ID" function key.

Note: The names of the four IDs are specified ex works but can be changed (Section 9.3.6).

All other information fields are identical to those of the "Weighing" application (Section 7.2.4).

Factory setting: "Recipe Name", "Comp. Name", "Nominal" and "Comp. ID" are activated (in this order).



9.3.5 Special record information for Formulation

The three submenus for defining the record header, printing single values and for the result contain additional settings for the Formulation, which are described below.

Note: All other information fields are identical to those of the "Weighing" application (Section 7.2.8).

Record header

Additional settings for Formulation are available on the second page of this submenu:

- "Recipe Name":** Prints the name of the current formula.
- "Recipe ID":** Prints the identification (ID1) of the current formula.
- "Nominal Tot.":** Prints the sum of the nominal weight values of all components of the current formula.
- "Num. of Comp.":** Prints the number of components of the current formula.
- Factory setting:** "Appl. Name" ("Formulation" is printed), "Date/Time", "Balance Type" and "Serial Numbers" (in this order); no specific information is activated for the Formulation.

The header is printed automatically when the "M+" function key is pressed during formulation to save the weight of the first component.

Printing single values

The following special settings are available in this submenu for the formulation:

- "Recipe Name":** Prints the name of the current formula.
- "Recipe ID":** Prints the identification (ID1) of the current formula.
- "Nominal Tot.":** Prints the sum of the nominal weight values of all components of the current formula.
- "Num. of Comp.":** Prints the number of components of the current formula.
- "Comp. ID":** Prints the ID of the current component (ID2).
- "Lot ID":** Prints the lot ID (ID3) defined via the "ID" function key.
- "Additional ID":** Prints the additional ID (ID4) defined via the "ID" function key.
- "Comp. Name":** Prints the name of the current component.
- "Comp. Counter":** Prints the current state of the component counter (number of the current component).
- "Nominal, +/-Tol":** Prints the defined nominal weight of the current component and the defined tolerances.
- "Net %":** Prints the weight of the current component as a % of the nominal weight.



"Diff.":

Prints the difference between the nominal and actual weight of the current component.

"Diff. %":

Prints the percentage deviation of the current component between its actual weight and nominal weight.

Factory setting:

"Comp. ID", "Lot ID", "Comp. Counter", "Nominal, +/-Tol" and "Net" (in this order).

Note: The names of the four IDs are specified ex works but can be changed (Section 9.3.6).

A single value is printed automatically when the "M+" function key is pressed during formulation. A single value can also be printed separately by pressing the «» key.

Printing the result

The second page of this submenu can be used to define which additional formulation information is to be included in the printed results record:

"Recipe Name":

Prints the name of the current formula.

"Recipe ID":

Prints the identification (ID1) of the current formula.

"Nominal Tot.":

Prints the sum of the nominal weight values of all components of the current formula.

"Num. of Comp.":

Prints the number of components of the current formula.

"Comp. Counter":

Prints the current state of the component counter (number of the current component).

">Tol+, <Tol-":

Prints the number of components that are outside the upper or lower weight tolerance.

"Net Tot.":

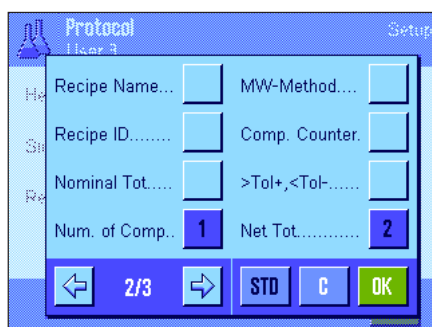
Prints the net total weight of all components weighed in.

Factory setting:

"Comp.", "Net Tot.", "Signature", "Dash Line" and "3 Blank Lines" (in this order).

The results record is printed by pressing the «» key when the results window is open, or printed automatically once the last component of a formula has been transferred.

A **sample printout for formulation** can be found in Section 9.6.5.



9.3.6 Special identifications for Formulation

A maximum of 4 identifications, which should be available during formulation under the "ID" function key, can be activated and renamed in this menu. In addition, two titles for the weighing records can be defined and printed in the weighing records.

The following names for the 4 identifications are defined ex works:

"ID1"	"Recipe ID"
"ID2"	"Comp. ID"
"ID3"	"Lot ID"
"ID4"	"Additional ID"

Individual identifications can be deactivated or their names can be customized (maximum of 20 characters). The entered names also appear as the names of the relevant information fields (Section 9.3.4) and are included on the weighing printouts (Section 9.3.5).

Factory setting: "T1" and "T2" as the record titles
 "ID1" and "ID2" activated, see above for names.

Note: The "Recipe ID" and "Comp. ID" are not required to **automatically process predefined formulae** because they are transferred automatically from the formula or component database. The other IDs can be activated should you want to enter additional IDs during formulation. However, for **free formulation** (without using the database) the "Recipe ID" and "Comp. ID" should be activated so that your formulae and components can be assigned a name.

9.3.7 Special SmartSens and ErgoSens settings for Formulation

Additional settings for formulation are available for SmartSens and ErgoSens sensors.

"Result" and "M+" emulate the function keys of the same name. "OK" emulates pressing the button of the same name in the formulation dialog boxes (but not in the menus) to confirm entries and actions.

Note: The settings "Recipe ID", "Comp. ID", "Lot ID" and "Additional ID" correspond to the identifications ID1 ... ID4, which are also available in the "Weighing" application (Section 7.2.16).

If one of the above settings is activated, the green "F" (Function) icon lights up below the corresponding sensor in the status bar.

Factory setting: "Off" for all 4 sensors.

9.4 Defining components

Each formula consists of one or more components, which must be defined before the formulation. Your balance contains a component database, in which up to 100 components can be stored. This Section describes how to define components. **Note:** The component database is independent of the user profile. There is only **one** component database available for all users.

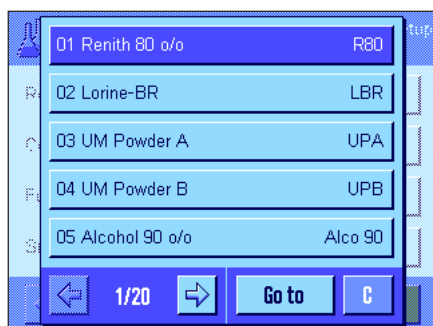


Press the «≡» key and select the menu for defining components (on the first menu page). The first page of the component database appears. The database comprises a total of 20 pages with 5 components on each. The arrow keys can be used to switch between the individual pages. Each of the 100 components can be selected directly by pressing the "Go to" button and entering the component number. In the illustration opposite, the database does not yet contain any entries.

Touch the component that you would like to define.



Each component consists of a **name** and an **identification (ID)**. When the corresponding button is touched, an alphanumeric input field opens in which the name and identification can be defined (maximum of 20 characters each). The software checks the plausibility of the entries: an error message appears if you try to enter a name or an ID that is already being used by another component. **Note:** In practice, the ID is often entered using a bar code reader. This ensures that the component has a unique reference to the relevant product. The common name of the relevant product can be used as the name. In the example opposite, a name and an ID have already been defined for component no. 1.



The example opposite shows the first page of the component database with the first five components.

Note: The contents of the component database can be printed at any time by pressing the «≡» key (the numbers of the components and their names are printed).

Note: To later change a component that has already been defined, please refer to the information in Section 9.7.

9.5 Defining and activating formulae

Your balance contains a formula database in which a maximum of 8 formulae can be stored, with up to 12 components for each formula. To define formulae completely, the corresponding components must be available in the component database (Section 9.4). This Section describes how to define formulae (to later change a formula that has already been defined, please refer to the information in Section 9.7). **Note:** The formula database is independent of the user profile. There is only **one** formula database available for all users.

The screenshot shows the 'Formulation' menu. It has a blue header with a flask icon and the word 'Formulation'. Below the header, there are four rows, each labeled 'Recipe 1' through 'Recipe 4' followed by a dotted line and an 'Off' button. At the bottom, there is a blue bar with a left arrow, '1/2', a right arrow, and a green 'OK' button.

Press the «≡» key and select the menu for defining formulae (on the first menu page). The first page of the formula menu appears. The balance contains no formula data ex works; therefore, all formulae are deactivated ("Off").

Touch the button for the formula that you would like to define (e.g., Formula No. 2).

The screenshot shows the 'Recipe 2' setup screen. It has a blue header with a flask icon and the text 'Recipe 2'. Below the header, there are three rows. The first row has a selected radio button and the text 'Off'. The second row has an unselected radio button, the text 'Fix Component...', and a 'Define' button. The third row has an unselected radio button, the text '% Component...', and a 'Define' button. At the bottom, there is a green 'OK' button.

First, you must define which type of formula you would like to create:

"Fix Component": **Absolute** nominal weights are defined for the individual components.

"% Component": **Relative** (percentage) nominal values are defined for the individual components, either in relation to the final weight or the first component.

Activate the desired type of formula and then press the corresponding "Define" button. The procedure for defining a formula varies, depending on the type of formula. This procedure is therefore explained below in two separate Sections.

9.5.1 Formulae with "Fixed Components"(absolute nominal weights)

The screenshot shows the 'Recipe 2' setup screen for 'Fixed Components'. It has a blue header with a flask icon and the text 'Recipe 2'. Below the header, there are four rows. The first row is 'Recipe Name' with the value 'Eraptene'. The second row is 'Recipe ID' with the value 'ERA-1'. The third row is 'Security Check' with the value 'Off'. The fourth row is 'Procedure' with the value '1 Tare'. At the bottom, there is a green 'OK' button.

Each formula is stored under a **name**. It is therefore essential to enter a name. The definition of an **identification (ID)** is only required if the "security check" is used (see below) or if the ID is to be listed on the weighing records. When the corresponding button is touched, an alphanumeric input field opens, in which the name and identification can be defined (maximum of 20 characters each). In the example opposite, a name and an ID have already been defined for Formula No. 2. **Note:** The software checks the plausibility of the entries: An error message appears if you try to enter a name or an ID that is already being used by another formula.

The **"Security Check"** is switched off ex works. If the **"Security Check"** is switched on, the formula ID (and the component IDs) must be entered for each formulation and the formulation operation is only carried out if the IDs correspond to the formula specifications. This ensures that the user is working with the correct formula and the correct components are weighed in.

The **procedure for formulation** can be defined in the **"Procedure"** menu:

"1 Tare": All components are weighed in in 1 container. Taring is only required at the beginning of the formulation (factory setting).

"n Tare": Each component is weighed in in its own container. Taring is carried out before each initial weighing.

Recipe 2 Setup
Eraphtene

Component 1..... Off

Component 2..... Off

Component 3..... Off

Component 4..... Off

← 2/4 → OK

Menu pages 2 to 4 can be used to select components, which are to be part of the current formula and to define specifications for their processing. All components are deactivated ex works ("Off").

Touch the button for the component that you would like to include in the formula. A window appears in which the component can be activated. Press the "Define" button to define the specifications for processing the component.

Recipe 2 Setup
Eraphtene, Component 1

Component Name..... Renith 80 o/o

Comp. ID..... R80

Component Weight..... 0.00 g

+Tolerance..... 2.50 %

← 1/2 → OK

In this menu window, first select the desired component from the component database and then define its nominal weight and the permissible tolerances.

To **select the component**, press the button next to the component name or component ID. In both cases, the component database opens and the desired component can be selected by touching it. In the example opposite, a component has already been selected.

Then define the **"Component Weight"** (nominal weight) and the permissible **tolerances** for the component (in %).

Select other components for the current formula and define the specifications for their processing. The balance is now ready to process the formula.

9.5.2 Formulae with "% components" (relative nominal value)

The definition of formulae with components with relative nominal values differs only slightly from the definition of formulae with "absolute components".

Recipe 3 Setup
Iorex-MP

Recipe Name..... Iorex-MP

Recipe ID..... IORX

Security Check..... Off

Basis..... Total weight

← 1/4 → OK

The entry of the formula name and ID and the setting for the "Security Check" are identical (Section 9.5.1).

In addition, the **"Basis"** for weighing in components must be defined:

"Total Weight":

The percentage nominal value of each component refers to the total weight (final weight) of the formula. The desired final weight must first be entered during the formulation and then the nominal weights of the individual components are calculated automatically as a percentage of this weight. This is the factory setting.

"Comp. 1 Weight":

The nominal weight of the first component must be entered during formulation. This weight corresponds to the percentage value that is specified in the formula definition. The nominal weights of the other components are then calculated automatically in relation to the first component. **Example of a formula with 2 components:** Define a percentage of 75% for the first component and a percentage of 40% for the second component. Enter a nominal weight of 100g for the first component during formulation. The balance calculates a nominal weight of 53.33g ($100 \text{ g} / 75\% \cdot 40\% = 53.33 \text{ g}$) for the second component.

Note: No formulation procedure can be selected for formulae with relative component nominal values because all components must always be weighed in in 1 container.

When defining specifications for the individual components, a **percentage nominal value** must be entered instead of an absolute nominal weight (depending on the selected "**Basis**", this refers to either the total weight of the formula or the first component).

The remaining settings and specifications for the components are identical to those for formulae with "absolute components".

Important note for formulae with percentage nominal values, which refer to the **total weight**: The balance does not check whether the sum of all component percentages is 100%. If this sum is above or below 100%, the defined percentages and the nominal weights to be weighed in are adapted automatically during the formulation operation, as shown in the **example** below:

Specifications:

Nominal value Component 1: **80%**, nominal value Component 2: **40%**, final weight: **100g**

Automatic calculation of the nominal weights to be weighed in:

Component 1: $80\% / 120\% \cdot 100\text{ g} = \mathbf{66.67\text{ g}}$

Component 2: $40\% / 120\% \cdot 100\text{ g} = \mathbf{33.33\text{ g}}$

9.5.3 Printing the formula definitions

When you are in the menu for defining a specific formula, you can print the settings and specifications for the current formula at any time by pressing the «» key.

The following examples show (from left to right) one sample printout for a formula with absolute nominal weights, one with relative nominal values in relation to the total weight and one with relative nominal values in relation to the first component.

Recipe 2	Fix Component
Name	Eraphtene
ID	ERA-1
Security Check	Off
Procedure	1 Tare
Component 1	
Name	Renith 80 o/o
ID	R80
Component Weight	24.16 g
+Tolerance	2.50 %
-Tolerance	2.50 %
Component 2	
Name	Lorine-BR
ID	LBR
Component Weight	16.45 g
+Tolerance	2.50 %
-Tolerance	2.50 %
Component 3	
Name	Alcohol 90 o/o
ID	Alco 90
Component Weight	77.00 g
+Tolerance	2.50 %
-Tolerance	2.50 %

Recipe 3	% Component
Name	Iorex-MP
ID	IORX
Security Check	Off
Basis	Total weight
Component 1	
Name	UM Powder A
ID	UPA
Component %	22.6 %
+Tolerance	2.00 %
-Tolerance	2.00 %
Component 2	
Name	UM Powder B
ID	UPB
Component %	77.4 %
+Tolerance	3.00 %
-Tolerance	3.00 %

Recipe 4	% Component
Name	Meranit-411
ID	ME-411
Security Check	Off
Basis	1. Comp. Weight
Component 1	
Name	RF Subst. A
ID	RF-A
Component %	75.0 %
+Tolerance	2.50 %
-Tolerance	2.50 %
Component 2	
Name	Sirine Liq. 16
ID	SI-LIQ
Component %	40.0 %
+Tolerance	1.50 %
-Tolerance	1.00 %

9.6 Working with the "Formulation" application

This Section describes how to work with the "Formulation" application and print the results.

9.6.1 Presettings



M+



Result



CL Result

The minimum requirement for each formulation is that the 3 function keys "**M+**", "**Result**" and "**CL Result**" must be activated (Section 9.3.3).

Other function keys must be activated depending on the type of formulation:



Recipe

- To **automatically process formulae** from the database, the "**Recipe**" function key, which is used to call up formulae, must also be activated.



Nominal



+Tolerance



-Tolerance

- For **free formulation** without using formulae from the database, the "**Nominal**", "**+Tolerance**" and "**-Tolerance**" function keys must also be activated. The corresponding values can be entered using these keys.

Note: Tolerances are always specified in terms of percentages (%); however, in information fields and printouts these appear in the current display unit.



ID

For **free formulation**, the "**ID**" function key should be activated so that your formulae and components can be assigned the desired names. It can also be useful to activate this function key for **automatic formula processing** if you want to assign another one or two custom IDs to your components in addition to the preset IDs (e.g., a lot ID).



CompDB

If you want to work with components from the component database during **free formulation**, the "**CompDB**" function key, which is used to call components from the database, must also be activated.



Abs/Diff

Regardless of the type of formulation, we recommend that the "**Abs/Diff**" function key is activated. This key can be used at any time to switch the weight display between the quantity of a component already weighed in and the remaining quantity to be weighed in.

The most important **information fields** for your application should also be activated (e.g., "Recipe Name", "Comp. Name", "Nominal" and "Comp. ID" for automatic formula processing, see Section 9.3.4).

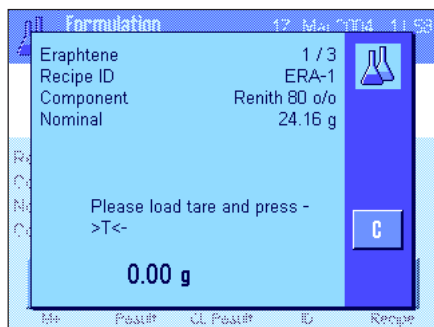
A printer should be connected to your balance for printing formulations.

9.6.2 Automatic formula processing with "Fix Components" (absolute nominal weights)

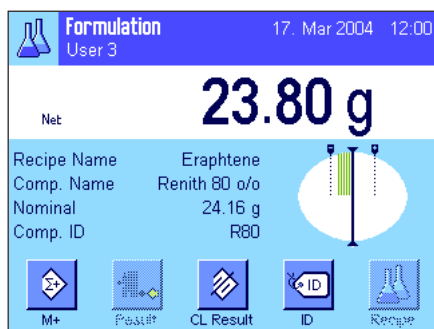
It is assumed that the relevant formula has already been defined (Section 9.5.1) and the required function keys and information fields are activated.



Press the **"Recipe"** function key and select the desired formula from the formula database. Formula processing starts as soon as the formula is called up. **Note:** If the **"Recipe"** function key is displayed in gray, a new formula cannot be selected, as another formulation is being processed. If this is the case, press the **"CL Result"** function key to end the current formulation.



You will be prompted to tare the balance. Place the weighing container on the balance and press the **«→T←»** key.



The balance is now ready for weighing in the first component, whose name, nominal value and ID are displayed in the corresponding information fields. Weigh in the first component. Note the graphic weighing-in aid ("SmartTrac") with tolerance markers, which simplify weighing in to the nominal value. **Observe this display carefully because the balance does not check whether the weighed-in weight agrees with the nominal weight.** In the example opposite, the component has not yet fully reached the nominal weight but is already within the tolerances.

Note: The **"Abs/Diff"** function key can be used at any time to switch the weight display between the quantity of a component already weighed in and the remaining quantity to be weighed in.

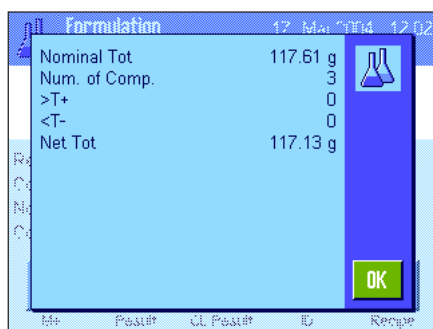


When the nominal weight is reached or the weight is within the tolerances, press the **"M+"** function key to save the value (**first check the weight value again, as the balance does not check whether the weighed-in weight agrees with the nominal weight**). The report header is printed out together with the single value of the current component (Section 9.3.5). **Note:** After the first component has been weighed in, the **"Result"** function key can also be selected and used at any time to open the results window and to access information on the current state of formulation.

The balance is now ready for weighing in the **second component**.

Note: If the formula definition specifies that each component should be weighed in in its own container, (Section 9.5.1), you will be prompted to place the new weighing container on the balance and press the **«→T←»** key before weighing in the second component. If, according to the formula definition, all components should be weighed in in the same container, this taring is not required. If **automatic zeroing** has been activated (Section 9.3.2), when the tare container is removed the display is automatically reset to zero.

Weigh in the other components as described above. Each time **"M+"** is pressed, the recorded single value is saved and printed automatically, according to your specifications.



Once all the components of the formula have been weighed in, the window with the results of the formulation appears automatically (the information selected for printing the result is displayed, see Section 9.3.5). The formula record is closed simultaneously (a complete sample printout can be found in Section 9.6.5).



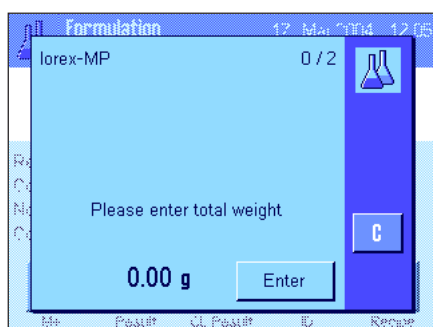
If you have completed the formulation (or cancelled it before completion) and wish to clear the memory in preparation for the next formulation, press the "CL Result" function key (a safety prompt is displayed, which must be confirmed before the data is actually deleted). **Note:** A new formulation cannot be processed until the "CL Result" function key has been pressed.

Important note

- It is the responsibility of the user to ensure that the weighed-in weights are within the defined tolerances. The balance does not check this. If an incorrect weight value is transferred via the "M+" function key, the result of the formulation will also be incorrect.
- As soon as a formula has been called up, neither the identification of the formula ("Recipe ID") nor the identification of the components ("Comp. ID") can be changed, as they are part of the relevant formula or component definition in the databases.

9.6.3 Automatic formula processing with "% Components" (relative nominal values)

Automatic formula processing with "% Components" is basically identical to formula processing with "Fix Components". Therefore, the procedure is only described in brief below.



Depending on the basis for weighing in components, which is specified in the formula definition (Section 9.5.2), when the formula is called up you will first be prompted to enter the desired **final weight of the formula** or the **nominal weight of the first component**. Enter the required value.

The example opposite shows the prompt for entering the final weight.

Once the final weight (or the nominal weight of the first component) has been entered, you are prompted to tare the balance. Place the weighing container on the balance, press the «→T←» key and the balance is then ready for weighing in the first component. The nominal weight is displayed in the "Nominal" information field and the SmartTrac supports you when weighing in the nominal weight.

Weigh in the first component. The "Abs/Diff" function key can also be used to switch the weight display between the quantity of a component already weighed in and the remaining quantity to be weighed in. When the nominal weight is reached or the weight is within the tolerances, press the "M+" function key to save the value.

Weigh in the other components. Once the last component has been weighed in, the results window appears automatically and the formula record is closed.

9.6.4 Free formulation (formulation without using the formula database)

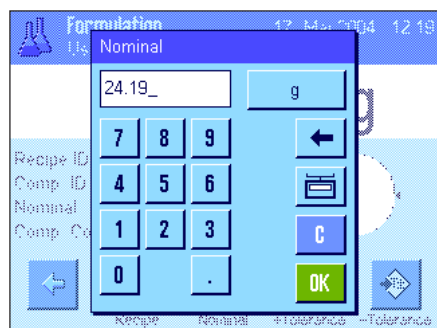
It is assumed that the required function keys and information fields are activated (Section 9.6.1).

If you are working with a weighing container, place it on the balance and press the «→T←» key to tare the balance.



Press the "ID" function key and enter the desired names for the formula and the first component (if ID3 and ID4 are also activated, additional names can be entered, e.g. for the current lot, etc.).

Note: If you would like to use one or more components from the component database for free formulation, the "CompDB" function key must be activated. This function key can be used to directly access the component database and select the desired component. In this case, there is no need to enter a component ID, as it will be transferred directly from the database.

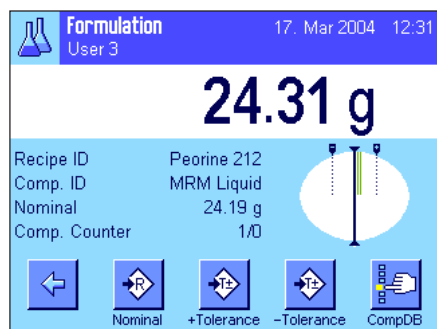


If you wish to weigh in to a nominal value, press the "Nominal" function key and specify the nominal weight of the **first component**.

Note: If you have switched to the display of the remaining quantity (difference) using the "Abs/Diff" function key before entering the nominal weight, this weight appears as a negative value in the display (weighing in towards zero).

If you are working with tolerances, enter the corresponding values via the "+Tolerance" and "-Tolerance" function keys (samples outside the tolerance range are marked with ">T" and "<T" when the single values are printed).

As soon as the nominal weight and tolerances of the first component have been entered, a graphic weighing-in aid ("SmartTrac") appears with tolerance markers, which simplify weighing in to the nominal value.



Weigh in the first component.

Note: The "Abs/Diff" function key can be used at any time to switch the weight display between the quantity of a component already weighed in and the remaining quantity to be weighed in.

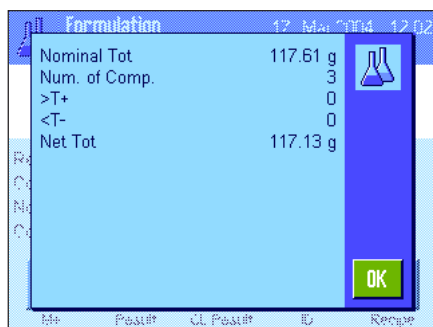


When the nominal weight is reached or the weight is within the tolerances, press the "M+" function key to save the value (**first check the weight value again, as the balance does not check whether the weighed-in weight agrees with the nominal weight**). The report header is printed out together with the result (single value) of the current component.

The balance is now ready for weighing in the **second component**. If you want to weigh in the second component in a new weighing container, place the container on the balance and tare the balance. If you want to weigh in the second component in the same container, taring is not required.

Define the name (ID) for the second component or select it from the component database. Then enter the nominal weight and the tolerances. Weigh in the components and save the result using the "M+" function key.

Weigh in the other components as described above. Each time "**M+**" is pressed, the recorded single value is printed automatically according to your specifications (Section 9.3.5).



Once all the components of the formula have been weighed in, press the "**Result**" function key. (This is only available if values are present in the memory. Otherwise, the key is grayed out and cannot be pressed.) After the "**Result**" function key has been pressed, the results of the formulation appear in the display (the information selected for printing the result is displayed, see Section 9.3.4).

The result of the formulation can be printed and the formula record closed by pressing the  key. A complete sample printout can be found in Section 9.6.5.



If you have completed the formulation and wish to clear the memory in preparation for the next formulation, press the "**CL Result**" function key (a safety prompt is displayed, which must be confirmed before the data is actually deleted).

9.6.5 Sample printout of a formulation

```

----- Formulation -----
20.Jan 2004          16:09
User Name           User 3
Recipe              Iorex-MP
Recipe ID           IORX
Num. of Comp.       2
Nominal Tot        84.30 g
Comp. ID            UPA
Comp               1/2
Nominal            19.22 g
+Tol               0.38 g
-Tol               0.38 g
 1      N          19.24 g
 1      N          100.1 %
 1 Diff           0.02 g
 1 Diff           0.1 %
Comp. ID            UPB
Comp               2/2
Nominal            65.08 g
+Tol               1.95 g
-Tol               1.95 g
 2      N          65.21 g
 2      N          100.2 %
 2 Diff           0.13 g
 2 Diff           0.2 %
Net Tot            84.45 g

Signature
.....
-----

```

The figure opposite shows the sample printout of a formulation (the corresponding formula definition can be found in Section 9.5.3, "Formula 3").

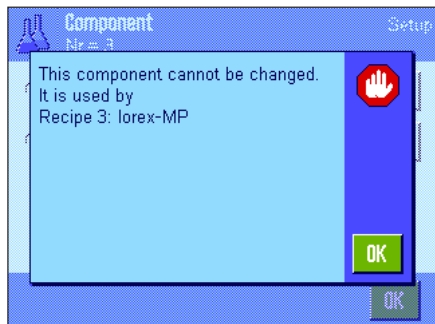
The values printed in the header, as single values and as the result depend on your individual record settings (Section 9.3.5).

