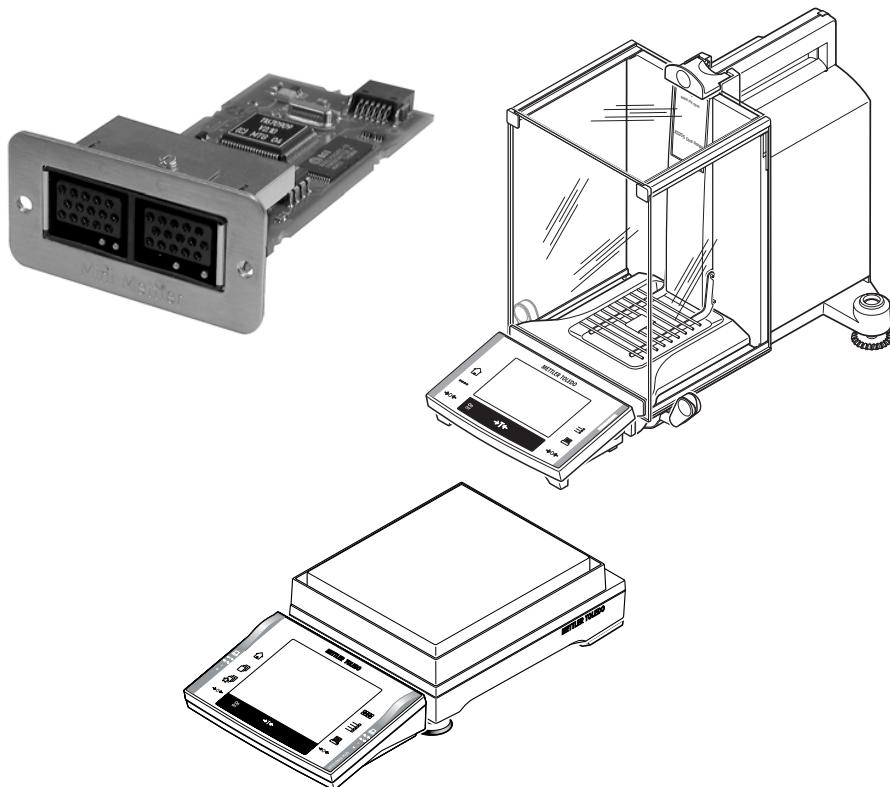


METTLER **TOLEDO**

Installation and Operating Instructions

METTLER TOLEDO
AM/PM & AT/MT MiniMettler option "11132510"
for Excellence balances



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1 Introduction

Before we begin

Thank you for choosing the METTLER TOLEDO MiniMettler option. This interface enables a backwards compatibility of METTLER TOLEDO Excellence balances to AM/PM and AT/MT balances, using the MiniMettler interface and commands.

Please read these installation and operating instructions right through before you start using the MiniMettler interface option, so you know how to operate the interface safely and correctly and can make use of all its capabilities.

Please observe the following:

- Some of the commands had to be modified to suit the new capabilities of the balance. Other commands have become completely ineffective. Please refer to the sections 5.1 and 5.2.
- The Excellence balance must have Software version V3.00 or higher. You can download the latest balance Software at: www.mt.com/balance-support.
- Before you work with the MiniMettler Option you must have **read through and understood these installation and operating instructions**.
- **You must observe and follow** these installation and operating instructions.
- It is **not allowed** to operate balances with the MiniMettler option **in hazardous or wet environments**.
- The MiniMettler Option is mounted into the balance and is powered by the balance.
- The MiniMettler option does not contain any parts which can be serviced, repaired, or replaced by the user.
- If the MiniMettler option is not working correctly, please contact your local METTLER TOLEDO dealer.
- If you still have questions which the documentation does not answer, or only partially, please contact your local METTLER TOLEDO dealer who will be pleased to assist you.
- MiniMettler option does not work in standalone-weighing platforms (balances without a terminal).
- The MM option is not 100% functional compatible with AM/PM & AT/MT balances. For the details of the functional limitation, please refer 4.1 "Difference between the original interface and the MiniMettler optional interface"

2 Interface description and installation

2.1 Items delivered

The standard delivery comprises the following items:

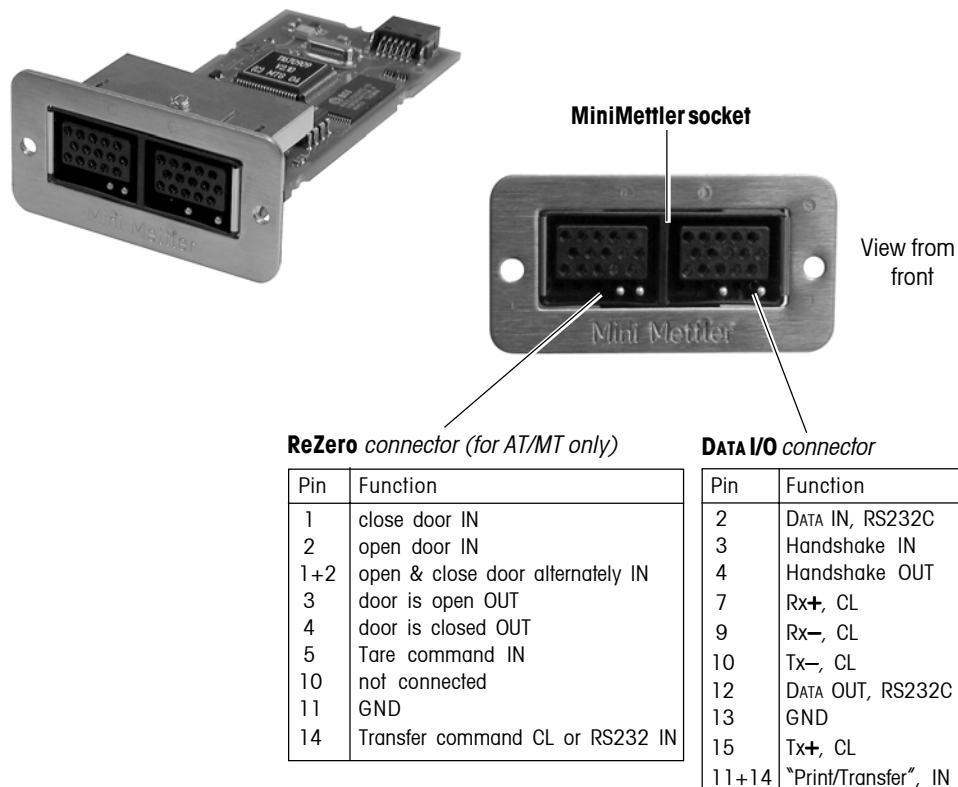
- MiniMettler interface option
- Installation and operating instructions

Items not included in the standard delivery, but available as accessories are:

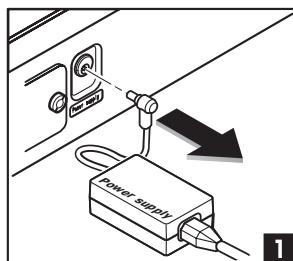
- MiniMettler – RS232 cable 9-Pin or 25-Pin for connecting the interface to a device with RS232 connection (See accessories).
- MiniMettler – CL cable 5-Pin for connecting the interface to a device with current loop connection (See accessories).

2.2 Description of the MiniMettler interface

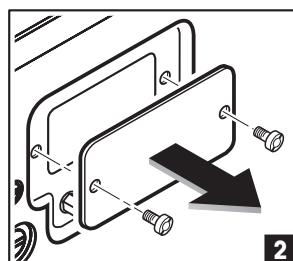
Interface overview



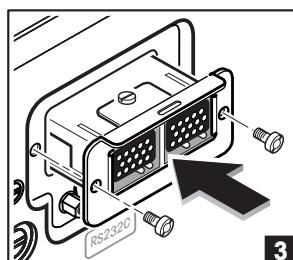
2.3 Installation of the MiniMettler interface



Before installing the MiniMettler interface, the balance must be removed from the power, by taking the power cable out of the AC socket (1).