Only specific information for the formulation is explained below. Notes on additional record information can be found in Section 7.2.8:

- "**Recipe**": Name of the formula.
- "**Recipe ID**": Identification of the formula ("ID1").
- "**Comp.**": Prints the number of components of the current formula.
- "**Nominal Tot.**": Sum of the nominal weight values of all components.
- "**Comp. ID**": Defined name of the component ("ID2").
- "**Num. of Comp.**": Status of the component counter (current comp./number of comp.).
- "**Nominal**": Nominal weight of the component.
- "**+Tol**" and "**- Tol**": Defined tolerances for a component. (Note: Tolerances are entered as % but are expressed in the display unit.)
- "**N** [g]": Weight of the relevant component.
- "**N** [%]": Weight of the relevant component as a % of the nominal weight.
- "**Diff.** [g]": Difference between the nominal and actual weight of the relevant component.
- "**Diff.** [%]": Percentage deviation of the actual weight of the relevant component from its nominal weight.
- "**Net Tot**": Net total weight of all components.

9.7 Notes on changing existing components and formulae

It is possible to change the definition of stored formulae and components. The following rules apply for this:



- When a formula is being processed, neither stored formulae nor components can be changed.
- If you want to change a component that is part of a formula, the error message opposite appears. Should you still wish to change the component, it must first be deactivated in all corresponding formulae. If you would like to include the component in the corresponding formulae again after modification, it must be explicitly selected from the component database, activated in the formula, and the nominal value and tolerances must be re-entered. We recommend that formula names and IDs are changed in all cases. This avoids confusion with earlier formulations, which have been carried out using the old definition of the corresponding formula.
- To remove a component from the database, simply delete its name or ID. However, this is only possible if the component is not part of a formula (see above).
- Formulae cannot be deleted from the database. If a formula is no longer required, deactivate it. The only way to permanently remove a formula from the database if it is no longer required is to overwrite it with a new one.

10 The "Piece Counting" application

This Section describes the "Piece Counting" application. You will find here information on how to work with this application and on the relevant setting options. **Please note that all settings for the "Piece Counting" application are stored under the active user profile. User-specific settings can thus be entered for this application. Therefore, make sure that you have selected the desired user profile first.**

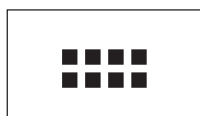
10.1 Introduction to the "Piece Counting" application

The "Piece Counting" application allows you to count pieces. The application provides several different methods for determining the reference piece weight.

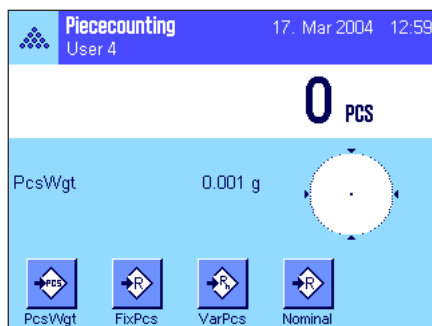
Many of the application-specific settings are identical to those of the "Weighing" application. However, additional application-specific function settings are available for Piece Counting. In the following description, only those settings are described in detail which differ from the "Weighing" application.

Note: If you use the "Piece Counting" function in conjunction with the METTLER TOLEDO LC-I/O relay interface, please note the information provided in the **"Solution Guide"**, which is available on the Internet (www.mt.com/xp-precision).

10.2 Selecting the application



If the "Piece Counting" application is not already active, press the «» key. Touch the application icon in the selection window.



The display opposite appears when the application is selected. Some of the special function keys, as well as a special information field for piece counting, are activated ex works. The function keys and other settings can be adapted to your requirements, according to the descriptions in the following Sections.

10.3 Settings for the "Piece Counting" application

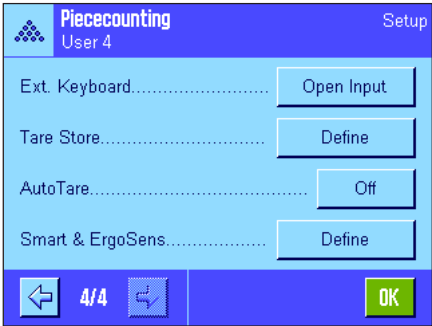
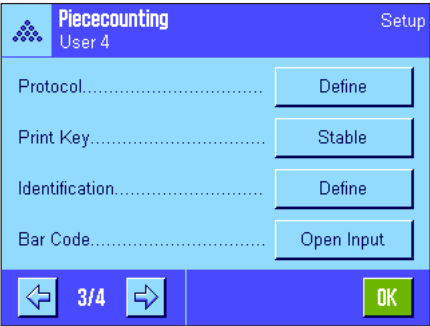
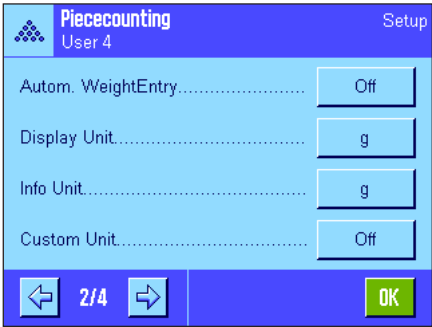
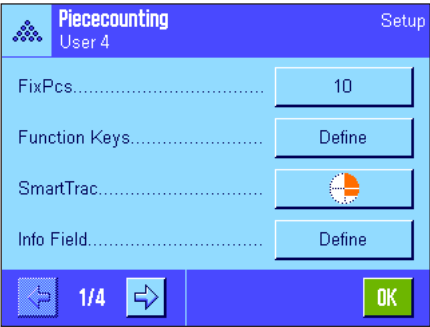
A number of different specific settings are available for piece counting, and these can be used to adapt the application to your requirements.

10.3.1 Overview



The application-specific settings can be accessed via the «» key. When this key is pressed, the first of 4 menu pages is displayed.

The setting options for the "Piece Counting" application are virtually identical to those for the "Weighing" application (Section 7.2). Only the settings that differ are described below. They apply to the following menus:



- "FixPcs":**
Allows you to specify a fixed reference piece number.
- "Function Keys":**
Additional function keys are available for piece counting.
- "Info Field":**
Additional information fields are available for piece counting.
- "Autom. Weight Transfer":**
This setting can be used to automatically calculate total piece counts.
- "Display Unit" and "Info Unit":**
The "PCS" unit is also available for piece counting.
- "Protocol":**
Additional record information is available for piece counting.
- "Smart & ErgoSens":**
Special functions can be assigned to the sensors for piece counting.

Keep in mind that, unlike the "Weighing" application, you can specify only **one** free unit. The "MinWeigh" function is also not available. The specific settings for the "Piece Counting" application are described in detail in the following Sections.

10.3.2 Specifying the fixed reference piece number

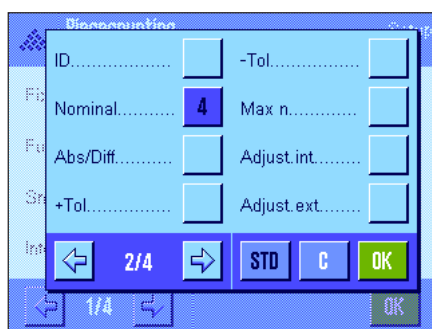
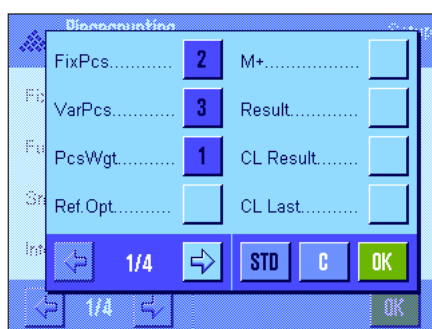


This menu can be used to assign a fixed reference piece number to the "FixPcs" function key (Section 10.3.3). After pressing the corresponding button, an input window appears in which you can define the desired reference piece number.

Each time the "FixPcs" function key is pressed during a piece count, the weight in the weighing pan is divided by the specified fixed reference piece number. This determines the reference piece weight, which serves as the basis for the piece counting.

Factory setting: 10.

10.3.3 Special Function Keys for piece counting



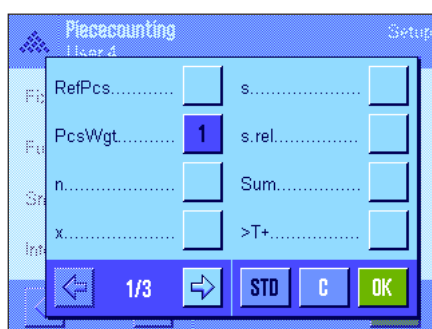
The following settings are available for piece counting on the first two pages of the function key menu:

- "FixPcs":** Determines the Reference piece weight using a specified number of fixed pieces (Section 10.4.1).
- "VarPcs":** Allows free selection of the Reference piece count (Section 10.4.1).
- "PcsWgt":** Allows input of the known weight of a reference piece.
- "Ref.Opt":** Carries out a reference optimization (Section 10.4.4).
- "M+":** Transfers the current piece count to the memory (Section 10.4.2).
- "Result":** Opens the results window (Section 10.4.2).
- "CL Result":** Deletes the stored values of a series of piece counts (Section 10.4.2).
- "CL Last":** Deletes the most recently saved piece count (Section 10.4.2).
- "Nominal":** Specifies the desired nominal piece count (Section 10.4.3). The nominal piece count is also used as the reference for the tolerances (described below).
- "Abs/Diff":** Switches the weight display between the piece count that has already been weighed in and the number of pieces to be weighed in before the nominal piece count is reached (Section 10.4.2).
- " +Tol" and "- Tol":** Defines the precision (tolerances) for piece counting (Section 10.4.3).
- "Max n":** Specifies the maximum number of piece counts in a series (Section 10.4.2).

All other function keys are identical to those for the "Weighing" application (Section 7.2.2).

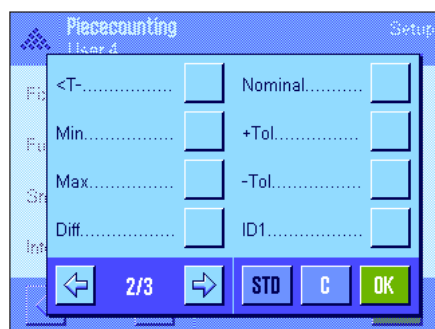
Factory setting: "PcsWgt", "FixPcs", "VarPcs" and "Nominal" are activated (in this order).

10.3.4 Special information fields for piece counting



The following settings for piece counting are available on the first two pages of the menu for information fields:

- "RefPcs":** Selected reference piece number.
- "PcsWgt":** Reference piece weight.
- "n":** Number of implemented and stored piece counting processes in a series.
- "x":** Average piece of all counting process in a series.
- "s" and "s.rel":** Standard deviation in a series of piece counts as an absolute or percentual value.
- "Sum":** Total piece count of all counting processes in a series.
- ">T+" and "<T-":** Number of implemented counting processes outside the upper or lower tolerances.



"Min" and "Max": Smallest and largest recorded piece counts in a series of piece counts.

"Diff": Difference between the smallest and largest piece counts in a series of piece counts.

"Nominal": Shows the nominal piece count entered via the function key of the same name.

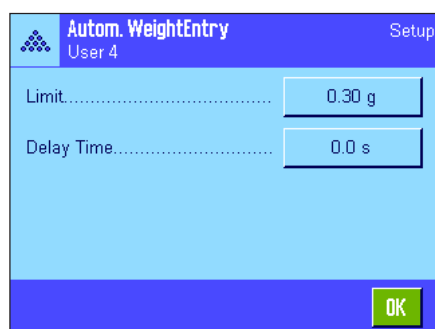
" +Tol" and "- Tol": These information fields show the tolerances entered via the function keys of the same name.

All other information fields are identical to those for the "Weighing" application (Section 7.2.4).

Factory setting: "PcsWgt" is activated.

10.3.5 Specifications for automatic weight transfer

This menu option can be used to specify whether and under which conditions the balance is to automatically transfer a stable weight value to the statistics (this prevents you from having to press the **"M+"** function key during series counting). Also, the piece count is not automatically printed.



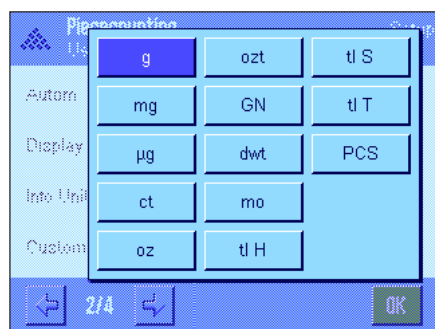
When you activate this function ("On"), press "Define" to define the criteria for automatic weight transfer:

"Limit": This value defines the smallest modification (piece count or weight, depending on the unit selected) required to trigger an automatic transfer of the measurement value to the memory.

"Delay Time": As soon as the minimum weight change is reached, the "Delay Time" starts. Once this time has elapsed, the weight value is recorded and transferred to the statistics or transmitted via the interface.

Factory setting: "Off" (automatic transfer is deactivated).

10.3.6 Additional unit for piece counting

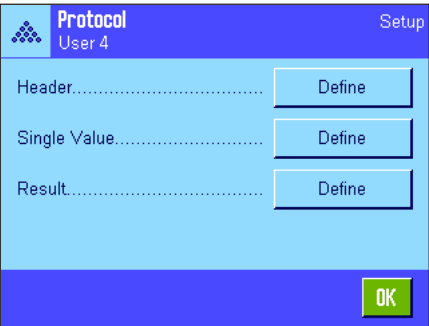


In addition to the common weighing units, the menus for the "Display Unit" and the "Info Unit" also contain the "PCS" unit.

Note: The "PCS" unit does not have to be explicitly selected for piece counting, since the display unit always switches to "PCS" automatically when the reference piece weight is being determined. The desired unit can be selected at any time after the reference piece weight is determined (unless a value has already been transferred to the memory during a series of piece counts; in this case, switching between "PCS" and the other weighing units is not possible until the results have been cleared).

Factory setting: "g" (gram) for "Display Unit" and "Info Unit".

10.3.7 Special printout information for piece counting



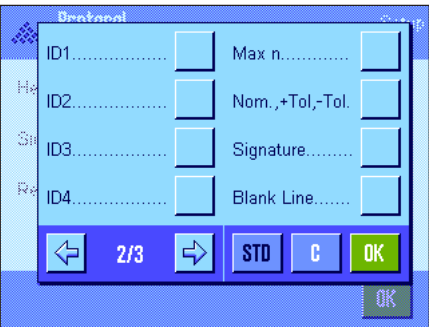
The three submenus for defining the record header, printing individual values and for the result contain additional settings for piece counting, which are described below.

Note: The other available record information is the same as for the "Weighing" application (Section 7.2.8) and is not described here.

Record header

Additional settings for piece counting are available on the second page of this submenu:

- "Max n":** The defined maximum number of piece counts in a series is printed.
- "Nom., +/-Tol":** The defined nominal piece number and the selected tolerances are printed.
- Factory setting:** "Appl. Name" ("Piece Counting" is printed), "Date/Time", "Balance Type" and "Serial Numbers" (in this order); no specific information is activated for piece counting.

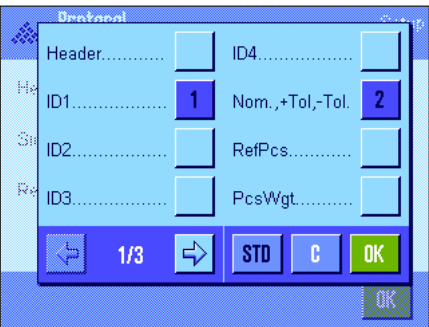


The header is printed automatically when the "M+" key is pressed during a series of piece counts to store the first count value. The header can also be printed separately by pressing the "Header" function key.

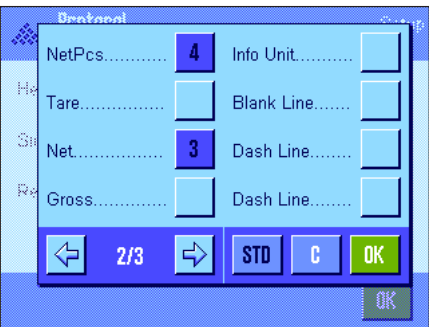
Printing single values

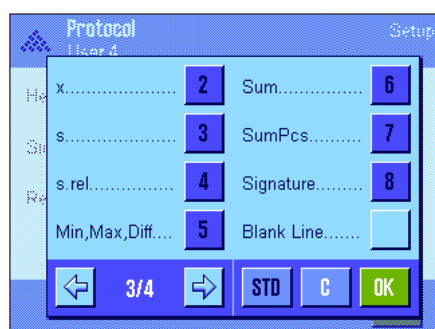
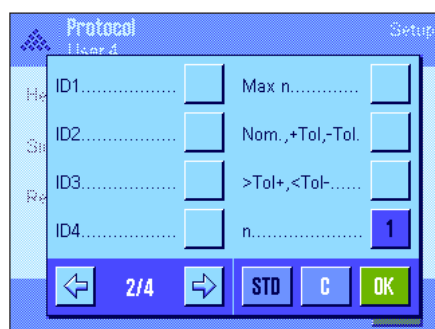
The following special settings are available for piece counting on the first and second pages of this submenu:

- "Nom., +/-Tol":** The defined nominal piece number and the selected tolerances are printed.
- "RefPcs":** The selected reference piece number is printed.
- "PcsWgt":** The recorded reference piece weight is printed.
- "NetPcs":** The recorded net piece number is printed.
- "Net":** The recorded net value in the current display unit is printed and an item counter is placed in front of the value.



- Factory setting:** "ID1", "Nom., +/-Tol", "Net" and "NetPcs" (in this order). A single value is printed automatically when the "M+" function key is pressed during series counts. A single value can also be printed separately by pressing the «» button (in which case no item counter is placed in front of the net value).





Printing the result

The second and third page of this submenu can be used to define which additional information for piece counting is to be included in the printed results record:

- "Max n":** Defined maximum number of piece counts in the series.
- "Nom., +/-Tol":** Defined nominal piece count and selected tolerances.
- ">Tol+, <Tol-":** Number of piece counts outside the upper and lower tolerance range.
- "n":** Number of completed piece counts in a series.
- "x":** Average piece count of all counts in a series.
- "s" and "s.rel":** Standard deviation as an absolute and percentual value.

Note: These two values are printed only if the memory contains at least 3 values. Otherwise, horizontal dashes appear in place of the values.

- "Min, Max, Diff.":** Smallest and largest recorded piece count within the current series of measurements, and the difference between the largest and smallest piece count.

- "Sum":** Total of the values of all saved single measurements in the current display unit.

- "SumPcs":** Total piece count of all saved single counts.

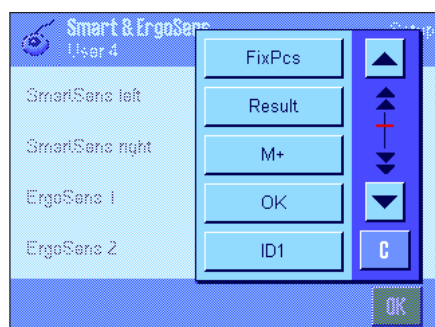
- Factory setting:** "n", "x", "s", "s.rel", "Min, Max, Diff.", "Sum" and "SumPcs", as well as "Signature" and "3 Blank Lines" are activated (in this order).

The results record is printed by pressing the  key when the results window is open. If a specific number of single counts is defined for a series of piece counts ("Max n"), the results record is printed automatically as soon as the result of the last count has been transferred to the statistics.

A **sample printout for a piece count** can be found in Section 10.4.5.

10.3.8 Special SmartSens and ErgoSens settings for piece counting

Additional settings for piece counting are available for the SmartSens and ErgoSens sensors.



"FixPcs", "Result" and "M+" emulate the function keys of the same name. "OK" emulates pressing the button of the same name in the piece counting dialog boxes (but not in the menus) to confirm entries and actions.

If one of the above settings is activated, the green **"F"** (Function) icon lights up below the corresponding sensor in the status bar.

- Factory setting:** "Off" for all 4 sensors.

10.4 Working with the "Piece Counting" application

This Section describes how to work with the "Piece Counting" application. You can of course determine a tare, change the resolution of the weighing result, work with IDs, etc.

Since these possibilities are discussed in the Section on the "Weighing" application (Section 7.3), they will not be repeated here.

10.4.1 Simple piece counting

Presettings



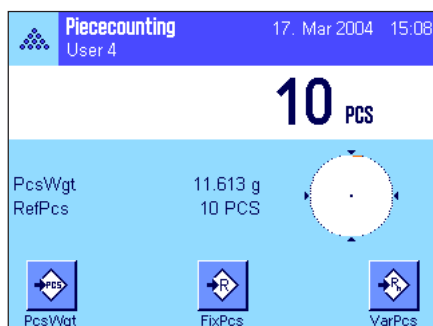
To carry out a simple piece count, at least one of the 3 function keys shown opposite must be activated (Section 10.3.3) so that the reference can be determined.

We also recommend that the information fields "PcsWgt" (reference piece weight) and "RefPcs" (reference piece number) be activated (Section 10.3.4).

Determining the reference

Place the desired number of reference pieces on the weighing pan. The balance uses these reference pieces to determine the average piece weight, which serves as the basis for piece counting.

When you have placed exactly the same number of pieces on the weighing pan as the number specified for the **"FixPcs"** function key (Section 10.3.2), press this function key. As soon as the weighing result is stable, the calculated average piece weight is accepted as the reference. The information fields display the average piece weight (the number of decimal places depends on the model) and the reference piece number.



If you have placed a **different number of reference pieces** on the weighing pan than the number corresponding to the "FixPcs" key (e.g., 32 pieces), press the **"VarPcs"** (variable piece number) function key. An input field appears, in which you can enter the number of pieces.

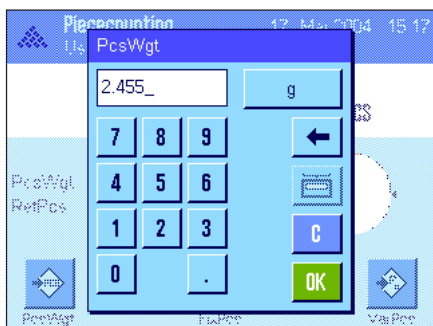
After you confirm the number of pieces, the balance determines the reference. The information fields then display the reference piece number and the average piece weight.

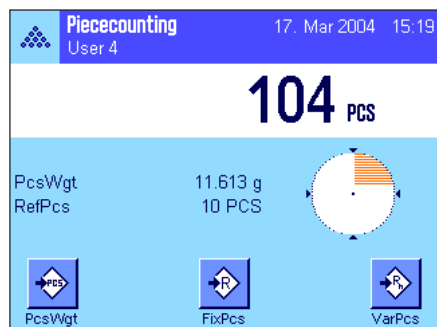


If the piece weight is known, it can be entered directly. To do this, press the **"PcsWgt"** function key. An input field appears, in which the piece weight can be entered in the desired unit.

Since the balance does not have to determine a reference if this method is used, the result of the piece counting (the number of pieces currently on the weighing pan) is displayed right after the piece weight has been confirmed.

The information fields then display the reference piece weight that has been entered and the reference piece number "1" (because the weight of one single piece has been entered).





Implementing the piece count

After the reference has been determined, place the pieces you wish to count on the weighing pan. The number of pieces determined appears in the results display.

Note: If you want to know the weight of the pieces in the weighing pan instead of the number, touch the "PCS" unit and select the desired weighing unit.

The recorded single value can be printed using the «» key. A sample printout can be found in Section 10.4.5.

10.4.2 Totaling piece counts and recording them statistically

Presettings

The minimum requirement for totaling and recording piece counts is that the 3 function keys shown opposite be activated (Section 10.3.3), as well as at least one of the function keys for determining the reference (Section 10.4.1).



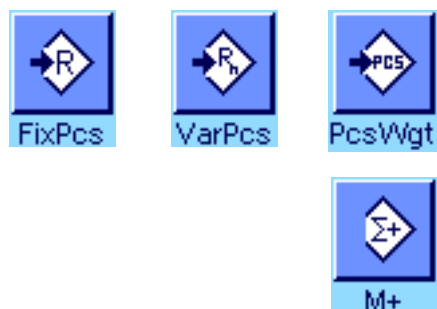
In addition, we recommend that you activate both of the function keys opposite. They are used to delete incorrect values ("CL Last") and to define the number of piece counts to be included in a series ("Max n").

A printer should be connected to your balance for optimum use of the statistical functions. If no printer is connected, we recommend that you activate the four main information fields for the statistics for your application (e.g., "n", "x", "Min" and "Max", see Section 10.3.4).

Operating sequence

If the number of piece counts for a series is specified in advance, you can press the "Max n" function key and enter the number (1 ... 99). Upon completion of the final piece count, the series is automatically closed, the results window is opened and the results record is printed. **Note:** This function key is active only when the statistics do not yet contain any measured values. Enter the value 0 (zero) for "Max n" to set an unlimited series where you can record up to 100 piece counts.

If you are working with a weighing container, place it on the pan and press the «» key to tare the balance (alternatively you can also work with the tare memories or use the automatic tare function; these functions are described for the "Weighing" application in Section 7).



Determine the reference using the desired method (fixed reference piece number, variable reference piece number or enter the known piece weight, see Section 10.4.1).

Carry out the first piece count and press the "M+" function key to transfer the weight to the statistics. As soon as the result becomes stable (horizontal dashes disappear), the value is transferred to the statistics. The report header is printed out together with the result (single value) of the current piece count (Section 10.3.7).

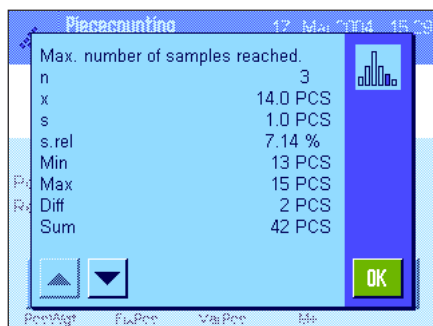
Take the pieces from the first count out of the weighing pan. Carry out the series of piece counts in sequence. Confirm each result using the "**M+**" function key, lift off the pieces and tare the balance. Each time a result is transferred to the statistics, it is printed automatically.

Note

- If you press the "**M+**" function key when a weight change has not occurred, an error message appears. This prevents you from accidentally recording the same result twice.
- If the function for automatic weight transfer is active (Section 10.3.5), there is no need to press the "**M+**" key for recording a result, as the value is transferred to the statistics automatically.
- If an incorrect piece count is saved by mistake, it can be removed from the statistics by using the "**CL Last**" function key. But you can do this only for the most recently recorded result. The "**CL Last**" function key is active only if there are values present in the memory. Otherwise, the key is grayed out and cannot be pressed. The key is deactivated after a result is deleted and can only be used again once the next result has been transferred to the statistics.



Once all the piece counts of the series have been carried out, press the "**Result**" function key. (This is only available if values are present in the memory. Otherwise, the key is grayed out and cannot be pressed.) This pauses the piece count series and opens the results window (the series can be continued at any time). **Note:** If you specified the number of piece counts in the series using the "**Max n**" function key, the results window opens automatically after the last piece count is recorded and indicates that the maximum number of piece counts has been reached.



The results window contains the results of the counting series (the information selected for printing the result is displayed, see Section 10.3.7). Please refer to the notes in Section 10.4.5 regarding the units, resolution and accuracy of displayed values.

If the results window takes up several display pages, you can use the arrow keys to switch back and forth between the pages. Press the «» key to print the results record.

A complete sample printout with all the statistical values can be found in Section 10.4.5.



If you have definitely completed the current piece count series and wish to clear the memory in preparation for the next series, press the "**CL Result**" function key (a safety prompt is displayed, which must be confirmed before the statistics are actually deleted). **Note:** If the key is grayed out, the statistics do not contain any values.

10.4.3 Counting to a nominal value

The "Piece Counting" application offers additional functions that simplify counting to a defined Nominal value. These functions can be used for both single piece counts and series counts when using the statistics. The following description assumes that the reference for the piece count has been determined already.

Presettings



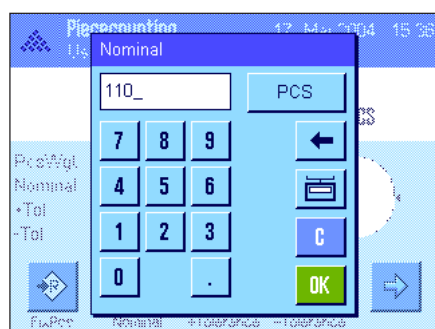
The function keys shown at left must be activated so that a nominal weight and the corresponding tolerances can be entered (Section 10.3.2). To view the defined values in the display, the information fields of the same name can also be activated, if necessary (Section 10.3.4).