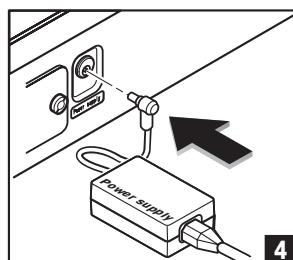


Remove the cover of the interface slot, using a screwdriver (2).



The MiniMettler interface can now be installed by sliding it into the open slot (3).

Use the screws of the cover plate, to fixate the interface.

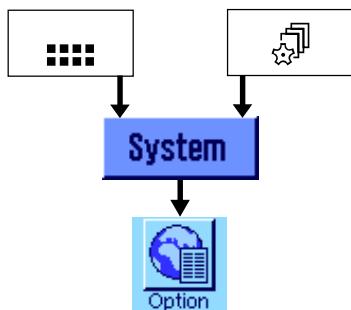


Connect the balance back to the power (4).

3 Interface and Application settings

Before you can establish a connection, you must configure the MM option in the balance. The MM option is configured using the system setting "Option" of the balance software. This section gives an overview of all parameters. Information about each parameter is found in section 5.3.

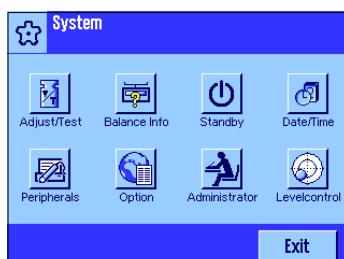
3.1 Calling up the configuration menu in Option



Press button «::» to select the application menu or press button «» to select the user settings menu.

Then click on «**System**», to call up the system settings.

From system settings, click on «**Option**». Then configuration menu (Global Settings) is displayed. It includes the following settings:



Default setting: "MM-Option"

2400 baud, 7 bit/even, Handshake None, Sendmode Stable, end of line character <CR><LF>, Instruction Set AM/PM, Status Message Asterisk (*)



Status Message is not relevant with Host setting, but only with Printer setting in "Dynamic Weighing application". (See section 3.3)

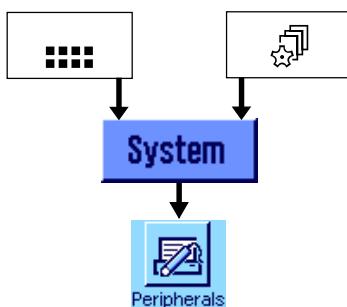


Once MM option was selected in "Host" or "Printer" in Peripherals (see section 3.2 and 3.3), those parameters cannot be changed.

3.2 Configuring and activating MM connection in Host

Overview

The MiniMettler parameters listed are only available with Host, all other peripherals are not supported (Except Printer in the "Dynamic Weighing Application". See section 3.3).



Press «Host».

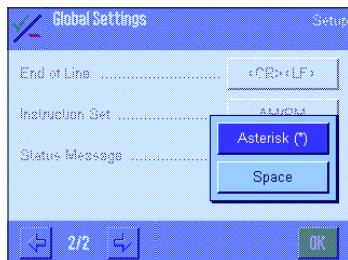


Select «MM Option».

3.2 Configuring and activating MM connection in Printer (only the data output for Dynamic Weighing application)

Overview

If you need PM backward compatibility with XP/XS balance in Dynamic Weighing application, the following configuration in Printer is necessary.



Status Message

In the Global Settings (See section 3.1), chose «Asterisk (*)» or «Space», according to the current system requirement.



Press «Printer»



Select «MM Option».

4 The MiniMettler interface

4.1 Differences between the original interface and the MiniMettler optional interface

The technical differences between the orginal interface and the optional AM/PM interface for Excellence balances are listed below. **Detailed comparison can be found in sections 5.1 and 5.2.**

- No galvanic isolation of the signals (applies to both current loop and RS232 signals).
- No connector for auxilliary displays or GM54 output mode.
- No status indicators (wave symbol, drop symbol) provided at the terminal.
- The Excellence terminals are not operating with the keys alone, but mainly via the touch screen.
- Processes of long duration can only be cancelled at the balance terminal.
- Commands continue to be accepted during the balance configuration and adjustment (calibration) processes.
- The stability defector can no longer be set manually, but is automatically optimized for every weighing process.
- Recognition of a break condition does not cause any change in the balance settings, i.e. a break does not cause the balance to be reset into the condition it was in before it was switched on.
- The “vibration adapter” function (wave symbol) is no longer provided. Balance measurement quality has now been defined, so that the “MI” command, which originally related to the former “vibration adapter”, now applies to measurement quality.
- The “weighing process adapter” function (drop symbol) is no longer provided. Balance weighing mode has now been defined, so that the “ML” command, which originally related to the former “weighing process adapter”, now applies to weighing mode.
- DataPac-M is not supported
- GM devices are not supported
- The changes mean that the following commands now have no effect. They continue to be accepted by the optional PC board's software without an error message being given, but not all of them elicit a response (as was the case with the original interface). They are therefore not documented any further in these instructions:

AM/PM: MA, W

AT/MT: CFE, CFG, DFR, CFW, DST, DSX, MD, RK, RX, W, @, `.'

- The following commands have not been changed, and can therefore be used exactly as before:

AM/PM: M, B, MZ, S, SI, SIR, SNR, SR, T, TI

AT/MT: CA, CFD, EC, EOL, HS, MT, S, SI, SIR, SNR, <crlf>, AD, R0, R1, B, M, MZ, T

- All other commands have been adapted as far as possible to suit the new capabilities offered by Excellence balances. When using them, these operating instructions must be consulted to see exactly whether the same command arguments are valid and what the significance of the balance's responses is:

AM/PM: CA, D, DX, DY, ID, MI, ML, MS, U

AT/MT: CFG, CFP, D, DB, DX, DY, RG, U, US, UX, WI, MI, ML, MS, ID, IDX, ?

4.2 AM/PM balance supported commands

B	Base	MZ	AutoZero
CA	Calibration	S	Send Stable Result
D	Display Text	SI	Send Immediate Result
DX	Control DeltaTrac Display	SIR	Send Continuously
DY	Weighing-in	SNR	Send Automatically
ID	Balance Identification	SR	Send Automatically with Threshold
M	Mode Reset	T	Tare
MA	Switching on/off weighing-in aid	TI	Immediate taring
MI	Weighing quality	U	Select Unit or Divisor
ML	Weighing Mode	W	Controlling peripherals from the balance
MS	Stability detection		

4.3 AT/MT balance supported commands

AD	AutoDoor	MS	Stability Detector (ASD)
B	Base	MT	Serial Transmission Mode
CA	Calibration	MZ	AutoZero
CFD	Set Default Configuration	RG	Range Select
CFP	Print Configuration	R n	Keyboard Control (Global)
D	Display Text	S	Send Stable Result
DB	Generate Beep Sound	SI	Send Immediate Result
DX	Control DeltaTrac Display	SIR	Send Continuously
DY	Weighing-in	SNR	Send Automatically
EC	Command Acknowledge	SR	Send Automatically with Threshold
EOL	End-of-Line Mode	T	Tare
HS	Handshake Mode	U	Select Unit or Divisor
ID	Balance Identification	US	Select Active Unit
IDX	User Identification	UX	Redefine Units
M	Mode Reset	WI	Control Draft Shield
MI	Vibration Adapter ("Wave")	?	Help
ML	Weighing Process Adapter ("Drop")	<crlf>	Repeat Last Valid Command