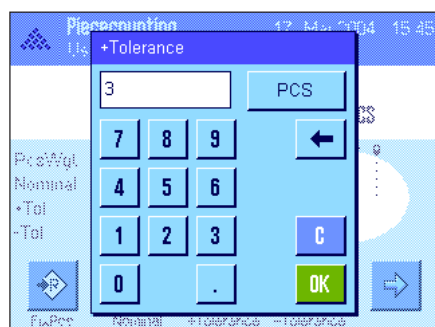
We also recommend activating the "Abs/Diff" function key, so that you can switch between the quantity already weighed in and the quantity that remains to be weighed until the nominal value is reached.

Operating sequence

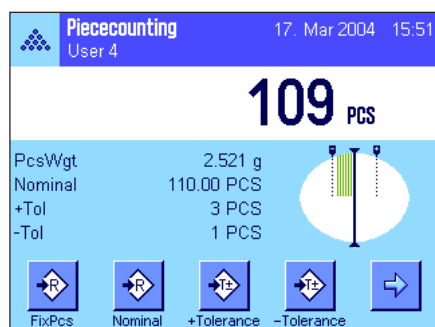
Note: If values are already present in the statistics, the function keys for entering the nominal weight and tolerances are inactive. In this case the statistics must be deleted using the "CL Result" function key before the nominal weight and the tolerances can be defined.



Press the "Nominal" function key. Type in the desired value. Check the weighing unit, which is shown to the right of the nominal value. When the weighing unit is touched a selection box containing the available units, including "PCS" (Pieces), appears. **Note:** The units are not converted automatically; i.e., if a value is entered in one unit, this value remains the same even if the weighing unit is changed. Once the value is entered, press "OK" to activate the nominal value.



The "+Tol" and "-Tol" function keys can be used to specify the accuracy with which you wish to count. The input window is the same as for the nominal value. Both tolerance values are set to 2.5% ex works. Instead of a percentage value, you can also enter an absolute tolerance in any weighing unit (e.g., "PCS"). Once the relevant value is entered, press "OK" to activate the tolerance. Piece counts that are outside the tolerance range are specifically marked (">T" and "<T") when the single values are printed.



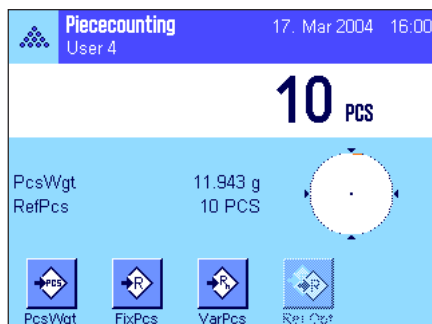
As soon as the nominal value and tolerances have been entered, a graphic weighing-in aid ("SmartTrac") appears in the display with tolerance markers that simplify weighing in to the nominal value: You can roughly weigh in your samples until the lower tolerance value is reached and then accurately dose, if necessary, up to the nominal value.

10.4.4 Reference optimizing

Reference optimizing improves the precision of piece counting results. The average piece weight (reference) is recalculated with each reference optimization. Because the new pieces that have been placed in the weighing pan increase the basis for the calculation, the reference, and therefore the result of the piece count, are more exact.

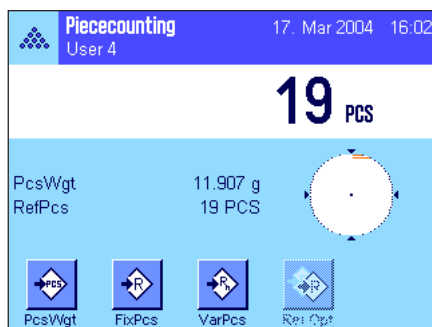


The **"Ref.Opt"** function key must be activated in order to use reference optimization (Section 10.3.3).



Determine the reference using the desired method (fixed or variable reference piece number, see Section 10.4.1). A reference piece number of 10 is used in the example opposite.

Note: In this figure, the **"Ref.Opt"** function key is inactive and cannot be pressed, because no more pieces were added after the reference was determined.



Proceed with the piece count, and place additional pieces on the weighing pan. To optimize the reference, press the **"Ref.Opt"** function key. The number of pieces in the pan is now used as the new reference piece number and the reference piece weight is recalculated on this basis.

After reference optimization, the **"Ref.Opt"** key becomes inactive again until you add more pieces to the pan. Reference optimization can be carried out any number of times, and will only improve the precision of the reference and, therefore, the counting result.

Note

- Reference optimization is possible only if:
 - the number of pieces placed in the weighing pan is **larger than the reference piece number**.
 - the number of pieces placed in the weighing pan (19 in this example) is **not greater than twice** the most recently saved reference piece number (10 in this example).
 - either the **"fixed reference piece number"** or **"variable reference piece number"** is used as the method of determining the reference. Reference optimization is not possible when a known reference piece weight (**"PcsWgt"** function key) is entered.
- Reference optimization is possible with a **piece counting series** only before the result of the first count is saved using the **"M+"** function key. The **"Ref.Opt"** key is then grayed out and cannot be pressed, since the change in the basis of calculation (reference piece weight) is not reliable in the middle of a running series.

10.4.5 Sample printout of a piece count with statistical values

```

---- Piececounting ----
19.Feb 2004      19:25
User Name      User 2
Balance Type    XP6002S
WeighBridge SNR:
                  1234567890
Terminal SNR: 1234567890
Nominal        110.00 PCS
+Tol           3 PCS
-Tol           1 PCS
Max n          3
  1            110 PCS
NetPcs         110 PCS
RefPcs         10 PCS
PcsWgt         2.314 g
  2            109 PCS
NetPcs         109 PCS
RefPcs         10 PCS
PcsWgt         2.314 g
  3>T          114 PCS
NetPcs         114 PCS
RefPcs         10 PCS
PcsWgt         2.314 g
n              3
x              111.0 PCS
s              2.6 PCS
s.rel          2.34 %
Min            109 PCS
Max            114 PCS
Diff           5 PCS
Sum            333 PCS
SumPcs         333 PCS
>T+            1
<T-            0

Signature
.....

```

The figure opposite shows the sample printout of a piece count with statistical values. The values printed in the header, as single values and as the result depend on your individual print settings (Section 10.3.7).

Only specific **information for the piece count** and the related statistical values are explained in the sample printout opposite. Notes on additional printout information can be found in Section 7.2.8.

"Nominal":	Defined nominal value (in this example, as a piece count).
" +Tol":	Defined plus tolerance (in this example, as a piece count).
" -Tol":	Defined minus tolerance (in this example, as a piece count).
"Max n":	Defined number of piece counts in the series.
"1" ... "3":	Consecutive numbers and net values of the individual piece counts in the series. Note: The results are displayed in the current display unit, which does not necessarily have to be "PCS".
"NetPcs":	Recorded net piece count for the relevant piece count.
"RefPcs":	Number of reference pieces for the relevant piece count.
"PcsWgt":	Reference piece weight for the relevant piece count.
"n":	Number of recorded piece counts.
"x":	Average piece count of all recorded counts. The value is printed in the current display unit, in this case "PCS". The resolution of the printed value is 10 times higher than that of the single measurement value with the highest resolution (since the single results for the "PCS" unit are integral, a decimal place is indicated for "x").
"s":	Standard deviation within the series. The value is printed in the current display unit, in this case "PCS". The same resolution applies as for "x" (see above).
"s.rel":	Relative standard deviation within the series (as a percentage). The value is always printed to 2 decimal places.
"Min":	Smallest recorded value in the current measurement series.
"Max":	Largest recorded value in the current measurement series.
"Diff":	Difference between the largest and smallest weight value in the current measurement series. The value is printed in the current display unit, in this case "PCS".
"Sum":	Total weight of all saved single measurements. Note: The result is displayed in the current display unit, which does not necessarily have to be "PCS".
"SumPcs":	Total piece count (total result of all saved single counts in a series).
">T+", "<T-":	Number of piece counts in the series that are outside the relevant tolerance limits (in this example, the result of the third piece count exceeded the upper tolerance limit).

Important information for interpreting printed results

The values **"x"** and **"s"** are calculated results, which are displayed at a higher resolution than the single measured values. For smaller measurement series (< approx. 10 measured values) and measurement series with small deviations, the significance of the last decimal place cannot be guaranteed. Notes on the formulae used for calculating these values can be found in Section 8.4.4.

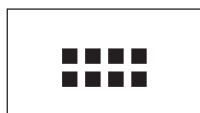
11 The "Percent Weighing" application

In this Section you will be introduced to the "Percent Weighing" application. You will find practical information about working with this application and about the different settings. **Please note that all settings for the "Percent Weighing" application are saved under the active user profile, so each user can make their own settings for this application. Because of this, first make sure that you have selected the desired user profile.**

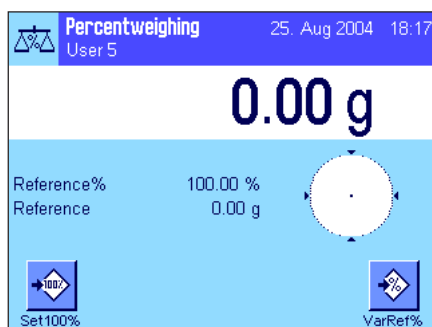
11.1 Introduction to the "Percent Weighing" application

The "Percent Weighing" application enables you to weigh to a specified value (100 %) and detect deviations from this target value. Many of the application-dependent settings are identical to those of the "Weighing" application. However, additional settings are available to you for percent weighing. In the description that follows, only those settings are explained in detail which are different from the "Weighing" application.

11.2 Selecting the Application



If "Percent Weighing" is not already active, first press the «» key. In the selection window, touch the symbol for the application.



After you have selected the application, the display shown at left appears. Some of the special function keys and the special information fields for percent weighing are activated at the factory. How you can adapt these and other settings to your needs is described in the Sections that follow.

11.3 Settings for the "Percent Weighing" application

For percent weighing you have various specific settings available which you can use to adapt the application to your needs.

11.3.1 Overview



The application-dependent settings can be accessed with the «» key. When this key is pressed, the first of 4 menu pages appears.

With only a few exceptions, the settings available in the "Percent Weighing" application are identical to those of the "Weighing" application (Section 7.2). Only the settings that are different are described below. These settings are contained in the following menus:

"Function Keys":

Additional function keys are available for percent weighing.

"Info Fields":

Additional information fields are available for percent weighing.

"Display Unit" and "Info Unit":

An additional unit "%" (percent) is available for percent weighing.

"Reports":

Additional information is available for percent weighing reports.

"Smart & ErgoSens":

Special percent weighing functions can be assigned to the sensors.

Please note that in contrast to the "Weighing" application, only **one** free unit can be defined. Also, the "Minimum Weight" function is not available.

In the following Sections you will be given a detailed introduction to the specific settings for the "Percent Weighing" application.

11.3.2 Special Function Keys for Percent Weighing

The first page of the function key menu presents you with the following options for percent weighing:

"Set100%":

You can use this function key to define the current weight value as the reference (100%) (Section 11.4.1).

"VarRef%":

You can use this function key to assign the weight value to a variable reference (Section 11.4.1).

"Nominal value":

Specifies the desired target weight (Section 11.4.2). This is also used as reference for the tolerances (described below).

"±Tol" and "−Tol":

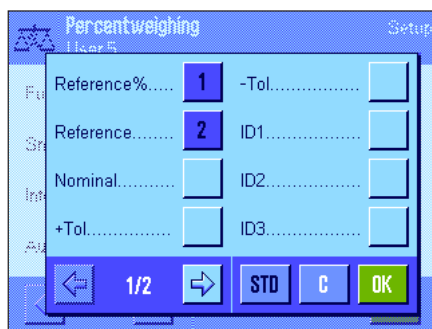
Specifies the accuracy (tolerances) for the percent weighing (Section 11.4.2).

All other function keys are the same as for the "Weighing" application (Section 7.2.2).

Factory setting:

"Set100%" and "VarRef%" are activated (in this order).

11.3.3 Special Information Fields for Percent Weighing



On the first page of the menu for info fields the following settings for percent weighing are available:

"Reference%": Reference value percent.

"Reference": Absolute weight value of the reference.

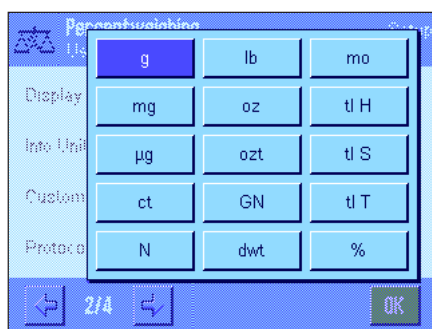
"Target value": Displays the target which was input with this key.

" +Tol" and "-Tol": These information fields display the tolerances which were input with this key.

All other information fields are the same as for the "Weighing" application (Section 7.2.4).

Factory setting: "Reference%" and "Reference" activated.

11.3.4 Additional Unit for Percent Weighing

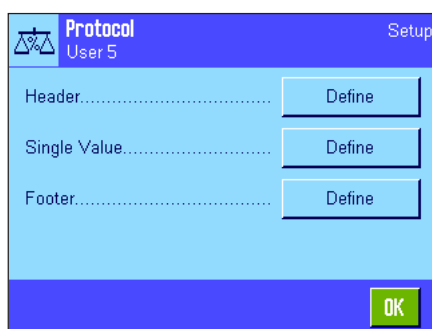


In the menu for the "Display Unit" and the "Info Unit", in addition to the known weighing units the unit "%" (percent) is available (provided that a reference has already been determined).

Note: For percent weighing you do not need to explicitly select the "%" unit, since the display unit is always switched over to "%" automatically when the reference is determined. Afterwards, you can select the desired unit again whenever you want to.

Factory setting: "g" (gram) for "display unit" and for "info unit".

11.3.5 Special Information for Percent Weighing



In the three submenus where you can specify the options for the header line of the report, for reporting the individual values, and for the footer line, you also have additional settings available for percent weighing which are described below.

Note: All other information items in the report are the same as in the "Weighing" application (Section 7.2.8) and are not described here.

Report Header Line

On the second page of this submenu there are additional settings for percent weighing:

"Ref%, Ref": Reports the reference in percent and as a weight value.

"Nom., +/-Tol": Reports the specified target value and the selected tolerances.

Factory setting: "Appl. Name" ("Percent Weighing" is printed out) and "date/time" (in this order); no specific information items for percent weighing are activated.

The header line is printed automatically if it is defined to be part of the weighing report (see "Reporting Individual Values" on the next page). However, the header can also be printed out separately by pressing the "Header line" function key.

Reporting Individual Values

On the first and second pages of this submenu, the following special settings for percent weighing are available:

"Ref%, Ref": Reports the reference in percent and as a weight value.

"Nom., +/-Tol": Reports the specified target value and selected tolerances.

"Diff. ": Reports the deviation from the target value as a weight value.

"Diff. %": Reports the deviation from the target value in percent.

Factory setting: "Net"; no specific information items for percent weighing are activated.

The individual values are printed out by pressing the  key or, if the automatic print function is activated, automatically (see Section 7.2.5).

Report Footer Line

On the second page of this submenu you can specify which additional items of information for percent weighing should be printed out in the footer line of the weighing report after the results (individual values):

"Ref%, Ref": Reports the reference in percent and as a weight value.

"Nom., +/-Tol": Reports the specified target value and selected tolerances.

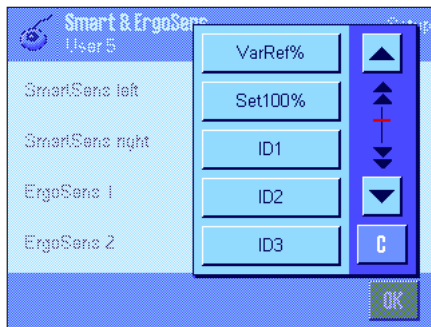
Factory setting: "Signature" and "Blank Line" (in this order); no specific information items for percent weighing are activated.

To print the footer line, press the "Footer Line" function key.

You will find **an example of a percent weighing** in Section 11.4.3.

11.3.6 Special Settings of SmartSens and ErgoSens for Percent Weighing

The SmartSens and ErgoSens sensors have special settings for percent weighing.



"VarRef%" and "Set100%" emulate the function keys with the same names.

If one of these settings is activated, the "F" (function) symbol lights up green in the status line under the respective sensor.

Factory setting: "Off" for all 4 sensors.

11.4 Working with the "Percent Weighing" Application

In this Section you will learn how to work with the "Percent Weighing" application. This application also allows you to determine a tare, change the resolution of the weighing result, work with identifications, etc. Since you have already learnt how to do these in the "Weighing" application (Section 7.3) they are not explained again here.

11.4.1 Simple Percent Weighing

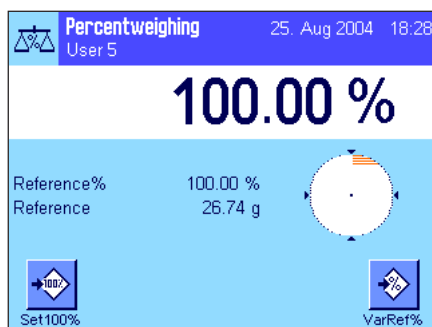


Preliminary Settings

Before you can perform a percent weighing, you must first activate at least one of the two function keys shown at left (Section 11.3.2) so that you can determine the reference. The information fields "Reference%" (reference value in percent) and "Reference" (absolute weight value of the reference) are both activated at the factory (Section 11.3.3).

Determining the Reference

Place the reference weight on the weighing pan.



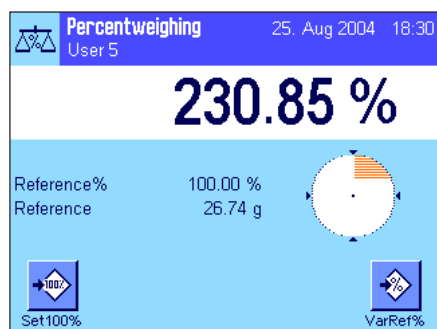
If the reference weight placed on the pan should equal 100%, press the function key for "Set100%".

As soon as the weighing result is stable, the weight which is determined is saved as the reference weight.

The results display and the "Reference%" information field display the reference value (100%), while the "Reference" information field displays the absolute weight of the reference.



If, instead, you want to make the weight on the pan a **variable reference**, press the function key for "VarRef%". An input field appears in which you can specify the percentage value (e.g. 60%) which the weight on the pan should represent.



Performing the Percent Weighing

After you have determined the reference, place the weighing sample on the pan. The weight of the weighing sample as a percentage of the reference weight appears in the results display.

Note: If instead of the percentage weight you want to know the absolute weight of the weighing sample, touch the "%" unit and select the desired weighing unit.

You can print out the result of the percent weighing with the «Print» key. You will find an example of a report in Section 11.4.3.

11.4.2 Percent Weighing to a Target Value

The "Percent Weighing" application provides you with additional functions to make weighing to a specified target value easier. In the description which follows, it is assumed that the reference for the percent weighing has already been determined.



Requirements

Before you can input a target value and the associated tolerances, the function keys shown at left must be activated (Section 11.3.2). If you want the specified values to be shown in the display, you can also activate the information fields with the same name (Section 11.3.3).

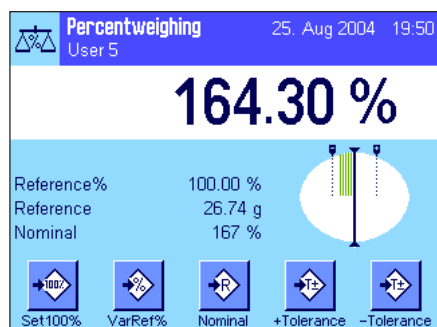
Performing a Percent Weighing to a Target Value

Press the function key for "Target Value". Type in the desired value (e.g. 130%). Check the weighing unit which is displayed to the right of the target value. Touching the weighing unit displays the available units, which include "%" (percent). **Note:** The units are not converted automatically, so once you have input a value in a particular unit, the value does not change even if you change the unit.

When you have input the value, press "OK" to activate the target value.



You can use the two function keys "+Tol" and "-Tol" to specify the accuracy with which you want to weigh. The input window is similar to the one for the reference value. Both tolerance values are set to 2.5% at the factory. Instead of a percentage value, you can also enter a unit of your choice (e.g. "g"). When you have entered the respective value, press "OK" to activate the tolerance. Percentage weighings which lie outside the tolerances are specially marked in the report of individual values with ">T" or "<T".



When you have input the target value and the tolerances, tolerance marks for the graphical weighing aid ("SmartTrac") appear in the display. The tolerance marks make weighing to the target value easier for you. You can weigh your weighing sample roughly until the lower tolerance value is reached, and then if necessary dispense finely until the target value is reached.

11.4.3 Example of a percent weighing report

```

---- Percentweighing ---
21.Jun 2004          13:28
User Name           User 5
Reference%    100.00 %
Reference    1017.01 g
Nominal      130 %
+Tol         2.50 %
-Tol         2.50 %
              129.06 %
Diff.%       -0.94 %

Signature
.....

```

Shown at left is an example of a report for a percent weighing with target value and tolerances. The values which are reported in the header line, as individual values, and in the footer line depend on your individual report settings (Section 11.3.5).

Only those **information items shown in the report which specifically relate to percent weighing** are explained below. You will find explanations of the other items in Section 7.2.8).

"Reference%":	Reference value in percent.
"Reference":	Absolute weight value of the reference.
"Target value":	Specified target value (in this example, in the unit '%').
" +Tol":	Specified plus tolerance (in this example, in the unit '%').
" -Tol":	Specified minus tolerance (in this example, in the unit '%').
"129.06":	Result of the weighing as % of the reference.
"Diff.%":	Percentage deviation of the result from the target value.

12 The "Density" application

In this Section you will be introduced to the "Density" application. You will find practical information about working with this application and about the different settings. **Please note that all settings for the "Density" application are saved under the active user profile, so each user can make their own settings for this application. Because of this, first make sure that you have selected the desired user profile.**

12.1 Introduction to the "Density" application

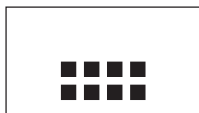
The "Density" application enables you to determine the density of solid bodies, liquids, and pasty substances. Every sample can be given an identification, and the built-in statistics functions allow statistical evaluation of measurement series. Determination of the density uses **Archimedes' principle** according to which a body immersed in a fluid undergoes an apparent loss in weight which is equal to the weight of the fluid it displaces.

To perform density determinations you can use the hanger for weighing below the balance which belongs to your balance (Section 2.7). However, to determine the density of solid bodies, we recommend you to work with the optional density kit which contains all the attachments and aids needed for convenient and precise density determination. The density kit is supplied with separate instructions which explain how to install and use it.

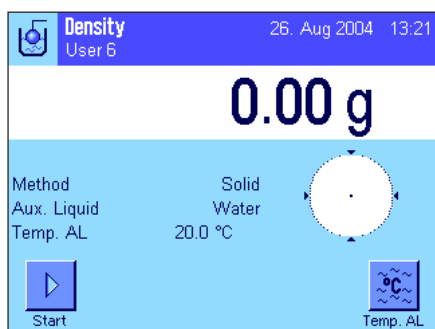
To determine the density of liquids, you additionally need a **sinker** which you can also obtain from your METTLER TOLEDO dealer. To determine the density of pasty substances a **gamma sphere** is required; your dealer will be pleased to tell you where this can be obtained.

Please take note of the instructions which are supplied with these accessories; they contain useful information about working with the aids as well as for their handling and care.

12.2 Selecting the Application



If the "Density" application is not already active, press the «::::» key. In the selection window, touch the symbol of the application.



When you have selected the application, the display shown at left appears. Special function keys and information fields for density determination are activated at the factory. The balance is preset to use water as the auxiliary liquid for density determination. However, you can change these settings according to your needs as described in the Sections that now follow.

12.3 Settings for the "Density" application

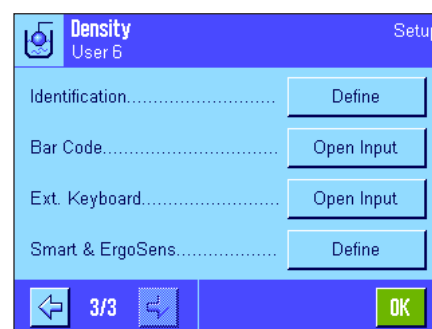
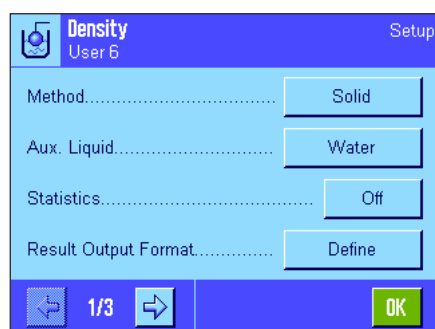
For the determination of density, various specific settings are available which you can use to adapt the application to your requirements.

12.3.1 Overview



The application-dependent settings can be accessed with the « $\equiv$ » key. When you press this key, the first of 3 menu pages appears.

Some of the settings for the "Density" application are identical to those for the "Weighing" application (Section 7.2). Only the settings which are different are described below. These settings are contained in the following menus:



"Method":

In this menu you can select the type of density determination.

"Auxiliary liquid":

In this menu you can specify the auxiliary liquid you want to use.

"Statistics":

In this menu you can activate or deactivate the statistics for the selected method.

"Results Output Format":

In this menu you can specify how the result of the density determination should be calculated and displayed.

"Function Keys":

Several special function keys for density determination are available.

"Info Field":

Additional information fields for density determination are available.

"Protocol":

Additional information about density determination is available for reports.

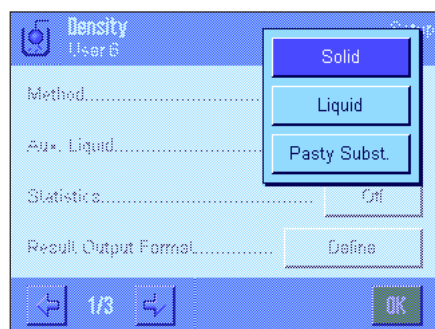
"Smart & ErgoSens":

The sensors can be given special functions for density determination.

In the following Sections you will be given a detailed introduction to the specific settings for the "Density" application.

12.3.2 Selecting the method for density determination

In this menu you can specify the type of density determination you want to perform:



"Solid body":

Density determination of non-porous solid bodies using an auxiliary liquid.

"Liquid":

Density determination of liquids using a sinker.

"Pasty substance":

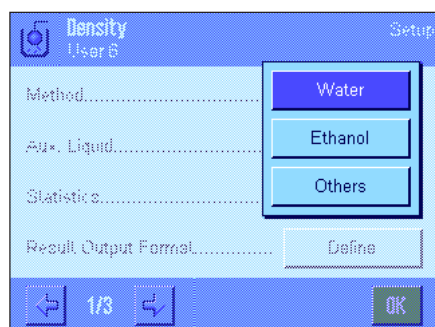
Density determination of pasty substances using a gamma sphere.

Factory setting:

The "Solid body" method is activated.

12.3.3 Selecting the auxiliary liquid

In this menu you can specify the auxiliary liquid you want to work with. **This setting only applies to the density determination of solid bodies!** The following auxiliary liquids are available:



- "Water":** The density of distilled water at various temperatures from 10 °C to 30 °C is stored in the balance.
- "Ethanol":** The density of ethanol at various temperatures from 10 °C to 30 °C is also stored in the balance.
- "Other":** Any other auxiliary liquid whose density at the current temperature must be known.
- Factory setting:** "Water" as auxiliary liquid is activated.

12.3.4 Activating and deactivating statistics

For each method of density determination, the balance can keep its own statistics with the results of the last 10 density determinations. With statistics activated, you are asked at the end of each density determination whether you want to include the result in the statistics. You can activate or deactivate the statistics function in this menu:

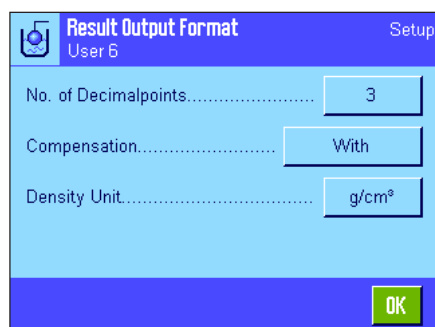


- "On":** Statistics function activated.
- "Off":** Statistics function deactivated.
- Factory setting:** Statistics function deactivated ("Off").

Note: To use the statistics function you must also activate the two associated function keys (Section 12.3.6). You will find information about working with the statistics in Section 12.5.