5 Appendix

5.1 Comparison between AM/PM and AM/PM optional interface commands

AM/PM Command name	AM/PM remarks	XP/XS with MM remarks	XP/XS MT-SICS remarks
Calibration	CA	CA	C3 or C2
Send Stable	S	S	S
Send Immediate	SI	SI	SI
Send Immediate and repeat	SIR	SIR	SIR
Send Next and Repeat	SNR	SNR	SNR
Send and Repeat	SR [threshold]	SR [threshold]	SR [threshold]
Display Text	D text;unit;symbol	D text no symbols or units	D "text"
DeltaTrac	DX p1	DX p1	P122 0 p1 p1
	DX p1 p2	DX p1 p2	P122 0 p1 p2
	DX p1 p2 T	DX p1 p2 T	P122 1 p1 p2
	DX p1-p2	DX p1-p2	P123 0 p1 p2
	DX p1-p2 T	DX p1-p2 T	P123 1 p1 p2
	DX T		
	DX	DX	P120
Weigh in with DeltaTrac	DY	DY	P120
	DY Nom pT mT	DY Nom pT mT	P121 and M21
Unit	U	U	M21
Redefine Units	Ux	Ux	M22 and M21
Write Output	W For GM54 and LV10		
Base	B_x x = value	B_x x = value	TA_x_g
	B	B	TAC
Resetting to default setting	M	M	@ only M01,M02,M03 & M29
Off/on switching of weighing-in aid	MA		
Vibration adapter	MI back to default setting	MI back to default setting	M02 2 back to default setting
	MI 1 stable	MI 1 stable	M02 1 stable
	MI 2 normal	MI 2 normal	M02 2 standard
	MI 3 unstable	MI 3 unstable	M02 3 unstable
Weighing Process Adapter	ML back to default setting	ML back to default setting	M01 0 back to default setting
	ML 1 dosing	ML 1 dosing	M01 1 dosing
	ML 2 universal	ML 2 universal	M01 0 universal
	ML 3 absolute	ML 3 absolute	M01 3 check weighing
	ML 4 animal weighing		
ASD	MS back to default setting	MS back to default setting	M29 2 back to default setting
	MS 1 coarse	MS 1 coarse	M29 0 very fast
	MS 2 default	MS 2 default	M29 2 reliable & fast
	MS 3 fine	MS 3 fine	M29 3 reliable
	MS 4 very fine	MS 4 very fine	M29 4 very reliable
Auto Zero	MZ back to default setting	MZ back to default setting	M03 1 back to default setting
	MZ 0 off	MZ 0 off	M03 0 off
	MZ 1 on	MZ 1 on	M03 1 on
Tare	T	T	Z Zero
Immediate Taring	TI	TI	ZI Immediate Zero
Identification	ID example for answer: STANDARD V10.50.00*	ID example for answer: MM-Option XP/XS V3.00 TYPE: XP6002SDR INR: 1119292911	I4 and I11

The information contained in this table has been collected to the best of our knowledge and represents the latest update. In addition, Mettler-Toledo GmbH will in no event be liable for consequences of any kind arising out of, or in connection with, the use of the this table.

* The MM option covers only the functionality of "STANDARD V10.50.00" and has some functional limitation described in
4.1 "Difference between the original interface and the MiniMettler optional interface"