12.3.5 Settings for calculating and displaying the result

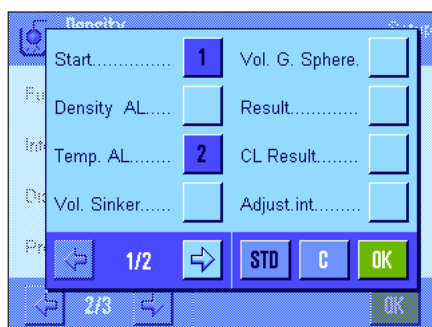
In this menu you can specify the number of decimal places and the unit with which the result of the density determination should be calculated, as well as whether the air buoyancy should be included in the calculation.



- "No. of Dec. Points":** The result of the density determination can be displayed and reported with from 1 to 5 decimal places.
- "Compensation":** The result of the density determination can be corrected by the correction factor for the force calibration and by the mean density of air (setting "With"). If set to "Without", no correction is made. With the setting "With/Without" both the corrected and the uncorrected result are displayed and reported.
- "Density Unit":** Here you can define the unit which should be used for the density determination: "g/cm³", "kg/m³", or "g/l" (grams per liter).
- Factory setting:**
- | | |
|---------------------------|---------------------|
| Number of decimal places: | "3" |
| Compensation: | "With" (correction) |
| Unit of density: | "g/cm³" |

12.3.6 Special function keys for density determination

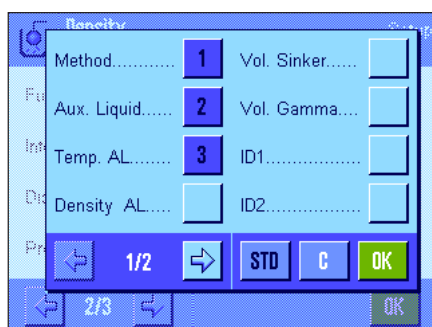
In the menu for function keys you can activate the following special function keys for density determination:



- "Start":** This is the **function key** you use to start the density determination, so it **must always be activated!**
- "Density AL":** Specifies the **density of the auxiliary liquid**. Only required for density determination of solid bodies and when an auxiliary liquid other than water or ethanol is used.
- "Temp. AL":** Used to enter the **temperature of the auxiliary liquid**. Only required if distilled water or ethanol is used, since for other liquids the density at the current temperature must always be entered. For methods which do not use an auxiliary liquid, the key can be used to enter the current ambient temperature so that this temperature is printed on the reports.
- "Vol. Sinker":** Used to enter the **volume of the sinker** (in g/cm³, max. 5 decimal places). Only required for the density determination of liquids with the aid of a sinker.
- "Vol. G. Sphere":** Used to enter the **volume of the gamma sphere** (in g/cm³, max. 5 decimal places). Only required for the density determination of pasty substances with the aid of a gamma sphere.
- "Result":** Displays the statistics for the current method of density determination. **Note:** You only need to activate this function key if you have also activated the statistics function (Section 12.3.4). If there are no results in the statistics, the key cannot be operated.
- "CL Result":** Clears (deletes) the statistical data for the current density determination to start a new measurement series.
- Factory setting:** "Start" and "Temp. AL" activated (in this order).

12.3.7 Special information fields for density determination

On the first page of the menu of info fields there are additional settings for density determination:



- "Method":** Selected type of density determination.
- "Auxiliary liquid":** Selected auxiliary liquid (density determination of solid bodies).
- "Temp. AL":** Shows the temperature of the auxiliary liquid (distilled water, ethanol) which was input using the function key with the same name.
- "Density AL":** Density of the auxiliary liquid. For water and ethanol, the density which is automatically read from the built-in density table is displayed; for other auxiliary liquids the density value which was input using the function key with the same name is displayed.
- "Vol. Sinker":** Volume of the sinker (for density determination of liquids using a sinker).
- "Vol. G. Sphere":** Volume of the gamma sphere (for density determination of pasty substances with the aid of a gamma sphere).
- Factory setting:** "Method", "Auxiliary Liquid", and "Temp. AL" activated (in this order).

12.3.8 Special report information for density determination

Protocol User 6 Setup

Header..... Define

Single Value..... Define

Statistics..... Define

OK

In the three submenus where you can specify the options for the header line of reports, the options for reports of individual values, and the options for statistical reports, there are additional settings available which are described below.

Note: All other items of information on the reports are the same as for the "Weighing" application (Section 7.2.8) and are not listed here.

Report header line

On the second and third pages of this submenu there are further settings for density determination:

"Method": Reports the selected density determination method.

"Auxiliary Liquid": Reports the selected auxiliary liquid (for density determination of solid bodies).

"Density AL": Reports the density of the auxiliary liquid which was input using the function key with the same name. If water or ethanol is being used, the value taken from the built-in table is reported.

"Temp. AL": Reports the temperature of the auxiliary liquid which was input using the function key with the same name (for water and ethanol).

"Vol. Sinker": Reports the volume of the sinker which was input using the function key with the same name (for density determination of liquids with the aid of a sinker).

"Vol. Gamma": Reports the volume of the gamma sphere which was input using the function key with the same name (for density determination of pasty substances with the aid of a gamma sphere).

Factory setting: "Appl. Name"; no specific information items for density determination are activated.

If a report for an individual value is printed, the header line is automatically printed out with it (as described below).

Reporting individual values

The first and second pages of this submenu contain additional settings for density determination.

"Method": Reports the selected density determination method.

"Auxiliary liquid": Reports the selected auxiliary liquid (density determination of solid bodies).

"Density AL": Reports the density of the auxiliary liquid which was input using the function key with the same name. If water or ethanol is being used, the value taken from the built-in table is reported.

"Temp. AL": Reports the temperature of the auxiliary liquid which was input using the function key with the same name (for water and ethanol).

Density 2/3

ID1..... Method.....

ID2..... Aux. Liquid.....

ID3..... Density AL.....

ID4..... Temp. AL.....

← 2/3 → STD C OK

Density 3/3

Vol. Sinker..... Dash Line.....

Vol. Gamma..... Dash Line.....

Signature..... 3 Blank Lines.....

Blank Line.....

← 3/3 → STD C OK

Density 1/3

ID1..... Method.....

ID2..... Aux. Liquid.....

ID3..... Density AL.....

ID4..... Temp. AL.....

← 1/3 → STD C OK

- "Vol. Sinker":** Reports the volume of the sinker which was input using the function key with the same name (for density determination of liquids with the aid of a sinker).
- "Vol. Gamma":** Reports the volume of the gamma sphere which was input using the function key with the same name (for density determination of pasty substances with the aid of a gamma sphere).
- "Wgt. in Air:** Reports the weight of the sample in air (density of solid bodies).
- "Wgt. in Liquid":** Reports the weight of the sample in the auxiliary liquid (for density determination of solid bodies) or the weight of the sample substance displaced by the sinker or gamma sphere.
- "Vol. Sample":** Reports the volume of the sample (which is calculated by the software).
- "Density":** Reports the result of the current density determination.
- Factory setting:** "Density" and "3 blank lines".

The report of individual values (report of an individual density determination) can be printed out with the «» key. You will find an example of a report in Section 12.4.4.

Reporting statistical data

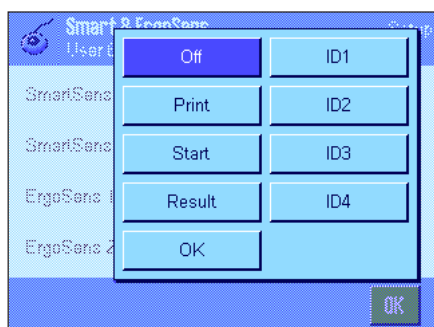
On the second page of this submenu you can specify the statistical information of density determinations that you want to be reported. These settings are only relevant if you have activated the statistics function (Section 12.3.4).

- "Method":** Selected density determination method.
- "Auxiliary Liquid":** Selected auxiliary liquid (for density determination of solid bodies).
- "n, x, s, s. rel.":** Number of samples in the current measurement series ("n"), average (mean) density value of all samples ("x"), and absolute/relative standard deviation of the current measurement series ("s"/"s. rel").
- "Min, Max, Diff":** Lowest and highest density values determined in the current measurement series and the difference between these two values.
- Factory setting:** "n, x, s, s.rel", and "Min, Max, Diff". The settings "Signature", "Dotted Line" and "3 Blank Lines" are also activated.

The statistics report can be printed out by opening the statistics window and then pressing the «» key. You will find an example of a report and an explanation of the statistics in Section 12.5.

12.3.9 Special SmartSens and ErgoSens settings for density determination

There are additional settings for the SmartSens and ErgoSens sensors for density determination.



"**Start**" and "**Result**" emulate the function keys with the same names. "**OK**" emulates pressing the key with the same name in the density determination dialogs (but not in the menus) to confirm inputs and actions.

If one of these settings is activated, the green "**F**" (function) symbol under the respective sensor in the status bar lights up.

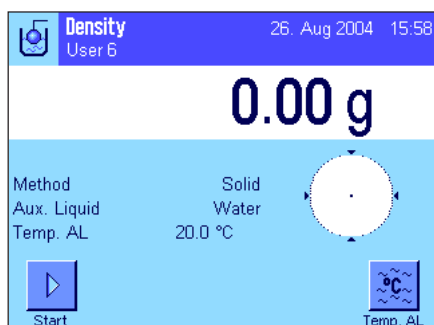
Factory setting: "Off" for all 4 sensors.

12.4 Working with the "Density" application

In this Section you will learn more about how to work with the "Density" application and the various methods of density determination. It is assumed that the "Density" application has already been selected. The following explanations assume that the statistics function has been de-activated. (You will find instructions how to use the statistics in Section 12.5).

12.4.1 Density determination of non-porous solid bodies

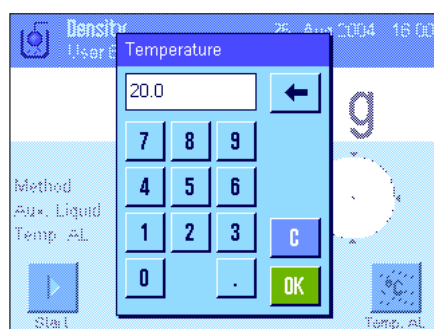
For the density determination of non-porous solid bodies, the solid body is first weighed in air and then in the auxiliary liquid. The difference in weight gives the buoyancy from which the software calculates the density.



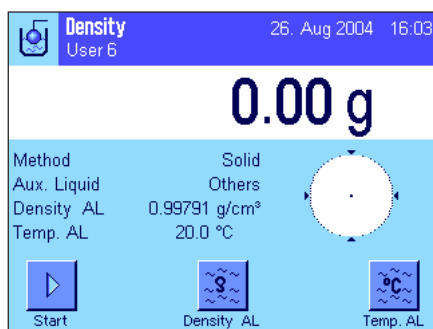
In the application-specific settings, select the method for "**Solid bodies**" (Section 12.3.2) and specify the desired auxiliary liquid (Section 12.3.3).

Activate the appropriate function keys and information fields (Sections 12.3.6 and 12.3.7).

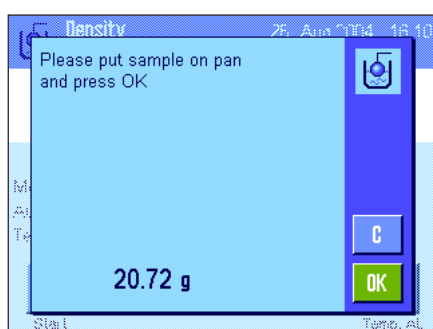
Note: The example at left shows settings for the density determination of solid bodies when using distilled water as the auxiliary liquid. If you use a different liquid than water or ethanol, instead of the "**Temp. AL**" function key you must activate the "**Density AL**" key and the information field with the same name.



If you use **water or ethanol as the auxiliary liquid**, enter its **temperature** with the "**Temp. AL**" function key. (Density tables for these two liquids in the temperature range 10 °C to 30 °C are stored in the balance, see also Sections 12.7 and 12.8). The screenshot at left shows the corresponding input field (input in °C with 1 decimal place).



If you use a **different auxiliary liquid** than water or ethanol, activate the **"Density AL"** function key and use this key to enter the **density of the auxiliary liquid you are using at the current temperature** (in g/cm³, max. 5 decimal places). You have to do this because the balance only stores density tables for water and ethanol. The value you enter appears in the information field with the same name, which you must also activate. **Note:** If you are using a different auxiliary liquid than water or ethanol, the **"Temp. AL"** function key which is shown activated in the example at left, as well as the information field with the same name, is not required. If you wish, however, you can use this function key to enter the current ambient temperature so it is printed on the report as a record of the temperature at which the density was determined.



Press the **"Start"** function key to start the density determination. The balance executes an automatic tare and you will then be prompted to place the solid body on the balance to weigh it in air.

If you are working with the below-the-balance hanger, hang the solid body on the hanger. If you are working with the optional density kit, follow the instructions supplied with the kit.

The weight of the solid body on the balance is displayed in the bottom left corner of the window.

Press **"OK"** to accept the weight value.

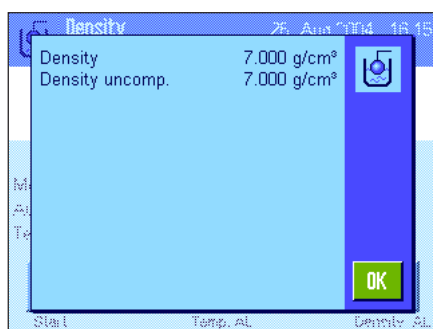


The weighing result is saved and you are then prompted to immerse the solid body in the auxiliary liquid.

If you are working with the below-the-balance hanger, place the container with the auxiliary liquid under the hanger. If you are working with the optional density kit, follow the instructions supplied with the kit. In either case, make sure that the solid body is immersed by at least 1 cm in the liquid and that there are no air bubbles in the container.

The weight of the solid body in the liquid is displayed in the bottom left corner of the window.

Press **"OK"** to accept the weight value.

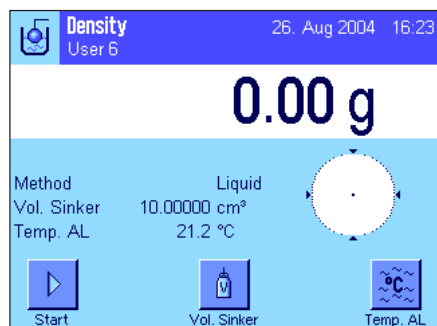


The balance now determines the density of the solid body and displays the result. Either the compensated result, the uncompensated result, or both is/are displayed depending on the settings you made for the result display (see Section 12.3.5).

If a printer is connected, you can press the «» key to print out a report of the density determination result according to your specifications (Section 12.3.8). The result is saved until the next density determination using the same method has been completed, so it can be printed out again if required. You will find an example of a report along with corresponding explanations in Section 12.4.4.

12.4.2 Density determination of liquids using a sinker

To determine the density of liquids, use is often made of a sinker whose volume is known. The sinker is first tared in air and then weighed in the liquid whose density must be determined. The difference between these weight values gives the buoyancy, which is used by the software to calculate the density.



In the application-specific settings for the method, select "**Liquid**" (Section 12.3.2).

Activate the appropriate **function keys and information fields** (Sections 12.3.6 and 12.3.7). The example at left shows settings for the density determination of liquids using a sinker. **Note:** The "**Temp. AL**" function key which is shown activated in the example at left, as well as the information field with the same name, is not required for this method of density determination. If you wish, however, you can use this function key to enter the current ambient temperature so it is printed on the report as a record of the temperature at which the density was determined.

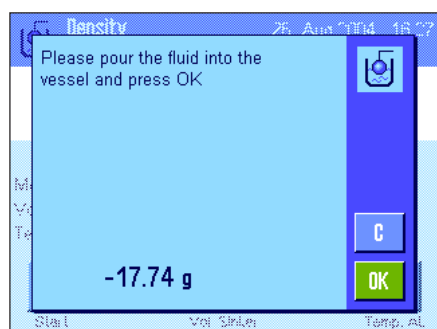
Press the "**Vol. Sinker**" function key and enter the volume of the sinker (in this example 10.00000 cm³).



Press the "**Start**" function key to start the density determination. You are then prompted to install the sinker (weighing in air for taring).

If you are working with the below-the-balance hanger, hang the sinker on the hanger. If you are working with the optional density kit, follow the instructions supplied with the kit.

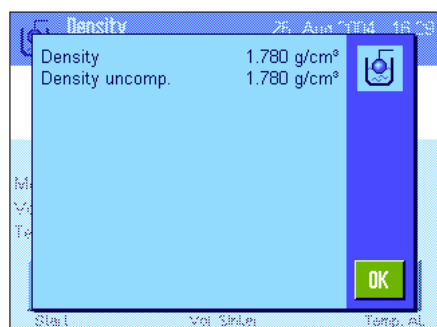
Press "**OK**" to tare the sinker and accept the weight value.



After you have tared the sinker you are prompted to pour the liquid whose density you want to determine into a container. If you are working with the below-the-balance hanger, place the container with the liquid under the hanger. If you are working with the optional density kit, follow the instructions supplied with the kit.

In either case, make sure that the sinker is immersed by at least 1 cm in the liquid, and that there are no air bubbles in the container.

The buoyancy which the sinker experiences is displayed with a minus sign in the bottom left corner of the window.



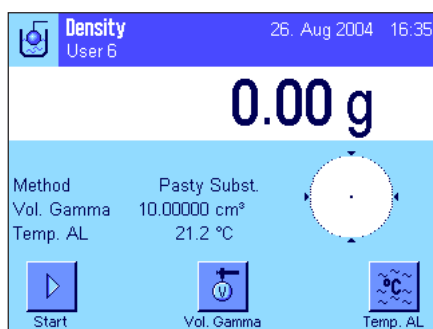
Press "**OK**" to accept the weight value.

The balance now determines the density of the liquid and displays the result. Either the compensated result, the uncompensated result, or both is/are displayed depending on the settings you made for the result display (see Section 12.3.5).

If a printer is connected, you can press the «» key to print out a report of the density determination result according to your specifications (Section 12.3.8). The result is saved until the next density determination using the same method has been completed, so it can be printed out again if required.

12.4.3 Density determination of pasty substances using a gamma sphere

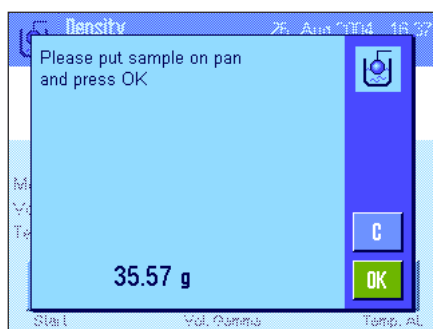
To determine the density of pasty substances, use is often made of a gamma sphere whose volume is known. The pasty substance is first tared without the gamma sphere and then with it.



In the application-specific settings for the method, select "**Pasty Substance**" (Section 12.3.2).

Activate the appropriate **function keys and information fields** (Sections 12.3.6 and 12.3.7). The example at left shows settings for the density determination of pasty substances using a gamma sphere. **Note:** The "**Temp. AL**" function key which is shown activated in the example at left, as well as the information field with the same name, is not required for this method of density determination. If you wish, however, you can use this function key to enter the current ambient temperature so it is printed on the report as a record of the temperature at which the density was determined.

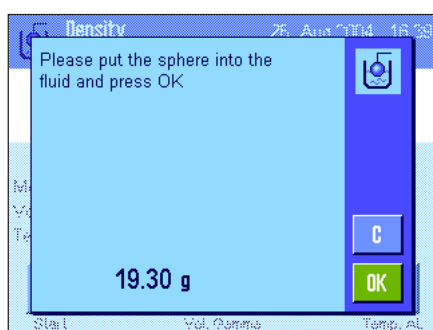
Press the "**Vol. G. Sphere**" function key and enter the volume of the gamma sphere (in this example 10.00000 cm³).



Press the "**Start**" function key to start the density determination. You are then prompted to place the sample on the balance (without the gamma sphere).

The weight of the sample is displayed in the bottom left corner of the window.

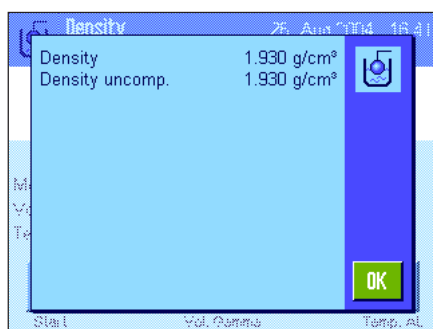
Press "**OK**" to tare the sample and accept the weight value.



After you have tared the sample you are prompted to immerse the gamma sphere in the sample substance.

The weight of the substance which is displaced by the gamma sphere is displayed in the bottom left corner of the window.

Press "**OK**" to accept the weight value.



The balance now determines the density of the pasty substance and displays the result. Either the compensated result, the uncompensated result, or both is/are displayed depending on the settings you made for the result display (see Section 12.3.5).

If a printer is connected, you can press the «» key to print out a report of the density determination result according to your specifications (Section 12.3.8). The result is saved until the next density determination using the same method has been completed, so it can be printed out again if required.

12.4.4 Example of a density determination report

As soon as the result window of a density determination is displayed, you can print out the associated report by pressing the «» key.

Note: The result is saved until the next density determination has been completed and can be printed out again by pressing the «» key. This may be necessary, for example, if you need a second copy of the report, or if the printer cannot print the report because it has run out of paper.

```
----- Density -----
26.Aug 2004          13:44
User Name           User 6

Method              Solid
Liquid              Water
Density AL
                   0.99800 g/cm3
Temperature         21.2 °C
Wgt. in Air         21.78 g
Wgt. in Liquid
                   16.90 g
Density             4.447 g/cm3
                   =====
Density uncomp.
                   4.451 g/cm3
                   =====

Signature
.....
-----
```

Shown at left is an example of a report for a **density determination of a solid body**. The information which is printed on the report is determined by the settings you made in the "Protocol" (Report) menu (Section 12.3.8).

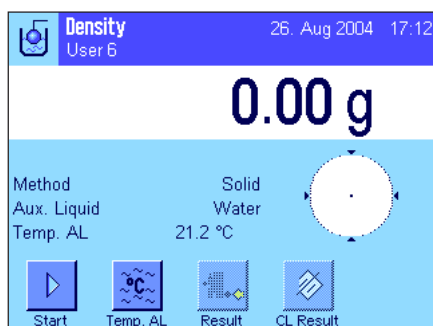
12.5 Using the density statistics

Separate statistics can be maintained for each method of density determination. All results (max. 651500) are saved which you accept into the statistics when you perform density determinations.

Settings

For use of the statistics to be possible, the **statistics function** (Section 12.3.4) and the two function keys **"Result"** and **"CL Result"** must be activated (Section 12.3.6).

Note: In the example at left, no values have been accepted into the statistics yet. Because of this, the two function keys **"Result"** and **"CL Result"** are inactive and cannot be used.



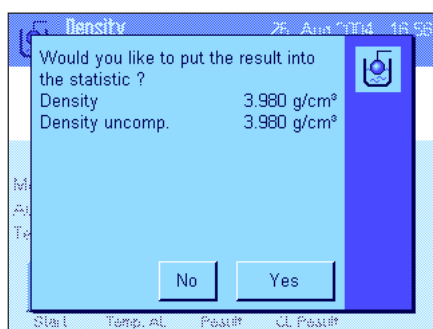
Recording values for the statistics

If the statistics function is activated, at the end of each density determination you are asked whether you want to include the result in the statistics.

If you want to include the current measuring result in the statistics, press the **"YES"** key. The result is then included in the **statistics for the current method**.

Inclusion of the result is confirmed in the display.

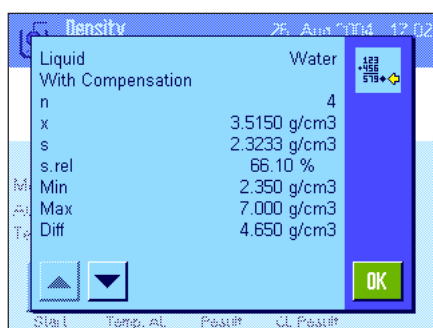
If you do not want to include the result in the statistics, press **"No"**. The result then stays saved until the next measurement, but is not included in the statistics.



Displaying and printing statistics

Make sure you have selected the density determination method for which you want to display or print statistics (Section 12.3.2).

Press the **"Result"** function key to call up the statistics. **Note:** If there are no values in the statistics, the key is shown gray and cannot be used.



The statistics window displays those values which you selected to be included in reports of statistical data (Section 12.3.8). The following values are selected at the factory:

- "n": Number of samples recorded in the current measurement series
- "x": Average (mean) density of all recorded samples
- "s": Absolute standard deviation of the measurement series
- "Min": Lowest density value determined in the measurement series
- "Max": Highest density value determined in the measurement series

```

----- Density -----
26.Aug 2004          18:17
Method              Solid
Liquid              Water
With Compensation
n                   4
x                   3.5150 g/cm3
s                   2.3233 g/cm3
s.rel               66.10 %
Without Compensation
n                   4
x                   3.5170 g/cm3
s                   2.3220 g/cm3
s.rel               66.02 %
With Compensation
Min                 2.350 g/cm3
Max                 7.000 g/cm3
Diff                4.650 g/cm3
Without Compensation
Min                 2.355 g/cm3
Max                 7.000 g/cm3
Diff                4.645 g/cm3

Signature

.....
-----

```

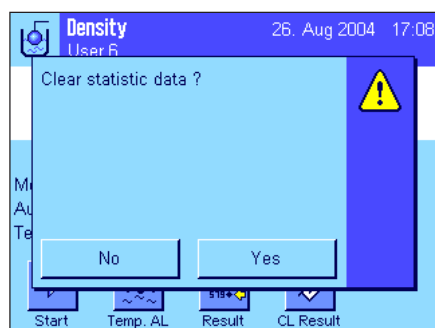
To print the statistics, with the statistics window open press the «» key. The printout will contain those values which you activated in the "Statistics" submenu of the report settings (Section 12.3.8). An example of a report is shown at left.

Clear statistics

If you want to terminate a measurement series, press the "CL Result" key to clear the associated statistics.

Note: The "CL Result" function key deletes the statistics for the currently selected method of density determination. The statistics for other methods remain saved. **Before you clear any statistics, you must therefore make sure that you have selected the density determination method whose statistics you want to clear (Section 12.3.2)!**

For safety, you are asked for confirmation before the statistics are finally deleted.



12.6 Formulae used to calculate density

The "Density" application is based on the formulae listed below.