5.2 Comparison between AT/MT and AT/MT optional interface commands

AT/MT versus XP with MiniMettler Option interface commands

AT/MT Command name	AT/MT remarks	XP with MM remarks	XP/XS MT-SICS remarks
Autodoor	AD_0 off AD_1 off AD_? current setting	AD_0 off AD_1 off AD_? current setting	M07_0 off M07_1 on
Base	B_x x = value B	B_x x = value B	TA_x_g TAC
Calibration	CA start CA_0 off CA_1 on CA_U external CA_? current setting CA_S status CA_T test	CA start CA_0 off CA_1 on CA_U external CA_? current setting	C3 start C0_0_0 off C0_1_0 on C0_0_1 external C0 current setting
Configuration Default	CFD	CFD not the same	<seeML, MI, MZ, AD, MS & CA defaults> not the same
Store configuration	CFE	auto saved	
Configuration access	CFG	always allowed (1)	
Configuration Print	CFP	CFP not the same	
Configuration Read	CFR		
Configuration Write	CFW		
Display Text	D text;unit;symbol	D text no symbols or units	D "text"
Beep	DB DB_1 DB_2 DB_3 DB_C DB_E DB<Hex7> DB_0	DB DB_1 not the same DB_2 not the same DB_3 not the same DB_C not the same DB_E not the same DB<Hex7> not the same	M12_0 not the same M12_2 not the same M12_0 (2x) not the same M12_2, M12_3 not the same M12_0 not the same M12_0 not the same M12_0 not the same
Display status	DST	n/a = no icons	n/a = no icons
Display select	DSX		
DeltaTrac	DX p 1 DX p 1 p2 DX p 1 p2 T DX p 1-p2 DX p 1-p2 T DX T DX C DX	DX p 1 DX p 1 p2 DX p 1 p2 T DX p 1-p2 DX p 1-p2 T	P122 0 p1 p1 P122 0 p1 p2 P122 1 p1 p2 P123 0 p1 p2 P123 1 p1 p2
Weigh in with DeltaTrac	DY DY Nom p T mT DYB	DY DY Nom p T mT DY and B 2 commands	P120 P121 and M21 P121 and TA
Command Acknowledge	EC	EC	
End of Line mode	EOL_CR EOL_CRLF EOL_? current setting	EOL_CR EOL_CRLF EOL_? current setting	
Handshake mode	HS_hard HS_soft HS_Pause HS_CL HS_off HS_? current setting	HS_hard HS_soft HS_Pause HS_CL HS_off HS_? current setting	
Identification	ID	ID not the same	I11
Extended identification	IDX	IDX	I10 is balance ID
Immediate Taring	TI	TI 10 instead 7 characters	ZI Immediate Zero
Reset mode	M	M	<see, ML, MI, MZ, MS & MT defaults> not the same
Readout increment	MD		