12.6.1 Formulae for determining the density of solid bodies

With compensation for air density

$$\rho = \frac{A}{A - B} (\rho_o - \rho_L) + \rho_L$$

$$V = \alpha \frac{A - B}{\rho_o - \rho_L}$$

Without compensation for air density

$$\rho = \frac{A \cdot \rho_o}{A - B}$$

$$V = \frac{A - B}{\rho_o}$$

ρ = Density of the sample

A = Weight of the sample in air

B = Weight of the sample in the auxiliary liquid

V = Volume of the sample

ρ_o = Density of the auxiliary liquid

ρ_L = Density of air (0.0012 g/cm³)

α = Weight correction factor (0.99985) to take the atmospheric buoyancy of the adjustment weight into account

12.6.2 Formulae for determining the density of liquids and pastes

With compensation for air density

$$\rho = \frac{\alpha \cdot P}{V_o} + \rho_L$$

Without compensation for air density

$$\rho = \frac{P}{V_o}$$

ρ = Density of the liquid or paste

P = Weight of the displaced liquid or paste

V_o = Volume of the sinker or gamma sphere

ρ_L = Density of air (0.0012 g/cm³)

α = Weight correction factor (0.99985) to take the atmospheric buoyancy of the adjustment weight into account

12.7 Density table for distilled water

T/°C	0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
10.	0.99973	0.99972	0.99971	0.99970	0.99969	0.99968	0.99967	0.99966	0.99965	0.99964
11.	0.99963	0.99962	0.99961	0.99960	0.99959	0.99958	0.99957	0.99956	0.99955	0.99954
12.	0.99953	0.99951	0.99950	0.99949	0.99948	0.99947	0.99946	0.99944	0.99943	0.99942
13.	0.99941	0.99939	0.99938	0.99937	0.99935	0.99934	0.99933	0.99931	0.99930	0.99929
14.	0.99927	0.99926	0.99924	0.99923	0.99922	0.99920	0.99919	0.99917	0.99916	0.99914
15.	0.99913	0.99911	0.99910	0.99908	0.99907	0.99905	0.99904	0.99902	0.99900	0.99899
16.	0.99897	0.99896	0.99894	0.99892	0.99891	0.99889	0.99887	0.99885	0.99884	0.99882
17.	0.99880	0.99879	0.99877	0.99875	0.99873	0.99871	0.99870	0.99868	0.99866	0.99864
18.	0.99862	0.99860	0.99859	0.99857	0.99855	0.99853	0.99851	0.99849	0.99847	0.99845
19.	0.99843	0.99841	0.99839	0.99837	0.99835	0.99833	0.99831	0.99829	0.99827	0.99825
20.	0.99823	0.99821	0.99819	0.99817	0.99815	0.99813	0.99811	0.99808	0.99806	0.99804
21.	0.99802	0.99800	0.99798	0.99795	0.99793	0.99791	0.99789	0.99786	0.99784	0.99782
22.	0.99780	0.99777	0.99775	0.99773	0.99771	0.99768	0.99766	0.99764	0.99761	0.99759
23.	0.99756	0.99754	0.99752	0.99749	0.99747	0.99744	0.99742	0.99740	0.99737	0.99735
24.	0.99732	0.99730	0.99727	0.99725	0.99722	0.99720	0.99717	0.99715	0.99712	0.99710
25.	0.99707	0.99704	0.99702	0.99699	0.99697	0.99694	0.99691	0.99689	0.99686	0.99684
26.	0.99681	0.99678	0.99676	0.99673	0.99670	0.99668	0.99665	0.99662	0.99659	0.99657
27.	0.99654	0.99651	0.99648	0.99646	0.99643	0.99640	0.99637	0.99634	0.99632	0.99629
28.	0.99626	0.99623	0.99620	0.99617	0.99614	0.99612	0.99609	0.99606	0.99603	0.99600
29.	0.99597	0.99594	0.99591	0.99588	0.99585	0.99582	0.99579	0.99576	0.99573	0.99570
30.	0.99567	0.99564	0.99561	0.99558	0.99555	0.99552	0.99549	0.99546	0.99543	0.99540

12.8 Density table for ethanol

T/°C	0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
10.	0.79784	0.79775	0.79767	0.79758	0.79750	0.79741	0.79733	0.79725	0.79716	0.79708
11.	0.79699	0.79691	0.79682	0.79674	0.79665	0.79657	0.79648	0.79640	0.79631	0.79623
12.	0.79614	0.79606	0.79598	0.79589	0.79581	0.79572	0.79564	0.79555	0.79547	0.79538
13.	0.79530	0.79521	0.79513	0.79504	0.79496	0.79487	0.79479	0.79470	0.79462	0.79453
14.	0.79445	0.79436	0.79428	0.79419	0.79411	0.79402	0.79394	0.79385	0.79377	0.79368
15.	0.79360	0.79352	0.79343	0.79335	0.79326	0.79318	0.79309	0.79301	0.79292	0.79284
16.	0.79275	0.79267	0.79258	0.79250	0.79241	0.79232	0.79224	0.79215	0.79207	0.79198
17.	0.79190	0.79181	0.79173	0.79164	0.79156	0.79147	0.79139	0.79130	0.79122	0.79113
18.	0.79105	0.79096	0.79088	0.79079	0.79071	0.79062	0.79054	0.79045	0.79037	0.79028
19.	0.79020	0.79011	0.79002	0.78994	0.78985	0.78977	0.78968	0.78960	0.78951	0.78943
20.	0.78934	0.78926	0.78917	0.78909	0.78900	0.78892	0.78883	0.78874	0.78866	0.78857
21.	0.78849	0.78840	0.78832	0.78823	0.78815	0.78806	0.78797	0.78789	0.78780	0.78772
22.	0.78763	0.78755	0.78746	0.78738	0.78729	0.78720	0.78712	0.78703	0.78695	0.78686
23.	0.78678	0.78669	0.78660	0.78652	0.78643	0.78635	0.78626	0.78618	0.78609	0.78600
24.	0.78592	0.78583	0.78575	0.78566	0.78558	0.78549	0.78540	0.78532	0.78523	0.78515
25.	0.78506	0.78497	0.78489	0.78480	0.78472	0.78463	0.78454	0.78446	0.78437	0.78429
26.	0.78420	0.78411	0.78403	0.78394	0.78386	0.78377	0.78368	0.78360	0.78351	0.78343
27.	0.78334	0.78325	0.78317	0.78308	0.78299	0.78291	0.78282	0.78274	0.78265	0.78256
28.	0.78248	0.78239	0.78230	0.78222	0.78213	0.78205	0.78196	0.78187	0.78179	0.78170
29.	0.78161	0.78153	0.78144	0.78136	0.78127	0.78118	0.78110	0.78101	0.78092	0.78084
30.	0.78075	0.78066	0.78058	0.78049	0.78040	0.78032	0.78023	0.78014	0.78006	0.77997

Density of C₂H₅OH according to the "American Institute of Physics Handbook".

13 The "Dynamic Weighing" application

In this Section you will be introduced to the "Dynamic Weighing" application. You will find practical information about working with this application and about the different settings. **Please note that all settings for the "Dynamic Weighing" application are saved under the active user profile, so each user can make their own settings for this application. Because of this, first make sure that you have selected the desired user profile.**

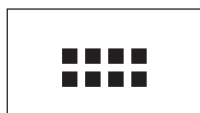
13.1 Introduction to the "Dynamic Weighing" application

The "Dynamic Weighing" application allows efficient, convenient, and accurate weighing of unstable weighing objects (e.g. animals).

The application supports the use of a **chip scanner** for fast and error-free identification of the measurement results to the individual test animals. You can connect the chip scanner like a barcode reader and configure it in the system settings (Section 5.7, "Barcode"). In the application-dependent settings you specify how the data from the scanner should be processed (Section 7.2.11).

Many of the application-dependent settings are identical to those of the "Weighing" application. However, additional settings are available to you for dynamic weighing. In the descriptions that follow, only those settings are explained in detail which are different from the "Weighing" application.

13.2 Selecting the application



If the "Dynamic Weighing" application is not already active, first press the «...» key. In the selection window, touch the symbol for the application.



After you have selected the application, the display shown at left appears. Some of the special function keys and the special information fields for dynamic weighing are activated at the factory. How you can adapt these and other settings to your needs is described in the Sections that follow.

13.3 Settings for the "Dynamic Weighing" application

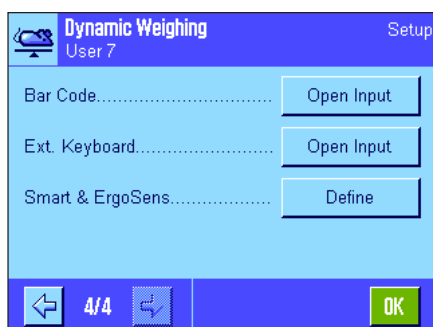
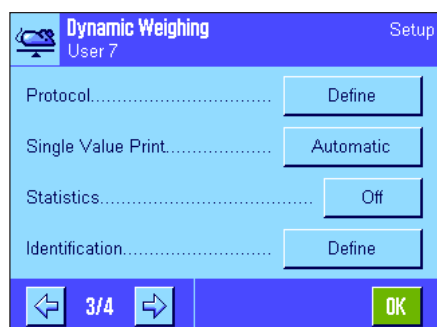
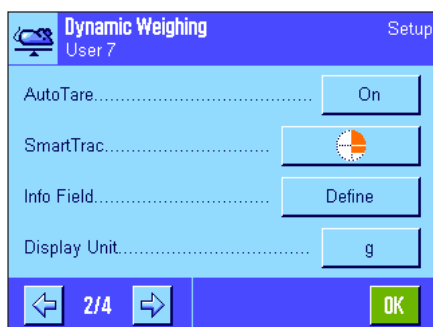
For dynamic weighing you have various specific settings available which you can use to adapt the application to your needs.

13.3.1 Overview



The application-dependent settings can be accessed with the «≡» key. When this key is pressed, the first of 4 menu pages appears.

With only a few exceptions, the settings available in the "Dynamic Weighing" application are identical to those of the "Weighing" application (Section 7.2). Only the settings that are different are described below. These settings are contained in the following menus:



"Single Value Print": Activates/deactivates automatic printing of individual weighing results.

"Statistics": Activates/deactivates the statistics function.

"Smart & ErgoSens": Special dynamic weighing functions can be assigned to the sensors.

Please note that in contrast to the "Weighing" application, **no free units** can be defined. Also, the "Minimum Weight" function is not available. In the following chapters you will be given a detailed introduction to the specific settings for the "Dynamic Weighing" application.

"Function Keys":

Additional function keys are available for dynamic weighing.

"Dynamic Behavior":

Adaptation of the application to the weighing object.

"AutoStart":

Activates/deactivates automatic start of weighing.

"Beep":

Activates/deactivates the beep that signals completion of a weighing.

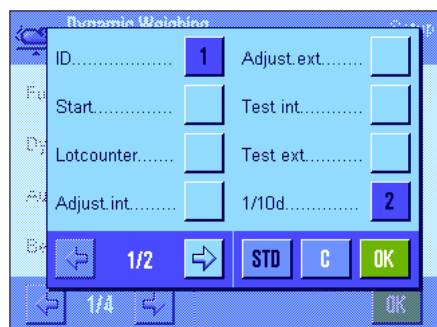
"Info Field":

Additional information fields are available for dynamic weighing.

"Reports":

Additional information is available for dynamic weighing reports.

13.3.2 Special function keys for dynamic weighing



The following special function keys are available for dynamic weighing:

"Start": You can use this function key to start a **manual** weighing cycle. If the "Automatic Start" function has been activated (Section 13.3.4), this function key is not required. If the "Automatic Start" function has been switched off, you **must** activate this function key, otherwise no weighings can be performed!

"Result": Opens the results window. This function key is only required if the statistics function has been activated (Section 13.3.9).

"CL Result": Clears the statistics of a weighing series. This key is only required if the statistics function has been activated.

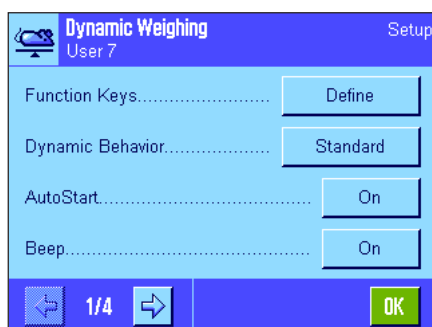
"CL Last": Deletes the last value which was included in the statistics. This function key is only required if the statistics function has been activated.

All other function keys are the same as for the "Weighing" application (Section 7.2.2).

Factory setting: "ID" and "1/10d" activated (in this order). No specific function keys for dynamic weighing are activated.

13.3.3 Settings for dynamic behavior of the weighing object

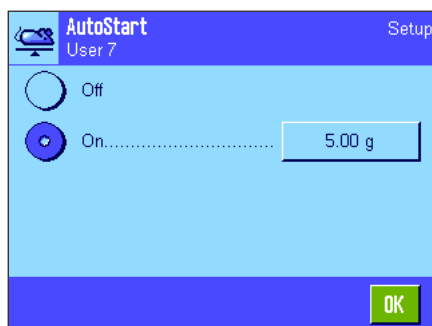
You can use the settings in the "Dynamic Behavior" menu to adapt the application to the behavior of the weighing object and thereby optimize the speed of a result determination. The following settings are available:



- "Stable":** This setting is suitable for relatively stable weighing objects.
- "Standard":** This setting is suitable for normal weighing objects.
- "Unstable":** This setting is suitable for unstable weighing objects.
- Factory setting:** "Standard".

13.3.4 Settings for automatic start

In the "AutoStart" menu you can specify whether, and under what conditions, a weighing cycle should be started automatically.

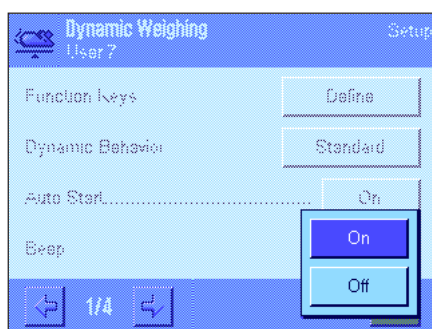


- "Off":** No automatic start: Each measurement cycle must be started **manually** and the **"Start"** function key must be active (Section 13.3.2).
- "On":** A measurement cycle is started automatically as soon as the weighing object is placed on the balance which is heavier than the specified minimum weight. To change the minimum weight, press the corresponding button, and a numeric input field will appear into which you can type the minimum weight value in grams. The purpose of the minimum weight value is to check whether or not there is a weighing object on the balance. Define the minimum weight value so that it is less than the weight of your lightest weighing object, but not so low that even slight soiling of the weighing pan, or vibrations, trigger a weighing.
Note: If the "AutoTare" function is activated, the display is automatically reset to zero after each weighing is completed.

Factory setting: "On" (minimum weight 5.00 g)

13.3.5 Settings for the beep at the end of the measurement cycle

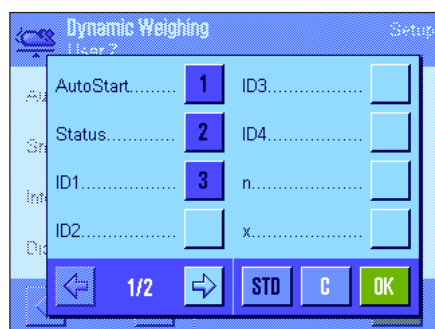
In the "Beep" menu you can specify whether a beep should indicate the end of a measurement cycle.



- "Off":** There is no beep at the end of a dynamic weighing.
- "On":** As soon as the result of a dynamic weighing is ready, a beep is emitted. If you switch the beep on, after you have started a weighing cycle you can do another job until the beep tells you that the result is ready.
- Factory setting:** "On" (beep switched on)

13.3.6 Special information fields for dynamic weighing

In the menu for info fields the following special settings for dynamic weighing are available:



"AutoStart": Indicates whether the "AutoStart" function is active (Section 13.3.4). If the function has been activated, the associated minimum weight is displayed.

"Status": Current status of the application (for explanation see Section 13.4.1).

The following information fields are only relevant if the statistics function has been activated (Section 13.3.9):

"n": Number of samples weighed.

"x": Average (mean) weight of all samples.

"s" and "s.rel": Standard deviation as absolute value and percent.

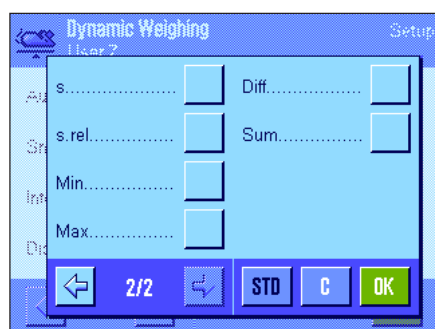
"Min" and "Max": Lowest and highest weight values in the current measurement series.

"Diff": Difference between lowest and highest weight values.

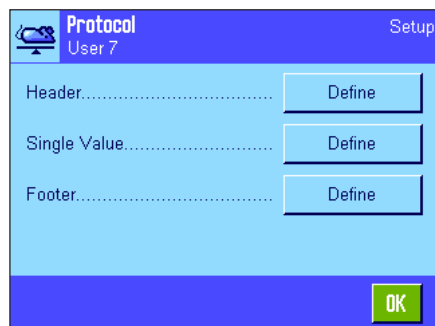
"Sum": Accumulated value of all individual weighings.

All other information fields are identical to those for the "Weighing" application (Section 7.2.4).

Factory setting: "AutoStart", "Status" and "ID1" activated.



13.3.7 Special report information for dynamic weighing



In the three submenus where you can specify the options for the header line of reports, the options for individual values, and the options for the results, there are additional settings available which are described below.

Note: All other items of information in the reports are the same as for the "Weighing" application (Section 7.2.8) and are not listed here.

Report header line

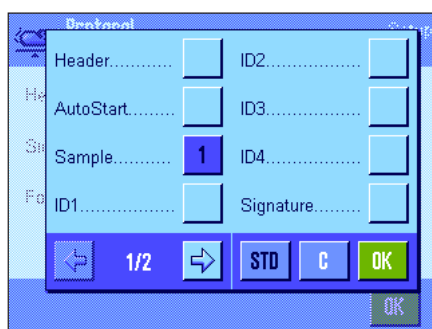
On the second page of this submenu there are further settings for dynamic weighing:

"AutoStart": Reports whether the "AutoStart" function is active (Section 13.3.4). If the function is activated, the associated minimum weight is printed out.

Factory setting: "Appl. Name" ("Dynamic Weighing") and "Date/Time" (in this order). No specific information items for dynamic weighing are activated.

If the header line has been defined as a component of the weighing report, it is printed automatically (see "Reporting individual values" on the next page). The header line can also be printed out separately by pressing the "Header line" function key.





Reporting individual values

On the first page of this submenu the following special settings for dynamic weighing are available:

- "Dynamic ...":** Reports the selected setting for dynamic weighing (Section 13.3.3).
- "AutoStart":** Reports whether the "AutoStart" function is active (Section 13.3.4). If the function is active, the associated minimum weight is reported.
- "Sample":** Reports the net weight value of the current weighing.

Factory setting: "Sample".

An individual value is printed out either by pressing the «» key with the result window open, or automatically (see Section 13.3.8).

Footer line of the report

On the second and third pages of this submenu you can specify additional statistical information which should be printed out in the footer of the weighing report after the results (individual values):

- "n":** Number of samples weighed.
- "x":** Average (mean) weight of all samples.
- "s" and "s.rel":** Standard deviation as absolute and percentage value.

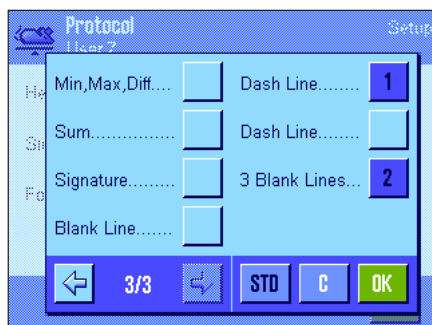
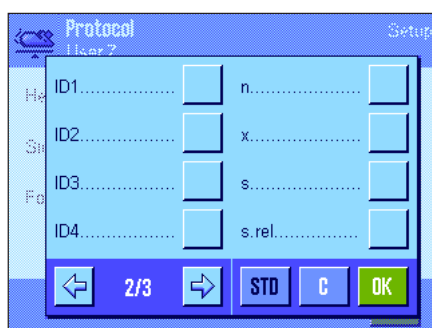
Note: These two values are only reported if the statistics contain at least 3 values, otherwise horizontal lines are printed instead of the values.

- "Min, Max, Diff.":** Lowest and highest weight values determined in the current measurement series and the difference between these values.
- "Sum":** Accumulated weight of all individual values saved.

Factory setting: "Dash line"; no specific information items for dynamic weighing are activated.

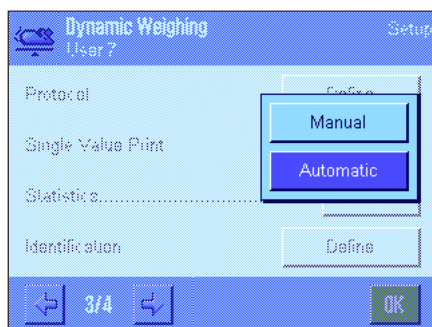
The footer line is printed out when the "Footer" function key is pressed.

You will find an example of a dynamic weighing report in Section 13.4.4.



13.3.8 Automatic or manual reporting of individual values

In the "Print single value" menu you specify whether the individual values (Section 13.3.7) should be printed out automatically or manually.



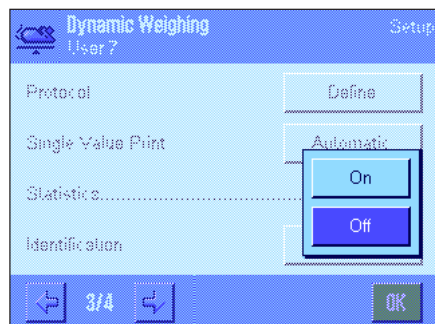
- "Automatic":** A report of individual values is printed out automatically after each successfully completed measurement cycle.

- "Manual":** As soon as the result of a dynamic weighing is displayed, the individual value report can be printed out with the «» key.

Factory setting: "Automatic"

13.3.9 Activate or deactivate statistics

In the "Statistics" menu you can specify whether the results of the individual weighings should be included in the statistics.



"Off":

The results of the weighings are not included in the statistics.

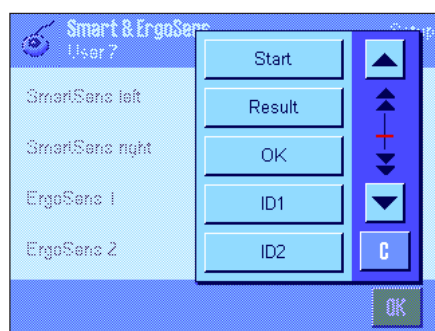
"On":

The results of the dynamic weighings are included in the statistics and can be subsequently evaluated. You will find information about use of the statistics function in Section 13.4.3.

Factory setting: "Off" (statistics deactivated)

13.3.10 Special SmartSens and ErgoSens settings for dynamic weighing

For the SmartSens and ErgoSens sensors additional settings are available for dynamic weighing.



"Start" and "Result" emulate the function keys with the same name. "OK" emulates pressing the button with the same name in the dialogs for dynamic weighing (but not in the menu) to confirm inputs and actions.

If one of these settings is activated, the green "F" (function) in the status bar under the corresponding sensor lights up.

Factory setting: "Off" for all 4 sensors.

13.4 Working with the "Dynamic Weighing" application

In this Section you will learn how to work with the "Dynamic Weighing" application. It goes without saying that you can change the resolution of the weighing result (e.g. to speed up the weighing operation), work with identifications, etc. Since you already know about these possibilities from the "Weighing" application (Section 7.3), they are not explained again here.

13.4.1 Dynamic weighing with automatic start

Settings

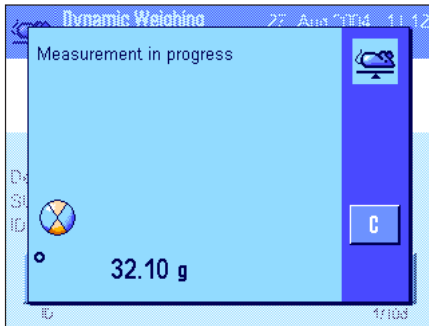


To perform a dynamic weighing with automatic start, you must have activated the "AutoStart" function and specified the corresponding minimum weight (Section 13.3.4). No special function keys need be activated, but we recommend you to switch on the "ID" function key if you want to assign an identification to each sample. Both of the required information fields, "AutoStart" and "Status", are already activated at the factory (Section 13.3.6).

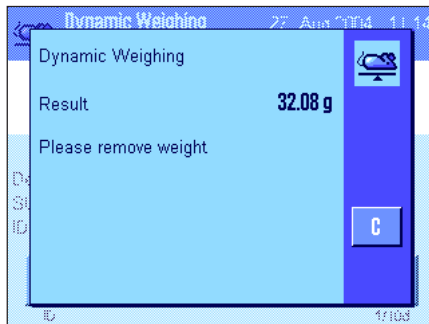
Performing the weighing

Make sure that the "Status" information field is displaying "Ready". If it is displaying "Not ready", wait until the display is stable and the status changes to "Ready". If "Please Zero" is displayed, press the «→0←» key.

If you work with a weighing container, place the container on the weighing pan and press the «→T←» key to tare the balance. If you want to give the weighing object an identification, press the "ID" function key and enter the desired identification (alternatively you can read the identification in with a chip scanner).



Place the weighing object on the balance. The weight of the weighing object must be greater than the weight shown in the "AutoStart" information field, otherwise the weighing cycle will not start automatically. After the automatic start, the window shown at left appears.



When the weighing is finished, the result is displayed along with a prompt to remove the weighing object.

If automatic reporting of the individual values is activated (Section 13.3.8), the result of the weighing is printed out automatically. To print out the weighing result manually, press the «Print» key.



When you remove the weighing object (and provided the "AutoTare" function is activated) the display is automatically reset to zero. The balance is then ready for the next weighing.

13.4.2 Dynamic weighing with manual start

Settings



To perform a dynamic weighing with manual start, the "AutoStart" function must be deactivated (Section 13.3.4). The "Start" function key must also be activated.

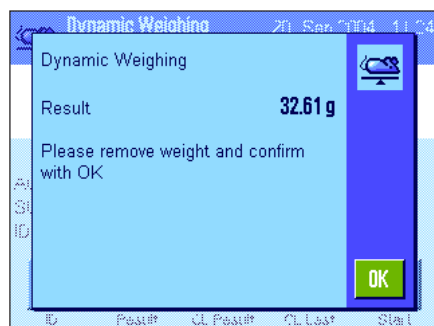
Both of the information fields "AutoStart" and "Status" are activated at the factory (Section 13.3.6). **Note:** The "Status" information field is not needed for dynamic weighing with manual start since the application is always "Ready".

Performing the weighing

If you work with a weighing container, place the container on the weighing pan and press the «→T←» key to tare the balance. If you want to give the weighing object an identification, press the "ID" function key and enter the desired identification. (Alternatively, you can read the identification in with a chip scanner).



Press the **"Start"** function key. If the "AutoTare" function is activated, the display is automatically set to zero. You will then be prompted to place the weighing object on the balance. When you have done this, press the **"OK"** button to start the measurement. As soon as the value becomes stable, the weight is accepted.



When the weighing is finished, the result is displayed along with a prompt to remove the weighing object.

If automatic reporting of individual values is activated (Section 13.3.8), the result of the weighing is printed out automatically. To print out the weighing result manually, press the «» key.

Remove the weighing object and confirm with **"OK"**. The balance is then ready for the next weighing.

13.4.3 Recording statistics of dynamic weighing

Settings

To record statistics of dynamic weighing, the statistics function must be activated (Section 13.3.9). You should also activate the function keys shown at left (Section 13.3.2).

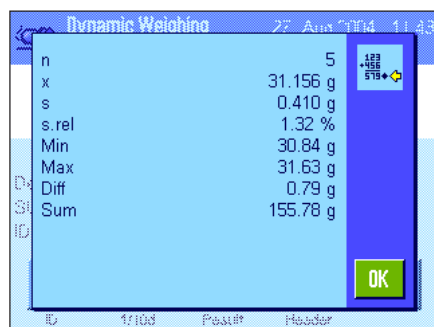


Using the statistics

With the statistics function activated, all weighing results are **automatically** transferred to the statistics (up to 99 values). If an incorrect result is included in the statistics by mistake, you can remove it with the **"CL Last"** function key. However, you can only remove the last result that was included. After you have removed the incorrect result, the key becomes inactive and only functions again after the next result has been transferred to the statistics.



You can press the **"Result"** function key to open the statistics window. The key is only available if there are values in the statistics, otherwise it is shown dimmed and cannot be operated.



You can print the statistics by pressing the «» key. You will find explanations of the individual values in Section 13.4.4.



If you want to terminate the current weighing series and clear the statistics ready for a new series, press the "CL Result" function key. For safety, you will be asked for confirmation before the statistics are finally deleted. **Note:** If the key is shown dimmed, there are no values in the statistics.

13.4.4 Example of a dynamic weighing report

```

--- Dynamic Weighing ---
27.Aug 2004           11:36
AutoStart           5.00 g
User Name           User 7
Balance Type        XP404S
WeighBridge SNR:    1234567890
Terminal SNR: 1112345678

      dw           30.61 g
      dw           31.34 g
      dw           30.65 g
      dw           30.21 g
      dw           31.06 g

n                               5
x           30.774 g
s           0.437 g
s.rel       1.42 %
Sum         153.87 g
Min.        30.21 g
Max.        31.34 g
Diff        1.13 g

Signature
.....

```

Shown at left is an example of a report of statistical values for a series of dynamic weighings. The values which are included in the header line, as individual values, and in the footer, depend on your individual report settings (Section 13.3.7).

The following explanations relate only to the **specific items of information for dynamic weighing** and the associated statistical values contained in the example report shown at left. You will find explanations of the other information items in the report in Section 7.2.8:

"AutoStart":	Records whether the "AutoStart" function is active (Chapter 13.3.4). If the function is activated, the associated minimum weight is displayed.
"dw":	Results of the individual weighings ("dw" = dynamic weighing).
"n":	Number of individual weighings included in the statistics.
"x":	Average (mean) weight of all weighings included in the statistics. The mean is reported with a resolution 10 times higher than for the individual measurements.
"s":	Standard deviation of the series. The same comment regarding the resolution applies as for "x" above.
"s.rel":	Relative standard deviation of the series (in percent). The value is always reported with 2 decimal places.
"Sum":	Accumulated weight value of all individual measurements in the statistics.
"Min":	Lowest value determined in the current measurement series.
"Max":	Highest value determined in the current measurement series.
"Diff":	Difference between the lowest and highest values in the current series.

Important information for interpretation of the reported results

The values for "x" and "s" are calculated results which are shown with a higher resolution than the individual values. For small series of measurements (< approx. 10 measurement values), and measurement series with small deviations, the significance of the last decimal place cannot be guaranteed. You will find the formulas used for calculating these values in Section 8.4.4.

14 Software updates

METTLER TOLEDO is continuously improving its balance software for the benefit of customers. So that you, the customer, can benefit quickly and easily from further developments, METTLER TOLEDO makes the latest software versions available on the Internet. The Software made available on the Internet has been developed and tested by Mettler-Toledo GmbH using processes that meet the guidelines of ISO 9001. Mettler-Toledo GmbH does not, however, accept liability for consequences that might arise from using the software.

14.1 Operating principle

You will find all the relevant information and updates for your balance on the METTLER TOLEDO Web site at the following address:

www.mt.com/balance-support

We recommend that you create a bookmark for this address in your Web browser, so that you can access the site directly in the future.

A program known as the "e-Loader II" is loaded onto your computer together with the software update. You can use this program to download the software to the balance. The "e Loader II" can also save the settings in your balance before the new software is downloaded to it. You can reload the saved settings into the balance after the software is downloaded.

If the selected update includes an application that is not described in these instructions (or that has been updated in the meantime) you can download the corresponding instructions in Adobe Acrobat® PDF format. You will need Adobe Acrobat Reader® to open PDF documents (www.adobe.com).

The following Sections offer detailed information on obtaining software updates from the Internet and downloading software into the balance.

14.2 Requirements

The minimum requirements for obtaining applications from the Internet and downloading them into your balance are as follows:

- PC with Microsoft Windows® operating system (Version 98, 98SE, ME, NT 4.0, 2000 or XP)
- Internet connection and Web browser
- PC-balance connection cable (RS232 cable, 9-pin sub-D plug m/f, order number 11101051)

14.3 Loading software updates from the Internet

The first step is to download the software from the Internet onto your computer:

Connect to the Internet.

In your browser, select "**[www.mt.com/balance support](http://www.mt.com/balance-support)**" as the Internet address, and then click the "Software" link.

Click on the appropriate update package for your balance.

Enter the information required for registration.

Load the software package onto your computer.

Before you install the "e-Loader II" software program, please read Section 14.4.

14.4 Loading the new software into the balance

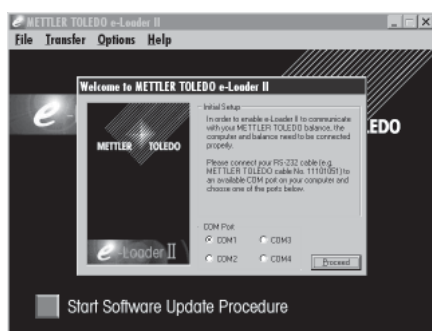
Before you can load the software obtained from the Internet into the balance, you must connect the balance through the RS232C cable to the serial interface of your computer. **Note:** The cable must always be connected to the **RS232C interface that is permanently fitted at the factory!**

Set the interface on the balance to the following values (detailed information on these system settings can be found in Section 5.6): Select "Host" as the peripheral device, and then set the following communication parameters: **Baud rate: 9600, parity: 8 bits/none, handshake: none, end of line: <CR><LF>, character set: ANSI/WIN.**

Make sure that the corresponding communication parameters on your computer are set to the same values.

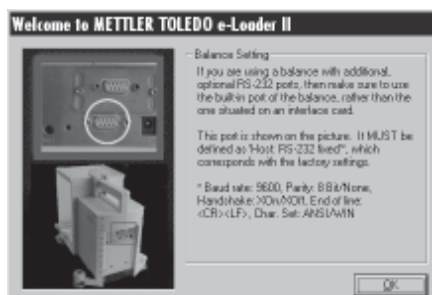
Start the "e-Loader II VXXX" information program that you obtained from the Internet ("XXX" is a place holder for the version number). This program installs the e-Loader on your computer.

Follow the instructions, which will take you step-by-step through the installation.



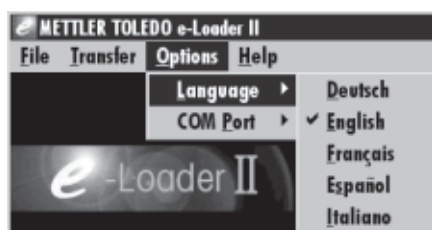
The e-Loader II will start automatically after installation. This diagram illustrates the starting screen for the e-Loader II.

You are asked to select the **interface on the computer** to which the balance is connected (if necessary, this setting can be changed at any later time in the "Options" -> "COM Port" menu).



Having selected the interface, click "Proceed".

A message window appears, reminding you that the standard RS232C interface on the balance is to be used. The interface settings are also listed once again (see above). Close the window by clicking on "OK".

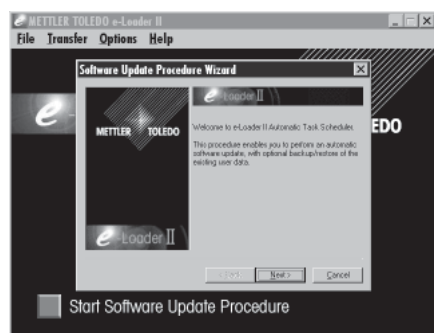


Under the factory settings, the e-Loader II guides you through the updating process using English as the **language**. If you wish, you can enter the "Options" -> "Language" menu to select one of the other available languages. The e-Loader II will then display all the instructions and notes in the language that you have chosen. The following diagrams and information are based on the English version.



Before you update the software of your balance, please check in the "Help" menu that the communication with the balance is functioning. (In the example shown here, the e-Loader II is confirming that a balance is connected.)

If the e-Loader II reports that a balance is not connected, first check whether the correct interface, with the right setting, has been selected, and then, if necessary, check that the communication settings of the computer and the balance correspond.



You can begin the updating process once you have made the necessary settings and checked that the connection is operating. Click on "Start Software Update Procedure" to do this. Follow the instructions provided by e-Loader II; these will guide you step-by-step through the updating process. e-Loader II will ask you if you want to save the current balance settings on your computer. We recommend that you carry out this data backup. This will save you from having to enter all the settings again, since they will all be returned to the factory settings in the course of the update. At the end of the updating procedure, e-Loader II will ask whether the saved data should be reloaded back into the balance.

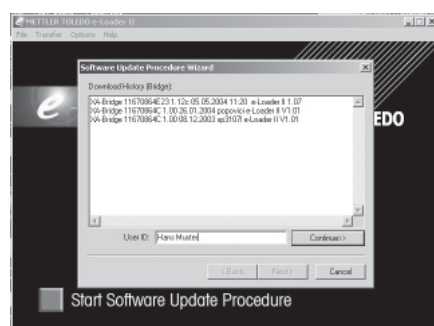


Before you start the actual updating operation, you have the possibility to define a **Secure ID** to protect the balance against unauthorized software updating operations. To do this, click on the "Create Secure-ID" button. If you do not wish to use this function, click on "Continue".

The Secure ID is balance-specific and saved in the balance. Please make a note of the Secure ID and keep it in a safe place. If you forget the Secure ID, no further updates can be made to the balance.



Define the "Secure ID" and confirm it by entering it again in the field provided. Then click on "Continue".



The e-Loader II now displays a list of the updates which have been performed. In this window you can enter a user identification "**User ID**" so that it is subsequently possible to trace who performed the software updating operation.

Click on "Continue" to start the updating operation.

The balance software consists of a terminal software and a weighing-platform software. After the terminal software has been loaded, updating of the weighing-platform software begins. Here, too, you can define a Secure ID and enter a User ID.

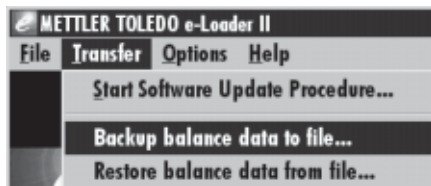
Changing the Secure ID: The Secure ID can be changed when a new software updating operation is started. To do so, click on the "Change Secure ID" field. You can now enter a new Secure ID. If you leave the field empty, the Secure ID is deleted and no longer active.

When the updating process has been completed you can close e-Loader II. Your balance will now operate with the newly loaded software.

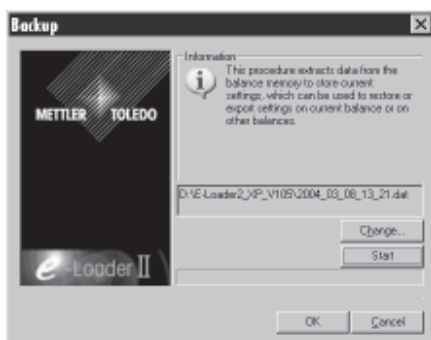


14.5 Saving and reloading balance settings

In addition to balance software updates, e-Loader II also offers a function whereby the current balance settings can be copied to a PC. This allows you to have a backup copy of your settings available at all times. This function can also be used to copy the settings from one balance to another.



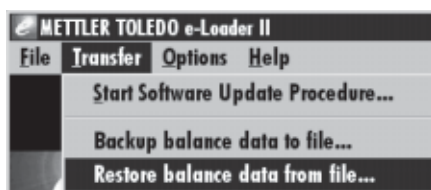
In order to save the current balance settings on a PC, start e-Loader II and call up the data backup function, as shown in the diagram here.



e-Loader II suggests a path and a name for the backup file. You can change these designations via the "Change" key.

Note: e-Loader suggests a combination of the current date and the current time as a name for the backup file, and the file extension ".dat". (For example: "2004_03_08_13_21.dat" for a backup file that was created on March 8, 2004 at 13.21 hours.) You are free to alter the file name, if you wish, but not the ".dat" extension.

Click on "Start" to begin the data backup. Successful completion of the backup is confirmed on the display.



To copy the balance settings from the PC back into the balance, call the reload function, as illustrated here.

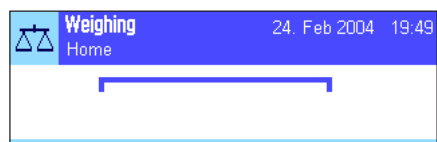
Having started the reload function you can select, via the "Browse" button, the settings file to be loaded back into the balance, after which you can begin the transfer process with "Start". **Keep in mind that this will cause all the settings saved in the balance to be overwritten!**

15 Error and status messages

15.1 Error messages occurring during normal operation

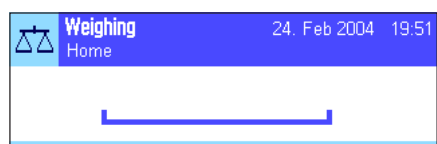
Most error messages appear in plain text directly in the respective application, and usually accompanied by a text describing how to correct the error. Error messages of this type are self-explanatory and therefore not mentioned below.

The following error messages can appear instead of the weighing result:



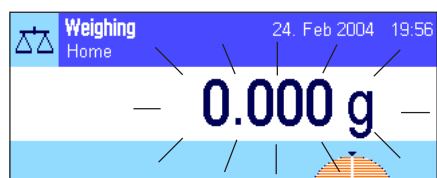
Overload

The weight on the pan exceeds the weighing capacity of the balance. Reduce the weight on the weighing pan.



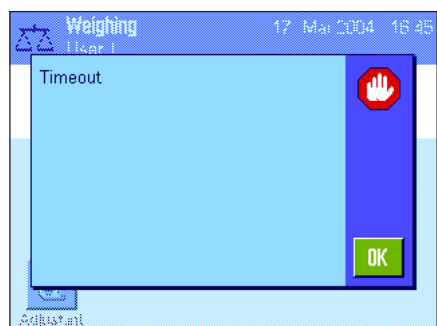
Underload

Ensure that the weighing pan is correctly in place, can move freely, and does not catch on the draft cover.



Error when switching on or zeroing →0← (weight display flashes)

When the balance was switched on (i.e. when it was connected to the power supply or switched on from standby mode) or upon zeroing, one or more limits were exceeded. The usual reason for this message to appear is when there is a weight on the weighing pan when the balance is switched on. Remove the weight.



Taring or zeroing was interrupted

A taring or zeroing operation was aborted because a stable result was not obtained during the stabilization time ("Timeout"). Close the doors of the draft shield (if your balance is equipped with a draft shield) and check the working location (vibrations, drafts). Press "OK" and repeat the taring (←→T←→) or zeroing (←→0←→).

15.2 Further error messages

If any error messages appear ("Error x") other than those described above, please contact your METTLER TOLEDO dealer.

15.3 Status messages

Status messages are displayed by means of small icons (symbols) in the top right of the display (under the date and time) (Section 4.2). The status icons indicate the following:



The balance would like to carry out a fully automatic **ProFACT adjustment** but is unable because another operating sequence is running. The adjustment is carried out as soon as the balance is unloaded, the display becomes stable and no key has been pressed for 2 minutes (Section 7.4.1). The status icon disappears after the adjustment is successfully completed.



You have specified in the system settings that the balance should automatically **request an adjustment using an external weight** (Section 5.3.3). The balance uses this status icon and a corresponding message to prompt you to carry out the adjustment. The status icon fades after the adjustment is successfully concluded or if you indicate your decision not to carry out the adjustment (Section 7.4.3).



You have specified in the system settings that the balance should automatically request **adjustment testing using an external weight** (Section 5.3.6). The balance uses this status icon and a corresponding message to prompt you to carry out the test. The status icon fades after the adjustment is successfully concluded or if you indicate your decision not to carry out the adjustment (Section 7.4.5).



The **"MinWeigh"** is active (Section 7.2.13). This status icon informs you that the minimum weigh-in value for the current tare has not been reached yet and that the current weight value is outside the tolerance range specified by your quality assurance system. The status icon fades as soon as the minimum weigh-in value has been reached (Section 7.3.5).



It is time for the next scheduled test of the **"MinWeigh"** function (Section 7.3.5). Contact your dealer's customer service department as soon as possible to have a service technician run the test.



The **battery** in your balance must be replaced. This battery ensures that the date and time are not lost when the balance is disconnected from the network. Contact your dealer's service department as soon as possible to have a service technician change the battery.



Your balance is due for **servicing**. Contact your dealer's customer service department as soon as possible to have a technician service your balance.

16 Cleaning and service

Every now and then, clean the weighing pan, draft shield element, bottom plate, draft shield (depending on the model), housing and terminal of your balance using a damp cloth. Your balance is made from high-quality, durable materials and can therefore be cleaned with a standard, mild cleaning agent.

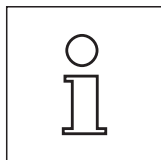
To thoroughly clean the draft shield glasses, remove the draft shield (see Section 16.1).

When reinserting the glass, ensure that it is in the correct position (see Section 2).

Please observe the following notes



- On no account use cleaning agents, which contain solvents or abrasive ingredients, as this can result in damage to the terminal overlay.
- Ensure that no liquid comes into contact with the balance, the terminal or the AC adapter.
 - The balance is protected against dust and water provided it is assembled as described in Section 2.2.3.
- Never open the balance, terminal or AC adapter - they contain no components, which can be cleaned, repaired or replaced by the user.

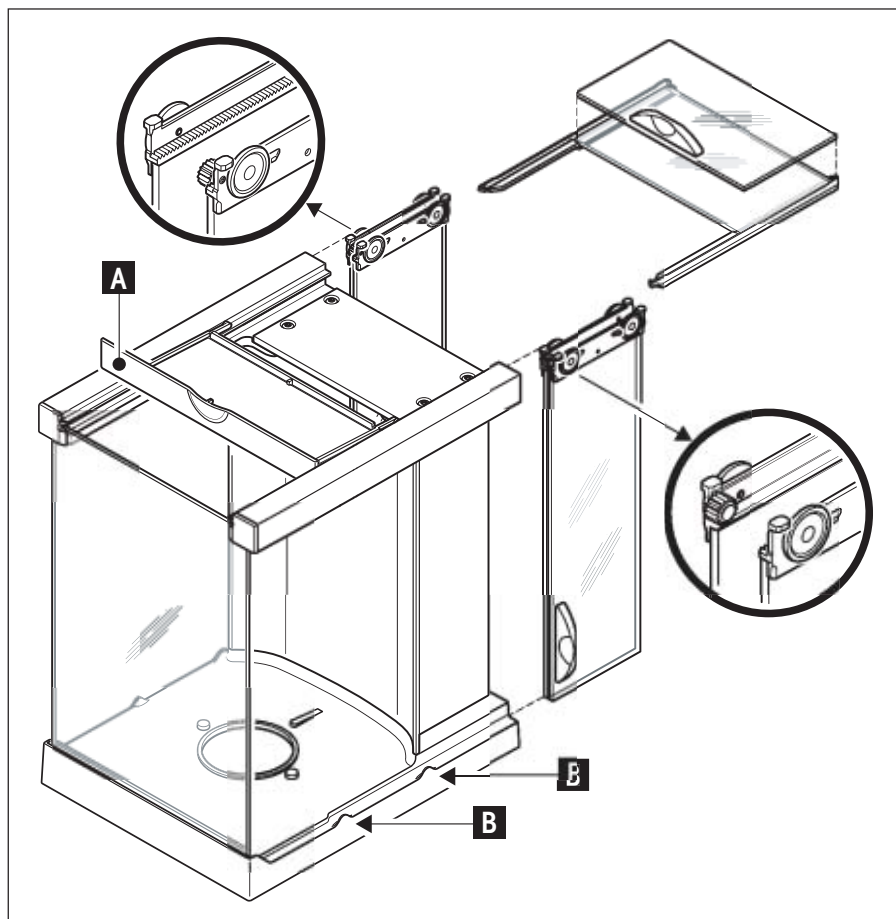


Please contact your METTLER TOLEDO dealer for details of the available service options. Regular servicing by an authorized service engineer ensures constant accuracy for years to come and prolongs the service life of your balance.

16.1 Cleaning the draft shield (0.1 mg and 1 mg models).

Remove the following parts:

- Weighing pan, draft-shield element (0.1 mg models), pan support (1 mg models).
- Lift the draft shield off the balance and place it on a clean surface.
- Remove the bottom plate.

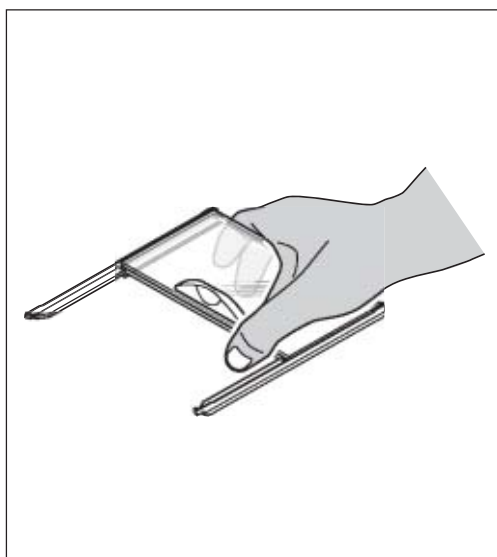
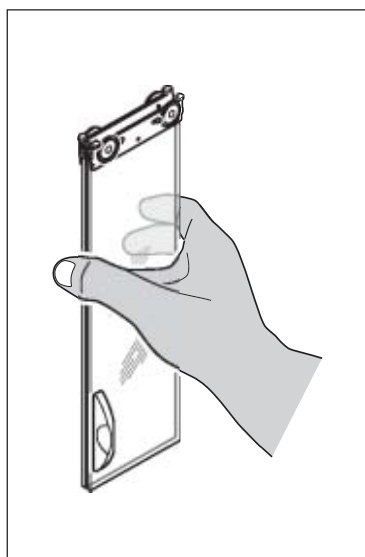


- Push all the glasses back as far as they will go.
- Turn the cover (A) to the front.
- Pull the top glass toward the back and off.
- Pull the side glasses toward the back and off.



Note: Always hold the 2 parallel guided glasses (side glasses and top glasses) **together with one hand** (illustrations below).

- Clean all parts then reassemble the draft shield in the reverse order.



Insert glasses:

Note: Always hold the 2 parallel guided glasses (side glasses and top glasses) **together and parallel with one hand** (illustrations below). The side glasses must not be placed outside the projections (B).

17 Technical data and accessories

In this Section you will find the most important technical data for your balance. Accessories from the METTLER TOLEDO range increase the functionality of your balance and open up additional areas of application. In this chapter you will find a list of the options currently available.

17.1 General data

Power supply

- Power supply connector with AC/DC adapter: 11132070, PSU30A-3
Primary: 100-240V, -15%/+10%, 50/60Hz, 0.8A
Secondary: 12VDC $\pm 5\%$, 2.25A (with electronic overload protection)
- Cable to AC adapter: 3-core, with country-specific plug
- Power supply to the balance: 12VDC $\pm 5\%$, 2.25A, maximum ripple: 80mVpp
Use only with a tested AC adapter with SELV output current.
Ensure correct polarity 



Protection and standards

- Overvoltage category: Class II
- Degree of pollution: 2
- Protection: Protected against dust and water, IP54 with weighing pan inserted
- Standards for safety and EMC: See Declaration of Conformity (separate brochure 11780294)
- Range of application: For use only in closed interior rooms

Environmental conditions

- Height above mean sea level: Up to 4000 m
- Ambient temperature: 5-40 °C
- Relative air humidity: Max. 80% at 31 °C, linearly decreasing to 50% at 40 °C, noncondensing

Materials

- Housing: Die-cast aluminum, laquered, plastic and chrome steel
- Terminal: Die-cast zinc, chromed and plastics
- Weighing pan: Chrome-nickel steel (X2 Cr Ni Mo 17 13 2)
- Wind shield: Aluminium, plastic, chrome steel and glas
- Wind shield element: Die-cast zinc, chromed (10 mg models, S-platform)
Chrome steel X2 Cr Ni Mo 17 13 2 (0.1 mg models)

Standard equipment

- Delivered with balance: AC adapter with country-specific power cable
RS232C interface
Protective cover for the terminal
Protective cover for the weighing platform (10 mg, 0.1 g and 1 g models)
Feedthroughs for below-the-balance weighing and for antitheft device
- Documentation: Operating instructions
Production certificate
CE declaration of conformity

17.2 Model-specific data

17.2.1 XP precision balances with readability of 0.1 mg, S-platform with draft shield

Technical data (limit values)

Model	XP204S	XP404S	XP404SDR
Maximum load	210 g	410 g	410 g
Maximum load, fine range	–	–	80 g
Readability	0.1 mg	0.1 mg	1 mg
Readability, fine range	–	–	0.1 mg
Taring range	0...210 g	0...410 g	0...410 g
Repeatability (sd) at full load	0.2 mg	0.1 mg	0.6 mg
Repeatability (sd), fine range	–	–	0.1 mg
Linearity	0.2 mg	0.2 mg	0.6 mg
Eccentric load at minimum $\frac{1}{3}$ capacity ¹⁾	0.3 mg	0.3 mg	1 mg
Sensitivity offset	$5 \times 10^{-6} \bullet R_{nt}$	$5 \times 10^{-6} \bullet R_{nt}$	$5 \times 10^{-6} \bullet R_{nt}$
Sensitivity temperatur drift ²⁾ [°C]	$1.5 \times 10^{-6} \bullet R_{nt}$	$1.5 \times 10^{-6} \bullet R_{nt}$	$1.5 \times 10^{-6} \bullet R_{nt}$
Sensitivity stability ³⁾ [/a]	$2.5 \times 10^{-6} \bullet R_{nt}$	$2.5 \times 10^{-6} \bullet R_{nt}$	$2.5 \times 10^{-6} \bullet R_{nt}$
Stabilization time	2 s	2 s	2 s
Interface update rate	23 /s	23 /s	23 /s
Internal adjustment weights ⁴⁾	1	1	1
Balance dimensions (W x D x H) [mm]	214 x 395 x 363	214 x 395 x 363	214 x 395 x 363
Weighing platform dimensions (W x D x H) [mm]	214 x 260 x 363	214 x 260 x 363	214 x 260 x 363
Terminal dimensions (W x D x H) [mm]	194 x 133 x 58	194 x 133 x 58	194 x 133 x 58
Usable height of draft shield [mm]	248	248	248
Weighing pan dimensions (W x D) [mm]	Ø 90	Ø 90	Ø 90
Weight [kg]	8.2	8.2	8.2

Typical data for determination of the measurement uncertainty

Model	XP204S	XP404S	XP404SDR
Repeatability (sd) typical	$0.12\text{mg} + 1.5 \times 10^{-7} \bullet R_{gr}$	$0.06\text{mg} + 5 \times 10^{-8} \bullet R_{gr}$	$0.4\text{mg} + 2.5 \times 10^{-7} \bullet R_{gr}$
Differential nonlinearity (sd) typical	$\sqrt{6} \times 10^{-12} \text{g} \bullet R_{nt}$	$\sqrt{3} \times 10^{-12} \text{g} \bullet R_{nt}$	$\sqrt{3} \times 10^{-12} \text{g} \bullet R_{nt}$
Differential eccentric load (sd) typical	$4 \times 10^{-7} \bullet R_{nt}$	$2 \times 10^{-7} \bullet R_{nt}$	$2 \times 10^{-7} \bullet R_{nt}$
Sensitivity offset (sd) typical	$1 \times 10^{-6} \bullet R_{nt}$	$6 \times 10^{-7} \bullet R_{nt}$	$6 \times 10^{-7} \bullet R_{nt}$
Minimum weight ⁵⁾ (according to USP) typical	$360\text{mg} + 4.5 \times 10^{-4} \bullet R_{gr}$	$180\text{mg} + 1.5 \times 10^{-4} \bullet R_{gr}$	$1.2\text{g} + 7.5 \times 10^{-4} \bullet R_{gr}$
Minimum weight ⁶⁾ (1%, 2 sd) typical	$24\text{mg} + 3 \times 10^{-5} \bullet R_{gr}$	$12\text{mg} + 1 \times 10^{-5} \bullet R_{gr}$	$80\text{mg} + 5 \times 10^{-5} \bullet R_{gr}$

R_{gr} = gross weight

R_{nt} = net weight (sample weight)

sd = Standard deviation

a = Year (annum)

¹⁾ According to OIML R76

²⁾ In the temperature range 10...30 °C

³⁾ Sensitivity drift/year after putting into operation for the first time, with the ProFACT self-calibration function activated

⁴⁾ The adjustment weights of the XP precision balances are made from stainless antimagnetic chrome-nickel steel. The masses of the adjustment weights are traceable to the prototype kilogram which is the standard unit of mass kept in Paris.