AT/MT Command name	AT/MT remarks	XP with MM remarks	XP/XS MT-SICS remarks
Vibration adapter	MI_1 stable MI_2 normal MI_3 unstable MI default MI_? current setting	MI_1 stable MI_1 normal MI_1 unstable MI default MI_? current setting	M02_1 stable M02_2 standard M02_3 unstable M02_2 M02 current setting
Weighing Process Adapter	ML_0 no adaption ML_1 dosing ML_2 universal ML_3 absolute ML default ML_? current setting	ML_0 no adaption ML_1 dosing ML_2 universal ML_3 absolute ML default ML_? current setting	M01_2 sensor mode M01_1 dosing M01_0 universal M01_3 checkweighing M01_0 M01 current setting
ASD	MS_0 ASD off MS_1 ASD 1 MS_2 ASD 2 MS_3 ASD 3 MS_4 ASD 4 MS_5 ASD 5 MS_6 ASD 6 MS_7 ASD 7 MS default MS_? current setting	MS_0 ASD off MS_1 ASD 1 MS_2 ASD 2 MS_3 ASD 3 MS_4 ASD 4 MS_5 ASD 5 MS_6 ASD 6 MS_7 ASD 7 MS default MS_? current setting	M29_0 very fast M29_0 very fast M29_1 fast M29_2 reliable + fast M29_2 reliable + fast M29_3 reliable M29_4 very reliable M29_4 very reliable M29_2 M29 current setting
Transmission mode	MT_Stb MT_all MT_Auto MT_Cont MT default MT_? current setting	MT_Stb MT_all MT_Auto MT_Cont MT default MT_? current setting	K, S K, SI K, SNR K, SIR K, S
Auto Zero	MZ_0 off MZ_1 on MZ default MZ_? current setting	MZ_0 off MZ_1 on MZ default MZ_? current setting	M03_0 off M03_1 on M03_1 M03 current setting
Range Select	RG_F 1d RG_C 10d RG toggle RG_? current setting	RG_F 1d RG_C 10d RG toggle RG_? current setting	M23_0 1d M23_1 10d M23 current setting
Restrict Keyboard	RKxxxxxxxx		
Remote	RO/R1	RO/R1	K4/K2
Restrict external Switches	RKxxxxxxxx		
Send Stable	S	S	S
Send immediate	SI	SI	SI
Send immediate and repeat	SIR	SIR	SIR
Send Next and repeat	SNR	SNR	SNR
Send and repeat	SR[threshold]	SR[threshold]	SR[threshold]
Tare	T	T	Z Zero
Unit	U U<dec>	U U<dec>	M21 M21, M22 Important: Custom Unit1 has to be activated
Unit switch	US_1 activate unit 1 US_2 activate unit 2 US toggle US_? current setting	US_1 activate unit 1 US_2 activate unit 2 US toggle US_? current setting	M21_1_x M21_1_x M21_1_x
Redefine Units	UX	UX	M21
Redefine Units	UX [U1][U2] define unit1 and/or unit2 UX toggle UX_? current setting	UX [U1][U2] define unit1 and/or unit2 UX toggle UX_? current setting	M21_1_x M21_1_x
Write Output	W For GM54 and LV10		

The MM option has some functional limitation described in 4.1 "Difference between the original interface and the MiniMettler optional interface"

AT/MT Command name	AT/MT remarks	XP with MM remarks	XP/XS MT-SICS remarks
Draft shield, controlling auto door	WI_0[_R/L] opens the doors (to the right/left) WI_1 close the doors WLD WI_DF WI_DX WI_E WI_EF WI_EX WI toggle WI_? current status	WI_0[_R/L] opens the doors (to the right/left) WI_1 close the doors	WS_1 opens the doors WS_0
Break	@		WS
Help	? overview of all commands	? overview of all commands	
Cancel	.		
Repeat command	<crlf>	<crlf>	

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5.3 Parameters

MiniMettler	Factory setting	Setting range
Baudrate	2400	600, 1200, 2400, 4800, 9600
Bit/Parity	7b-even	7b-even, 7b-odd, 7b-mark (no parity / 2 stopbits), 8b-space (no parity / 1 stopbit)
Handshake	None	None (Pause = 0), RTS/CTS (= Hardware Handshake), Xon/Xoff (Software Handshake), Pause 1, CL (Syn/Ack) (Mettler Toledo Handshake)
Sendmode	Stable	Stable, All, Auto, Continues
End-of-Line	<CR><LF>	<CR><LF>, <CR>
Instruction Set	AM/PM	AM/PM, AT/MT
Status Message	Asterisk (*)	Asterisk (*), Space

5.4 Technical Data

MiniMettler interface Option	15-Pin Data I/O connector (no GM bus) Maximum 6 updates/second of AM/PM and 4 for AT/MT commands Universal interface Option for Excellence and Excellence Plus balances
Possible applications	Replacement of AM/PM & AT/MT balances in systems and applications, using AM/PM & AT/MT interface commands (DataPac is not supported)
Part number	
AM/PM MiniMettler Option for Excellence balances	11132510
Accessories	
MiniMettler-RS232 cable, 9-Pin female, 1.5 m	210493
MiniMettler-RS232 cable, 25-Pin female, 1.5 m	210491
MiniMettler-CL cable, 9-Pin female, 1.5 m	47936

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* P 1 1 7 8 0 5 7 8 *

Subject to technical changes and to changes in the
accessories supplied with the instruments.