⁵⁾ The minimum weight can be improved by the following measures:

- Selecting suitable weighing parameters
- Choosing a better location
- Using smaller taring containers

17.2.2 XP precision balances with readability of 1 mg, S-platform with draft shield

Technical data (limit values)

Model	XP203S	XP603S	XP603SDR	XP1203S	XP2003SDR	XP5003SDR
Maximum load	210 g	610 g	610 g	1210 g	2100 g	5100 g
Maximum load, fine range	–	–	120 g	–	500 g	1000 g
Readability	1 mg	1 mg	10 mg	1 mg	10 mg	10 mg
Readability, fine range	–	–	1 mg	–	1 mg	1 mg
Taring range	0...210 g	0...610 g	0...610 g	0...1210 g	0...2100 g	0...5100 g
Repeatability (sd) at full load	0.9 mg	0.9 mg	6 mg	0.8 mg	6 mg	6 mg
Repeatability (sd), fine range	–	–	1 mg	–	1 mg	1 mg
Linearity	2 mg	2 mg	10 mg	2 mg	6 mg	6 mg
Eccentric load at minimum 1/3 capacity ¹⁾	3 mg	3 mg	10 mg	3 mg	10 mg	10 mg
Sensitivity offset	$2.5 \times 10^{-5} \bullet R_{\text{nt}}$	$7.5 \times 10^{-6} \bullet R_{\text{nt}}$	$1.5 \times 10^{-6} \bullet R_{\text{nt}}$	$5 \times 10^{-6} \bullet R_{\text{nt}}$	$5 \times 10^{-6} \bullet R_{\text{nt}}$	$4 \times 10^{-6} \bullet R_{\text{nt}}$
Sensitivity temperatur drift ²⁾ [°C]	$5 \times 10^{-6} \bullet R_{\text{nt}}$	$2 \times 10^{-6} \bullet R_{\text{nt}}$	$2 \times 10^{-6} \bullet R_{\text{nt}}$	$2 \times 10^{-6} \bullet R_{\text{nt}}$	$3 \times 10^{-6} \bullet R_{\text{nt}}$	$3 \times 10^{-6} \bullet R_{\text{nt}}$
Sensitivity stability ³⁾ [a]	$2.5 \times 10^{-5} \bullet R_{\text{nt}}$	$1 \times 10^{-5} \bullet R_{\text{nt}}$	$1 \times 10^{-5} \bullet R_{\text{nt}}$	$1 \times 10^{-5} \bullet R_{\text{nt}}$	$2.5 \times 10^{-5} \bullet R_{\text{nt}}$	$1.5 \times 10^{-5} \bullet R_{\text{nt}}$
Stabilization time	1.5 s	1.5 s	1.5 s	1.5 s	2 s	2 s
Interface update rate	23 /s	23 /s	23 /s	23 /s	23 /s	23 /s
Internal adjustment weights ⁴⁾	1	1	1	1	1	1
Balance dimensions (W x D x H) [mm]	214 x 395 x 363	214 x 395 x 363	214 x 395 x 363	214 x 395 x 363	214 x 395 x 363	214 x 395 x 363
Weighing platform dimensions (W x D x H) [mm]	214 x 260 x 363	214 x 260 x 363	214 x 260 x 363	214 x 260 x 363	214 x 260 x 363	214 x 260 x 363
Terminal dimensions (W x D x H) [mm]	194 x 133 x 58	194 x 133 x 58	194 x 133 x 58	194 x 133 x 58	194 x 133 x 58	194 x 133 x 58
Usable height of draft shield [mm]	248	248	248	248	248	248
Weighing pan dimensions (W x D) [mm]	127 x 127	127 x 127	127 x 127	127 x 127	127 x 127	127 x 127
Weight [kg]	8.6	8.6	8.6	8.6	8.6	8.6

Typical data for determination of the measurement uncertainty

Model	XP203S	XP603S	XP603SDR	XP1203S	XP2003SDR	XP5003SDR
Repeatability (sd) typical	$0.5\text{mg} + 1.5 \times 10^{-6} \bullet R_{\text{gr}}$	$0.5\text{mg} + 5 \times 10^{-7} \bullet R_{\text{gr}}$	$4\text{mg} + 1.5 \times 10^{-6} \bullet R_{\text{gr}}$	$0.4\text{mg} + 1.5 \times 10^{-7} \bullet R_{\text{gr}}$	$4\text{mg} + 5 \times 10^{-7} \bullet R_{\text{gr}}$	$4\text{mg} + 2 \times 10^{-7} \bullet R_{\text{gr}}$
Differential nonlinearity (sd) typical	$\sqrt{6} \times 10^{-10} \text{g} \bullet R_{\text{nt}}$	$\sqrt{2} \times 10^{-10} \text{g} \bullet R_{\text{nt}}$	$\sqrt{2} \times 10^{-10} \text{g} \bullet R_{\text{nt}}$	$\sqrt{1} \times 10^{-10} \text{g} \bullet R_{\text{nt}}$	$\sqrt{6} \times 10^{-11} \text{g} \bullet R_{\text{nt}}$	$\sqrt{5} \times 10^{-11} \text{g} \bullet R_{\text{nt}}$
Differential eccentric load (sd) typical	$2 \times 10^{-6} \bullet R_{\text{nt}}$	$1.5 \times 10^{-6} \bullet R_{\text{nt}}$	$1.5 \times 10^{-6} \bullet R_{\text{nt}}$	$6 \times 10^{-7} \bullet R_{\text{nt}}$	$3 \times 10^{-7} \bullet R_{\text{nt}}$	$1.5 \times 10^{-7} \bullet R_{\text{nt}}$
Sensitivity offset (sd) typical	$8 \times 10^{-6} \bullet R_{\text{nt}}$	$2.5 \times 10^{-6} \bullet R_{\text{nt}}$	$5 \times 10^{-6} \bullet R_{\text{nt}}$	$1.2 \times 10^{-6} \bullet R_{\text{nt}}$	$8 \times 10^{-7} \bullet R_{\text{nt}}$	$1 \times 10^{-6} \bullet R_{\text{nt}}$
Minimum weight ⁵⁾ (according to USP) typical	$1.5\text{g} + 4.5 \times 10^{-3} \bullet R_{\text{gr}}$	$1.5\text{g} + 1.5 \times 10^{-3} \bullet R_{\text{gr}}$	$12\text{g} + 4.5 \times 10^{-3} \bullet R_{\text{gr}}$	$1.2\text{g} + 4.5 \times 10^{-4} \bullet R_{\text{gr}}$	$12\text{g} + 1.5 \times 10^{-3} \bullet R_{\text{gr}}$	$12\text{g} + 6 \times 10^{-4} \bullet R_{\text{gr}}$
Minimum weight ⁵⁾ (1 %, 2 sd) typical	$100\text{mg} + 3 \times 10^{-4} \bullet R_{\text{gr}}$	$100\text{mg} + 1 \times 10^{-4} \bullet R_{\text{gr}}$	$800\text{mg} + 3 \times 10^{-4} \bullet R_{\text{gr}}$	$80\text{mg} + 3 \times 10^{-5} \bullet R_{\text{gr}}$	$800\text{mg} + 1 \times 10^{-4} \bullet R_{\text{gr}}$	$100\text{mg} + 4 \times 10^{-5} \bullet R_{\text{gr}}$

R_{gr} = gross weight

R_{nt} = net weight (sample weight)

sd = Standard deviation

a = Year (annum)

¹⁾ According to OIML R76

²⁾ In the temperature range 10...30 °C

³⁾ Sensitivity drift/year after putting into operation for the first time, with the ProFACT self-calibration function activated

⁴⁾ The adjustment weights of the XP precision balances are made from stainless antimagnetic chrome-nickel steel. The masses of the adjustment weights are traceable to the prototype kilogram which is the standard unit of mass kept in Paris.

⁵⁾ The minimum weight can be improved by the following measures:

- Selecting suitable weighing parameters
- Choosing a better location
- Using smaller taring containers

17.2.3 XP precision balances with readability of 10 mg, S-platform with draft shield element

Technical data (limit values)

Model	XP1202S	XP4002S	XP6002S	XP6002SDR	XP8002S	XP10002S	XP10002SDR
Maximum load	1210 g	4100 g	6100 g	6100 g	8100 g	10100 g	10100 g
Maximum load, fine range	–	–	–	1200 g	–	–	2000 g
Readability	10 mg	10 mg	10 mg	100 mg	10 mg	10 mg	100 mg
Readability, fine range	–	–	–	10 mg	–	–	10 mg
Taring range	0...1210 g	0...4100 g	0...6100 g	0...6100 g	0...8100 g	0...10100 g	0...10100 g
Repeatability (sd) at full load	8 mg	8 mg	8 mg	60 mg	8 mg	8 mg	60 mg
Repeatability (sd), fine range	–	–	–	8 mg	–	–	8 mg
Linearity	20 mg	20 mg	20 mg	100 mg	20 mg	20 mg	50 mg
Eccentric load at minimum $\frac{1}{3}$ capacity ¹⁾	20 mg	30 mg	30 mg	100 mg	40 mg	40 mg	100 mg
Sensitivity offset	$5 \times 10^{-5} \bullet R_{\text{nt}}$	$1.5 \times 10^{-5} \bullet R_{\text{nt}}$	$1 \times 10^{-5} \bullet R_{\text{nt}}$	$2.5 \times 10^{-5} \bullet R_{\text{nt}}$	$7.5 \times 10^{-6} \bullet R_{\text{nt}}$	$5 \times 10^{-6} \bullet R_{\text{nt}}$	$7.5 \times 10^{-6} \bullet R_{\text{nt}}$
Sensitivity temperatur drift ²⁾ [°C]	$3 \times 10^{-6} \bullet R_{\text{nt}}$	$3 \times 10^{-6} \bullet R_{\text{nt}}$	$3 \times 10^{-6} \bullet R_{\text{nt}}$	$3 \times 10^{-6} \bullet R_{\text{nt}}$	$2.5 \times 10^{-6} \bullet R_{\text{nt}}$	$2.5 \times 10^{-6} \bullet R_{\text{nt}}$	$2.5 \times 10^{-6} \bullet R_{\text{nt}}$
Sensitivity stability ³⁾ [a]	$2.5 \times 10^{-5} \bullet R_{\text{nt}}$	$1.5 \times 10^{-5} \bullet R_{\text{nt}}$	$1.5 \times 10^{-5} \bullet R_{\text{nt}}$	$1.5 \times 10^{-5} \bullet R_{\text{nt}}$	$1.5 \times 10^{-5} \bullet R_{\text{nt}}$	$1.5 \times 10^{-5} \bullet R_{\text{nt}}$	$1.5 \times 10^{-5} \bullet R_{\text{nt}}$
Stabilization time	1.2 s	1.2 s	1.2 s	1.2 s	1.5 s	1.5 s	1.5 s
Interface update rate	23 /s	23 /s	23 /s	23 /s	23 /s	23 /s	23 /s
Internal adjustment weights ⁴⁾	1	1	1	1	1	1	1
Balance dimensions (W x D x H) [mm]	194 x 392 x 96	194 x 392 x 96	194 x 392 x 96	194 x 392 x 96	194 x 392 x 96	194 x 392 x 96	194 x 392 x 96
Weighing platform dimensions (W x D x H) [mm]	194 x 257 x 96	194 x 257 x 96	194 x 257 x 96	194 x 257 x 96	194 x 257 x 96	194 x 257 x 96	194 x 257 x 96
Terminal dimensions (W x D x H) [mm]	194 x 133 x 58	194 x 133 x 58	194 x 133 x 58	194 x 133 x 58	194 x 133 x 58	194 x 133 x 58	194 x 133 x 58
Weighing pan dimensions (W x D) [mm]	170 x 205	170 x 205	170 x 205	170 x 205	170 x 205	170 x 205	170 x 205
Weight [kg]	7.1	7.1	7.1	7.1	7.1	7.1	7.1

Typical data for determination of the measurement uncertainty

Model	XP1202S	XP4002S	XP6002S	XP6002SDR	XP8002S	XP10002S	XP10002SDR
Repeatability (sd) typical	$4\text{mg} + 1.5 \times 10^{-6} \bullet R_{\text{gr}}$	$4\text{mg} + 5 \times 10^{-7} \bullet R_{\text{gr}}$	$4\text{mg} + 3 \times 10^{-7} \bullet R_{\text{gr}}$	$40\text{mg} + 1.5 \times 10^{-6} \bullet R_{\text{gr}}$	$4\text{mg} + 2.5 \times 10^{-7} \bullet R_{\text{gr}}$	$4\text{mg} + 2 \times 10^{-7} \bullet R_{\text{gr}}$	$40\text{mg} + 1 \times 10^{-6} \bullet R_{\text{gr}}$
Differential nonlinearity (sd) typical	$\sqrt{1} \times 10^{-6} \bullet R_{\text{nt}}$	$\sqrt{3} \times 10^{-6} \bullet R_{\text{nt}}$	$\sqrt{2} \times 10^{-6} \bullet R_{\text{nt}}$	$\sqrt{2} \times 10^{-6} \bullet R_{\text{nt}}$	$\sqrt{1} \times 10^{-6} \bullet R_{\text{nt}}$	$\sqrt{1} \times 10^{-6} \bullet R_{\text{nt}}$	$\sqrt{4} \times 10^{-6} \bullet R_{\text{nt}}$
Differential eccentric load (sd) typical	$3 \times 10^{-6} \bullet R_{\text{nt}}$	$1.5 \times 10^{-6} \bullet R_{\text{nt}}$	$1.5 \times 10^{-6} \bullet R_{\text{nt}}$	$1.5 \times 10^{-6} \bullet R_{\text{nt}}$	$8 \times 10^{-7} \bullet R_{\text{nt}}$	$8 \times 10^{-7} \bullet R_{\text{nt}}$	$8 \times 10^{-7} \bullet R_{\text{nt}}$
Sensitivity offset (sd) typical	$1 \times 10^{-5} \bullet R_{\text{nt}}$	$4 \times 10^{-6} \bullet R_{\text{nt}}$	$2.5 \times 10^{-6} \bullet R_{\text{nt}}$	$2.5 \times 10^{-6} \bullet R_{\text{nt}}$	$2 \times 10^{-6} \bullet R_{\text{nt}}$	$1.5 \times 10^{-6} \bullet R_{\text{nt}}$	$1.5 \times 10^{-6} \bullet R_{\text{nt}}$
Minimum weight ⁵⁾ (according to USP) typical	$12\text{g} + 4.5 \times 10^{-3} \bullet R_{\text{gr}}$	$12\text{g} + 1.5 \times 10^{-3} \bullet R_{\text{gr}}$	$12\text{g} + 9 \times 10^{-4} \bullet R_{\text{gr}}$	$120\text{g} + 4.5 \times 10^{-3} \bullet R_{\text{gr}}$	$12\text{g} + 7.5 \times 10^{-4} \bullet R_{\text{gr}}$	$12\text{g} + 6 \times 10^{-4} \bullet R_{\text{gr}}$	$120\text{g} + 3 \times 10^{-3} \bullet R_{\text{gr}}$
Minimum weight ⁶⁾ (1 %, 2 sd) typical	$800\text{mg} + 3 \times 10^{-4} \bullet R_{\text{gr}}$	$800\text{mg} + 1 \times 10^{-4} \bullet R_{\text{gr}}$	$800\text{mg} + 6 \times 10^{-5} \bullet R_{\text{gr}}$	$8\text{g} + 3 \times 10^{-4} \bullet R_{\text{gr}}$	$800\text{mg} + 5 \times 10^{-5} \bullet R_{\text{gr}}$	$800\text{mg} + 4 \times 10^{-5} \bullet R_{\text{gr}}$	$8\text{g} + 2 \times 10^{-4} \bullet R_{\text{gr}}$

R_{gr} = gross weight

R_{nt} = net weight (sample weight)

sd = Standard deviation

a = Year (annum)

¹⁾ According to OIML R76

²⁾ In the temperature range 10...30 °C

³⁾ Sensitivity drift/year after putting into operation for the first time, with the ProFACT self-calibration function activated

⁴⁾ The adjustment weights of the XP precision balances are made from stainless antimagnetic chrome-nickel steel. The masses of the adjustment weights are traceable to the prototype kilogram which is the standard unit of mass kept in Paris.

⁵⁾ The minimum weight can be improved by the following measures:

- Selecting suitable weighing parameters
- Choosing a better location
- Using smaller taring containers

17.2.4 XP precision balances with readability of 0.1 g, S-platform

Technical data (limit values)

Model	XP4001S	XP6001S	XP8001S	XP10001S
Maximum load	4100 g	6100 g	8100 g	10100 g
Maximum load, fine range	–	–	–	–
Readability	100 mg	100 mg	100 mg	100 mg
Readability, fine range	–	–	–	–
Taring range	0...4100 g	0...6100 g	0...8100 g	0...10100 g
Repeatability (sd) at full load	80 mg	80 mg	80 mg	80 mg
Repeatability (sd), fine range	–	–	–	–
Linearity	60 mg	60 mg	100 mg	100 mg
Eccentric load at minimum 1/3 capacity ¹⁾	200 mg	200 mg	200 mg	200 mg
Sensitivity offset	$6 \times 10^{-5} \bullet R_{nt}$	$4 \times 10^{-5} \bullet R_{nt}$	$7.5 \times 10^{-5} \bullet R_{nt}$	$5 \times 10^{-5} \bullet R_{nt}$
Sensitivity temperatur drift ²⁾ [°C]	$1.5 \times 10^{-5} \bullet R_{nt}$	$1.5 \times 10^{-5} \bullet R_{nt}$	$1.5 \times 10^{-5} \bullet R_{nt}$	$1.5 \times 10^{-5} \bullet R_{nt}$
Sensitivity stability ³⁾ [a]	$5 \times 10^{-5} \bullet R_{nt}$	$5 \times 10^{-5} \bullet R_{nt}$	$5 \times 10^{-5} \bullet R_{nt}$	$5 \times 10^{-5} \bullet R_{nt}$
Stabilization time	0.8 s	0.8 s	1.0 s	1.0 s
Interface update rate	23 /s	23 /s	23 /s	23 /s
Internal adjustment weights ⁴⁾	1	1	1	1
Balance dimensions (W x D x H) [mm]	194 x 392 x 96	194 x 392 x 96	194 x 392 x 96	194 x 392 x 96
Weighing platform dimensions (W x D x H) [mm]	194 x 257 x 96	194 x 257 x 96	194 x 257 x 96	194 x 257 x 96
Terminal dimensions (W x D x H) [mm]	194 x 133 x 58	194 x 133 x 58	194 x 133 x 58	194 x 133 x 58
Weighing pan dimensions (W x D) [mm]	190 x 223	190 x 223	190 x 223	190 x 223
Weight [kg]	6.6	6.6	6.6	6.6

Typical data for determination of the measurement uncertainty

Model	XP4001S	XP6001S	XP8001S	XP10001S
Repeatability (sd) typical	$40\text{mg} + 5 \times 10^{-6} \bullet R_{gr}$	$40\text{mg} + 3 \times 10^{-6} \bullet R_{gr}$	$40\text{mg} + 2.5 \times 10^{-6} \bullet R_{gr}$	$40\text{mg} + 2 \times 10^{-6} \bullet R_{gr}$
Differential nonlinearity (sd) typical	$\sqrt{2.5 \times 10^{-8} \bullet R_{nt}}$	$\sqrt{1.5 \times 10^{-8} \bullet R_{nt}}$	$\sqrt{3.5 \times 10^{-8} \bullet R_{nt}}$	$\sqrt{3 \times 10^{-8} \bullet R_{nt}}$
Differential eccentric load (sd) typical	$8 \times 10^{-6} \bullet R_{nt}$	$8 \times 10^{-6} \bullet R_{nt}$	$3 \times 10^{-6} \bullet R_{nt}$	$3 \times 10^{-6} \bullet R_{nt}$
Sensitivity offset (sd) typical	$2 \times 10^{-5} \bullet R_{nt}$	$1.2 \times 10^{-5} \bullet R_{nt}$	$2 \times 10^{-5} \bullet R_{nt}$	$1.5 \times 10^{-5} \bullet R_{nt}$
Minimum weight ⁵⁾ (according to USP) typical	$120\text{g} + 1.5 \times 10^{-2} \bullet R_{gr}$	$120\text{g} + 9 \times 10^{-3} \bullet R_{gr}$	$120\text{g} + 7.5 \times 10^{-3} \bullet R_{gr}$	$120\text{g} + 6 \times 10^{-3} \bullet R_{gr}$
Minimum weight ⁵⁾ (1%, 2 sd) typical	$8\text{g} + 1 \times 10^{-2} \bullet R_{gr}$	$8\text{g} + 6 \times 10^{-4} \bullet R_{gr}$	$8\text{g} + 5 \times 10^{-4} \bullet R_{gr}$	$8\text{g} + 4 \times 10^{-4} \bullet R_{gr}$

R_{gr} = gross weight

R_{nt} = net weight (sample weight)

sd = Standard deviation

a = Year (annum)

¹⁾ According to OIML R76

²⁾ In the temperature range 10...30 °C

³⁾ Sensitivity drift/year after putting into operation for the first time, with the ProFACT self-calibration function activated

⁴⁾ The adjustment weights of the XP precision balances are made from stainless antimagnetic chrome-nickel steel. The masses of the adjustment weights are traceable to the prototype kilogram which is the standard unit of mass kept in Paris.

⁵⁾ The minimum weight can be improved by the following measures:

- Selecting suitable weighing parameters
- Choosing a better location
- Using smaller taring containers

17.2.5 XP precision balances with readability of 10 mg / 0.1 g / 1 g, M-platform

Technical data (limit values)

Model	XP6002MDR	XP12002MDR	XP8001M	XP8001MDR	XP12001M	XP12000M
Maximum load	6100 g	12100 g	8100 g	8100 g	12100 g	12100 g
Maximum load, fine range	1200 g	2400 g	–	1600 g	–	–
Readability	100 mg	100 mg	100 mg	1000 mg	100 mg	1000 mg
Readability, fine range	10 mg	10 mg	–	100 mg	–	–
Taring range	0...6100 g	0...12100 g	0...8100 g	0...8100 g	0...12100 g	0...12100 g
Repeatability (sd) at full load	60 mg	60 mg	80 mg	600 mg	80 mg	600 mg
Repeatability (sd), fine range	10 mg	10 mg	–	80 mg	–	–
Linearity	60 mg	60 mg	100 mg	600 mg	100 mg	600 mg
Eccentric load at minimum $\frac{1}{3}$ capacity ¹⁾	100 mg	100 mg	200 mg	1000 mg	200 mg	1000 mg
Sensitivity offset	$2.5 \times 10^{-5} \bullet R_{nt}$	$8 \times 10^{-6} \bullet R_{nt}$	$7.5 \times 10^{-5} \bullet R_{nt}$	$7.5 \times 10^{-5} \bullet R_{nt}$	$5 \times 10^{-5} \bullet R_{nt}$	$5 \times 10^{-5} \bullet R_{nt}$
Sensitivity temperatur drift ²⁾ [°C]	$3 \times 10^{-6} \bullet R_{nt}$	$2.5 \times 10^{-6} \bullet R_{nt}$	$1.5 \times 10^{-5} \bullet R_{nt}$	$1.5 \times 10^{-5} \bullet R_{nt}$	$1.5 \times 10^{-5} \bullet R_{nt}$	$1.5 \times 10^{-5} \bullet R_{nt}$
Sensitivity stability ³⁾ [a]	$1.5 \times 10^{-5} \bullet R_{nt}$	$1.5 \times 10^{-5} \bullet R_{nt}$	$5 \times 10^{-5} \bullet R_{nt}$	$5 \times 10^{-5} \bullet R_{nt}$	$5 \times 10^{-5} \bullet R_{nt}$	$5 \times 10^{-5} \bullet R_{nt}$
Stabilization time	1.5 s	1.8 s	1.2 s	1.2 s	1.2 s	1 s
Interface update rate	23 /s	23 /s	23 /s	23 /s	23 /s	23 /s
Internal adjustment weights ⁴⁾	1	1	1	1	1	1
Balance dimensions (W x D x H) [mm]	240 x 419 x 110	240 x 419 x 110	240 x 419 x 110	240 x 419 x 110	240 x 419 x 110	240 x 419 x 110
Weighing platform dimensions (W x D x H) [mm]	240 x 278 x 110	240 x 278 x 110	240 x 278 x 110	240 x 278 x 110	240 x 278 x 110	240 x 278 x 110
Terminal dimensions (W x D x H) [mm]	194 x 133 x 58	194 x 133 x 58	194 x 133 x 58	194 x 133 x 58	194 x 133 x 58	194 x 133 x 58
Weighing pan dimensions (W x D) [mm]	237 x 237	237 x 237	237 x 237	237 x 237	237 x 237	237 x 237
Weight [kg]	8.1	8.1	8.1	8.1	8.1	8.1

Typical data for determination of the measurement uncertainty

Model	XP6002MDR	XP12002MDR	XP8001M	XP8001MDR	XP12001M	XP12000M
Repeatability (sd) typical	$40\text{mg} + 1.5 \times 10^{-6} \bullet R_{gr}$	$40\text{mg} + 8 \times 10^{-7} \bullet R_{gr}$	$40\text{mg} + 2.5 \times 10^{-6} \bullet R_{gr}$	$400\text{mg} + 1.2 \times 10^{-5} \bullet R_{gr}$	$40\text{mg} + 1.5 \times 10^{-6} \bullet R_{gr}$	$400\text{mg} + 8 \times 10^{-6} \bullet R_{gr}$
Differential nonlinearity (sd) typical	$\sqrt{2} \times 10^{-8} \bullet R_{nt}$	$\sqrt{1} \times 10^{-8} \bullet R_{nt}$	$\sqrt{4} \times 10^{-8} \bullet R_{nt}$	$\sqrt{4} \times 10^{-8} \bullet R_{nt}$	$\sqrt{2.5} \times 10^{-8} \bullet R_{nt}$	$\sqrt{2.5} \times 10^{-8} \bullet R_{nt}$
Differential eccentric load (sd) typical	$2.5 \times 10^{-6} \bullet R_{nt}$	$1 \times 10^{-6} \bullet R_{nt}$	$3 \times 10^{-6} \bullet R_{nt}$	$3 \times 10^{-6} \bullet R_{nt}$	$3 \times 10^{-6} \bullet R_{nt}$	$3 \times 10^{-6} \bullet R_{nt}$
Sensitivity offset (sd) typical	$5 \times 10^{-6} \bullet R_{nt}$	$2.5 \times 10^{-6} \bullet R_{nt}$	$2 \times 10^{-5} \bullet R_{nt}$	$2 \times 10^{-5} \bullet R_{nt}$	$1.2 \times 10^{-5} \bullet R_{nt}$	$1.2 \times 10^{-5} \bullet R_{nt}$
Minimum weight ⁵⁾ (according to USP) typical	$120\text{g} + 4.5 \times 10^{-3} \bullet R_{gr}$	$120\text{g} + 2.4 \times 10^{-3} \bullet R_{gr}$	$120\text{g} + 7.5 \times 10^{-3} \bullet R_{gr}$	$1200\text{g} + 3.6 \times 10^{-2} \bullet R_{gr}$	$120\text{g} + 4.5 \times 10^{-3} \bullet R_{gr}$	$1200\text{g} + 2.4 \times 10^{-2} \bullet R_{gr}$
Minimum weight ⁵⁾ (1%, 2 sd) typical	$8\text{g} + 3 \times 10^{-4} \bullet R_{gr}$	$8\text{g} + 1.6 \times 10^{-4} \bullet R_{gr}$	$8\text{g} + 5 \times 10^{-4} \bullet R_{gr}$	$80\text{g} + 2.4 \times 10^{-3} \bullet R_{gr}$	$8\text{g} + 3 \times 10^{-4} \bullet R_{gr}$	$80\text{g} + 1.6 \times 10^{-3} \bullet R_{gr}$

R_{gr} = gross weight

R_{nt} = net weight (sample weight)

sd = Standard deviation

a = Year (annum)

¹⁾ According to OIML R76

²⁾ In the temperature range 10...30 °C

³⁾ Sensitivity drift/year after putting into operation for the first time, with the ProFACT self-calibration function activated

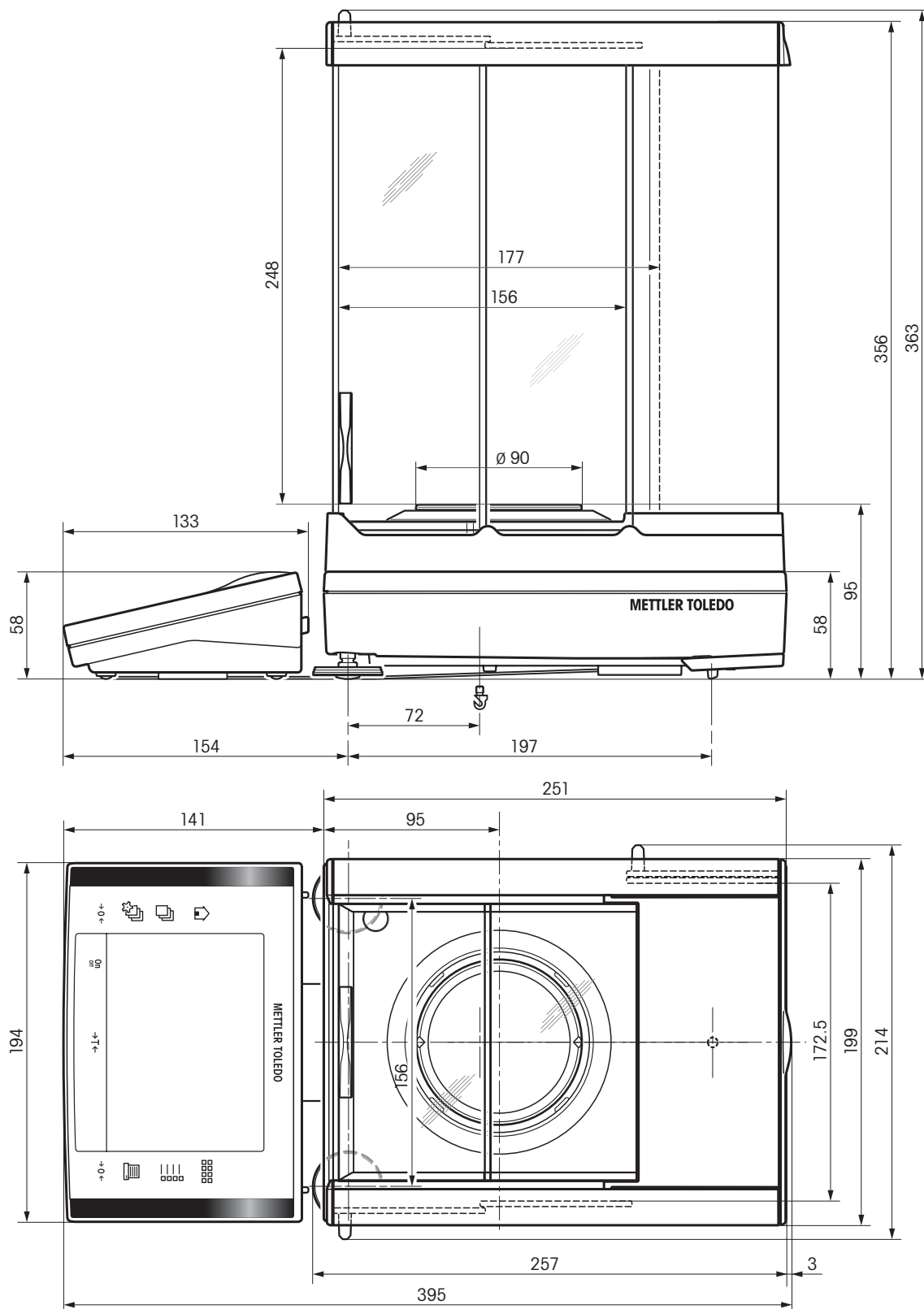
⁴⁾ The adjustment weights of the XP precision balances are made from stainless antimagnetic chrome-nickel steel. The masses of the adjustment weights are traceable to the prototype kilogram which is the standard unit of mass kept in Paris.

⁵⁾ The minimum weight can be improved by the following measures:

- Selecting suitable weighing parameters
- Choosing a better location
- Using smaller taring containers

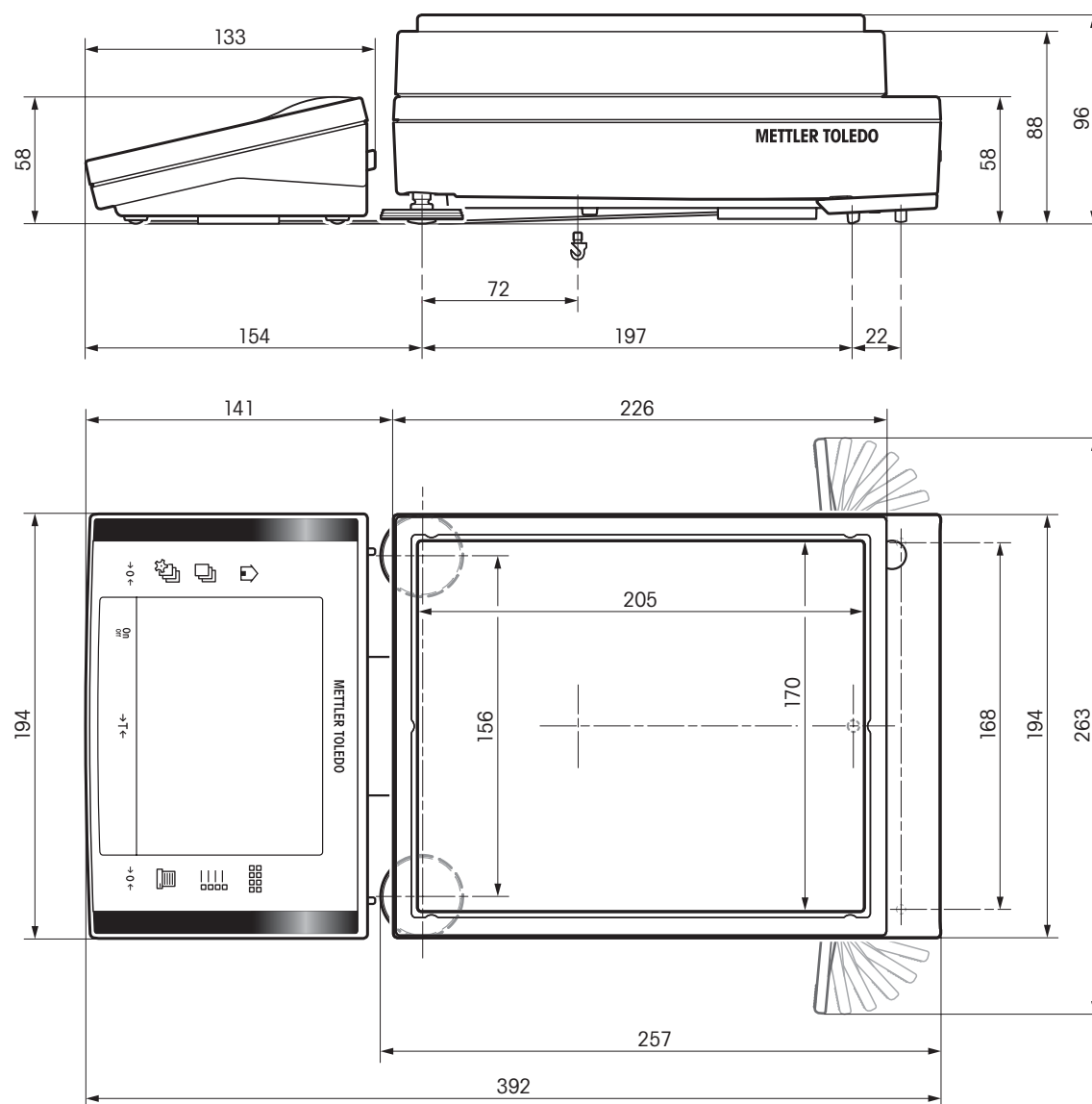
17.3 Dimensions

17.3.1 XP precision balances with readability of 0.1 mg, S-platform with draft shield

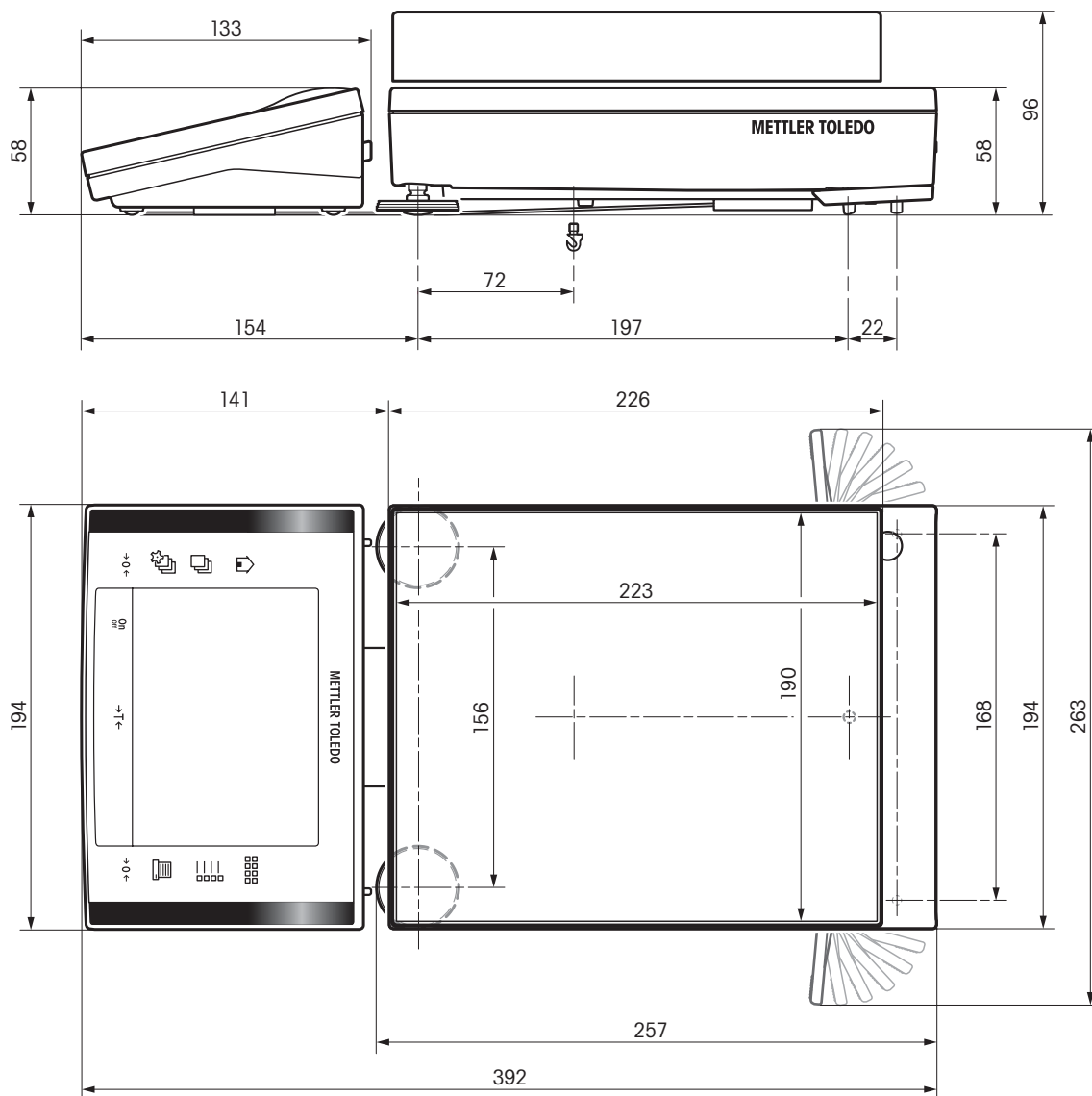


[illegible]

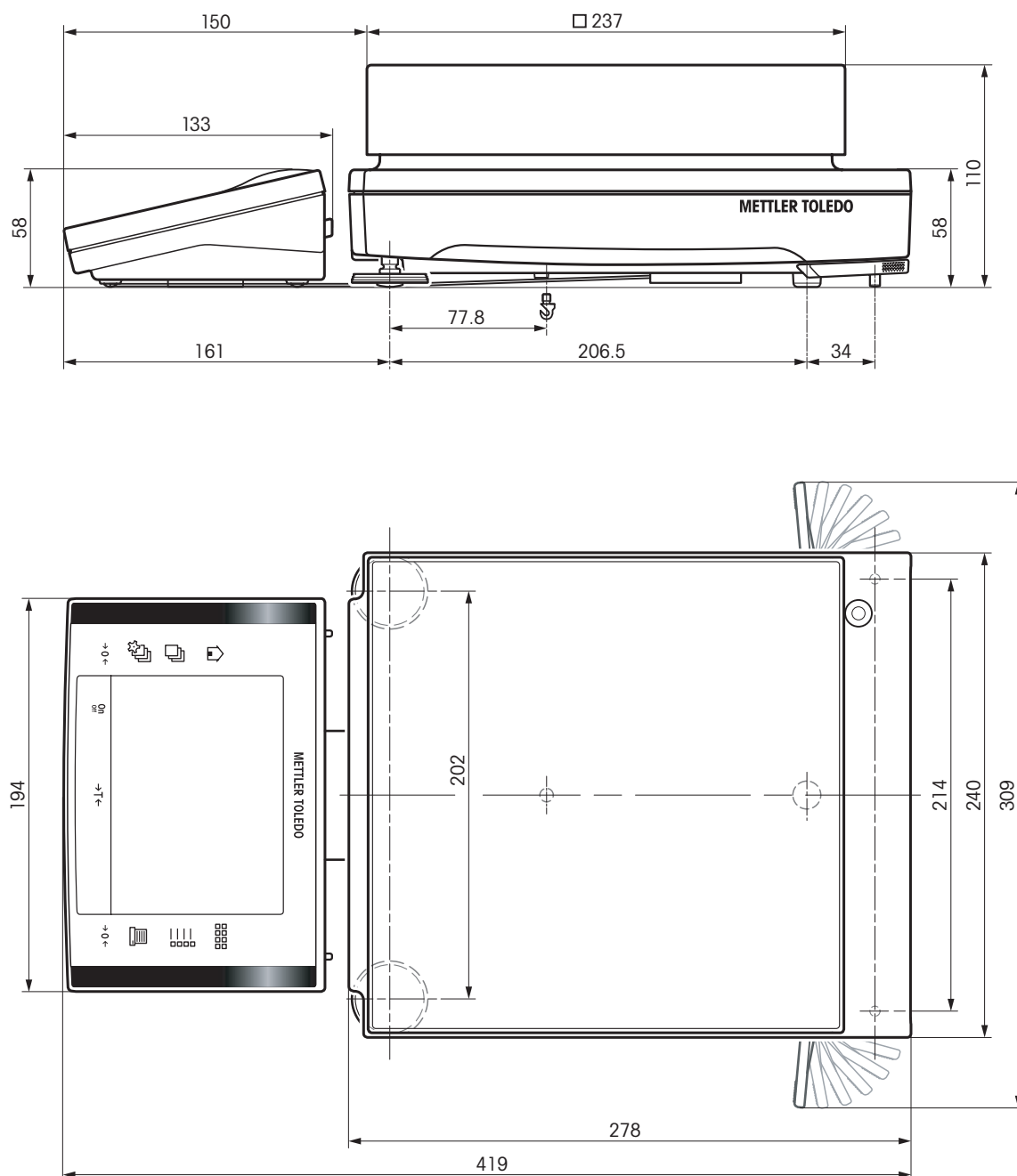
17.3.3 XP precision balances with readability of 10 mg, S-platform with draft shield element



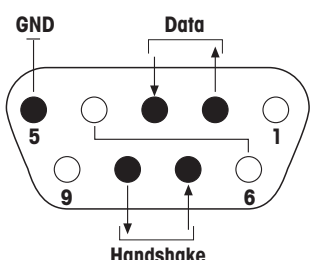
17.3.4 XP precision balances with readability of 0.1 g, S-platform



17.3.5 XP precision balances with readability of 10 mg / 0.1 g / 1 g, M-platform



17.4 Specifications of the RS232C interface

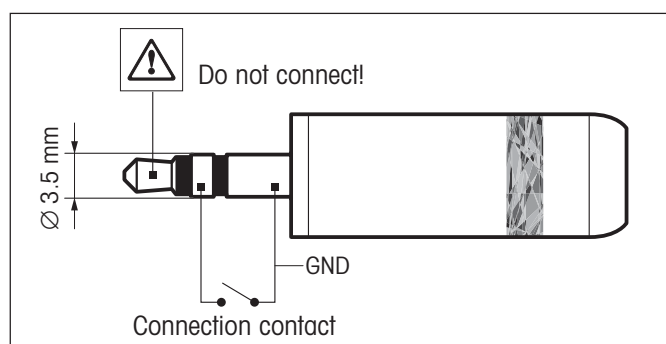
Interface type:	Voltage interface according to EIA RS-232C/DIN 66020 (CCITT V24/V.28)	
Max. cable length:	15 m	
Signal level:	Outputs: +5 V ... +15 V (RL = 3 – 7 kΩ) –5 V ... –15 V (RL = 3 – 7 kΩ)	Inputs: +3 V ... 25 V –3 V ... 25 V
Connector:	Sub-D, 9-pole, female	
Operating mode:	Full duplex	
Transmission mode:	Bit-serial, asynchronous	
Transmission code:	ASCII	
Baud rates:	600, 1200, 2400, 4800, 9600, 19200, 38400 ¹⁾ (software selectable)	
Bits/parity:	7-bit/even, 7-bit/odd, 7-bit/none, 8-bit/none (software selectable)	
Stop bits:	1 stop bit	
Handshake:	None, XON/XOFF, RTS/CTS (software selectable)	
End-of-line:	<CR><LF>, <CR>, <LF> (software selectable)	
	Pin 2: Balance transmit line (TxD) Pin 3: Balance receive line (RxD) Pin 5: Ground signal (GND) Pin 7: Clear to send (hardware handshake) (CTS) Pin 8: Request to send (hardware handshake) (RTS)	

¹⁾ 38400 baud is only possible in special cases, such as:

- Weighing platform without terminal, or
- Weighing platform with terminal, only via the optional RS232C interface.

17.5 Specification of the "Aux" connections

You can connect the METTLER TOLEDO "ErgoSens" or an external switch to sockets Aux 1 and Aux 2. This allows you to start functions such as taring, zeroing, printing and others.



External connection:

Connector:	3.5 mm stereo jack connector	
Electrical data:	Max. voltage	12 V
	Max. current	150 mA

17.6 MT-SICS Interface commands and functions

Many of the balances and scales used have to be capable of integration in a complex computer or data acquisition system.

To enable you to integrate balances in your system in a simple manner and utilize their capabilities to the full, most balance functions are also available as appropriate commands via the data interface.

All new METTLER TOLEDO balances launched on the market support the standardized command set "METTLER TOLEDO Standard Interface Command Set" (MT-SICS). The commands available depend on the functionality of the balance.

Basic information on data interchange with the balance

The balance receives commands from the system and acknowledges the command with an appropriate response.

Command formats

Commands sent to the balance comprise one or more characters of the ASCII character set. Here, the following must be noted:

- Enter commands only in uppercase.
- The possible parameters of the command must be separated from one another and from the command name by a space (ASCII 32 dec., in this description represented as $\square$).
- The possible input for "text" is a sequence of characters of the 8-bit ASCII character set from 32 dec to 255 dec.
- Each command must be closed by CRLF (ASCII 13 dec., 10 dec.).

The characters $C_R L_F$, which can be inputted using the Enter or Return key of most entry keypads, are not listed in this description, but it is essential they be included for communication with the balance.

Example

S – Send stable weight value

Command	S	Send the current stable net weight value.
Response	S$\square$S$\square$WeightValue$\square$Unit	
		Current stable weight value in unit actually set under unit 1.
	S$\square$I	Command not executable (balance is currently executing another command, e.g. taring, or timeout as stability was not reached).
	S$\square$+	Balance in overload range.
	S$\square$-	Balance in underload range.

Example

Command	S	Send a stable weight value.
Response	S$\square$S$\square$$\square$$\square$$\square$$\square$$\square$$\square$$\square100.00\square$g	The current, stable weight value is 100.00 g.

The MT-SICS commands listed below is a selected list of available commands. For additional commands and further information please refer to the Reference Manual "MT-SICS for Excellence Plus series 11780711" downloadable from the Internet under "www.mt.com/xp-precision".

S – Send stable weight value

Command	S	Send the current stable net weight value.
---------	----------	---

SI – Send value immediately

Command	SI	Send the current net weight value, irrespective of balance stability.
---------	-----------	---

SIR – Send weight value immediately and repeat

Command	SIR	Send the net weight values repeatedly, irrespective of balance stability.
---------	------------	---

Z – Zero

Command	Z	Zero the balance.
---------	----------	-------------------

@ – Reset

Command	@	Resets the balance to the condition found after switching on, but without a zero setting being performed.
---------	----------	---

SR – Send weight value on weight change (Send and Repeat)

Command	SR	Send the current stable weight value and then send continuously the stable weight value after every weight change. The weight change must be at least 12.5 % of the last stable weight value, minimum = 30d.
---------	-----------	---

ST – Send stable weight after pressing «»key

Command	ST  1	Send the current stable net weight value each time when  is pressed.
Response	ST  0	Stop sending weight value when  is pressed.

- **ST** function is not active:
 - after switching on the balance.
 - after the "Reset" command.

SU – Send stable weight value with currently displayed unit

Command	SU	As the "S" command, but with the currently displayed unit.
---------	-----------	--

17.7 Accessories

You can increase the functionality of your balance with accessories from the METTLER TOLEDO range. The following options are available:

Printer	
RS-P42: Printer with connection cable RS232, for recording results	229265
BT-P42: Bluetooth printer with wireless connection to the balance	11132540
Optional interfaces	
RS232C (second RS232C interface)	11132500
LocalCAN: Connection for max. 5 instruments with LocalCAN connection	11132505
MiniMettler (downward compatibility to older devices from METTLER TOLEDO)	11132510
PS/2: For connection of commercially available keyboards and barcode readers	11132520
BTS (Bluetooth): For wireless connection to a BT-P42 printer, BT-BLD auxiliary display or to a PC	11132535
Ethernet: For connection to an Ethernet network	11132515
e-Link IP65 EB01: Ethernet connection to the e-Link network with IP65 protection	11120003
Cable for RS232C interface (for standard interface or option 11132500)	
RS9 – RS9 (m/f), connection cable for computer or RS-P42 printer, length = 1 m	11101051
RS9 – RS25 (m/f), connection cable for computer (IBM XT or compatible), length = 2 m	11101052
RS9 – RS9 (m/m), connection cable for devices with DB9 socket (f), length = 1 m	21250066
Cable for LocalCAN interface (option 11132505)	
LC-RS9: Cable for connecting a PC with RS-232C, 9-pin, length = 2 m	229065
LC-RS25: Cable for connecting a printer or PC with RS-232C, 25-pin (m/f), length = 2 m	229050
LC-RS open: Cable for connecting the MT ComBus system, length = 4 m	21900640
LC-CL: Cable for connecting a device with METTLER TOLEDO CL interface (5-pin), length = 2 m	229130
LC-LC03: Extension cable for LocalCAN, length = 0.3 m	239270
LC-LC2: Extension cable for LocalCAN, length = 2 m	229115
LC-LC5: Extension cable for LocalCAN, length = 5 m	229116
LC-LCT: Cable branch (T-connector) for LocalCAN	229118
Cable for MiniMettler interface (option 11132510)	
MM – RS9f: RS232C connection cable for MiniMettler Interface, length = 1.5m	210493
Auxiliary display (displays only the weight value and unit, if defined)	
RS/LC-BLD: Auxiliary display with RS232 & LC connection and external power supply, with table stand	224200
RS/LC-BLDS: Auxiliary display with RS232 & LC connection for table stand or balance stand	11132630
BT-BLD bluetooth auxiliary display for wireless connection to balance with BTS interface, with table stand	11132555
LC-AD: Auxiliary display, active, with table stand	229140
LC-ADS: Auxiliary display, active, with table stand	229150

Input/output devices ErgoSens: programmable sensor for hands-off operation, cable length = 0.6 m LC-IO: Relay interface with digital inputs and outputs, switch eight different devices on and off LC-FS: Foot switch with adjustable function for balances with LocalCAN interface LC switchbox; connect up to three balances with LocalCAN interface to a printer Barcode reader RS232 • AC adapter 230V EUR • AC adapter 115V USA LV11 automatic feeder for small items	11132601 21202217 229060 229220 21900879 21900882 21900883 21900608
Density determination kit For 0.1 mg and 1 mg Models: Kit for density determination of solids and liquids Sinkers 10 ml: for density determination of liquids Sinkers 10 ml, certified model Precision thermometer, certified model	11132680 210260 210672 11132685
Kit for dynamic weighing For 10 mg and 0.1 g models (S platform), 4 l container and contact mat	11132657
Various Weighing pan (support included), 190 mm x 223 mm Weighing pan (support and draft shield element included), 170 mm x 205 mm MPS (Magnetic Protection Shield) weighing pan for 0.1 g models, 190 mm x 223 mm MPS (Magnetic Protection Shield) weighing pan for 10 mg models, 170 mm x 205 mm Draft shield "Pro" made of plastic, usable height 248 mm (0.1 mg and 1 mg models) Draft shield "MagicCube", (1 mg models), usable height 175 mm Simple draft shield, usable height 175 mm (10 mg and 0.1 g* models with S-platform) * For the 0.1 g model the weighing pan set "11132660" must be ordered additionally. Terminal extension cable, length = 4.5 m Wall fixture for terminal Stand for terminal, terminal height over weighing pan = 0.3 m IP65 Protective housing for AC adapter Protective cover for terminal Protective cover for weighing platform for XP balances with 10mg and 0.1g readability, S-platform Protective cover for weighing platform for XP balances with 0.1 g and 1 g readability, M-platform Transport case for XP balances with 10 mg and 0.1 g readability, S-platform Anti-theft device (steel cable)	11132655 11132660 11132625 11132626 11131652 11131650 11131653 11600517 11132665 11132636 11132550 11103570 11133034 11132572 11132595 11600361

18 Appendix

In this Section you will find aids for converting weight units and creating SOPs.

18.1 Conversion table for weight units

Unit	Gram g	Milligram mg	Ounce oz (avdp)	Troy ounce ozt	Grain GN	Pennyweight dwt
1 g	1	1000	0.03527396	0.03215075	15.43236	0.6430149
1 mg	0.001	1	0.0000352740	0.0000321508	0.01543236	0.000643015
1 oz	28.34952	28349.52	1	0.9114585	437.500	18.22917
1 ozt	31.10347	31103.47	1.097143	1	480	20
1 GN	0.06479891	64.79891	0.002285714	0.002083333	1	0.04166667
1 dwt	1.555174	1555.174	0.05485714	0.05	24	1
1 ct/C.M.	0.2	200	0.007054792	0.006430150	3.086472	0.1286030
1 mo	3.75	3750	0.1322774	0.1205653	57.87134	2.411306
1 m	4.608316	4608.316	0.1625536	0.1481608	71.11718	2.963216
1 tl (HK)	37.429	37429	1.320269	1.203370	577.6178	24.06741
1 tl (SGP/Mal)	37.79937	37799.37	1.333333	1.215278	583.3334	24.30556
1 tl (Taiwan)	37.5	37500	1.322773	1.205653	578.7134	24.11306

Unit	Carat ct/C.M. (metr.) koil	Momme mo	Mesghal m	Tael tl (Hong Kong)	Tael tl (Singapore) (Malaysia)	Tael tl (Taiwan)
1 g	5	0.2666667	0.216999	0.02671725	0.02645547	0.02666667
1 mg	0.005	0.000266667	0.000216999	0.0000267173	0.0000264555	0.0000266667
1 oz	141.7476	7.559873	6.151819	0.7574213	0.75	0.7559874
1 ozt	155.5174	8.294260	6.749423	0.8309993	0.8228570	0.8294261
1 GN	0.3239946	0.01727971	0.01406130	0.001731249	0.001714286	0.001727971
1 dwt	7.775869	0.4147130	0.3374712	0.04154997	0.04114285	0.04147131
1 ct/C.M.	1	0.05333333	0.04339980	0.005343450	0.005291094	0.005333333
1 mo	18.75	1	0.8137461	0.1001897	0.09920800	0.1
1 m	23.04158	1.228884	1	0.1231215	0.1219152	0.1228884
1 tl (HK)	187.1450	9.981068	8.122056	1	0.9902018	0.9981068
1 tl (SGP/Mal)	188.9968	10.07983	8.202425	1.009895	1	1.007983
1 tl (Taiwan)	187.5	10	8.137461	1.001897	0.9920800	1

18.2 SOPs - standard operating procedures

In the documentation of a GLP test, the SOPs are a small, but very important part.

Practical experience confirms that SOPs written in-house are followed much better than SOPs written by an external, anonymous source.

You will find below a brief overview of the responsibilities in relation to SOPs, as well as a checklist for creating an SOP.

Responsibilities in relation to SOPs

Head of testing laboratory	Instructs SOPs to be created Approves SOPs with date and signature
Testing supervisor	Ensures that SOPs are available Approves SOPs as deputy to laboratory head
Employees	Follow the SOPs and other guidelines
GLP quality assurance	Checks whether valid SOPs are available Checks whether the SOPs are followed Checks how and when changes are documented

Checklist for creating SOPs

Administrative matters	Yes	No
1. Use of SOP forms		
2. Name of testing laboratory		
3. Date of creation of SOP		
4. Archive reference for SOPs		
5. Page number (1 of n)		
6. Title		
7. Date of release		
8. Modification number		
9. Designation of departments/offices responsible for implementation		
10. Date and signatures: a) Author b) Person checking c) Person authorized to approve		
11. Distribution list		

Contents of the SOP	Yes	No
1. Introduction and objective		
2. Material required		
3. Description of work steps		
4. Description of documentation		
5. Data processing and evaluation		
6. Documents, samples, etc., to be preserved		
7. Archiving information		

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Thank you.



P11780572

Subject to technical changes and to changes in
the accessories supplied with the instruments.

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